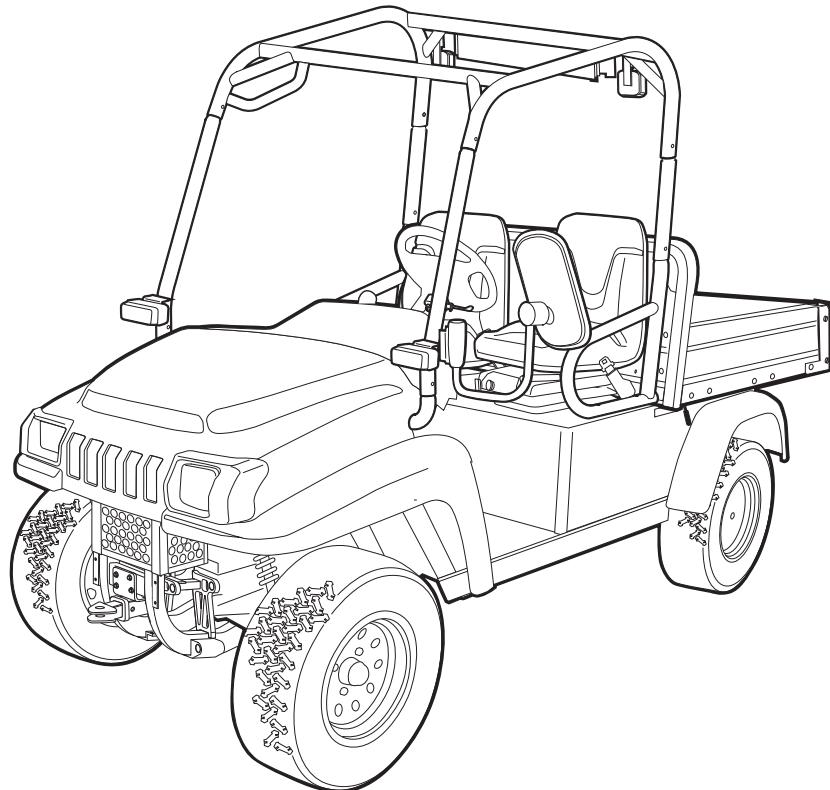


**Club Car**

®

**2005-2006  
Carryall 294  
Homologated Vehicles  
Illustrated Parts List**



Manual Number 102680311  
Edition Code 1107J0112H



# USING THE ILLUSTRATED PARTS LIST

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## **⚠ WARNING**

- This manual is to be used only for identification and ordering of service parts. Be sure to read and use the maintenance and service manual before attempting any vehicle repairs.

This manual covers 2005-2006 Carryall 294 Homologated vehicles.

Use the Table of Contents to find the sections and pages that contain the parts and assemblies you seek. The Table of Contents lists section numbers, and under them, the individual page titles and numbers to be found in that section. The index can be used to find specific parts and assemblies. The index is divided into numerical and alphabetical listings with the page numbers in italic text.

There is a two-page spread for each individual page title in the Table of Contents. On the left-hand page is an illustration showing the parts in their relative positions; the parts are each tagged with an item number in a balloon. The right-hand page is the parts list page, and gives the page title at the top, then the item numbers (corresponding to the numbers on the illustration), part descriptions, and quantity of parts used.

Note that a part description may be indented. This indentation corresponds to a parts assembly level indicated by the numbers 1, 2, 3, and 4 at the top left corner of the parts description area of the parts list page. A part that is indented to *level 2* is a component of the *level 1* part (assembly) that it is listed under. A *level 3* part is a component of the *level 2* part that it is listed under, and a *level 4* part is a component of the *level 3* part preceding it. In each case, the part quantity given for a level 2, 3, or 4 part is *the quantity used per next higher level assembly of which it is a component*. A part that is not indented is a *level 1* part. This means that the quantity given is the quantity used per the portion of the vehicle illustrated on that particular spread.

## HOW TO ORDER PARTS

Replacement parts and accessories can be obtained from our network of authorized dealers and distributors. You can obtain the name and phone number of your closest authorized Club Car dealer or distributor by visiting our web site at [www.clubcar.com](http://www.clubcar.com) and clicking on the "Distributor Search" link or by calling our toll-free Service Parts and Technical Assistance hotline at (800) 872-2246 or (706) 863-3000, extension 3887.



P. O. Box 204658  
Augusta, Georgia 30917-4658 USA  
Telephone 706-863-3000  
Service Parts Fax 706-855-7413  
[www.clubcar.com](http://www.clubcar.com)

**NOTE:** This illustrated parts list represents the most current information at the time of publication. Club Car, Inc. is continually working to further improve its vehicles and other products. These improvements may affect the parts used to service the vehicle. Any modification and/or significant change in specifications will be forwarded to all Club Car and Carryall distributors/dealers and will, when applicable, appear in future editions of this illustrated parts list.

Club Car, Inc. reserves the right to change specifications and designs at any time without notice and without the obligation of making changes to units previously sold.

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This manual effective November 29, 2004.

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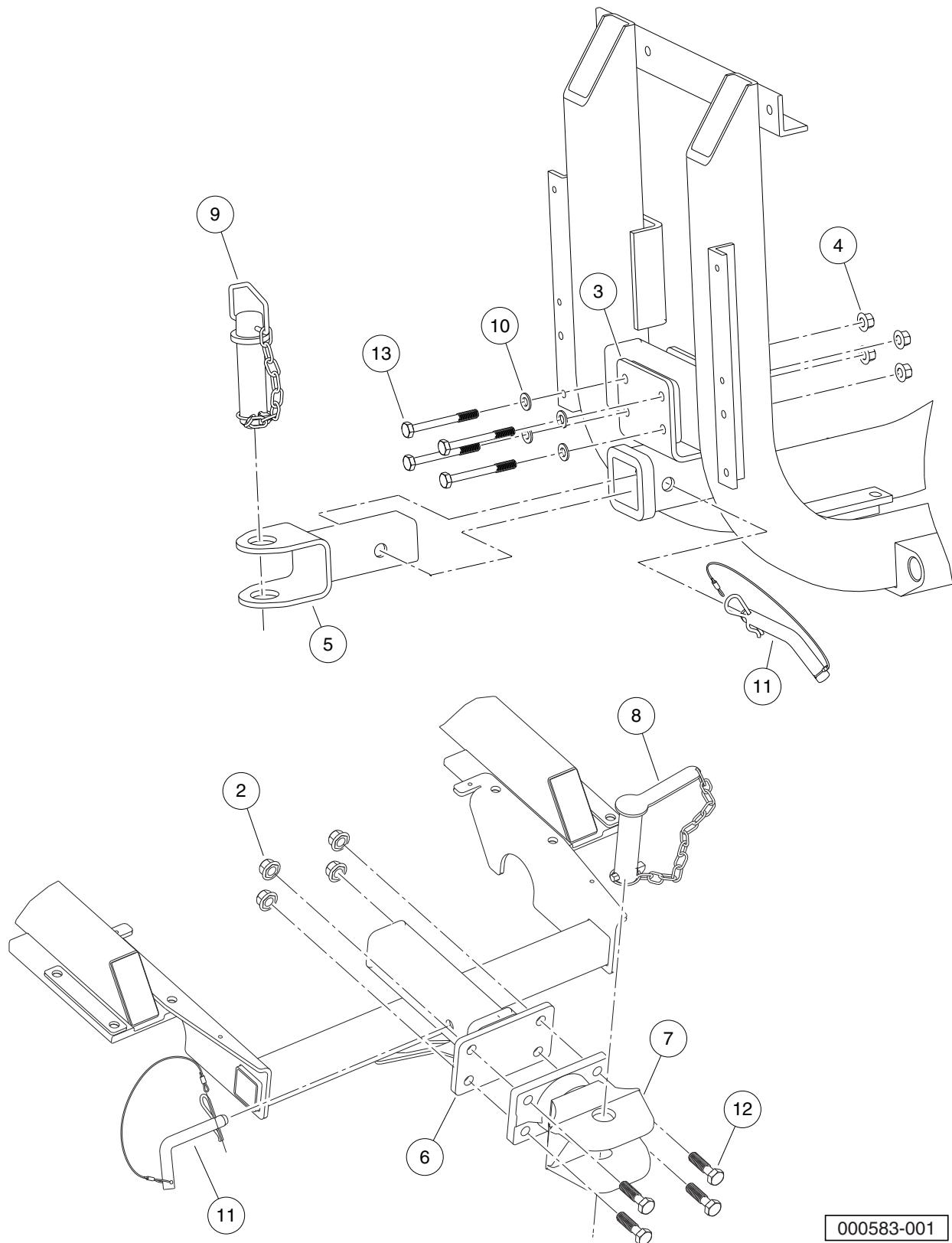
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# BODY AND TRIM

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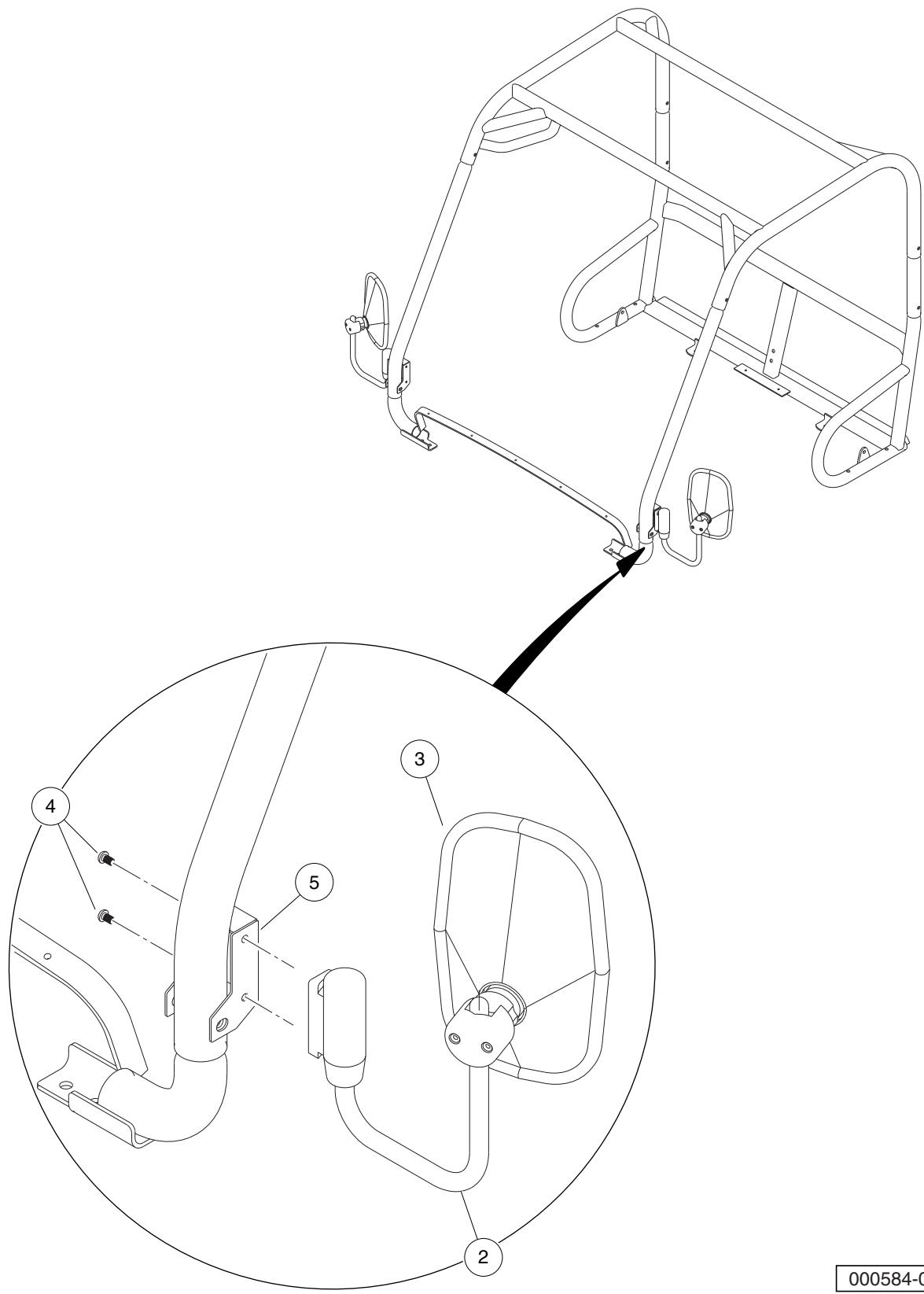
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# FRONT AND REAR HITCHES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Hitches - Euro (includes items 2 through 13) .....	1
2	<u>102353301</u>	Hex Nut, Locking Flange, M14x2 .....	4
3	<u>102445901</u>	Receiver, Weld Assy .....	1
4	<u>102617201</u>	Nut Flg M10 X 1.5 Mech Def .....	4
5	<u>102619401</u>	Coupling, Front Recovery .....	1
6	<u>102624701</u>	Adapter, Towing Hitch .....	1
7	<u>102708201</u>	Hitch, Towing, Clevis Type .....	1
8	<u>102708501</u>	Pin, Hitch, Towing .....	1
9	<u>102708601</u>	Pin, Hitch, Recovery .....	1
10	<u>102718101</u>	Washer, Hard, M10, Zn-Ni/Blk .....	4
11	<u>102718301</u>	Pin, Receiver, 5/8 X 3" .....	2
12	<u>102720401</u>	Bolt, M14 X 2 X 50 .....	4
13	<u>102853801</u>	Bolt, M10 X 90, Zn-ni/black .....	4

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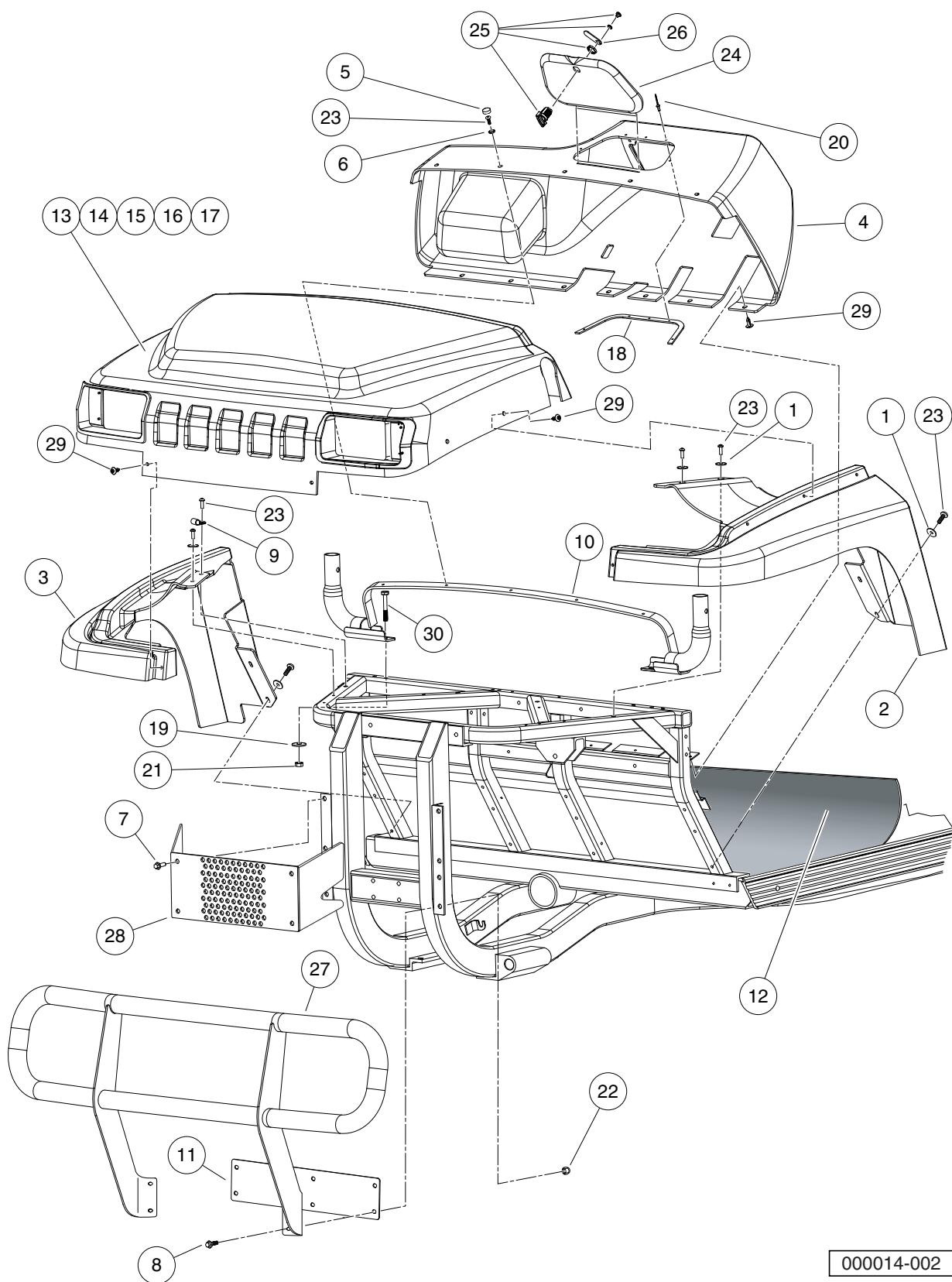
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# EXTERIOR MIRRORS

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>103184001</u>	1 2 3 4 Kit, Mirror, Exterior (includes items 2 through 6) .....	1
2	N/A	Mirror Arm, Exterior .....	2
3	N/A	Mirror Lens, Exterior .....	2
4	N/A	Bhcs, M6 X 1 X 10 - Loctite .....	4
5	<u>103177101</u>	Bracket, Mount, Mirror .....	1
6	N/A	Instruction, Kit, Mirror, Exterior (Not Shown) .....	1

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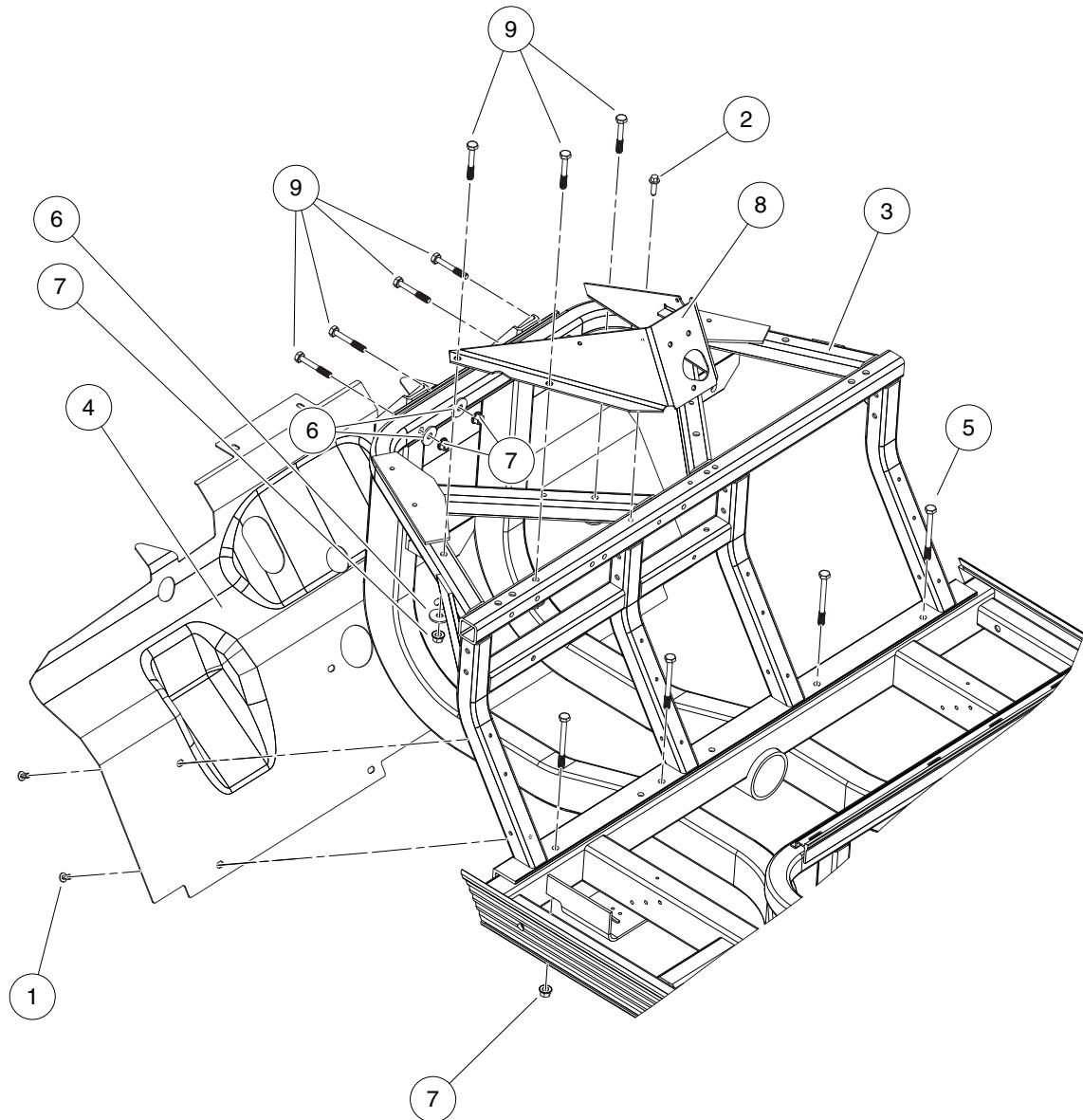
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# FRONT BODY TRIM, DIESEL VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1014306</u>	Washer, 1/4" Type B Flat .....	7
2	<u>102021502</u>	Fender, Left Front .....	1
3	<u>102021602</u>	Fender, Right Front .....	1
4	<u>102021802</u>	Dashboard with Access Hole .....	1
5	<u>102045001</u>	Cap, 1/4" Plastic Screw Head .....	5
6	<u>102048401</u>	Washer, 1/4 Id Scalloped Plast .....	5
7	<u>102289002</u>	Screw, M8 X 1.25 X 30 Tri, Blk .....	4
8	<u>102298130</u>	Bolt, Flange Head, M8 X 30.0 .....	4
9	<u>102410603</u>	P-Clamp, Insulated .312 In .....	1
10	<u>102418501</u>	Weldment, Support, ROPS .....	1
11	N/A	Plate, Brush Mount .....	1
12	<u>102432001</u>	Mat, Floor .....	1
13	<u>102459710</u>	Cowl, Machined, Dark Green .....	1
14	<u>102459714</u>	Cowl, Machined, Dark Gray .....	1
15	<u>102459715</u>	Cowl, Machined, Red .....	1
16	<u>102459716</u>	Cowl, Machined, White .....	1
17	<u>102459718</u>	Cowl, Machined, Camo .....	1
18	<u>102477301</u>	Support, Access Panel, Dash .....	1
19	<u>102491501</u>	Washer Hard,m10 .....	4
20	<u>102492801</u>	Rivet, .125" Dia, .311" Panel .....	5
21	<u>102617201</u>	Nut Flg M10 X 1.5 Mech Def .....	4
22	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	4
23	<u>102628601</u>	Screw, 1/4-20 X 1.0 Pn Hd Torx .....	13
24	<u>102760501</u>	Panel, Access, Dash .....	1
25	<u>102760701</u>	Cam Lock Body .....	1
26	<u>102760801</u>	Latch, Cam, Access Panel .....	1
27	<u>102778001</u>	Asm, Brush Guard .....	1
28	<u>102831601</u>	Guard, Radiator .....	1
29	<u>102967901</u>	Rivet, Removable, Tuflok 1/4" .....	15
30	8248	Screw, 1/4-20 X 0.75 Truss-Head Machine .....	4

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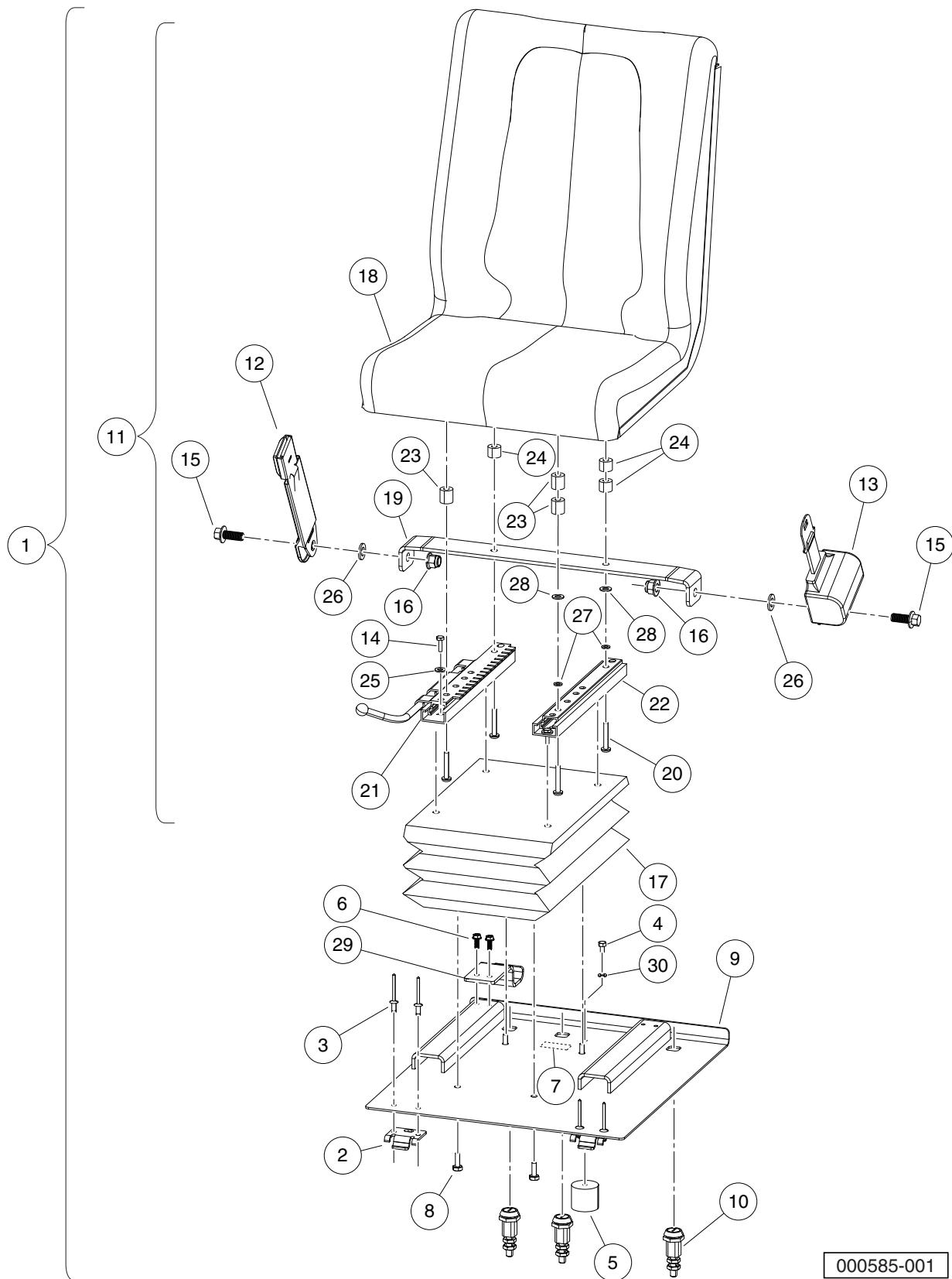
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# FRONT BODY COMPONENTS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1016967</u>	Blind Rivet, Push Type .....	8
2	<u>102289001</u>	Screw, M8X1.25X30, Hex .....	1
3	<u>102373401</u>	Weldment, Dash, Front .....	1
4	<u>102437201</u>	Guard, Splash .....	1
5	<u>102491301</u>	Bolt, M10x1.50x100 (Black) .....	4
6	<u>102491501</u>	Washer Hard,m10 .....	7
7	<u>102617201</u>	Nut Flg M10 X 1.5 Mech Def .....	11
8	****	Bracket, Support, Steering .....	1
9	<u>96715552</u>	Bolt, M10 X 1.50 X 65 .....	7
		**** Special order item available upon request.	

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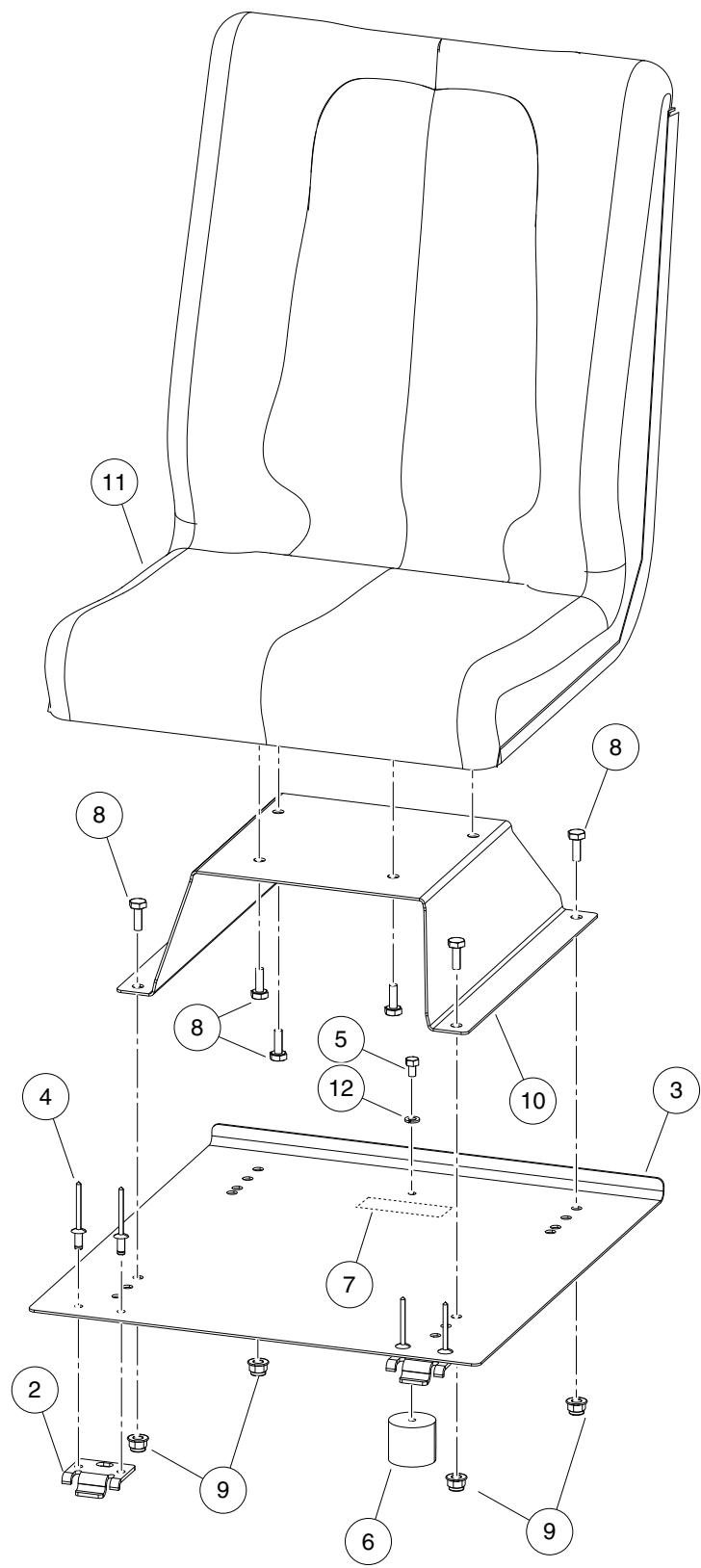
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# SEAT – DRIVERS SIDE

1

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Asm, Seat, Suspension - D/s (includes items 2 through 30) .....	1
2	<u>1011652</u>	Hinge Plate .....	2
3	<u>102047001</u>	Rivet, 1/4 X .438 Blind .....	4
4	<u>102059401</u>	Screw, 6m-1.00 X 10mm Hex Head .....	1
5	<u>102061101</u>	Seat Holder Cup .....	1
6	<u>102296716</u>	Screw, M6 X 16 Tt Hx Fl Hd .....	2
7	<u>102458901</u>	Decal, Hot Surface Warning .....	1
8	<u>102498101</u>	Bolt, M8 X 1.25 X 20 .....	4
9	<u>102738301</u>	Weldment, Susp Seat - Euro .....	1
10	<u>102738501</u>	Latch, Compression, Flat Hd .....	3
11	N/A	Asm, Sub, Euro Susp Seat (includes items 12 through 28) .....	1
12	<u>102447601</u>	Buckle, Seat Belt with Sleeve .....	1
13	<u>102447602</u>	Retractor, Seat Belt .....	1
14	<u>102490301</u>	Bolt, M6 X 1 X 16 Loctite .....	4
15	<u>102490801</u>	Bolt, Flange Head, M12x 1.75x 30 with Loctite .....	2
16	<u>102620501</u>	Nut Flg, M12x1.75, Nylon Gr 10 .....	2
17	<u>102707301</u>	Suspension, Seat .....	1
18	<u>102707401</u>	Seat, Pan - Euro .....	1
19	<u>102712001</u>	Brkt, Seat Belt, Suspn Seat .....	1
20	<u>102738401</u>	Bhcs, M8 X 1.25 X 40 - Loctite .....	4
21	<u>102865301</u>	Rail, Adjustable .....	1
22	<u>102865401</u>	Rail, Slave .....	1
23	<u>102865501</u>	Bushing, 20mm .....	3
24	<u>102865601</u>	Bushing, 15mm .....	3
25	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	4
26	<u>96701412</u>	Washer, M12 Hard .....	2
27	<u>96705199</u>	Washer, M6 .....	2
28	<u>96741038</u>	Washer, M8 Hard .....	2
29	<u>102776801</u>	Plate, Bent Seat Restraine .....	1
30	<u>451</u>	Lockwasher, 1/4 Split .....	1

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# SEAT – PASSENGERS SIDE

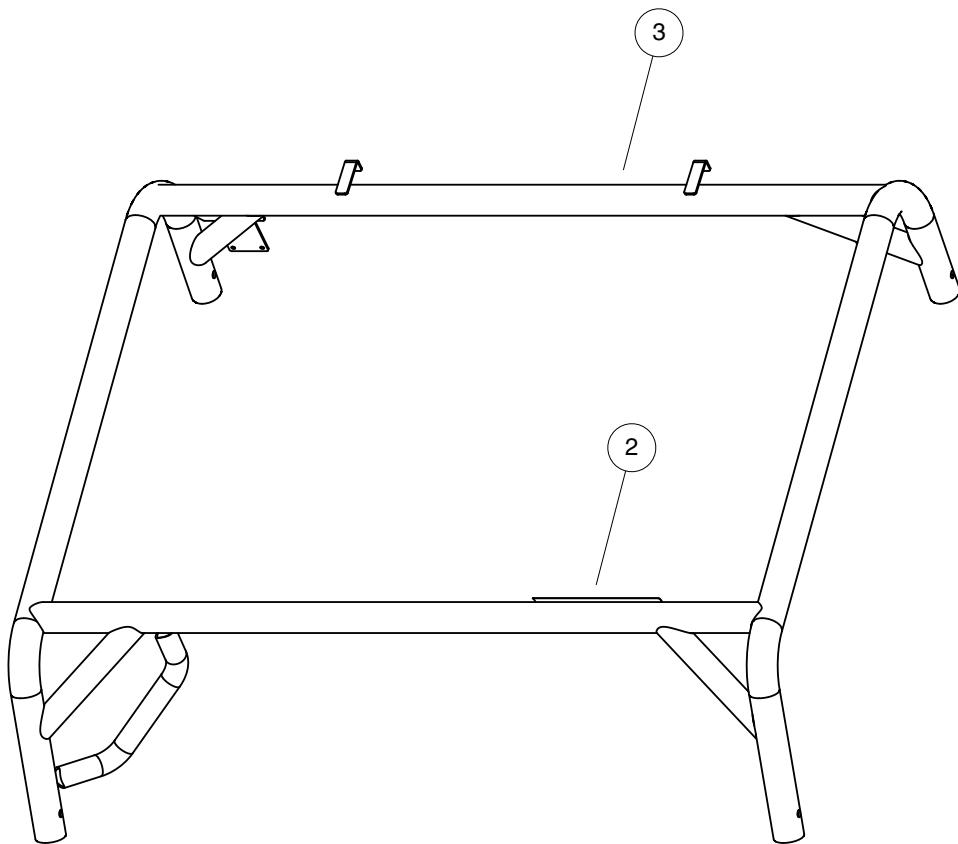
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Asm, Seat, Static - P/s (includes items 2 through 12) .....	1
2	<u>1011652</u>	Hinge Plate .....	2
3	<u>102023703</u>	Pan, Seat, Passenger .....	1
4	<u>102047001</u>	Rivet, 1/4 X .438 Blind .....	4
5	<u>102059401</u>	Screw, 6m-1.00 X 10mm Hex Head .....	1
6	<u>102061101</u>	Seat Holder Cup .....	1
7	<u>102458901</u>	Decal, Hot Surface Warning .....	1
8	<u>102498101</u>	Bolt, M8 X 1.25 X 20 .....	8
9	<u>102618601</u>	Lock Nut, Flg M8 X 1.25 Nylon .....	4
10	<u>102620901</u>	Riser, Passenger Seat .....	1
11	<u>102707401</u>	Seat, Pan - Euro .....	1
12	<u>451</u>	Lockwasher, 1/4 Split .....	1

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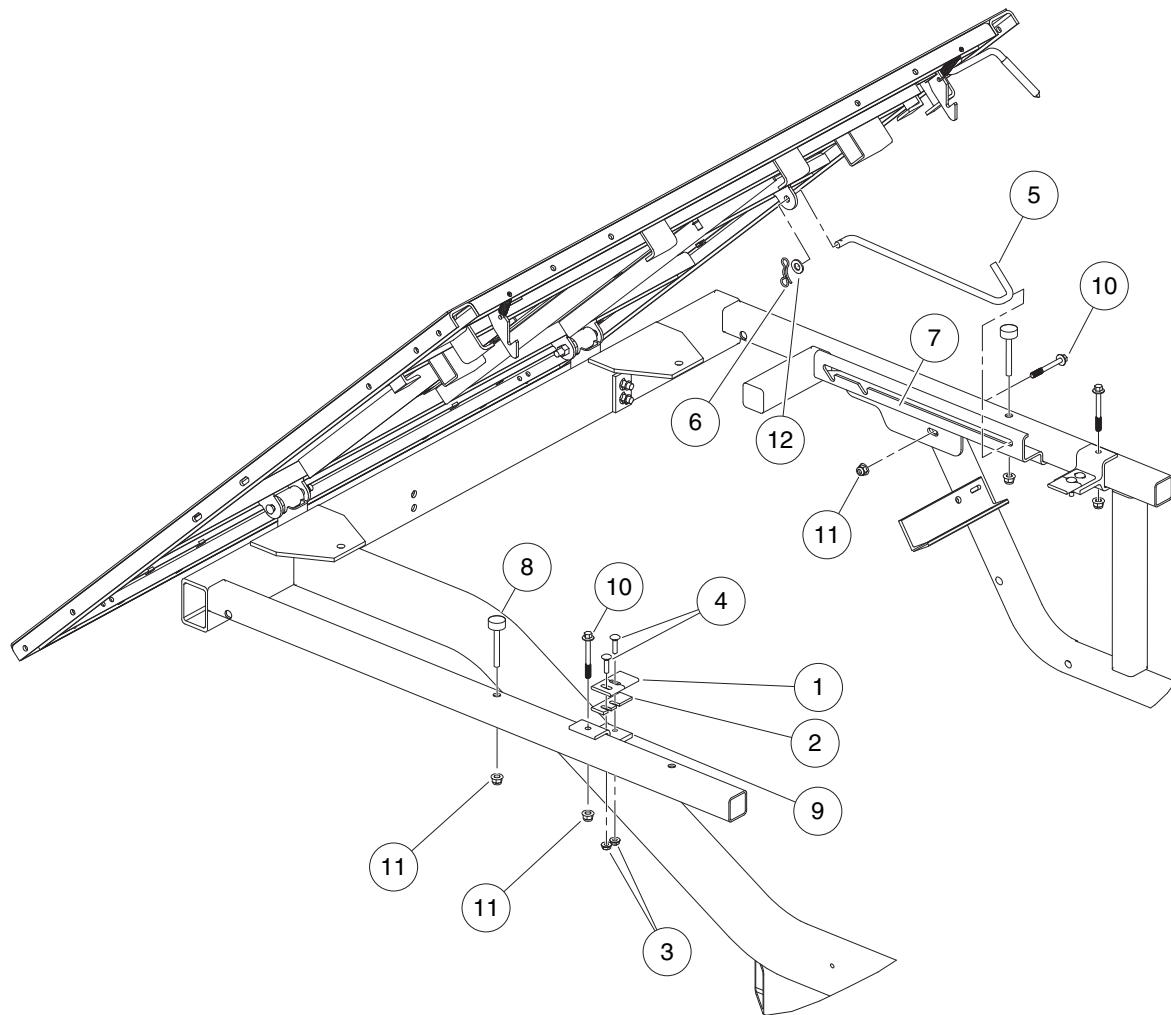
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# **ROPS**

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>102715201</u>	1 2 3 4 Top, Rops, Homologation (includes items 2 and 3) .....	1
2	<u>102459401</u>	Decal, Young Driver Warning .....	1
3	N/A	ROPS, Homologated .....	1

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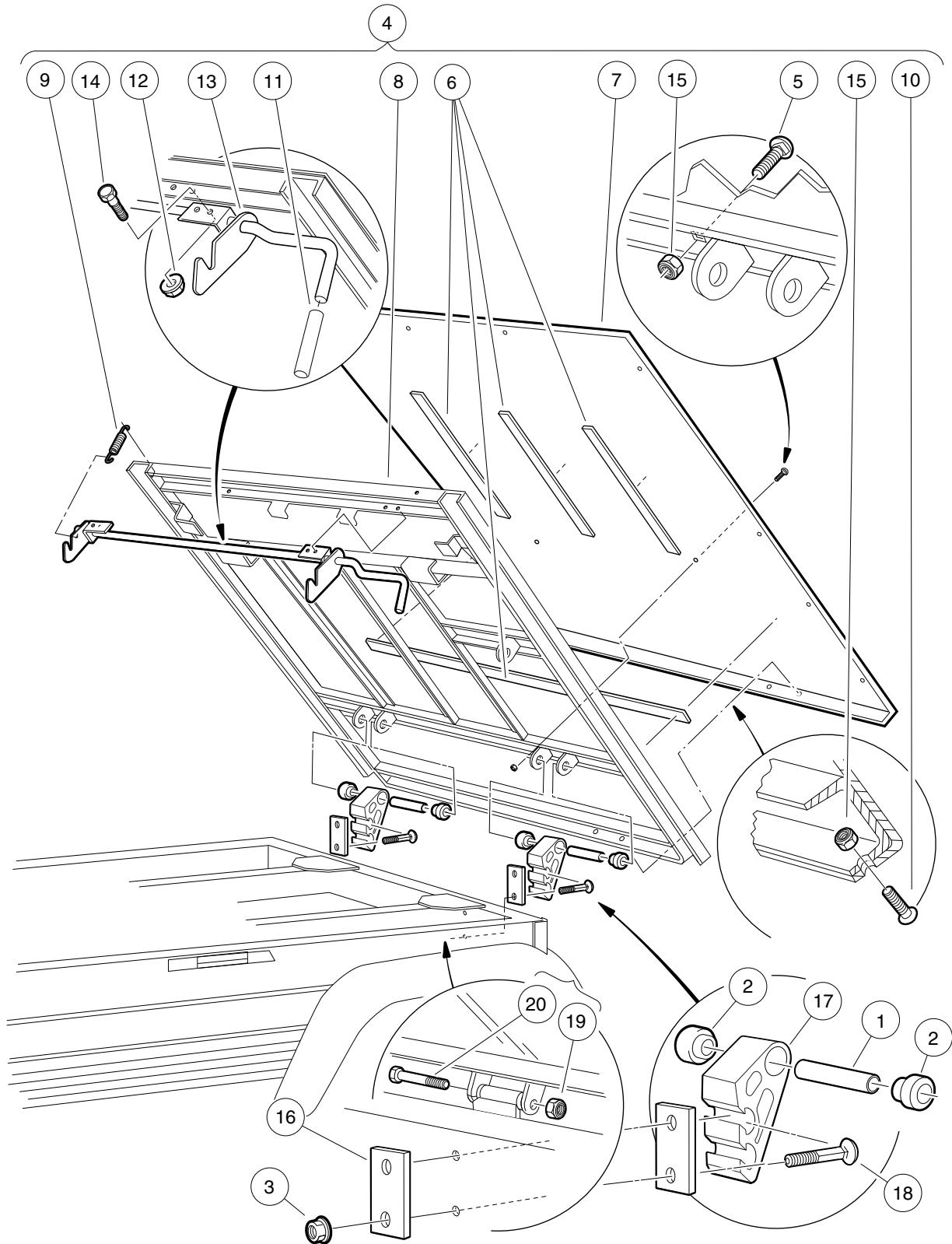
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# LATCH PLATE AND PROP ROD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1015277</u>	Latch Plate, Tilt Bed .....	2
2	<u>1016078</u>	Latch Plate Shim .....	1
3	<u>101835601</u>	Locknut, 1/4-20 Hex Whiz .....	4
4	<u>101958602</u>	Bolt, Carriage, 1/4-20 X 1.0 .....	4
5	<u>102301401</u>	Rod, Prop .....	1
6	<u>102323101</u>	Pin, Bow Tie Locking .....	1
7	<u>102418101</u>	Track, Prop Rod .....	1
8	<u>102426601</u>	Bumper, Bed, Mtg, Front .....	2
9	<u>102493801</u>	Bracket, Latch, Bed .....	2
10	<u>102618301</u>	Bolt Flanged Head, M8 X 1.25 X 65 .....	3
11	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	5
12	<u>334</u>	Washer, 3/8 Type A Flat .....	1

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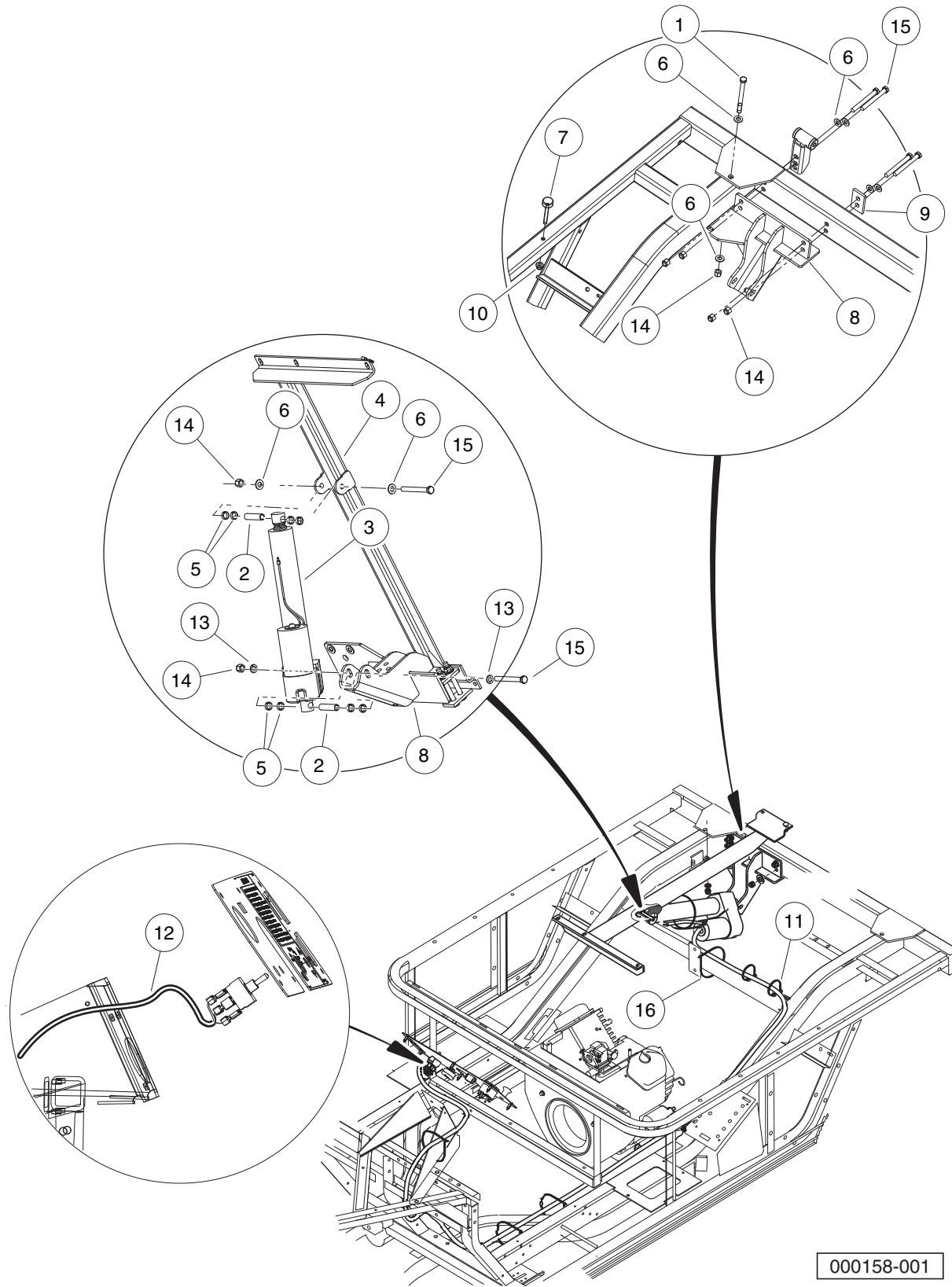
# TILT BED, HINGE, AND LATCH

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012303</u>	Bushing, Steel .....	2
2	<u>1015583</u>	Bushing, Urethane .....	2
3	<u>102065901</u>	Locknut, 3/8-16 Flanged Dimple .....	4
4	<u>102171503</u>	Tilt Bed Assembly (includes items 5 through 15) .....	1
5	<u>1010435</u>	Bolt, Carriage, 5/16-18 X 1.00 .....	4
6	<u>1014471</u>	Tape, Vinyl Foam 1/8" x 3/4" * .....	1
7	<u>1015258</u>	Plate, Floor Bed .....	1
8	N/A	Frame Assembly .....	1
9	N/A	Extension, Spring Latch .....	2
10	1015399	Screw, 5/16-18 X 0.88 Torx Truss-Head .....	4
11	<u>1015400</u>	Grip, Tilt Latch Hand .....	1
12	<u>101835601</u>	Locknut, 1/4-20 Hex Whiz .....	4
13	<u>102426901</u>	Ltch Weld Asm Tlt Bd .....	1
14	<u>403</u>	Screw, 1/4-20 X 0.625 Hex-Head Cap .....	4
15	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	8
16	<u>102614101</u>	Plate, Back .....	2
17	<u>103538701</u>	Extra, Bracket, Hinge, Bed .....	2
18	<u>103538901</u>	3/8-16 X 3.5 Carr Blt Gr5 Zn .....	4
19	<u>8754</u>	Locknut, 3/8-16 Hex .....	2
20	<u>8755</u>	Screw, 3/8-16 X 3.375 Hex Cap .....	2

\* Note: Item not shown.

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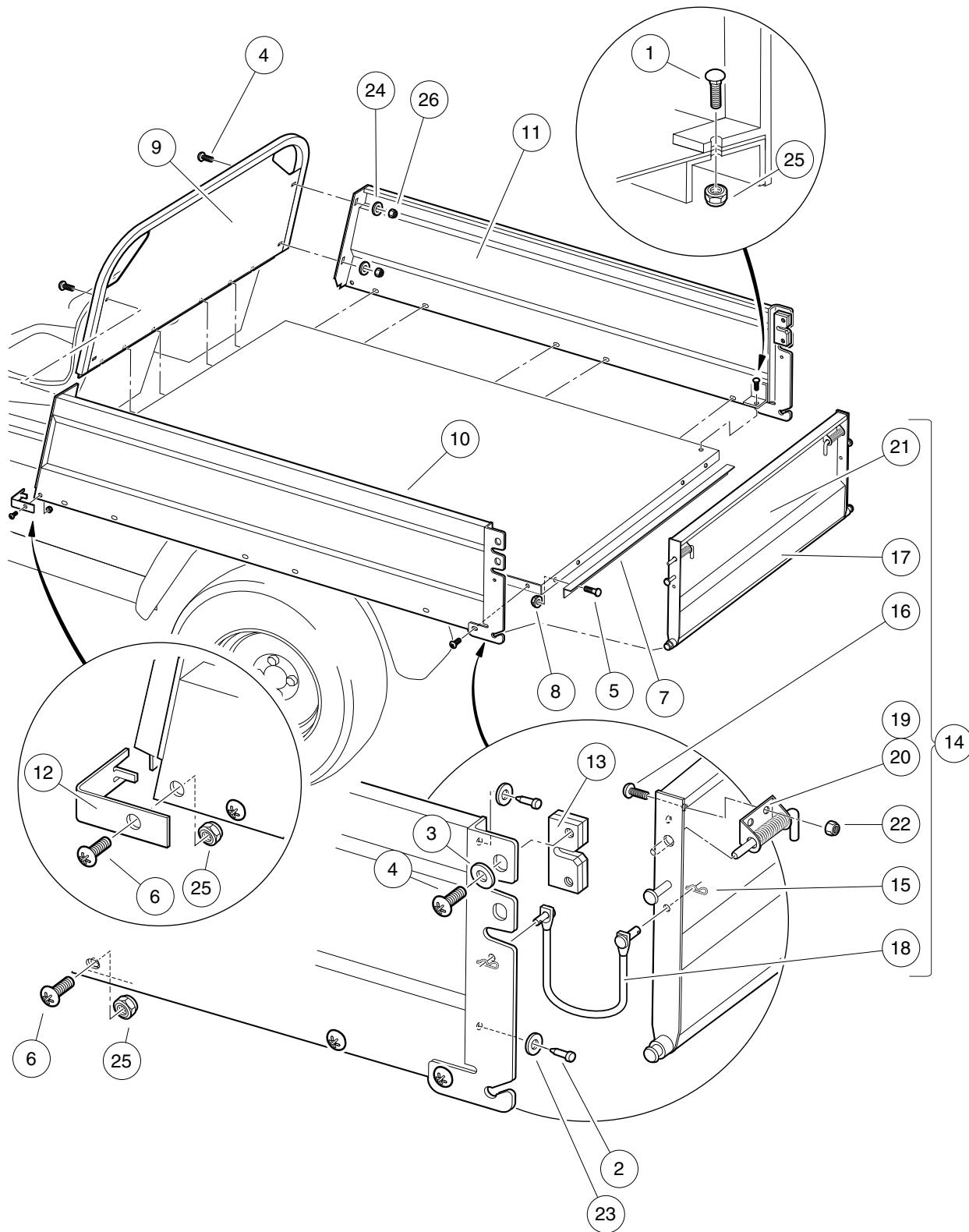
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# ELECTRIC BED LIFT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	<u>1010200</u>	Bolt, 3/8-16 X 4.25 Hex Head .....	1
2	<u>1016603</u>	Bushing Long .....	2
3	<u>1017162</u>	Actuator Assembly, Electric .....	1
4	<u>1017167</u>	Actuator Adapter .....	1
5	<u>1017774</u>	Body Spacer .....	8
6	<u>102066001</u>	Washer, 3/8 Type B Hard Flat .....	8
7	<u>102426601</u>	Bumper, Bed, Mtg, Front .....	2
8	<u>102465701</u>	Weldment, Bracket, Actuator .....	1
9	<u>102614101</u>	Plate, Back .....	1
10	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	2
11	<u>102629001</u>	Tie Wrap, 8.00" With Mount .....	2
12	<u>102673901</u>	Wire Harness, Electric Lift .....	1
13	<u>357</u>	Lockwasher, 3/8 Split .....	2
14	<u>8754</u>	Locknut, 3/8-16 Hex .....	9
15	<u>8755</u>	Screw, 3/8-16 X 3.375 Hex Cap .....	6
16	<u>8990</u>	Tie Wrap, 8" Nylon .....	5

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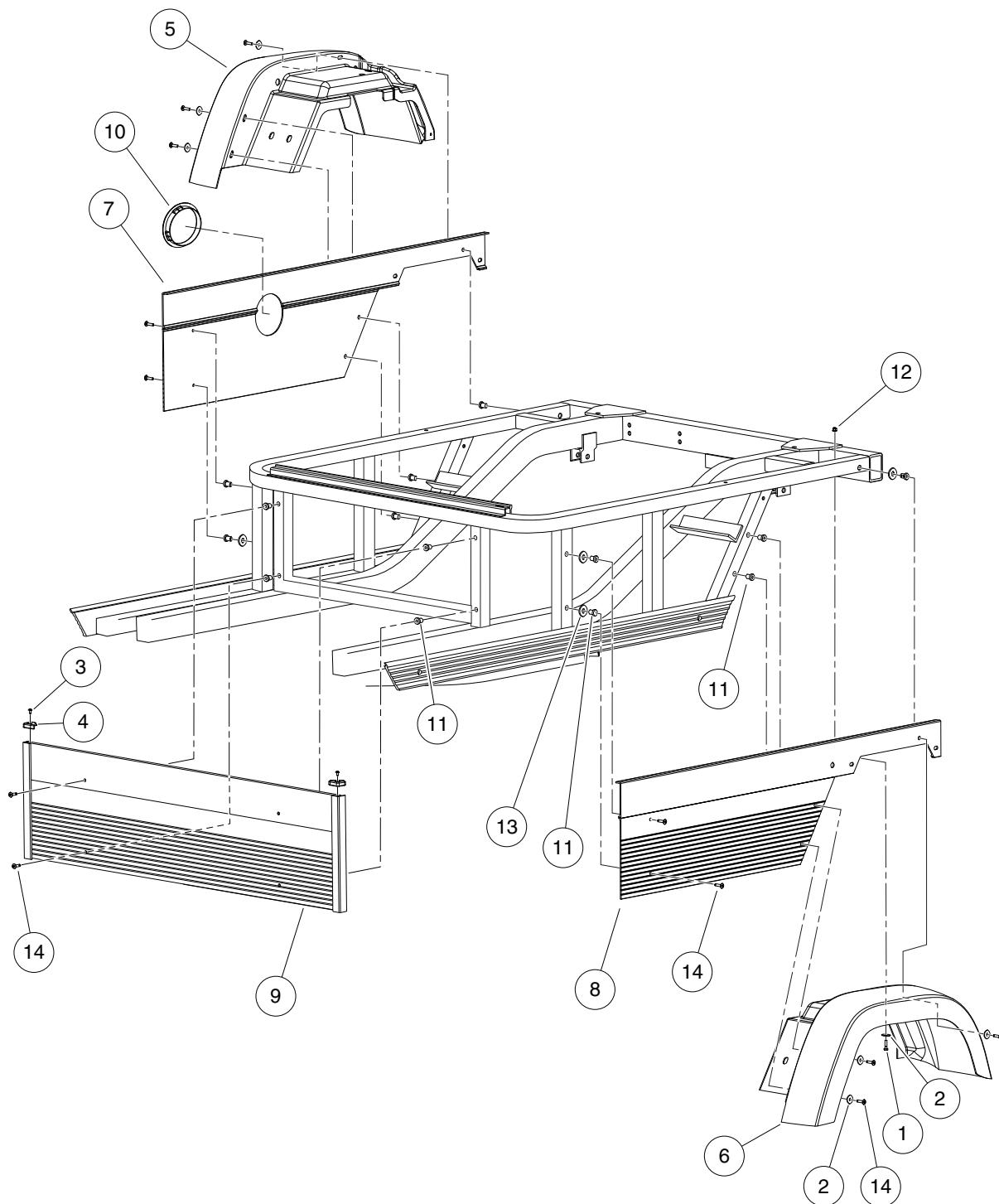
000038-003

# CARGO BOX

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010435</u>	Bolt, Carriage, 5/16-18 X 1.00 .....	13
2	<u>1010436</u>	Bumper, Rubber .....	4
3	<u>1014306</u>	Washer, 1/4" Type B Flat .....	4
4	<u>1014415</u>	Screw, 1/4-20 X 0.75 Torx Truss-Head .....	8
5	<u>1014537</u>	Stud, Self-Clinching Flush Head .....	4
6	<u>1015399</u>	Screw, 5/16-18 X 0.88 Torx Truss-Head .....	18
7	<u>101894304</u>	Box Bed Tailgate Angle .....	1
8	<u>101963401</u>	Locknut, 5/16-18 Hex Flange .....	4
9	<u>102221301</u>	Front Panel Weldment .....	1
10	<u>102221401</u>	Left Panel Weldment .....	1
11	<u>102221501</u>	Right Panel Weldment .....	1
12	<u>102221701</u>	Front Corner Cap .....	2
13	<u>102222001</u>	Slam Latch .....	2
14	<u>102229902</u>	Asm, Bobcat Tailgate (includes items 15 through 22) .....	1
15	<u>1013366</u>	Hair Pin Clip .....	4
16	<u>1014415</u>	Screw, 1/4-20 X 0.75 Torx Truss-Head .....	4
17	N/A	Tailgate, Weldment .....	1
18	<u>102221801</u>	Tether Assembly .....	2
19	<u>102222101</u>	Spring Latch Left .....	1
20	<u>102222201</u>	Spring Latch Right .....	1
21	<u>102339001</u>	Decal, Tailgate, Bobcat .....	1
22	<u>8233</u>	Locknut, 1/4-20 Nylon Insert .....	4
23	<u>102239901</u>	Washer, Rubber, 3/8 .....	4
24	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	4
25	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	31
26	<u>8233</u>	Locknut, 1/4-20 Nylon Insert .....	4

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000027-001

## REAR BODY TRIM

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012769</u>	Screw, M6-1.00 X 25mm Hex Cap .....	2
2	<u>1014306</u>	Washer, 1/4" Type B Flat .....	8
3	<u>1014321</u>	Screw, #10 Truss-Head Torx .....	2
4	<u>101438702</u>	Corner Cap AWD .....	2
5	<u>102251602</u>	Fender, Right Rear .....	1
6	<u>102251702</u>	Fender, Left Rear .....	1
7	<u>102454001</u>	Assembly, Panel (Passenger Side) .....	1
8	<u>102454101</u>	Assembly, Panel (Driver Side) .....	1
9	<u>102454201</u>	Panel, Front .....	1
10	<u>102466201</u>	Bezel, Fuel Fill .....	1
11	<u>102491701</u>	Well Nut 1/4-20 .....	14
12	<u>102621501</u>	Nut Flg, M6 X 1.0 Nylon .....	2
13	<u>102684501</u>	Washer, M12 Hard Regular .....	2
14	<u>8251</u>	Screw, 1/4-20 X 1.0 Truss-Head Machine .....	14

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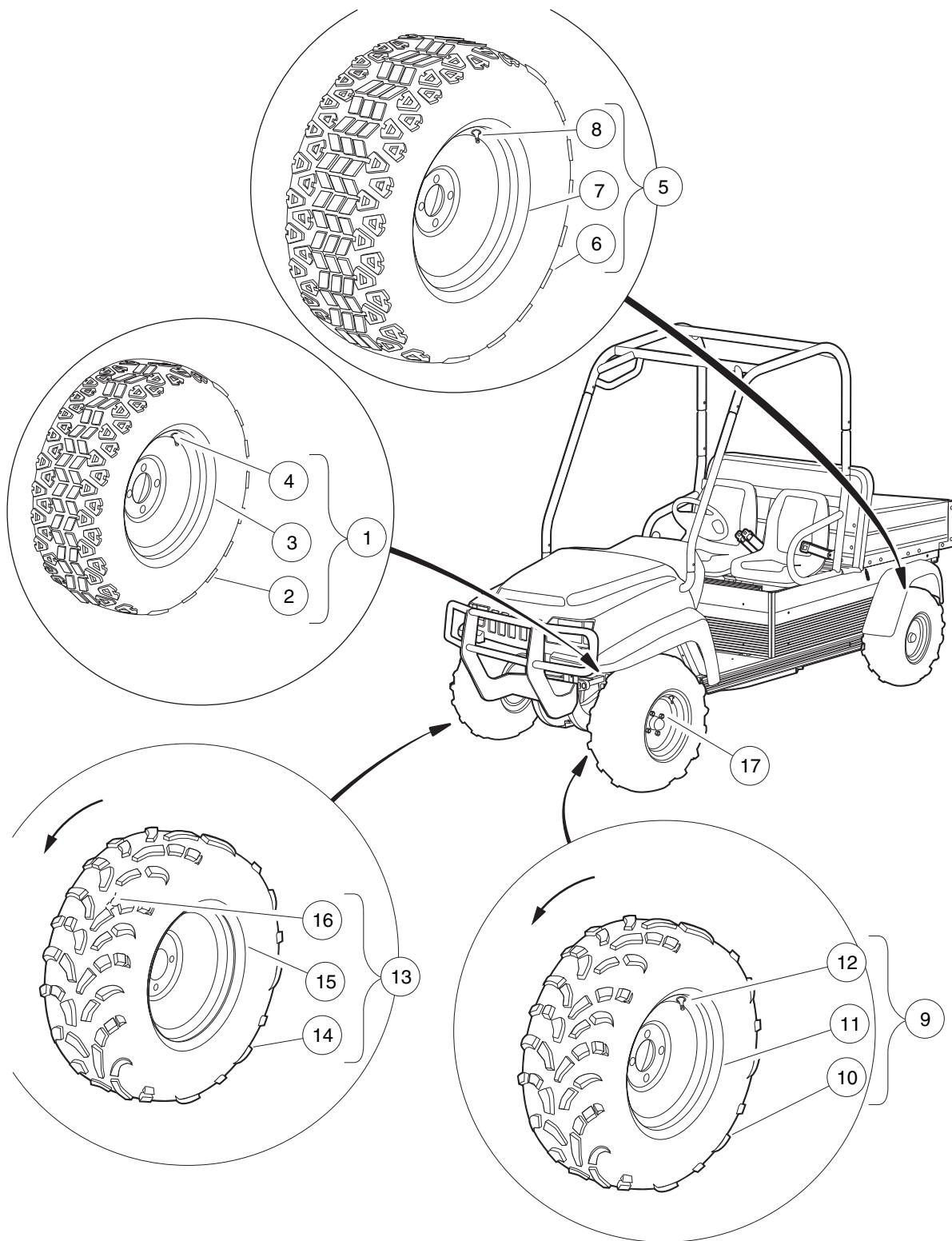
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# **WHEELS AND TIRES**

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000009-001

# WHEELS AND TIRES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	2
1	<u>102021410</u>	Orange Tire Asm HDAT 8in (includes items 2 through 4) .....	2
2	<u>102021305</u>	HDAT Tire, 8" .....	1
3	<u>102374802</u>	Wheel, Indus Spider, Orange .....	1
4	<u>7310</u>	Valve Stem .....	1
5	<u>102021411</u>	Orange Tire Asm HDAT 10.5in (includes items 6 through 8) .....	2
6	<u>102021302</u>	Tire, HDAT .....	1
7	<u>102374802</u>	Wheel, Indus Spider, Orange .....	1
8	<u>7310</u>	Valve Stem .....	1
9	<u>102021412</u>	Orange Tire Asm AT489 Left-Hand (includes items 10 through 12) .....	2
10	102021306	Tire, AT489 .....	1
11	<u>102374802</u>	Wheel, Indus Spider, Orange .....	1
12	<u>7310</u>	Valve Stem .....	1
13	<u>102021413</u>	Orange Tire Asm AT489 Right-Hand (includes items 14 through 16) .....	2
14	102021306	Tire, AT489 .....	1
15	<u>102374802</u>	Wheel, Indus Spider, Orange .....	1
16	<u>7310</u>	Valve Stem .....	1
17	<u>102736901</u>	Nut, Lug, 1/2-20 SAE J2283 .....	16

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# DECALS

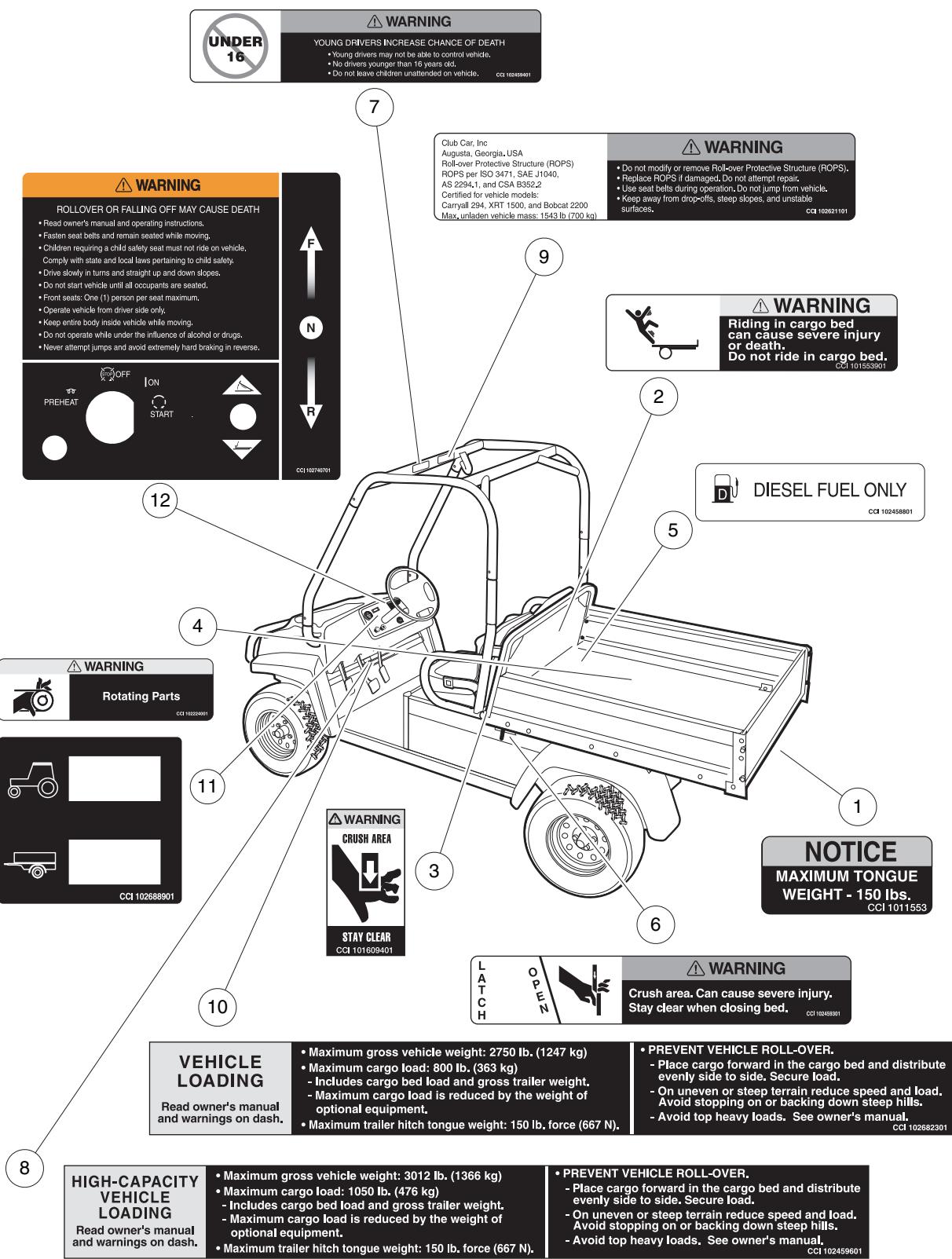
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000005-003

# SAFETY DECALS, DIESEL VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011553</u>	Decal, Trailer Hitch .....	1
2	<u>101553901</u>	Decal, Bed Load Warning .....	1
3	<u>101609401</u>	Decal, Crush Area Warning .....	2
4	<u>102224001</u>	Decal, Rotating Parts Warning .....	1
5	<u>102458801</u>	Decal, Diesel Fuel Only .....	1
6	<u>102459301</u>	Decal, Bed Crush Area Warning .....	1
7	<u>102459401</u>	Decal, Young Driver Warning .....	1
8	<u>102459601</u>	Decal, Vehicle Loading, High-Capacity .....	1
9	<u>102621101</u>	Decal, ROPS Certification/Warning .....	1
10	<u>102682301</u>	Decal, Vehicle Loading, Standard Capacity .....	1
11	<u>102688901</u>	Decal, Turn Signal Indicator .....	1
12	<u>102740701</u>	Decal, Warning, European Diesel IP .....	1

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#### OPERATING INSTRUCTIONS

\* Read owner's manual and vehicle safety warnings. Study and understand controls.

##### TO START ENGINE

- Place shift lever in Neutral (  ) position and press brake pedal.
- If preheat glow plugs, turn key to "PREHEAT" position and hold for 10-15 seconds.
- Turn key to "START" position and hold until engine starts.

##### TO OPERATE VEHICLE

- Make sure wheels are turned in desired direction and nothing is in your path.
- Engine must be at idle before moving shift lever.
- While vehicle is stopped, and the engine is at idle, select shift lever position.
- Forward  - Neutral  - Reverse (Buzzer will sound)
- Release park brake and slowly press accelerator pedal to increase speed.
- All-wheel drive will automatically drive appropriate wheel(s) as required.

##### TO STOP VEHICLE

- Release accelerator pedal and push brake pedal. After stopping, firmly set park brake.
- Turn key to "OFF" position, remove key and place shift lever in neutral position when not in use.

CCI 102455101



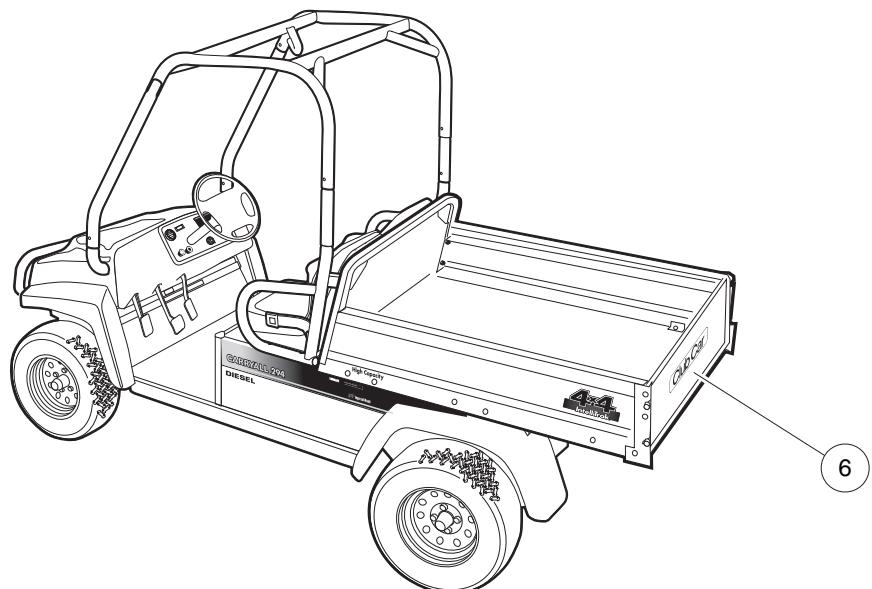
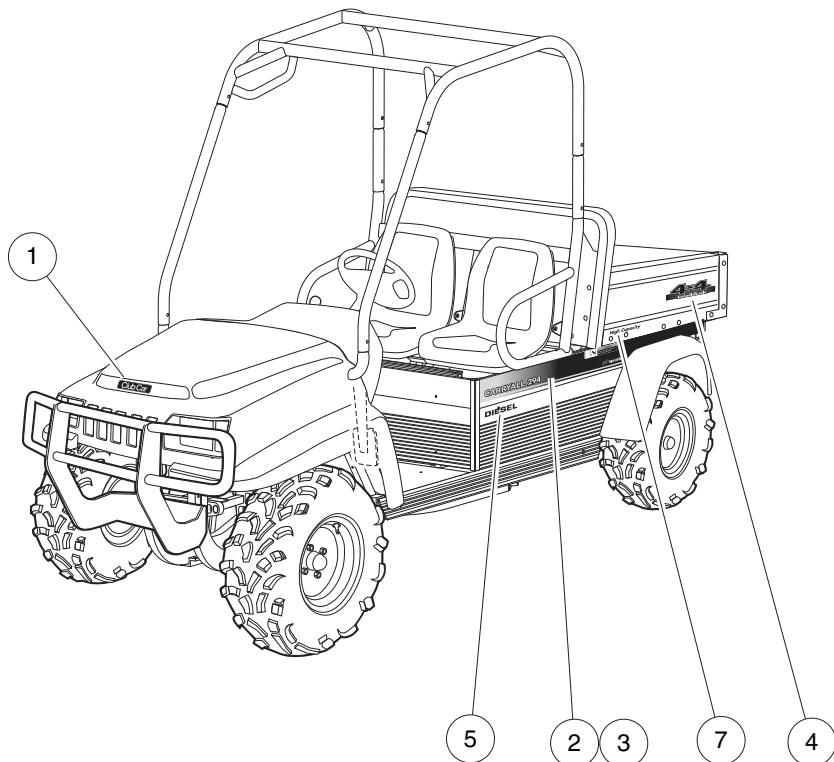
000006-002

## SAFETY DECALS, DIESEL VEHICLES, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102231601</u>	Decal, Winch Cable Fracture Warning .....	1
2	<u>102455101</u>	Decal, Operating Instructions, Diesel .....	1
3	<u>102458901</u>	Decal, Hot Surface Warning .....	5
4	<u>102459001</u>	Decal, Hot Manifold Warning .....	1
5	<u>102459101</u>	Decal, Frame Ground Warning .....	1
6	<u>102459201</u>	Decal, Diesel Explosion/Fire Warning .....	1
7	<u>102459501</u>	Decal, Rotating Parts and Hot Exhaust Warning .....	1
8	<u>102460201</u>	Decal, Rotating Parts Warning .....	1

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000011-002

# BADGING DECALS, CARRYALL 294 VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<a href="#"><u>102046501</u></a>	Decal, CC Nameplate, Utility .....	1
2	<a href="#"><u>102622901</u></a>	Decal, Carryall 294 (driver-side) .....	1
3	<a href="#"><u>102623001</u></a>	Decal, Carryall 294 (passenger-side) .....	1
4	<a href="#"><u>102623301</u></a>	Decal, 4x4 .....	2
5	<a href="#"><u>102623501</u></a>	Decal, Diesel .....	2
6	<a href="#"><u>102673201</u></a>	Decal, Club Car Tailgate .....	1
7	<a href="#"><u>102673301</u></a>	Decal, High-Capacity (optional accessory) .....	2

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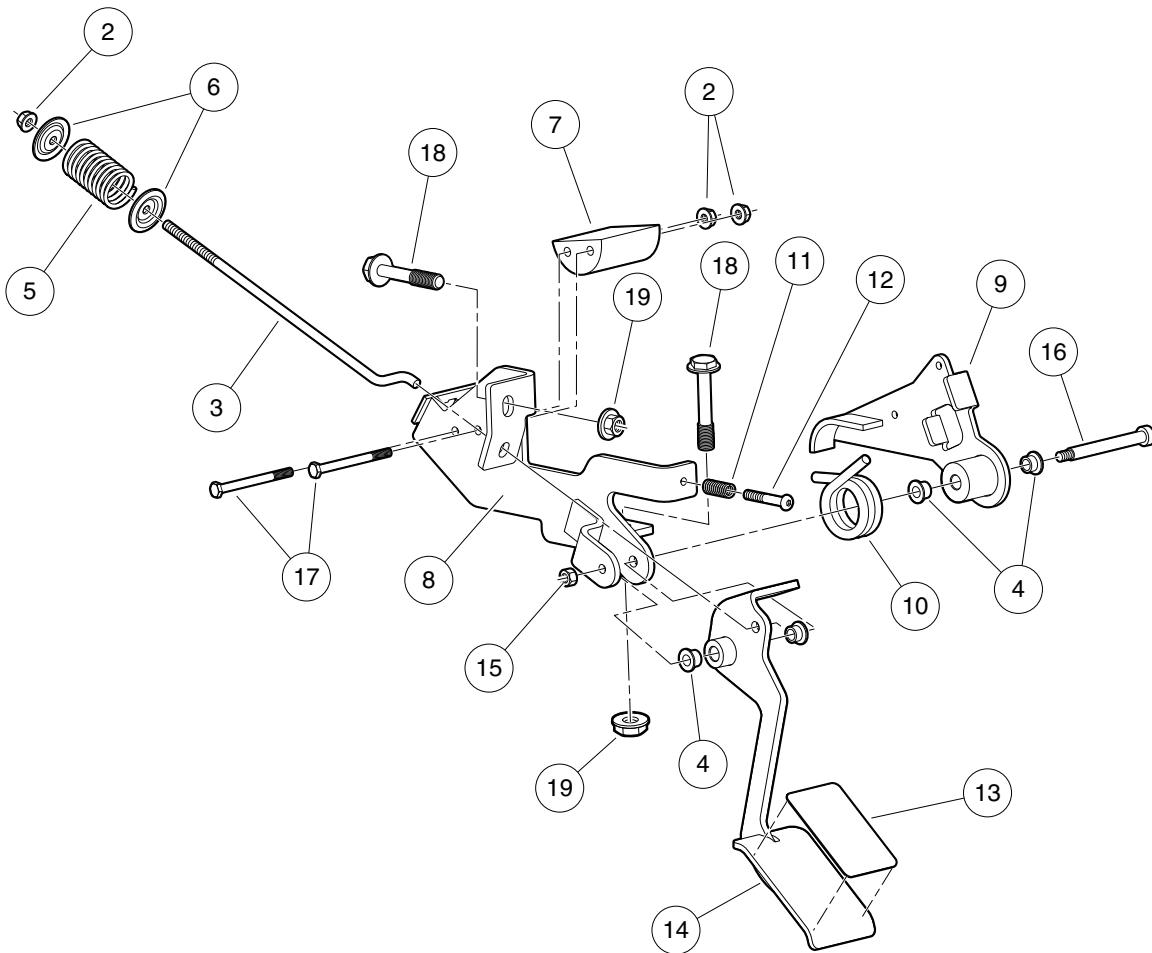
# PEDAL GROUP

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000026-001

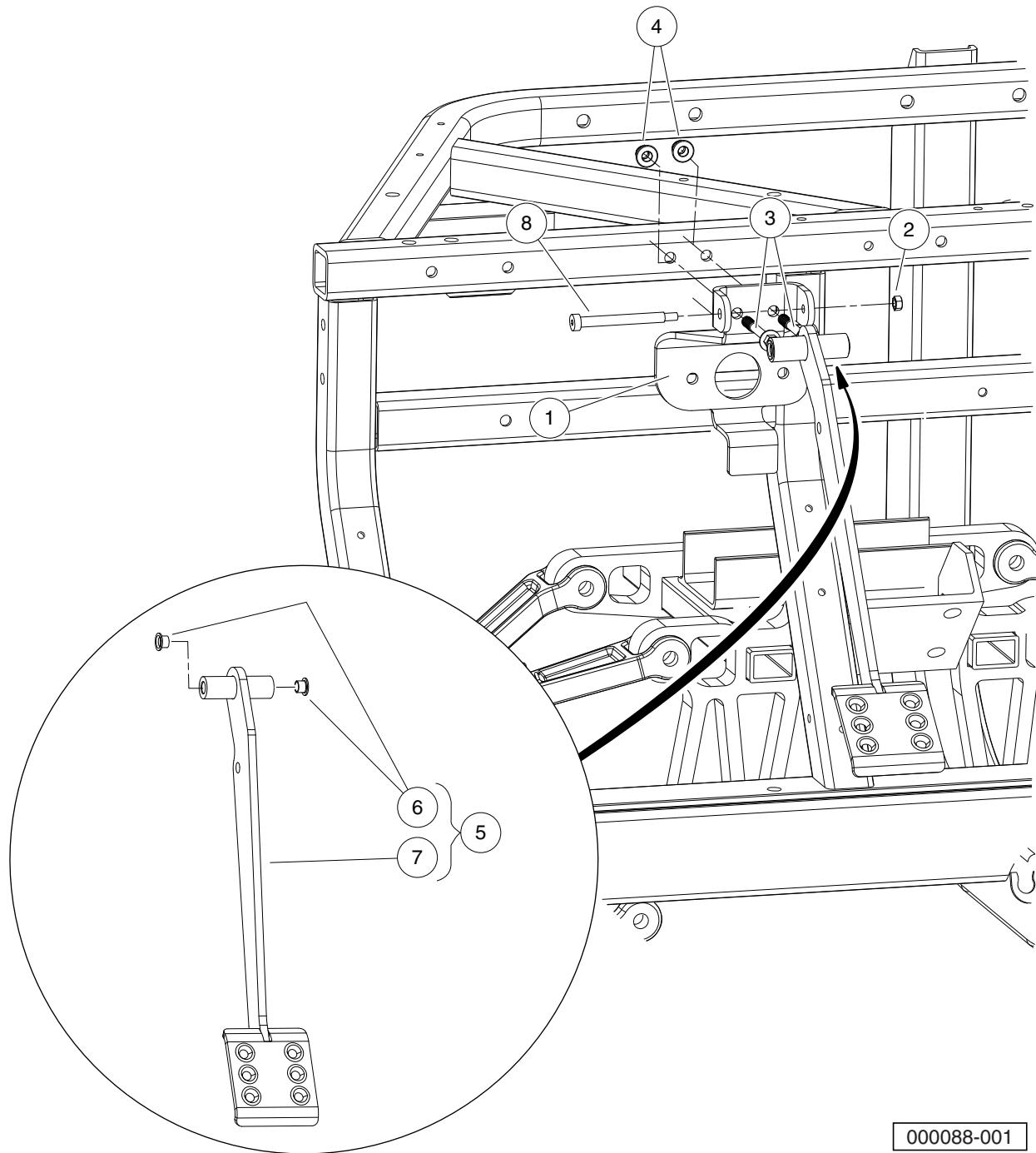
# ACCELERATOR PEDAL ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102489901</u>	Asm, Pedal, Accelerator (includes items 2 through 17) .....	1
2	<u>102296401</u>	Nut-m6x1.0 Flng All Mtl Lock .....	3
3	N/A	Pullrod, Spring, Compression .....	1
4	<u>102442901</u>	Bushing, Greaseless .....	4
5	<u>102445201</u>	Spring, Comp, Pedal, Pullrod .....	1
6	N/A	Washer, Retaining Spring, 7mm .....	2
7	N/A	Guide, Cable, Accelerator .....	1
8	N/A	Weldment, Bracket, Pedal .....	1
9	<u>102469401</u>	Weldment, Lever, Motion, Lost .....	1
10	N/A	Spring, Torsion .....	1
11	<u>102476301</u>	Spring, Stop, Pedal .....	1
12	<u>102476401</u>	Bolt, Stop, Pedal .....	1
13	<u>102479301</u>	Pad, Grip Tape, Accelerator .....	1
14	N/A	Weldment, Pedal, Accel .....	1
15	<u>102618101</u>	Nut M6x1 Mech Def Center .....	1
16	<u>103273101</u>	Bolt, Shoulder, M8 X 70, Hc .....	1
17	<u>96706825</u>	Bolt, M6 X 1 X 70 .....	2
18	<u>102618301</u>	Bolt Flanged Head, M8 X 1.25 X 65 .....	2
19	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	2

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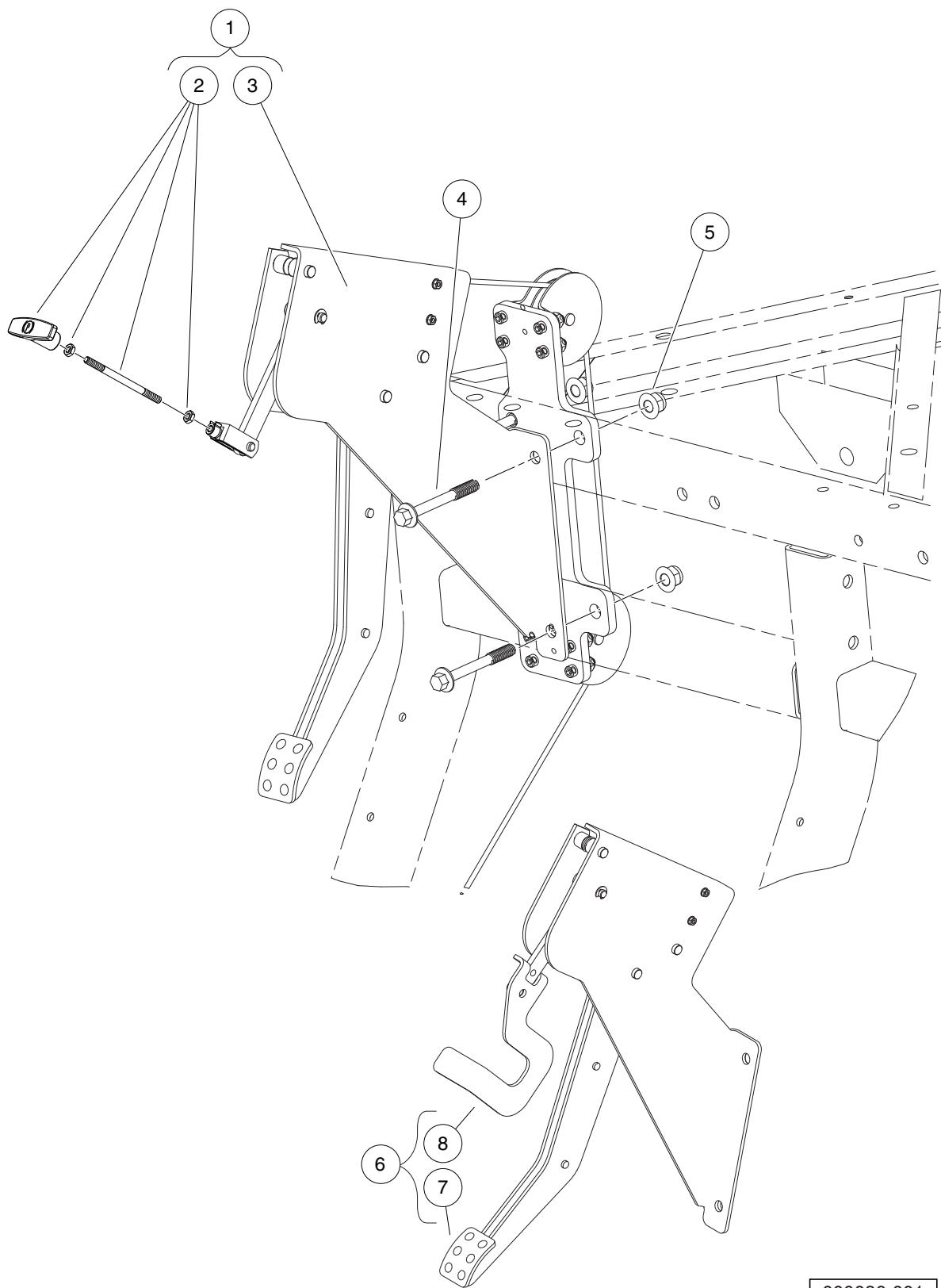
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# BRAKE PEDAL ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>102380601</u>	1 2 3 4 Bracket, Pedal, Brake .....	1
2	<u>102618101</u>	Nut M6x1 Mech Def Center .....	1
3	<u>102618301</u>	Bolt Flanged Head, M8 X 1.25 X 65 .....	2
4	<u>102618601</u>	Lock Nut, Flg M8 X 1.25 Nylon .....	2
5	N/A	Asm, Pedal, Brake, Hung (includes items 6 and 7) .....	1
6	<u>102442901</u>	Bushing, Greaseless .....	2
7	<u>102626201</u>	Weldment, Pedal, Brake, Hung .....	1
8	<u>103273101</u>	Bolt, Shoulder, M8 X 70, Hc .....	1

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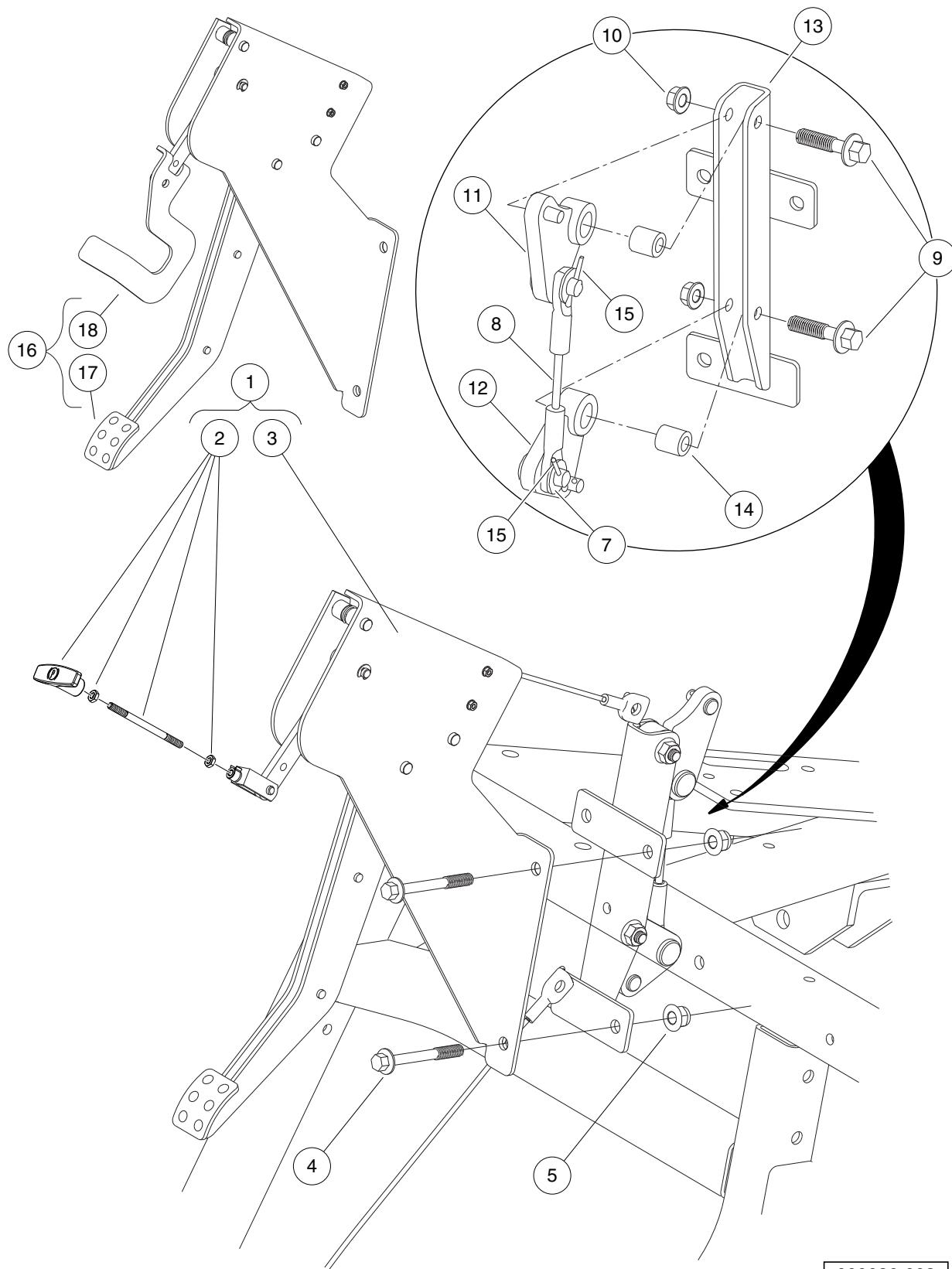
# PARK BRAKE PEDAL ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102438101	Pedal Asm, Brake, Park (includes items 2 and 3) .....	1
2	<u>102758701</u>	Kit, Handle, Brake, Park .....	1
3	N/A	Pedal, Brake, Park .....	1
4	<u>102618301</u>	Bolt Flanged Head, M8 X 1.25 X 65 .....	3
5	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	3
6	<u>102892401</u>	Asm, Pedal, Brake, Hard (includes items 7 and 8) .....	1
7	N/A	Pedal, Brake, Park .....	1
8	<u>102896601</u>	Handle, Release, Park Brake .....	1
		Note: Item 1 has been discontinued. Use item 6 for replacement of the complete assembly.	

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000086-003

# PARK BRAKE PEDAL ASSEMBLY WITH BELLCRANK SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102438101	Pedal Asm, Brake, Park (includes items 2 and 3) .....	1
2	<u>102758701</u>	Kit, Handle, Brake, Park .....	1
3	N/A	Pedal, Brake, Park .....	1
4	<u>102618301</u>	Bolt Flanged Head, M8 X 1.25 X 65 .....	3
5	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	3
6	<u>102751501</u>	Asm, Sub, Bracket, Park Brake (includes items 7 through 15) .....	1
7	<u>102323501</u>	Washer, Flat, 3/8, Blk Fin .....	2
8	<u>102716001</u>	Cable, Crank, Bell .....	1
9	<u>102741501</u>	Bolt Flg, M8x1.25 X 35, Gr10.9 .....	2
10	<u>102741601</u>	Nut Flg M8 X 1.25 Gr 10 .....	2
11	<u>102751301</u>	Asm, Bellcrank, Upper .....	1
12	<u>102751401</u>	Asm, Bellcrank, Lower .....	1
13	<u>103305001</u>	Brkt, Bellcrank, Prk Brk, Awd .....	1
14	<u>103305101</u>	Spacer, Pivot, Park Brk, Awd .....	2
15	<u>1035</u>	Cotter Pin, 3/32 x 1 .....	2
16	<u>102892401</u>	Asm, Pedal, Brake, Hard (includes items 17 and 18) .....	1
17	N/A	Pedal, Brake, Park .....	1
18	<u>102896601</u>	Handle, Release, Park Brake .....	1
		Note: Item 1 has been discontinued. Use item 16 for replacement of the complete assembly.	

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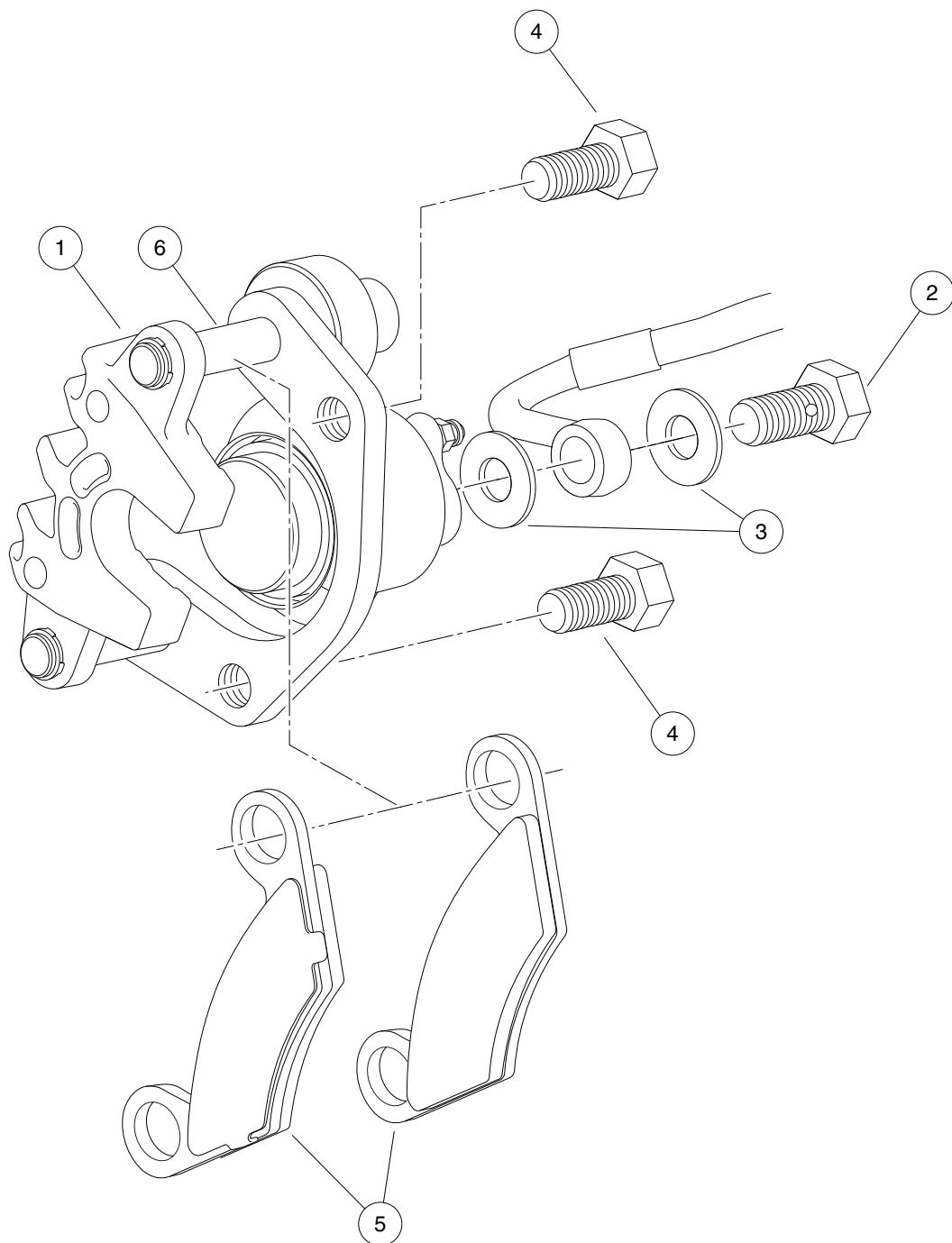
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# BRAKE SYSTEMS

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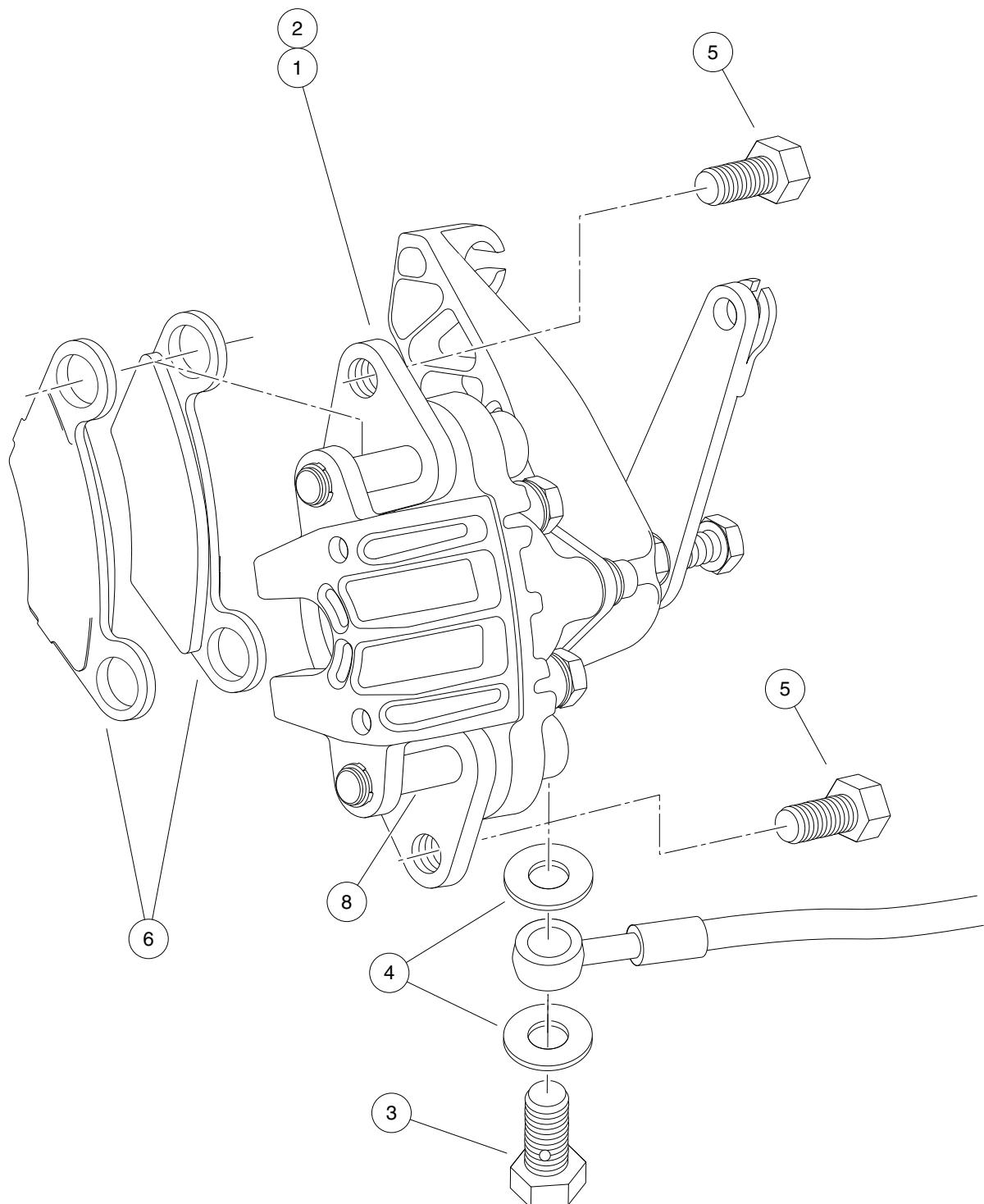
000067-001

# FRONT BRAKE ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>102367601</u>	Brake Caliper, Front, with Brake Pads .....	2
2	<u>102488001</u>	Bolt, Banjo, M10x1x19 .....	2
3	<u>102491601</u>	Washer, Copper, M10 Crush .....	4
4	<u>102493301</u>	Bolt Flange Head, 3/8-24x.750 with Loctite .....	4
5	<u>102714001</u>	Service Kit, Brake Pad (4 Pads) .....	1
6	<u>103418801</u>	Pin, Slide, 7/16 .....	2

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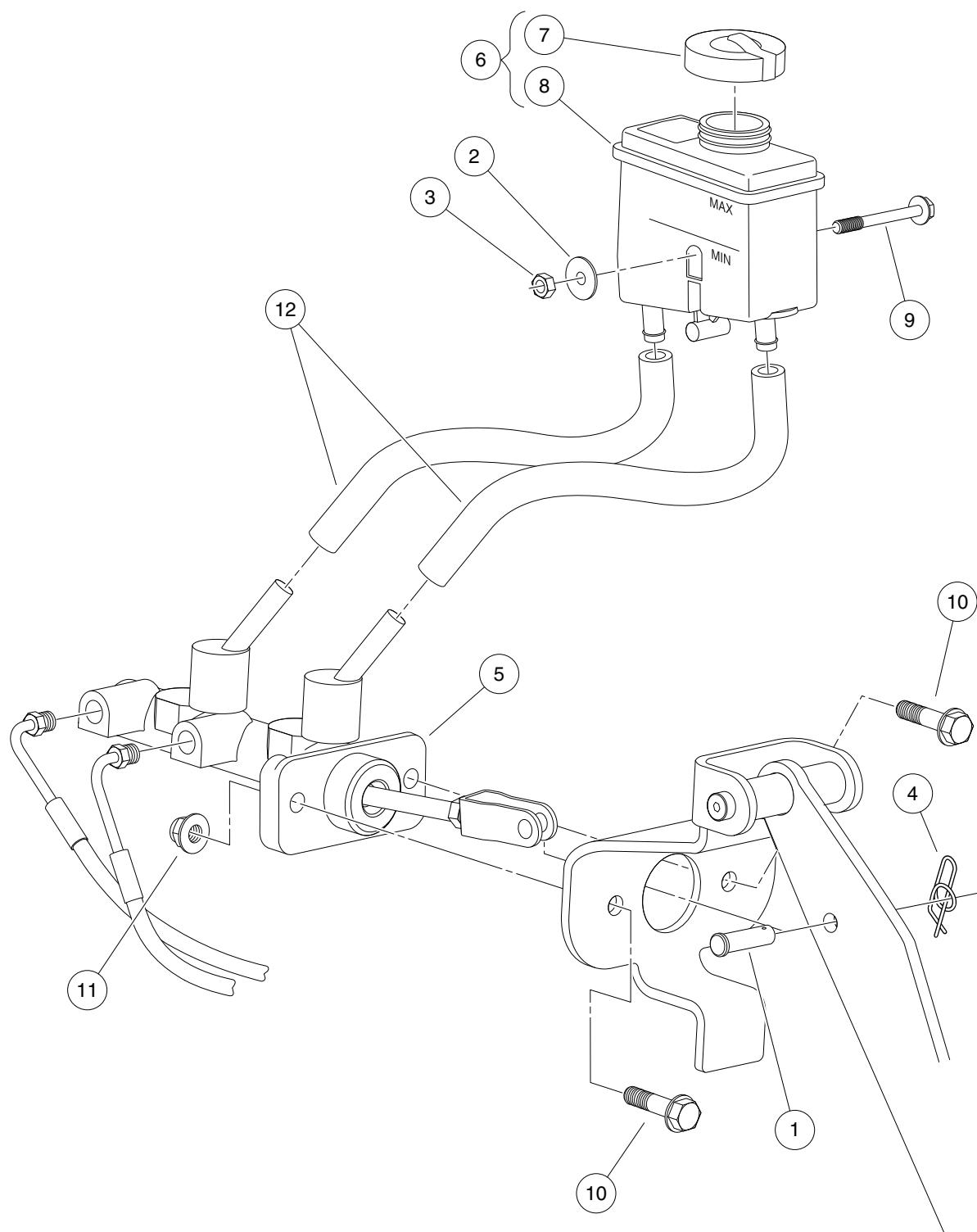
000068-001

# REAR BRAKE ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102399201</u>	Caliper, Brake, Hydro-Mechanical, LH .....	1
2	<u>102399202</u>	Caliper, Brake, Hydro-Mechanical, RH .....	1
3	<u>102488001</u>	Bolt, Banjo, M10x1x19 .....	2
4	<u>102491601</u>	Washer, Copper, M10 Crush .....	4
5	<u>102493301</u>	Bolt Flange Head, 3/8-24x.750 with Loctite .....	4
6	<u>102714001</u>	Service Kit, Brake Pad (4 Pads) .....	1
7	<u>103418701</u>	Spring, Brake Caliper, Return .....	1
8	<u>103418801</u>	Pin, Slide, 7/16 .....	2

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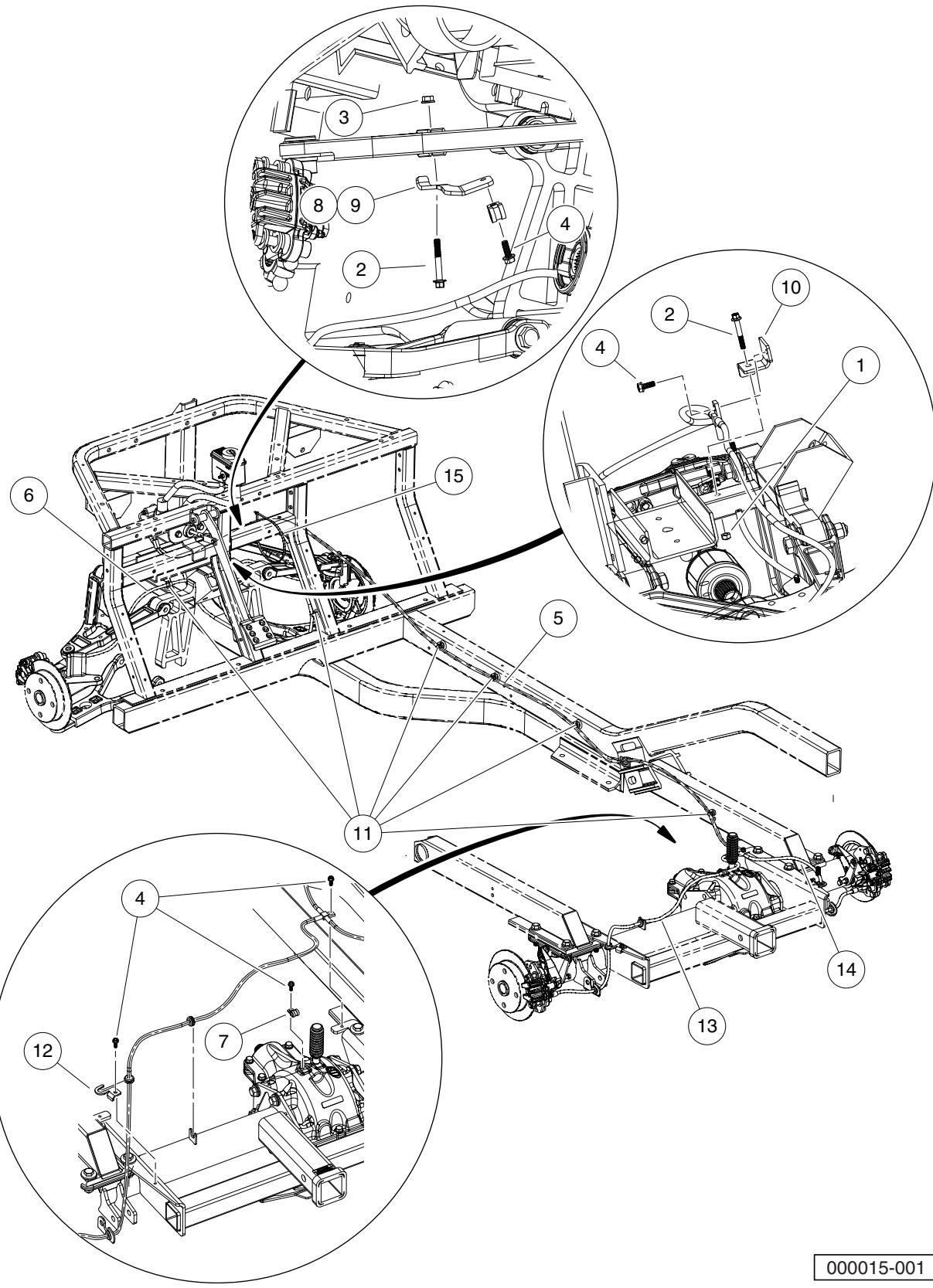
000069-001

# MASTER CYLINDER

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101082903</u>	Clevis Pin, 5/16 X 1 .....	1
2	<u>1014306</u>	Washer, 1/4" Type B Flat .....	1
3	<u>101887601</u>	Locknut, M6-1.00 Nylon Insert .....	1
4	<u>102176901</u>	Pin, Rue .....	1
5	<u>102402801</u>	Cylinder, Master, Tandem .....	1
6	<u>102402901</u>	Assembly, Reservoir, Remote (includes items 7 and 8) .....	1
7	<u>102051401</u>	Filler Cap Asm .....	1
8	N/A	Reservoir, Brake Fluid, Without Cap .....	1
9	<u>102541465</u>	Bolt, M 6 X 1.0 X 65 Hex, Flange, Head, Black .....	1
10	<u>102618401</u>	Bolt Flanged Head, M8 X 1.25 X 35 .....	2
11	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	2
12	<u>102715701</u>	Line, Reservoir, Brake .....	2

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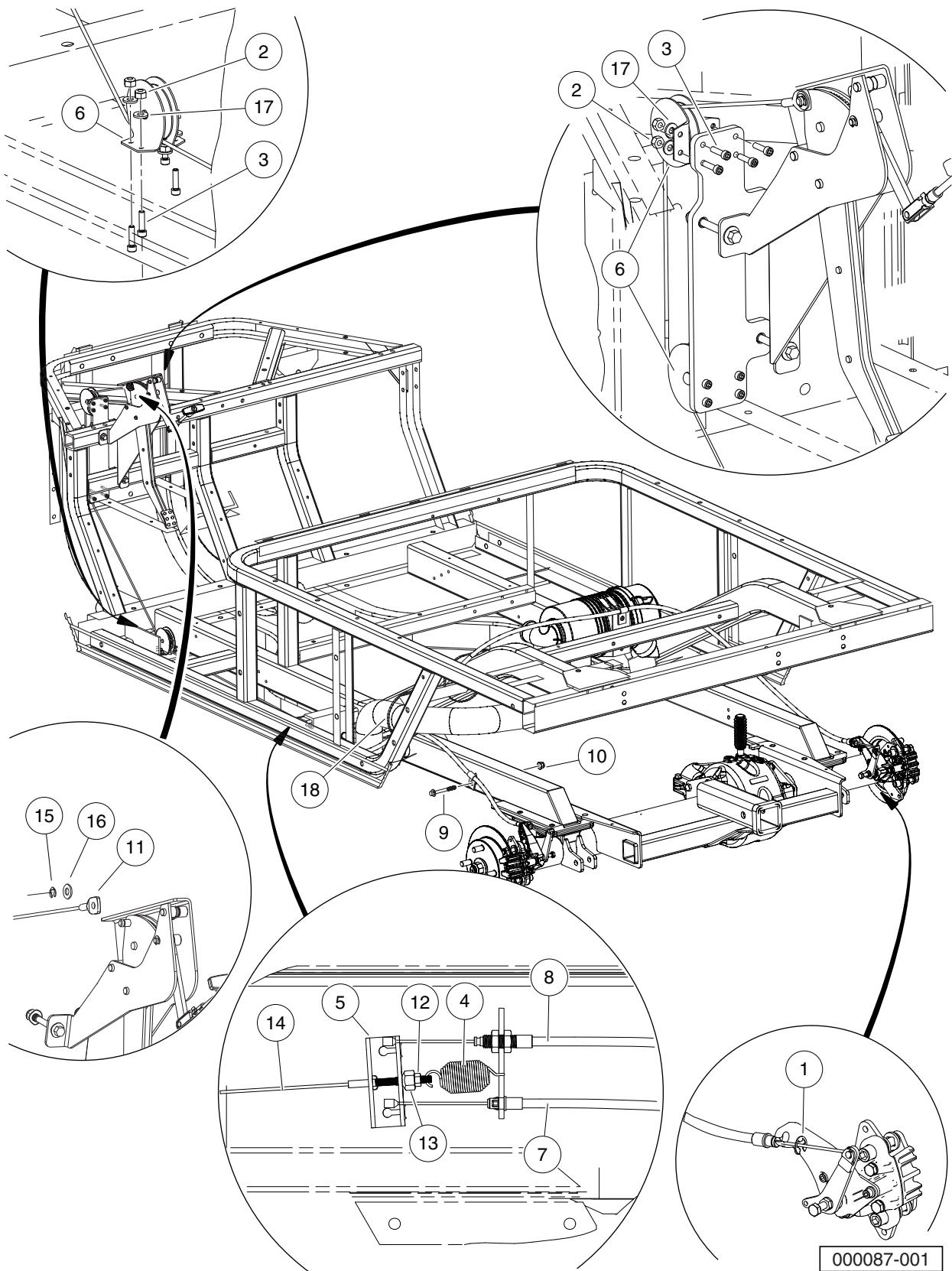
000015-001

# HYDRAULIC BRAKE LINES AND CLIPS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101887601</u>	Locknut, M6-1.00 Nylon Insert .....	1
2	<u>102296140</u>	Bolt, Flanged Head, M6x1.0x40 .....	3
3	<u>102296401</u>	Nut-m6x1.0 Flng All Mtl Lock .....	2
4	<u>102296716</u>	Screw, M6 X 16 Tt Hx Fl Hd .....	7
5	<u>102407801</u>	Assembly, Brake Line, Rear .....	1
6	<u>102407901</u>	Assembly, Brakeline, Front (includes item 7) .....	1
7	<u>102410603</u>	P-Clamp, Insulated .312 In .....	1
8	<u>102474101</u>	Bracket, Brake Line, Left .....	1
9	<u>102474102</u>	Bracket, Brake Line, Right .....	1
10	<u>102474301</u>	Bracket, Tee, Brakeline .....	1
11	<u>102475701</u>	Clip, Brake Line .....	6
12	<u>102689001</u>	Bracket, Line, Hydraulic .....	2
13	<u>102689101</u>	Brkt, Line, Hyd, Shk Mnt, Drv .....	1
14	<u>102689102</u>	Brkt, Line, Hyd, Shk Mnt, Pass .....	1
15	<u>8639</u>	Tie Wrap, 11" Nylon .....	1

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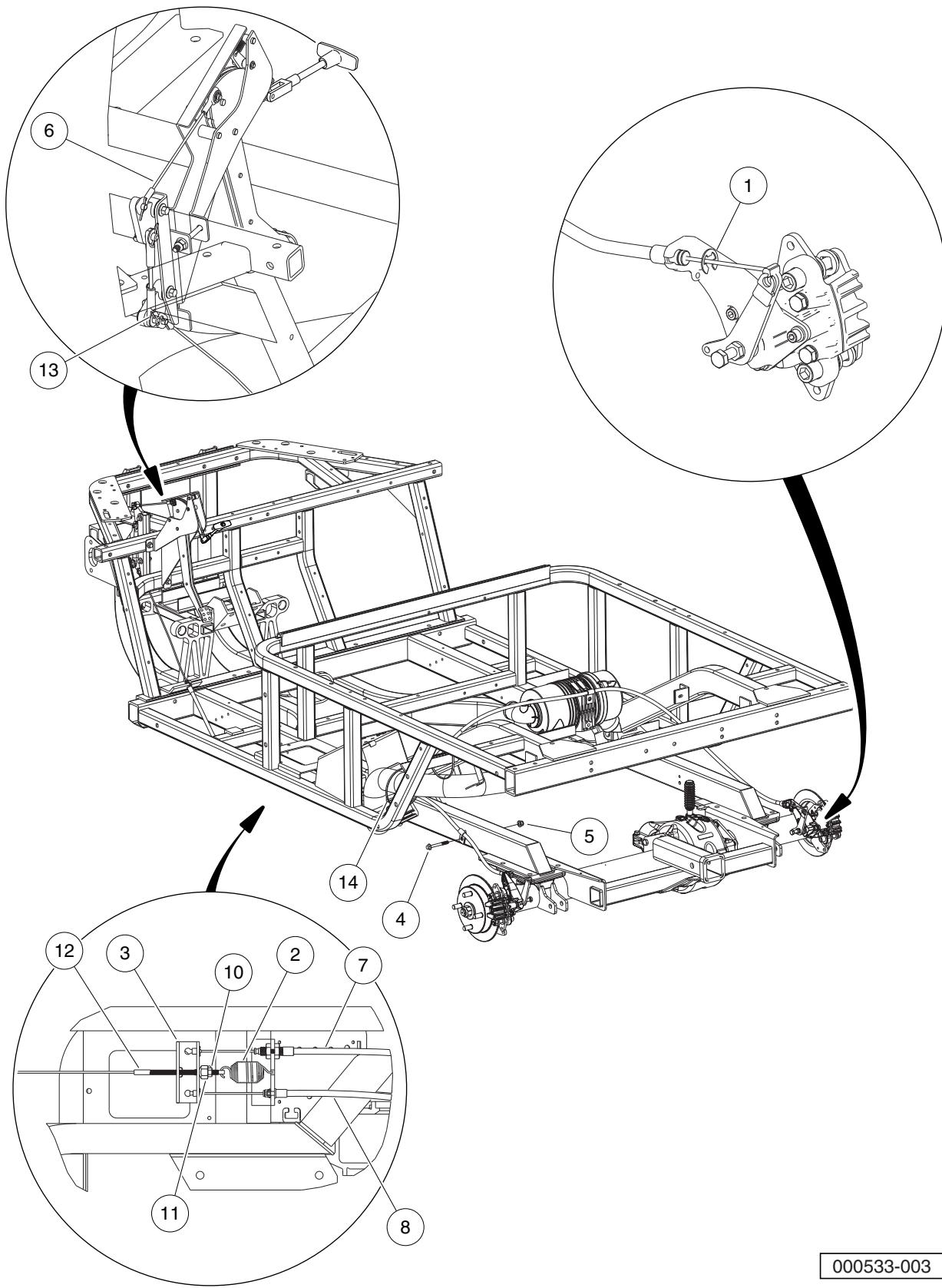
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# PARK BRAKE ASSEMBLY WITH PULLEY SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011779</u>	E-Clip, 1/2 .....	2
2	<u>1012438</u>	Locknut, #10-24 Nylon Insert .....	12
3	<u>101260202</u>	Screw, #10-24 X 3/4 Socket-Head .....	12
4	<u>1013531</u>	Spring, Brake Return .....	1
5	<u>101990802</u>	Equalizer Bracket .....	1
6	<u>102028302</u>	Pulley, 2-Inch Flat Mount .....	3
7	<u>102442701</u>	Cable, Brake, Parking, Left .....	1
8	<u>102442801</u>	Cable, Brake, Parking, Right .....	1
9	<u>102618301</u>	Bolt Flanged Head, M8 X 1.25 X 65 .....	1
10	<u>102618601</u>	Lock Nut, Flg M8 X 1.25 Nylon .....	1
11	<u>102770001</u>	Brake Cable, Park, Kit, Front (includes items 12 through 16) .....	1
12	<u>1010521</u>	Nut, 5/16-24 Hex .....	1
13	<u>102052801</u>	Nut, 5/16-24 Hex Cone .....	1
14	<u>102492401</u>	Cable, Brake, Parking, Front .....	1
15	<u>102692801</u>	Ring, Retaining, External, 9mm .....	1
16	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
17	<u>183</u>	Washer, #10 Type A Flat .....	12
18	<u>8639</u>	Tie Wrap, 11" Nylon .....	2

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000533-003

# PARK BRAKE ASSEMBLY WITH BELLCRANK SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011779</u>	E-Clip, 1/2 .....	2
2	<u>1013531</u>	Spring, Brake Return .....	1
3	<u>101990802</u>	Equalizer Bracket .....	1
4	<u>102618301</u>	Bolt Flanged Head, M8 X 1.25 X 65 .....	1
5	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	1
6	<u>102712601</u>	Cable, Crank, Bell, Front .....	1
7	<u>102763301</u>	Cable, Noncoated, Pbrake, Left .....	1
8	<u>102763401</u>	Cable, Noncoated, Pbrake, Rght .....	1
9	<u>102770301</u>	Kit, Cable, Brake, Crank, Fr (includes items 10 through 13) .....	1
10	<u>1010521</u>	Nut, 5/16-24 Hex .....	1
11	<u>102052801</u>	Nut, 5/16-24 Hex Cone .....	1
12	<u>102712701</u>	Cable, Crank, Bell, Main .....	1
13	<u>1035</u>	Cotter Pin, 3/32 x 1 .....	1
14	<u>8639</u>	Tie Wrap, 11" Nylon .....	2

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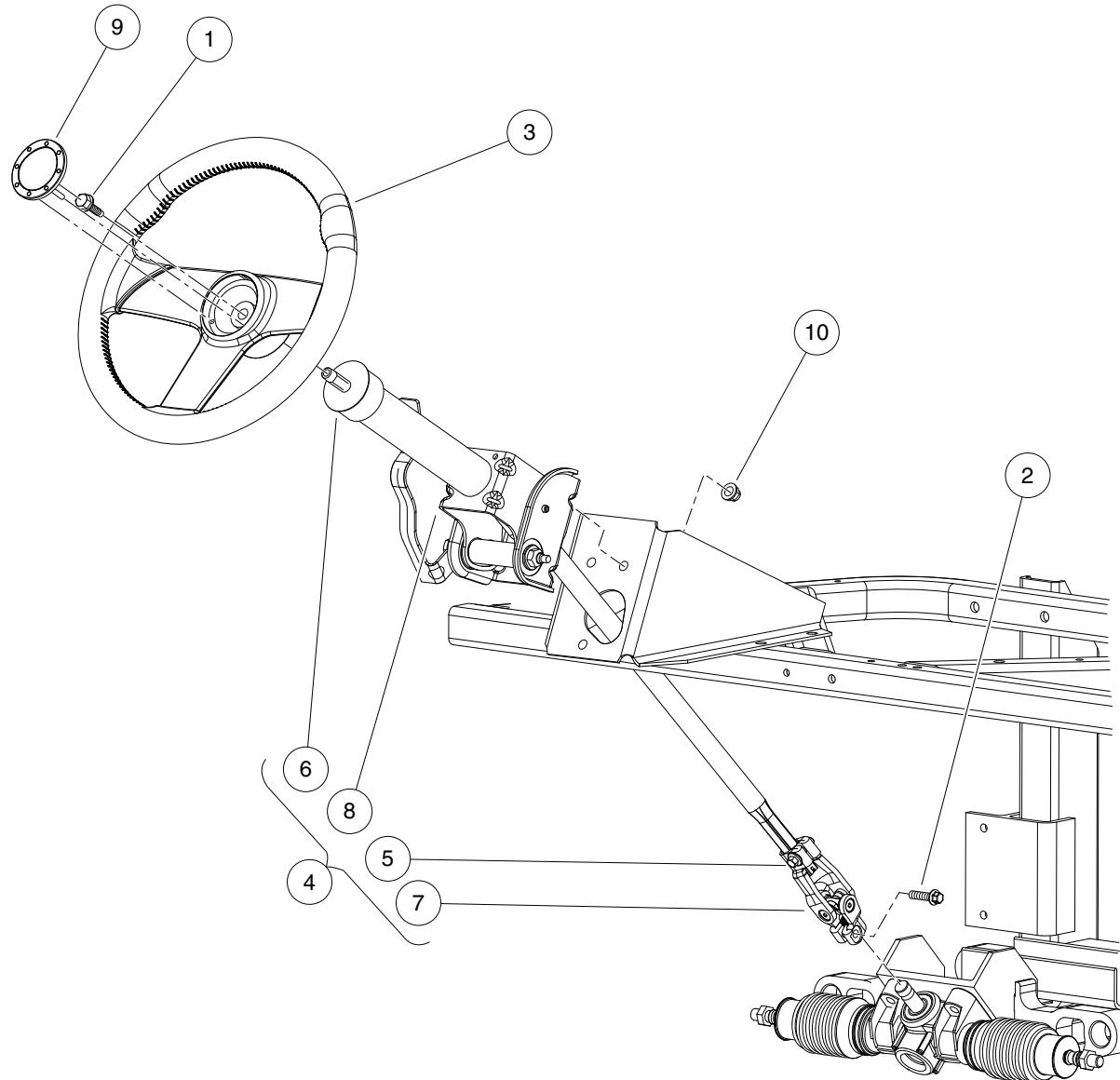
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# **STEERING AND SUSPENSION**

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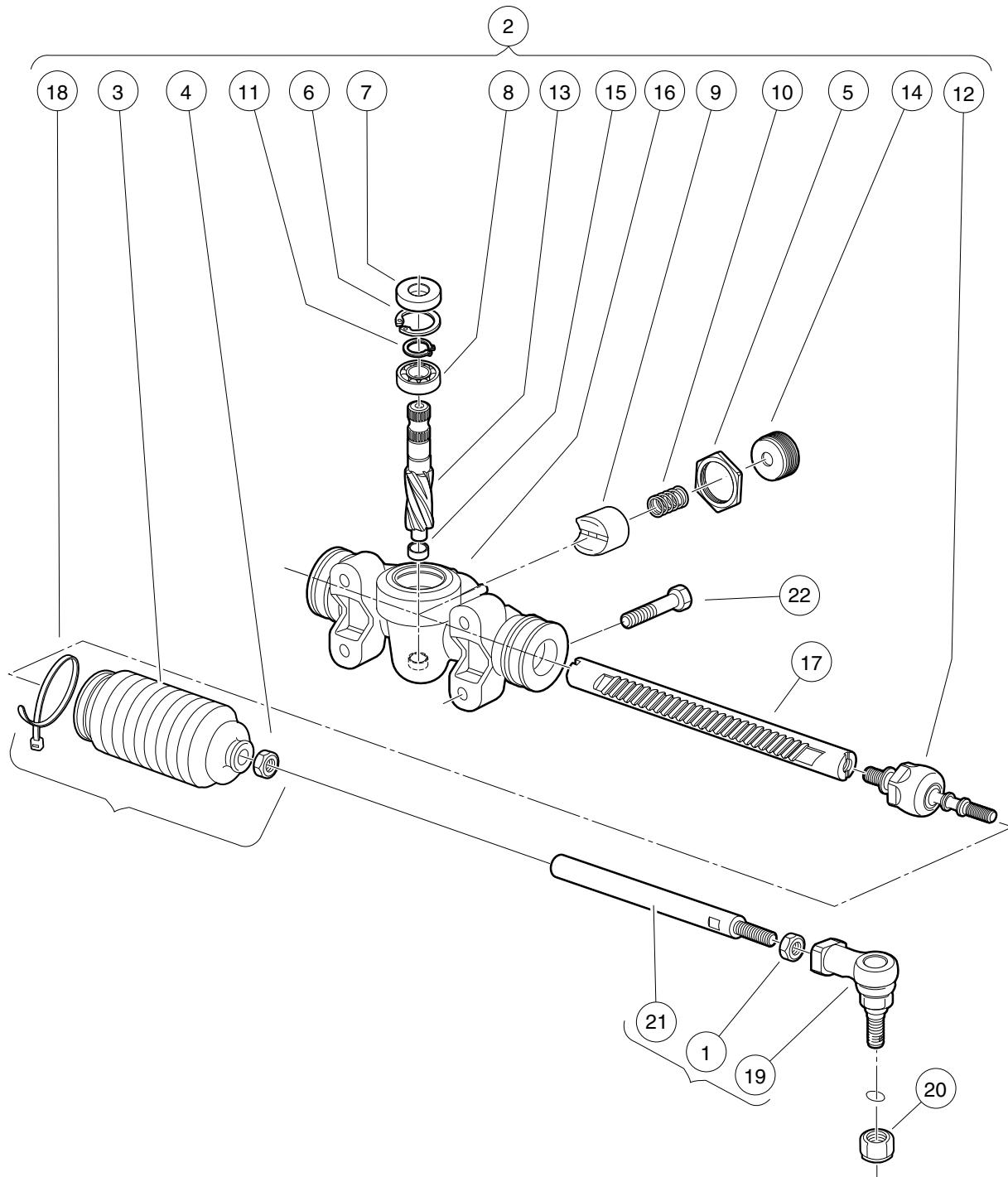
000070-001

# STEERING COLUMN

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102290120	Bolt, M10 X 20 Hex Washer Hd .....	1
2	102298130	Bolt, Flange Head, M8 X 30.0 .....	1
3	102363802	Steering Wheel, Viper, Hex Hub .....	1
4	102364201	Steering Column (includes items 5 through 8) .....	1
5	102298130	Bolt, Flange Head, M8 X 30.0 .....	1
6	102571301	Shroud, Steering Column .....	1
7	102676801	Knuckle, Steering, Slider .....	1
8	N/A	Column, Steering without Knuckle and Shroud .....	1
9	102367101	Cap, Steering Wheel, Viper .....	1
10	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	3

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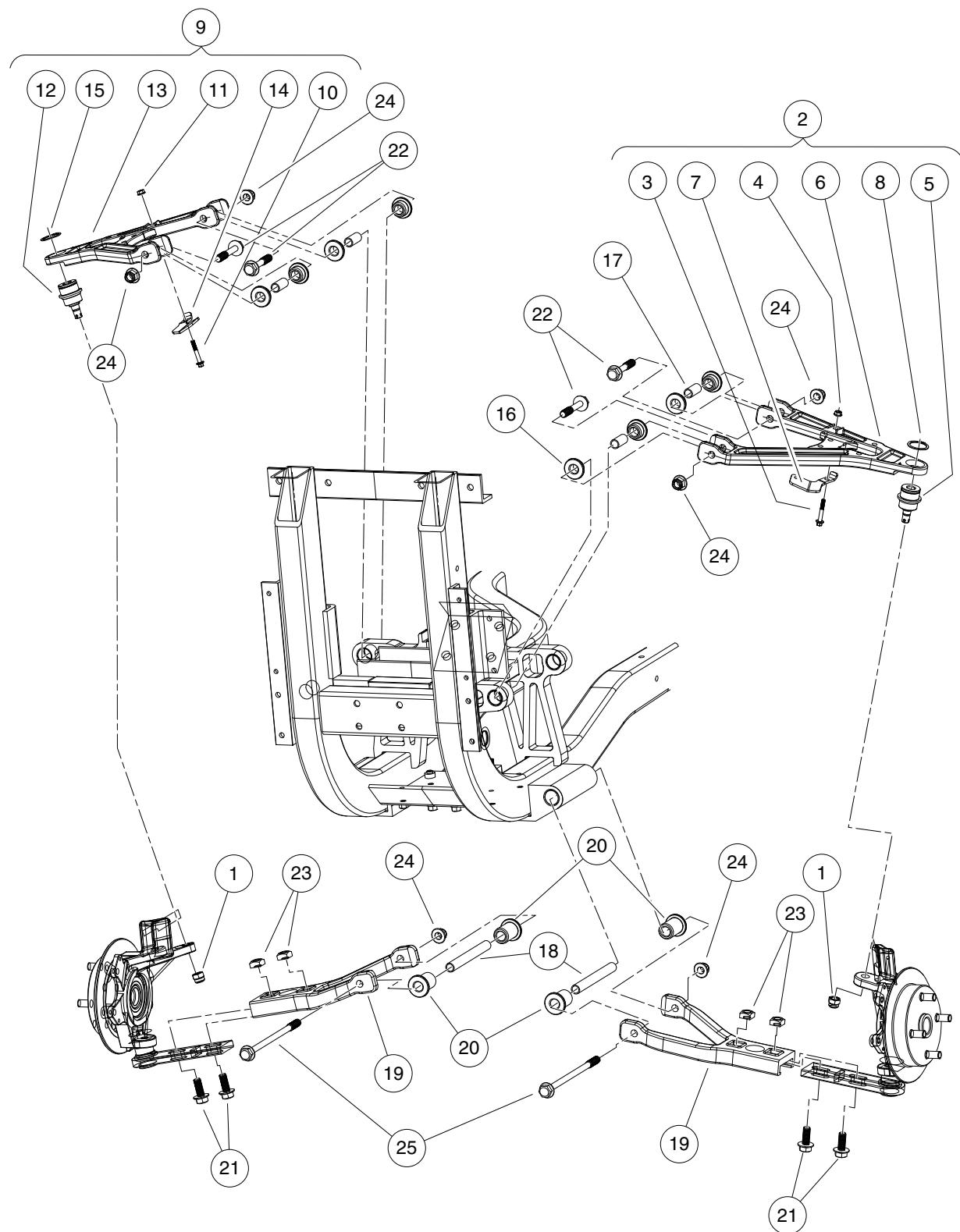
000071-002

# STEERING GEAR ASSEMBLY

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1013042	Nut, 12mm Hex .....	2
2	<u>102010102</u>	Steering Rack (includes items 3 through 18) .....	1
3	<u>1013035</u>	Bellows, Long .....	2
4	1013042	Nut, 12mm Hex .....	2
5	<u>1013044</u>	Rack Screw Locknut .....	1
6	1013051	Snap Ring .....	1
7	<u>1013052</u>	Seal, Steering Pinion Dust .....	1
8	<u>101879401</u>	Bearing, Ball .....	1
9	<u>101879701</u>	Support Yoke .....	1
10	<u>101879801</u>	Rack Guide Pressure Spring .....	1
11	<u>101879901</u>	Ring, Stop, C-Type .....	1
12	<u>101880201</u>	Inner Ball Joint Asm .....	2
13	N/A	Pinion, Steering .....	1
14	N/A	Bearing, Lower Pinion .....	1
15	N/A	Screw, Rack Guide .....	1
16	N/A	Housing, Steering Gear .....	1
17	N/A	Rack, Steering .....	1
18	<u>8990</u>	Tie Wrap, 8" Nylon .....	2
19	<u>102022601</u>	End, Tie Rod M12 X 1.25 Rh .....	2
20	<u>102022901</u>	Locknut, M12-1.25 Nylon .....	2
21	<u>102449901</u>	Link, Drag .....	2
22	<u>102687801</u>	Bolt, Flange Head, M10x 1.5 X 40 with Loctite .....	4

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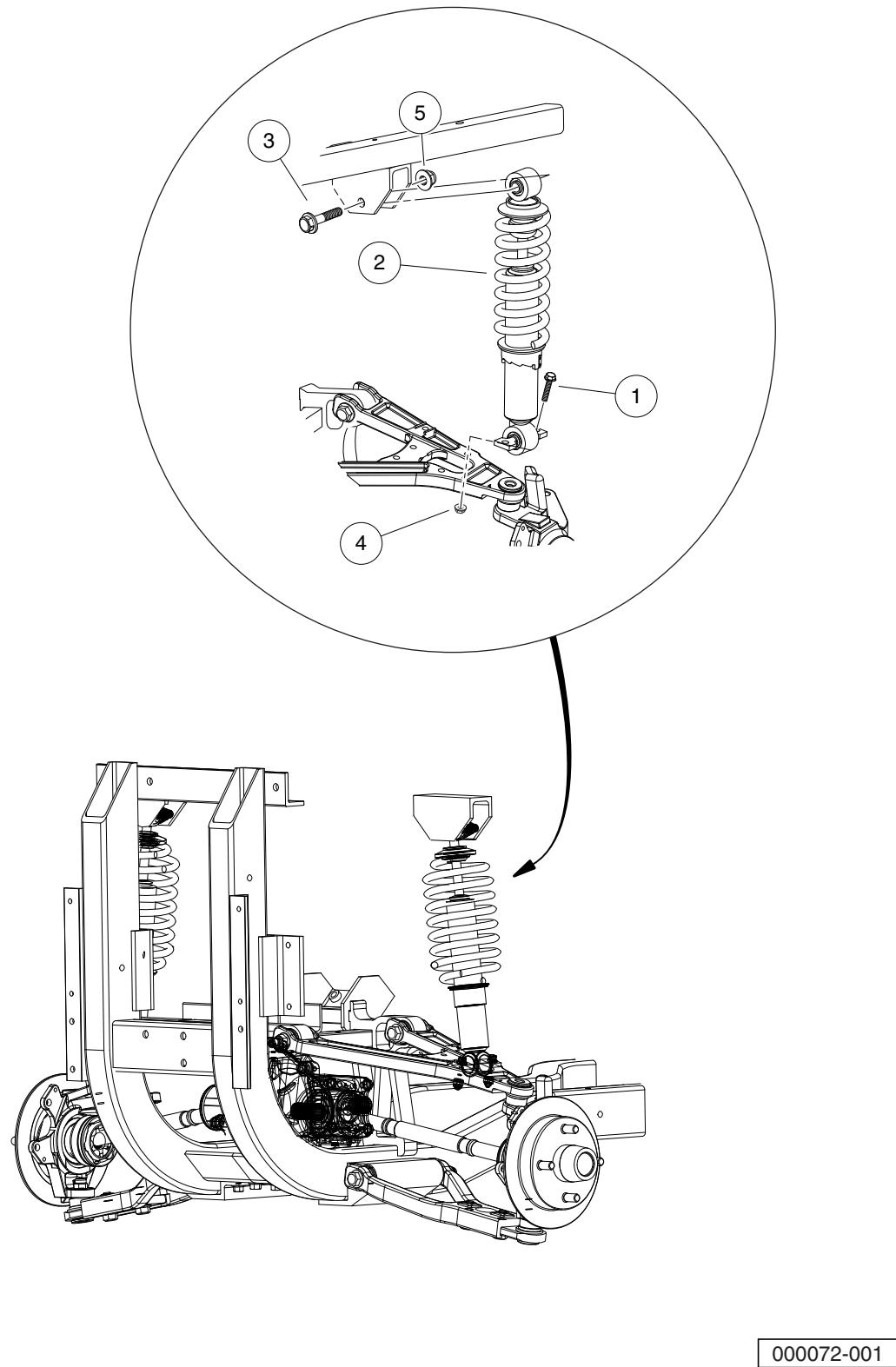
000074-001

# FRONT SUSPENSION – A-ARMS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102022901</u>	Locknut, M12-1.25 Nylon .....	2
2	<u>102368501</u>	Sub-assembly, A-Arm, Upper, LH (includes items 3 through 8) .....	1
3	<u>102296140</u>	Bolt, Flanged Head, M6x1.0x40 .....	1
4	<u>102296401</u>	Nut-m6x1.0 Flng All Mtl Lock .....	1
5	<u>102361901</u>	Joint, Ball .....	1
6	<u>102368801</u>	A-Arm, Upper, Left .....	1
7	<u>102474101</u>	Bracket, Brake Line, Left .....	1
8	<u>102722301</u>	Ring, Retaining, Ext, 1-1/4" .....	1
9	<u>102368502</u>	Sub-assembly, A-Arm, Upper, RH (includes items 10 through 15) .....	1
10	<u>102296140</u>	Bolt, Flanged Head, M6x1.0x40 .....	1
11	<u>102296401</u>	Nut-m6x1.0 Flng All Mtl Lock .....	1
12	<u>102361901</u>	Joint, Ball .....	1
13	<u>102368802</u>	A-Arm, Upper, Right .....	1
14	<u>102474102</u>	Bracket, Brake Line, Right .....	1
15	<u>102722301</u>	Ring, Retaining, Ext, 1-1/4" .....	1
16	<u>102408401</u>	Bushing, A-Arm .....	8
17	<u>102437001</u>	Sleeve, Upper .....	4
18	<u>102437101</u>	Sleeve, Lower .....	2
19	<u>102446901</u>	Arm, Lower .....	2
20	<u>102469901</u>	Bushing, Lower Arm .....	4
21	<u>102490801</u>	Bolt, Flange Head, M12x 1.75x 30 with Loctite .....	4
22	<u>102616301</u>	Bolt, Flange Head, M12 X 1.75 X 70 .....	4
23	<u>102617701</u>	Nut, Square, M12x 1.75 .....	4
24	<u>102620501</u>	Nut Flg, M12x1.75, Nylon Gr 10 .....	6
25	<u>103256701</u>	Bolt Flg, M12 X 1.75 X 200 10. ....	2

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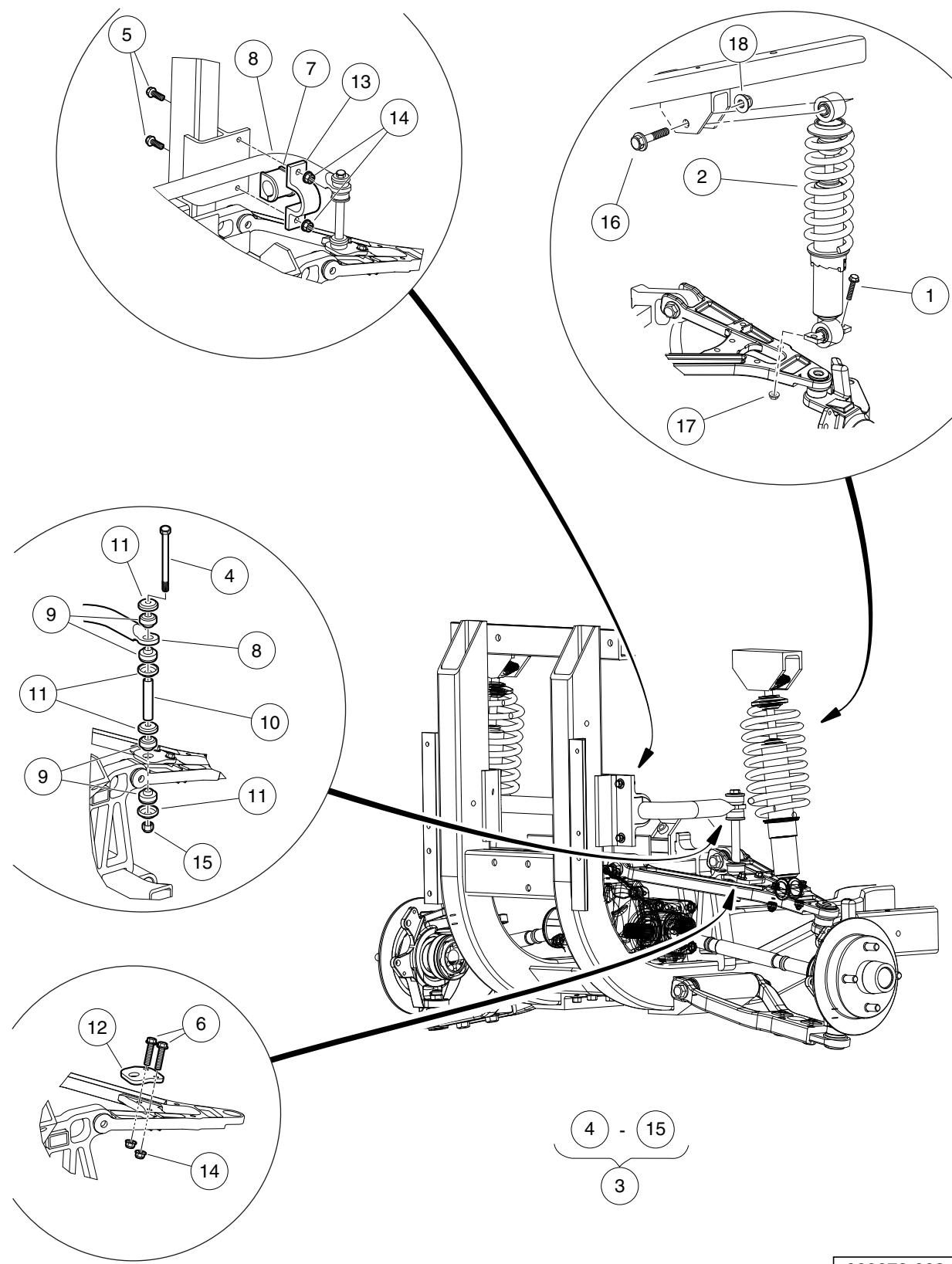
000072-001

# FRONT SUSPENSION (STANDARD)

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>102298240</u>	1 2 3 4 Bolt, Flange Head, M8-1.25 X 40 .....	4
2	<u>102394002</u>	Shock, Coil Over, Front Hd .....	2
3	<u>102616301</u>	Bolt, Flange Head, M12 X 1.75 X 70 .....	2
4	<u>102618601</u>	Lock Nut, Flg M8 X 1.25 Nylon .....	4
5	<u>102620501</u>	Nut Flg, M12x1.75, Nylon Gr 10 .....	2

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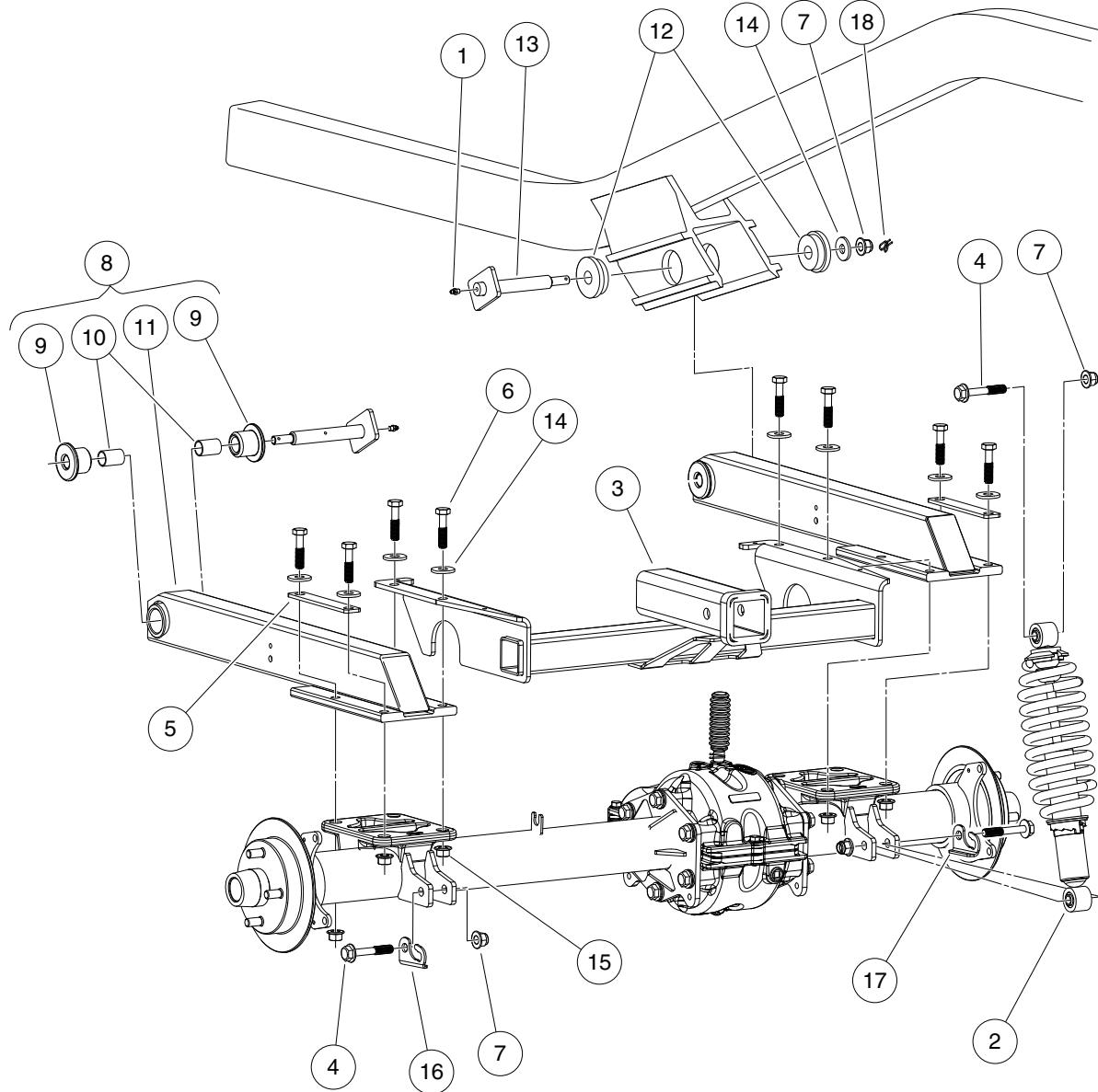
000072-002

# FRONT SUSPENSION (HIGH-CAPACITY OPTION)

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102298240</u>	Bolt, Flange Head, M8-1.25 X 40 .....	4
2	<u>102394002</u>	Shock, Coil Over, Front Hd .....	2
3	<u>102468802</u>	Kit, Anti-Sway Bar (includes items 4 through 15) .....	1
4	<u>1016183</u>	Screw, 3/8-16 X 7.00 Hex Cap .....	2
5	<u>102298130</u>	Bolt, Flange Head, M8 X 30.0 .....	4
6	<u>102298240</u>	Bolt, Flange Head, M8-1.25 X 40 .....	4
7	<u>102446601</u>	Bushing, Anti-Sway Bar, 1-1/8 .....	2
8	<u>102464601</u>	Bar, Sway, Formed .....	1
9	<u>102470101</u>	Bushing, Link .....	8
10	<u>102470501</u>	Sleeve, Link .....	2
11	<u>102470601</u>	Washer, Cup, Bushing .....	8
12	<u>102477201</u>	Mount, Link .....	2
13	<u>102495001</u>	Bracket, Anti-Sway Bar .....	2
14	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	8
15	<u>8754</u>	Locknut, 3/8-16 Hex .....	2
16	<u>102616301</u>	Bolt, Flange Head, M12 X 1.75 X 70 .....	2
17	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	4
18	<u>102620501</u>	Nut Flg, M12x1.75, Nylon Gr 10 .....	2

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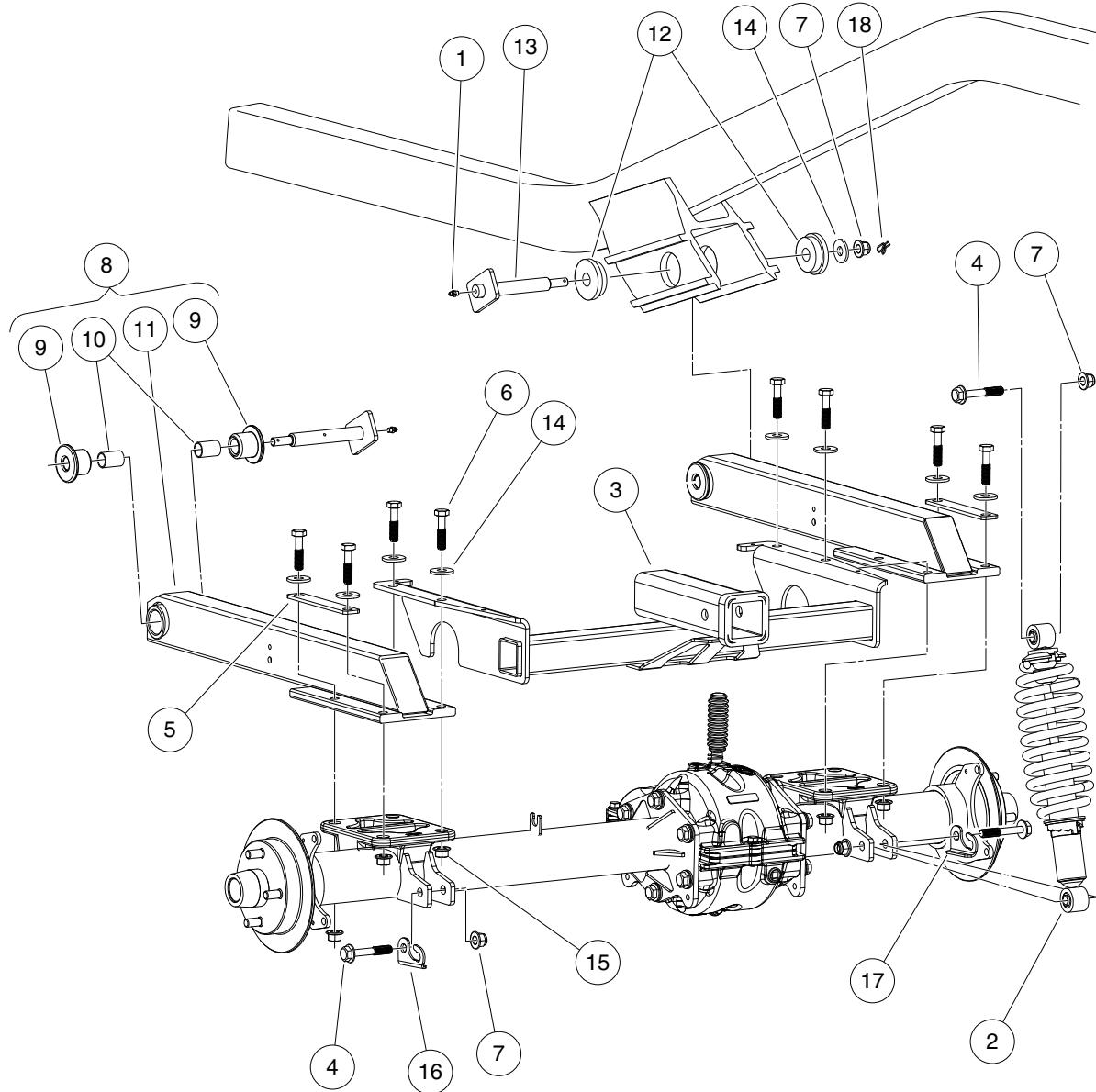
000031-001

# REAR SUSPENSION (STANDARD)

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	2
2	<u>102365601</u>	Shock, Coil Over Rear .....	2
3	<u>102393501</u>	Weldment, Receiver, Rear .....	1
4	<u>102616301</u>	Bolt, Flange Head, M12 X 1.75 X 70 .....	4
5	<u>102619801</u>	Washer, Strip, Swingarm .....	2
6	<u>102620401</u>	Bolt Flanged Head, M12 X 1.75 X 50 .....	8
7	<u>102620501</u>	Nut Flg, M12x1.75, Nylon Gr 10 .....	6
8	N/A	Sub Asm Swingarm (includes items 9 through 11) .....	2
9	<u>102398901</u>	Bushing, Pivot, Urethane .....	2
10	<u>102477001</u>	Bushing, Teflon .....	2
11	<u>103282301</u>	Swingarm, Rear, Awd .....	1
12	<u>102682701</u>	Insert, Flanged, H-Bracket .....	4
13	<u>102682901</u>	Pin, Swingarm, Weldment .....	2
14	<u>102684501</u>	Washer, M12 Hard Regular .....	10
15	<u>102685601</u>	Nut Flg M12 X 1.75 Cl10 .....	8
16	<u>102689101</u>	Brkt, Line, Hyd, Shk Mnt, Drv .....	1
17	<u>102689102</u>	Brkt, Line, Hyd, Shk Mnt, Pass .....	1
18	<u>102737101</u>	Cotter, Rue Ring, 1/2"	2



000031-001

# REAR SUSPENSION (HIGH-CAPACITY OPTION)

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	2
2	<u>102365602</u>	Shock, Coil Over, Rear HD .....	2
3	<u>102393501</u>	Weldment, Receiver, Rear .....	1
4	<u>102616301</u>	Bolt, Flange Head, M12 X 1.75 X 70 .....	4
5	<u>102619801</u>	Washer, Strip, Swingarm .....	2
6	<u>102620401</u>	Bolt Flanged Head, M12 X 1.75 X 50 .....	8
7	<u>102620501</u>	Nut Flg, M12x1.75, Nylon Gr 10 .....	6
8	N/A	Sub Asm Swingarm (includes items 9 through 11) .....	2
9	<u>102398901</u>	Bushing, Pivot, Urethane .....	2
10	<u>102477001</u>	Bushing, Teflon .....	2
11	<u>103282301</u>	Swingarm, Rear, Awd .....	1
12	<u>102682701</u>	Insert, Flanged, H-Bracket .....	4
13	<u>102682901</u>	Pin, Swingarm, Weldment .....	2
14	<u>102684501</u>	Washer, M12 Hard Regular .....	10
15	<u>102685601</u>	Nut Flg M12 X 1.75 Cl10 .....	8
16	<u>102689101</u>	Brkt, Line, Hyd, Shk Mnt, Drv .....	1
17	<u>102689102</u>	Brkt, Line, Hyd, Shk Mnt, Pass .....	1
18	<u>102737101</u>	Cotter, Rue Ring, 1/2"	2

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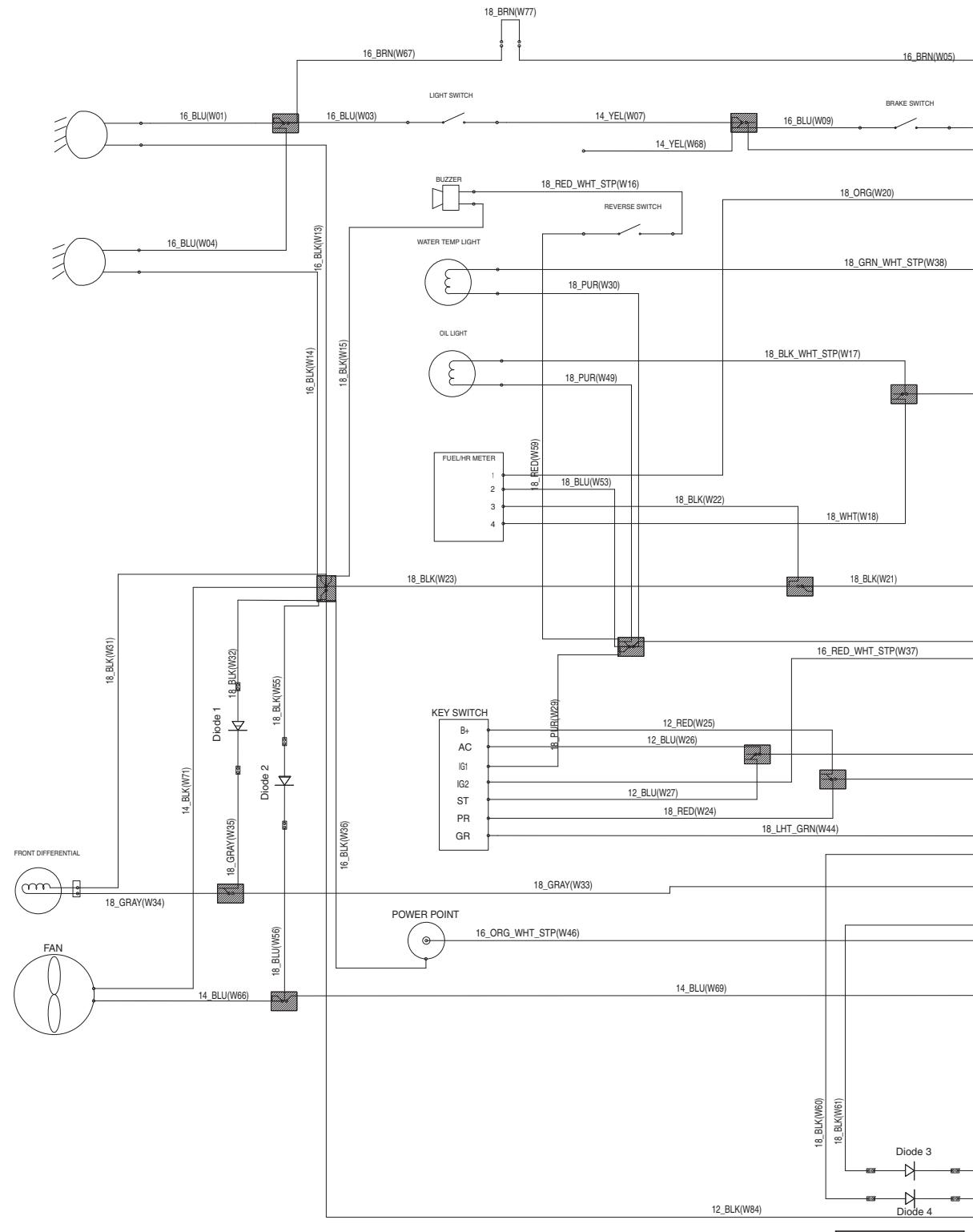
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# ELECTRICAL SYSTEM

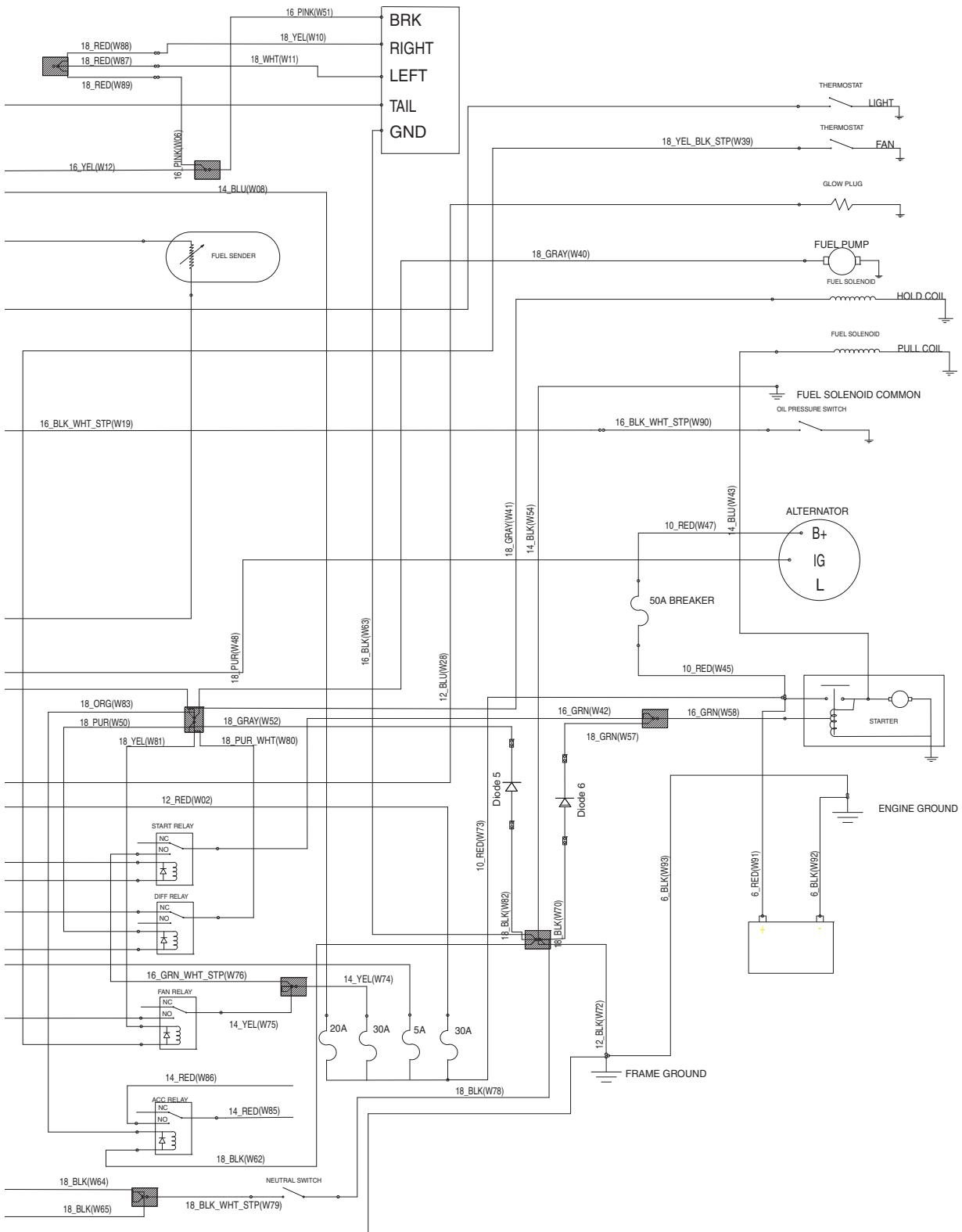
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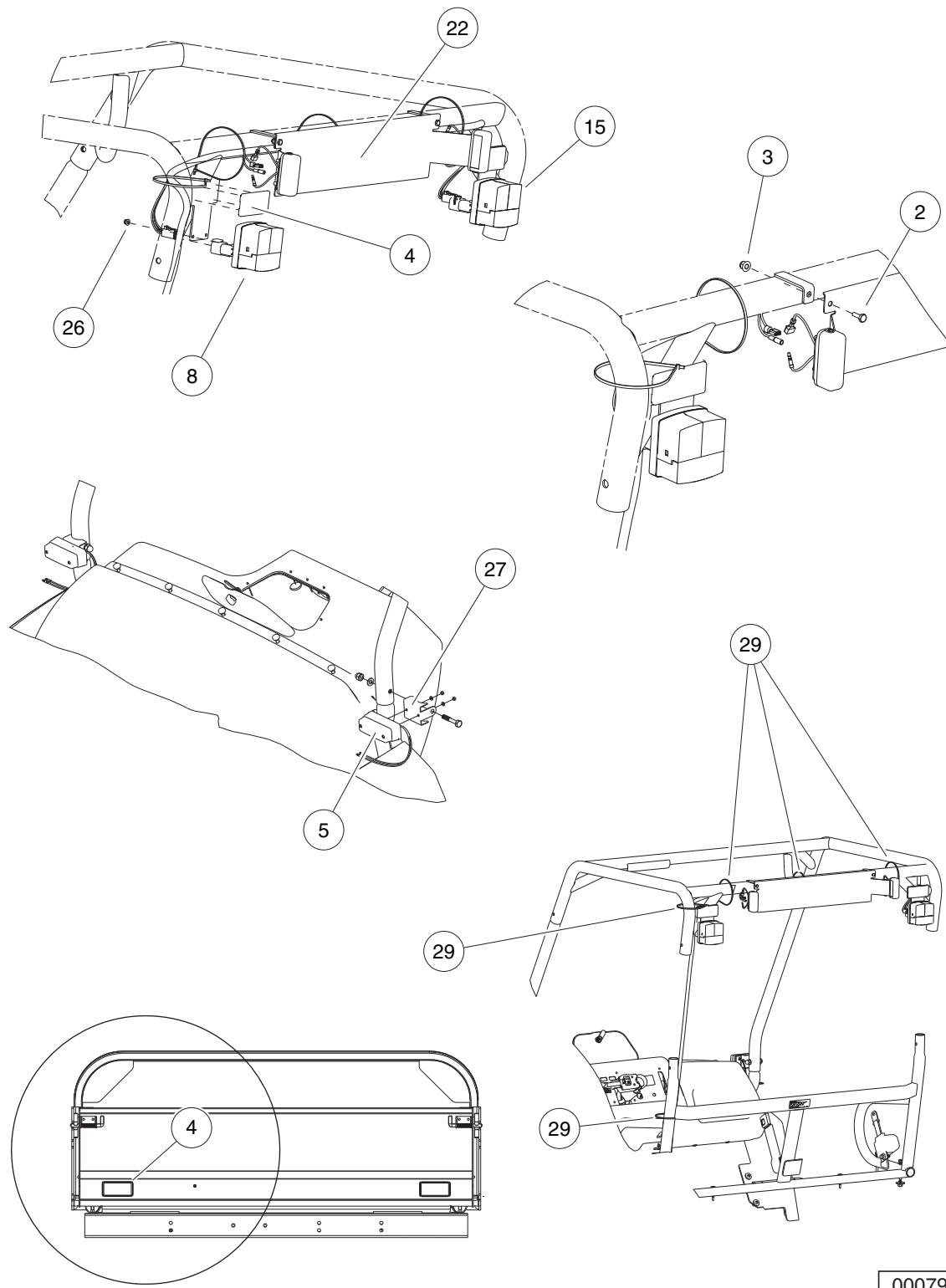
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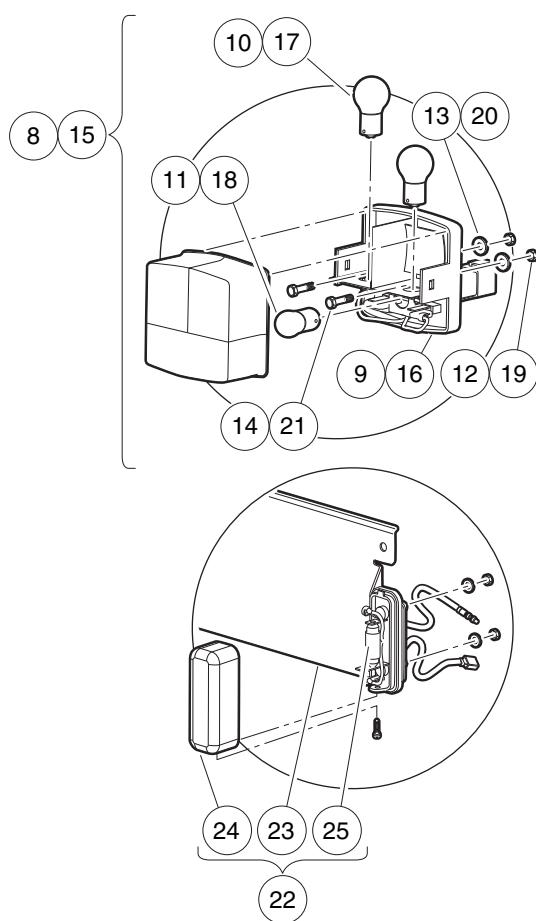
See previous two pages for illustration.

## WIRING – DIESEL VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY	
1	<u>102444201</u>	1 2 3 4 Wire Harness, Awd, Diesel .....	1	D

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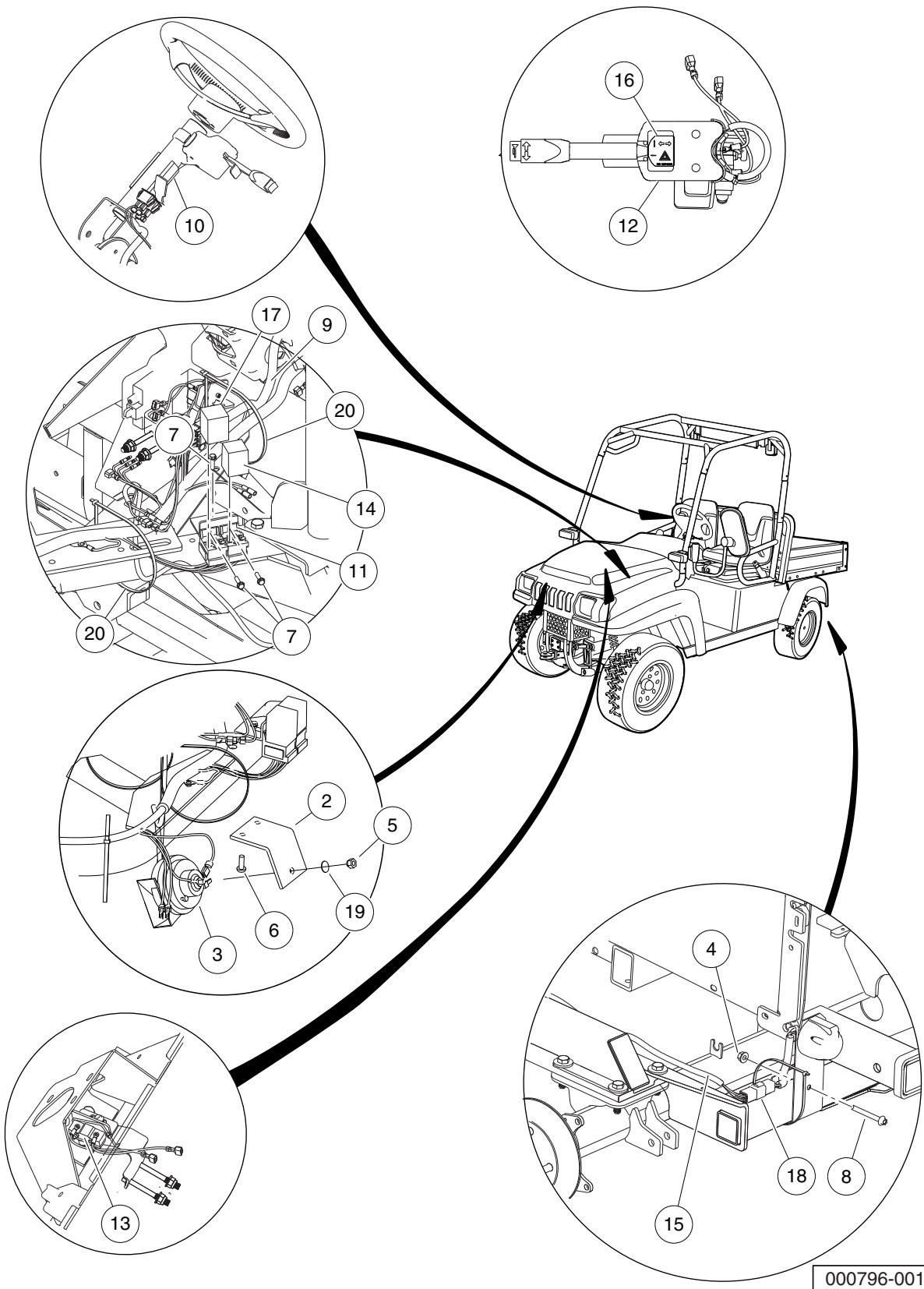
See previous two pages for illustration.

# LIGHTING

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102833901</u>	Kit, Lighting, Homologation (includes items 2 through 29) .....	1
2	<u>102490301</u>	Bolt, M6 X 1 X 16 Loctite .....	2
3	<u>102621501</u>	Nut Flg, M6 X 1.0 Nylon .....	2
4	<u>102679501</u>	Reflector, Reflex, Red .....	4
5	<u>102709001</u>	Asm, Front Flasher Lamp (includes items 6 and 7) .....	2
6	<u>102707901</u>	Lamp, Flasher .....	1
7	<u>102708001</u>	Bulb, Lamp, 12v21w .....	1
8	<u>102709101</u>	Asm, Rear Signal Lamp - D/s (includes items 9 through 14) .....	1
9	<u>102487201</u>	Lamp, Rear Signal, Left .....	1
10	<u>102708001</u>	Bulb, Lamp, 12v21w .....	2
11	<u>102708101</u>	Bulb, Lamp, 12v10w .....	1
12	N/A	Nut, Jam, M5 X 0.8 .....	2
13	<u>183</u>	Washer, #10 Type A Flat .....	2
14	<u>96705736</u>	Bolt, M5 X .8 X 20 .....	2
15	<u>102709102</u>	Asm, Rear Signal Lamp - P/s (includes items 16 through 21) .....	1
16	<u>102487301</u>	Lamp, Rear Signal, Right .....	1
17	<u>102708001</u>	Bulb, Lamp, 12v21w .....	2
18	<u>102708101</u>	Bulb, Lamp, 12v10w .....	1
19	N/A	Nut, Jam, M5 X 0.8 .....	2
20	<u>183</u>	Washer, #10 Type A Flat .....	2
21	<u>96705736</u>	Bolt, M5 X .8 X 20 .....	2
22	<u>102710701</u>	Asm, Lamp, Numberplate (includes items 23 through 25) .....	1
23	N/A	Plate, Mounting, 520 X 120 .....	1
24	<u>102708701</u>	Lamp, Numberplate .....	2
25	<u>102710401</u>	Bulb, Lamp, 12v5w .....	2
26	N/A	Locknut, Flg, M5 X 0.8 Nylon .....	4
27	N/A	Bracket, Flasher Lamp .....	2
28	N/A	Instr, Kit, Homol, Rops&lights .....	1
29	<u>8990</u>	Tie Wrap, 8" Nylon .....	7

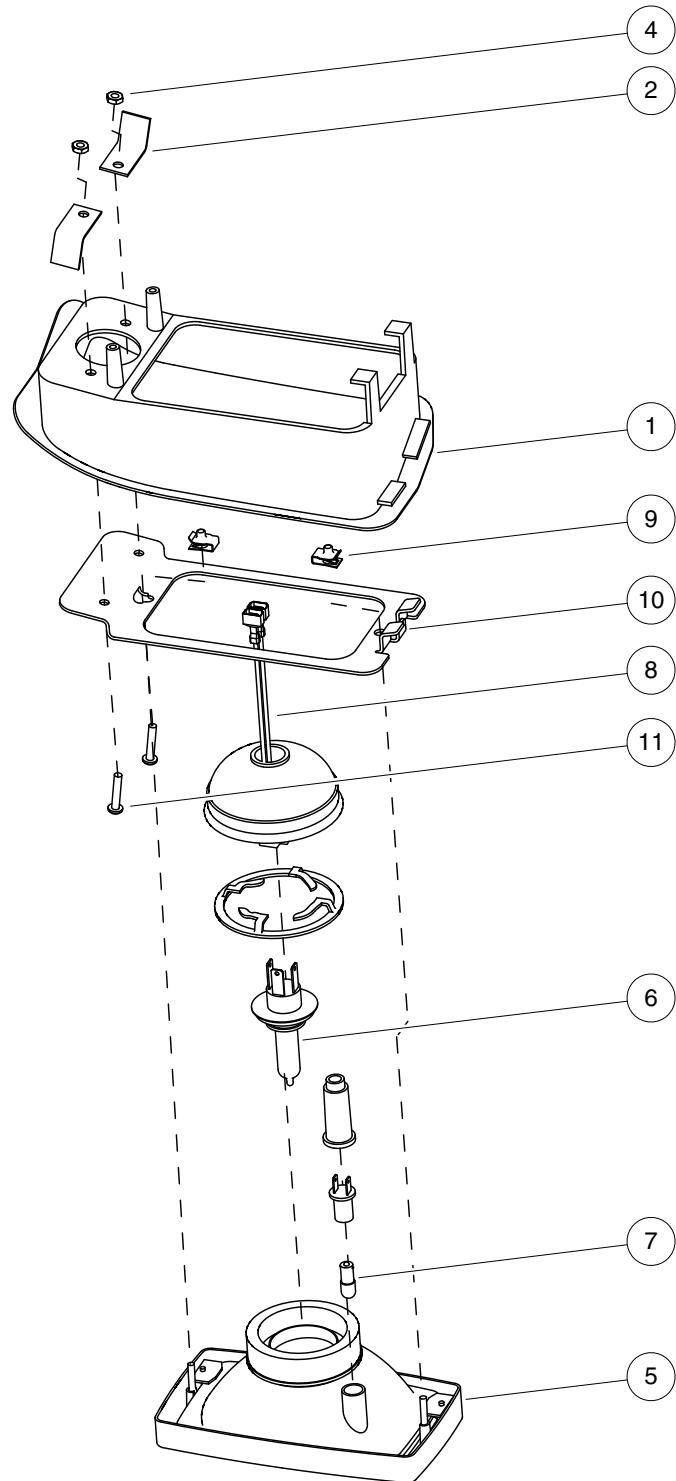
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# LIGHTING, CONTINUED

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Instl, Lighting, Awd-eur (includes items 2 through 20) .....	1
2	<u>1011825</u>	Horn Bracket .....	1
3	<u>1014530</u>	Horn, 12-VDC .....	1
4	<u>101833001</u>	Nut, M8-1.25 Flanged Hex .....	1
5	<u>101955101</u>	Nut, M6 Hex .....	1
6	<u>102025801</u>	Screw, 1/4-20 X .75 Torx Pn Hd .....	1
7	<u>102238001</u>	#10-24 Taptite Screw .....	3
8	<u>102298170</u>	Bolt - Flange Hd, M8 X 70.0 .....	1
9	<u>102466001</u>	Wire Harness, Lighting, AWD-European .....	1
10	<u>102529202</u>	Wire Cover-steer Column 85mm .....	1
11	<u>102706701</u>	Plate, Mount, Flasher .....	1
12	<u>102710101</u>	Asm, Switch, Turn Signal .....	1
13	<u>102711901</u>	Kit, Switch, Light, Brake .....	1
14	<u>102721601</u>	Flasher, 12v, Variable Load .....	1
15	<u>102737801</u>	Wire Harness, TI Lght, Awd-eur .....	1
16	<u>102740601</u>	Decal, Directional Switch .....	1
17	<u>102742501</u>	Flasher, 12v, Fixed Load .....	1
18	<u>102807201</u>	Asm, 7-pole Connector W/bracket .....	1
19	<u>7820</u>	Washer, 5/16 Internal-Tooth .....	1
20	<u>8639</u>	Tie Wrap, 11" Nylon .....	13

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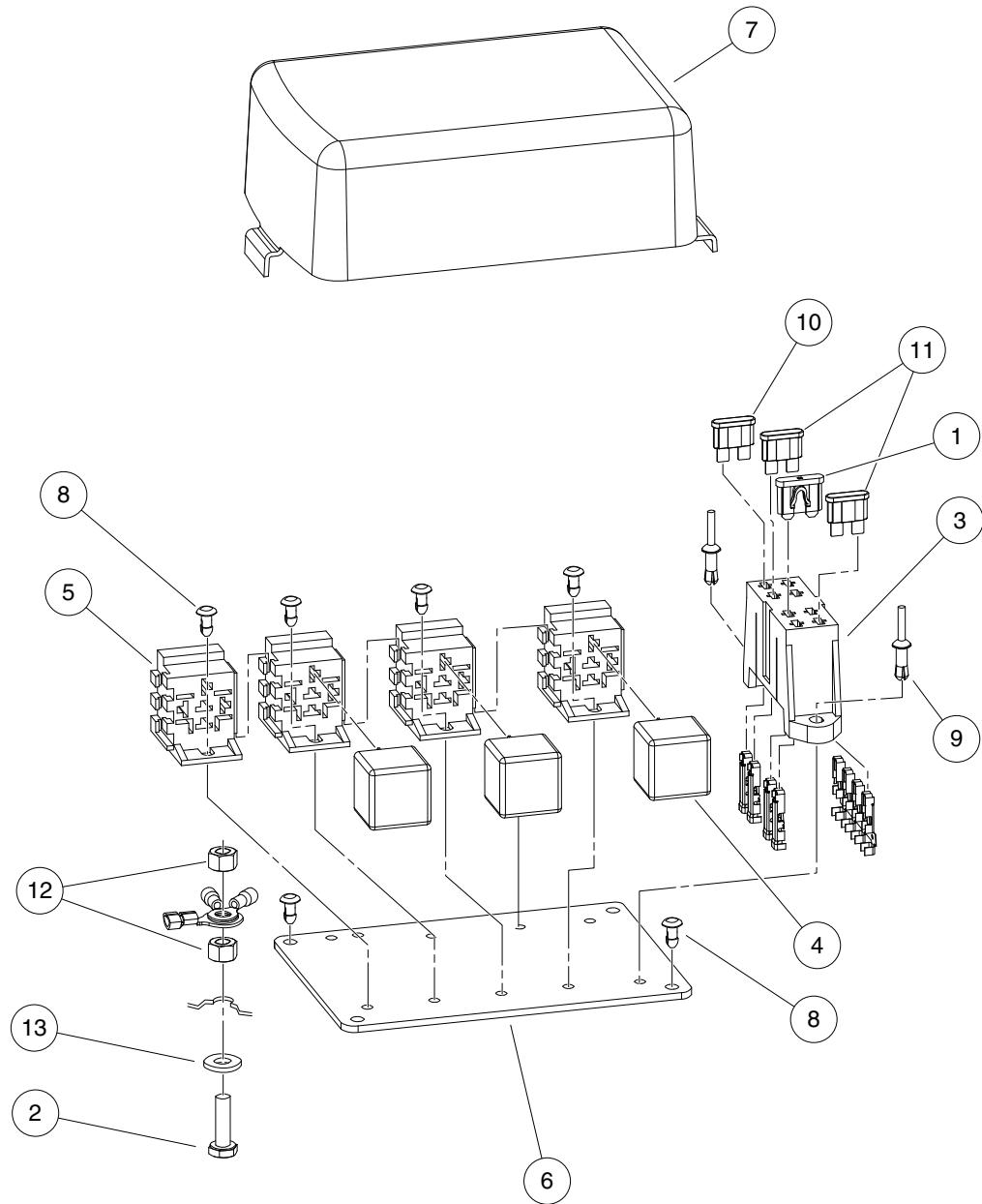
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# HEADLIGHTS

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ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>102708901</u>	Asm, Headlamp, Euro - D/s (includes items 2 through 11) .....	1
2	<u>1016880</u>	Headlight Bezel, Left .....	1
3	<u>1017064</u>	Mounting Bracket .....	2
4	<u>1022006</u>	Nut, 10-32 Hex, Stainless .....	2
5	<u>102707601</u>	Headlamp, H4 .....	1
6	<u>102707701</u>	Bulb, Headlamp, H4 .....	1
7	<u>102707801</u>	Bulb, Side Lamp, 12v4w .....	1
8	<u>102742701</u>	Wire Asm, Hdlight, Euro .....	1
9	<u>102763001</u>	Palnut, U-type, M4.2 .....	2
10	<u>102779701</u>	Plate, Headlight, Euro .....	1
11	<u>102810401</u>	Screw, #10-32 X 1.0 Phil Pn Hd .....	2
12	<u>102708902</u>	Asm, Headlamp, Euro - P/s (includes items 13 through 22) .....	1
13	<u>1016879</u>	Headlight Bezel, Right .....	1
14	<u>1017064</u>	Mounting Bracket .....	2
15	<u>1022006</u>	Nut, 10-32 Hex, Stainless .....	2
16	<u>102707601</u>	Headlamp, H4 .....	1
17	<u>102707701</u>	Bulb, Headlamp, H4 .....	1
18	<u>102707801</u>	Bulb, Side Lamp, 12v4w .....	1
19	<u>102742701</u>	Wire Asm, Hdlight, Euro .....	1
20	<u>102763001</u>	Palnut, U-type, M4.2 .....	2
21	<u>102779701</u>	Plate, Headlight, Euro .....	1
22	<u>102810401</u>	Screw, #10-32 X 1.0 Phil Pn Hd .....	2

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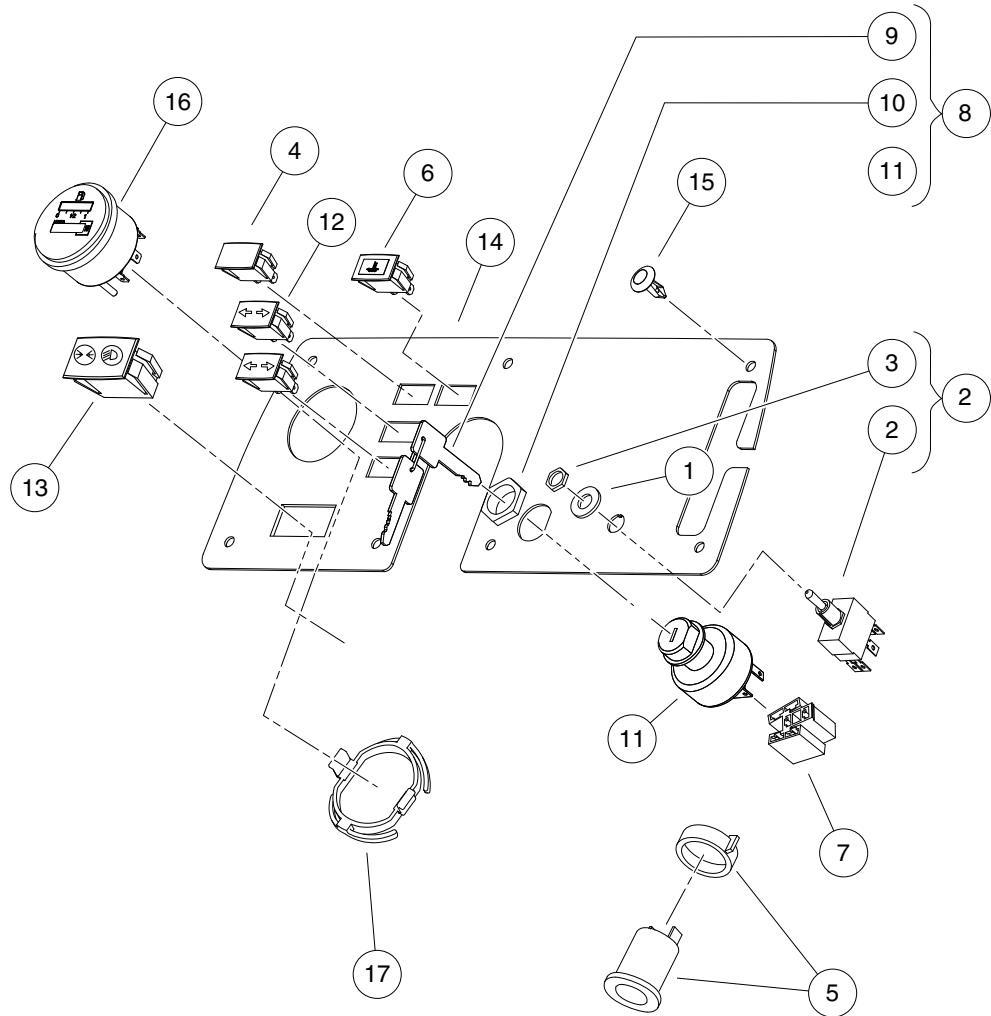
# ELECTRICAL COMPONENT BOX, DIESEL VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012295</u>	Fuse, 10-Amp .....	1
2	<u>1015521</u>	Screw, 1/4-20 X .88 Hex Hd Cap .....	1
3	<u>1015741</u>	Fuse Block .....	1
4	<u>102420201</u>	Relay, Mini ISO, SPDT .....	3
5	****	Connector, Relay .....	4
6	<u>102420401</u>	Plate, Electrical .....	1
7	<u>102420501</u>	Cover, Electrical .....	1
8	<u>102447901</u>	Fastener, Push-in .....	8
9	<u>102448001</u>	Rivet, Drive .....	2
10	<u>102492201</u>	Fuse, 25-Amp .....	1
11	<u>102492301</u>	Fuse, 30-Amp .....	2
12	<u>1108</u>	Locknut, 1/4-20 Dimpled .....	2
13	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	1

\*\*\*\* Special order item available upon request.

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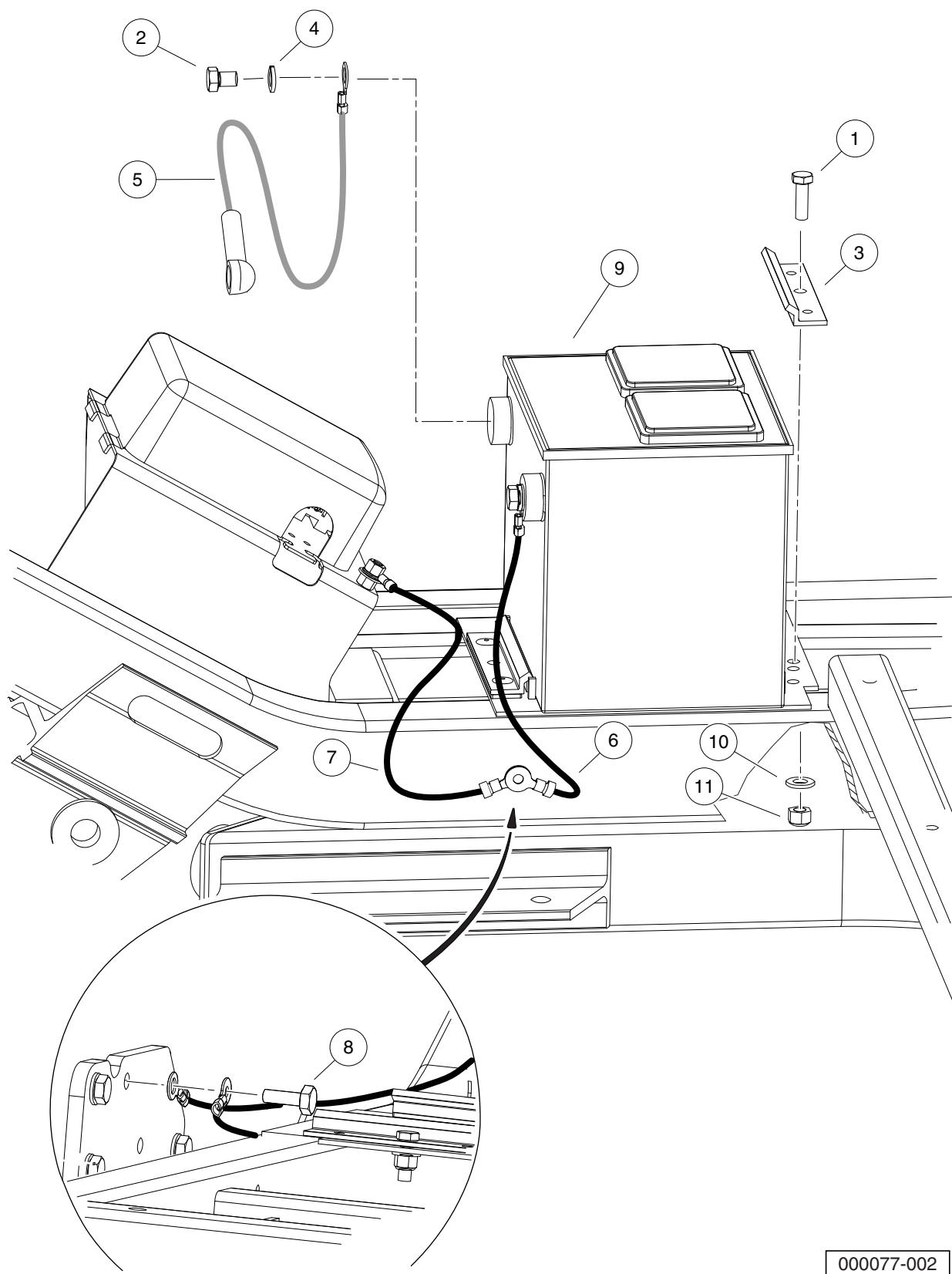
000080-005

# ELECTRICAL COMPONENTS, INSTRUMENT PANEL, DIESEL VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1014557</u>	Washer, 7/16 Flat .....	1
2	<u>1015636</u>	Toggle Switch (includes item 3) .....	1
3	N/A	Nut, Toggle Switch .....	1
4	<u>1016630</u>	Light, Oil .....	1
5	<u>102198001</u>	Receptacle, Accessory .....	1
6	<u>102375401</u>	Light, Indicator, Coolant Temp .....	1
7	N/A	Connector, 6 Way, 56 Series .....	1
8	<u>102457301</u>	Switch, Key (includes items 9 through 11) .....	1
9	<u>102731701</u>	Key Set (1 pair) .....	1
10	N/A	Nut, Key Switch .....	1
11	N/A	Switch, Key without Nut .....	1
12	<u>102495701</u>	Light, Indicator, Turn Signals .....	2
13	<u>102708301</u>	Switch, Headlamp, 3 Posn .....	1
14	<u>102739903</u>	Panel, Instrument - Eur Diesel .....	1
15	<u>102967901</u>	Rivet, Removable, Tuflok 1/4"	7
16	<u>103348101</u>	Gauge Fuel-hour Sep Gnd .....	1
17	<u>103348201</u>	Clip, Meter, Round .....	1

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**7****D**

000077-002

# BATTERY – DIESEL VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010934</u>	Screw, 5/16-18 X 1.00 Hex Cap .....	1
2	<u>1014375</u>	Screw, 3/8-16 X 0.50 Stainless Steel Hex-Head .....	2
3	<u>101898001</u>	Clamp, Battery .....	1
4	<u>102355301</u>	Lockwasher, #10 Split Ss .....	2
5	<u>102442201</u>	Asm, #6 Red Wire .....	1
6	<u>102448401</u>	Wire Asm, #6 Blk, Awd, 350 .....	1
7	<u>102448501</u>	Wire Asm, #6 Blk, Awd, 325 .....	1
8	<u>102498201</u>	Bolt, M10 X 1.25 X 25 Loctite .....	1
9	N/A	Battery, Start, 12v .....	1
10	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
11	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1

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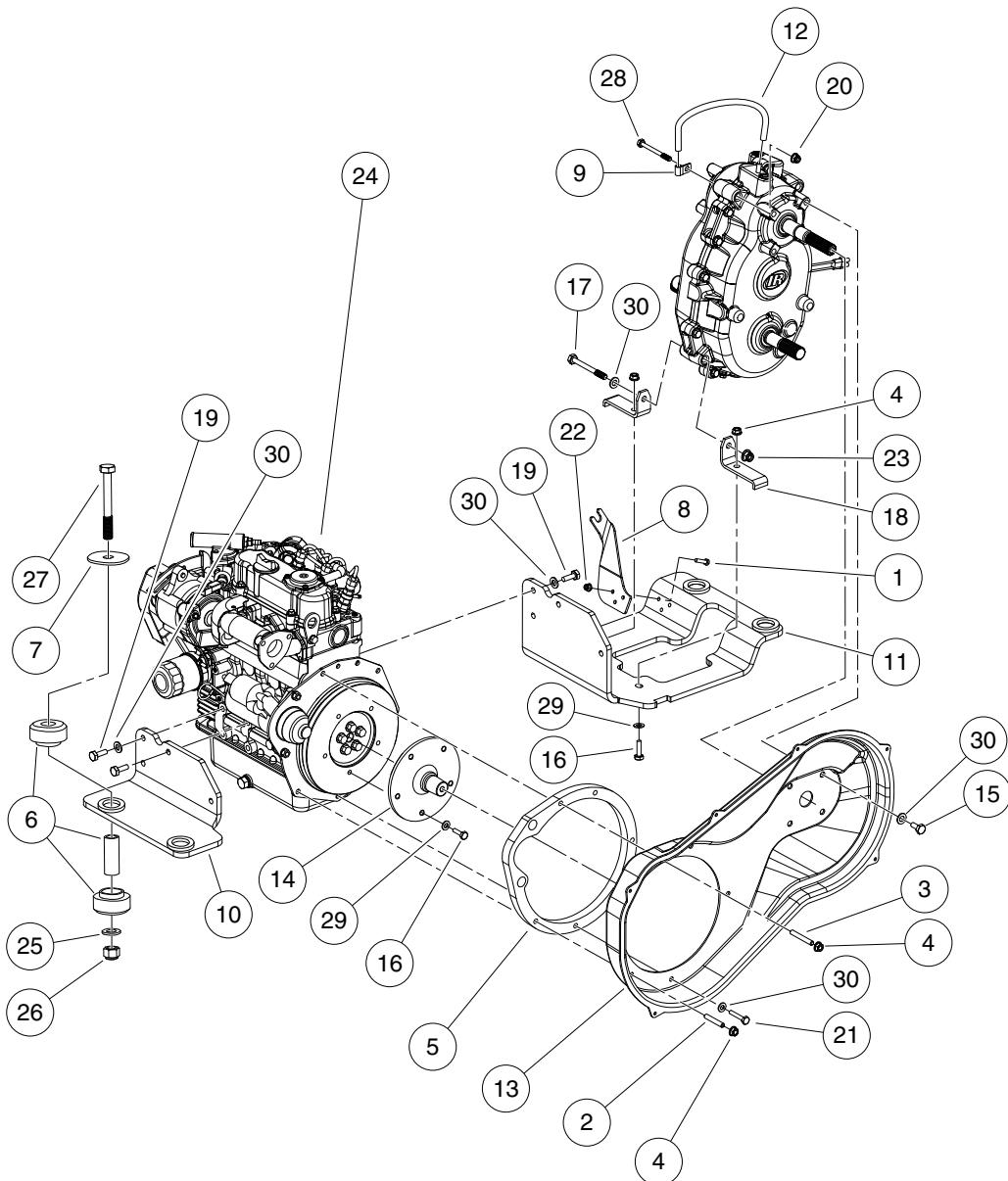
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# DIESEL ENGINE (OPEN BREATHER)

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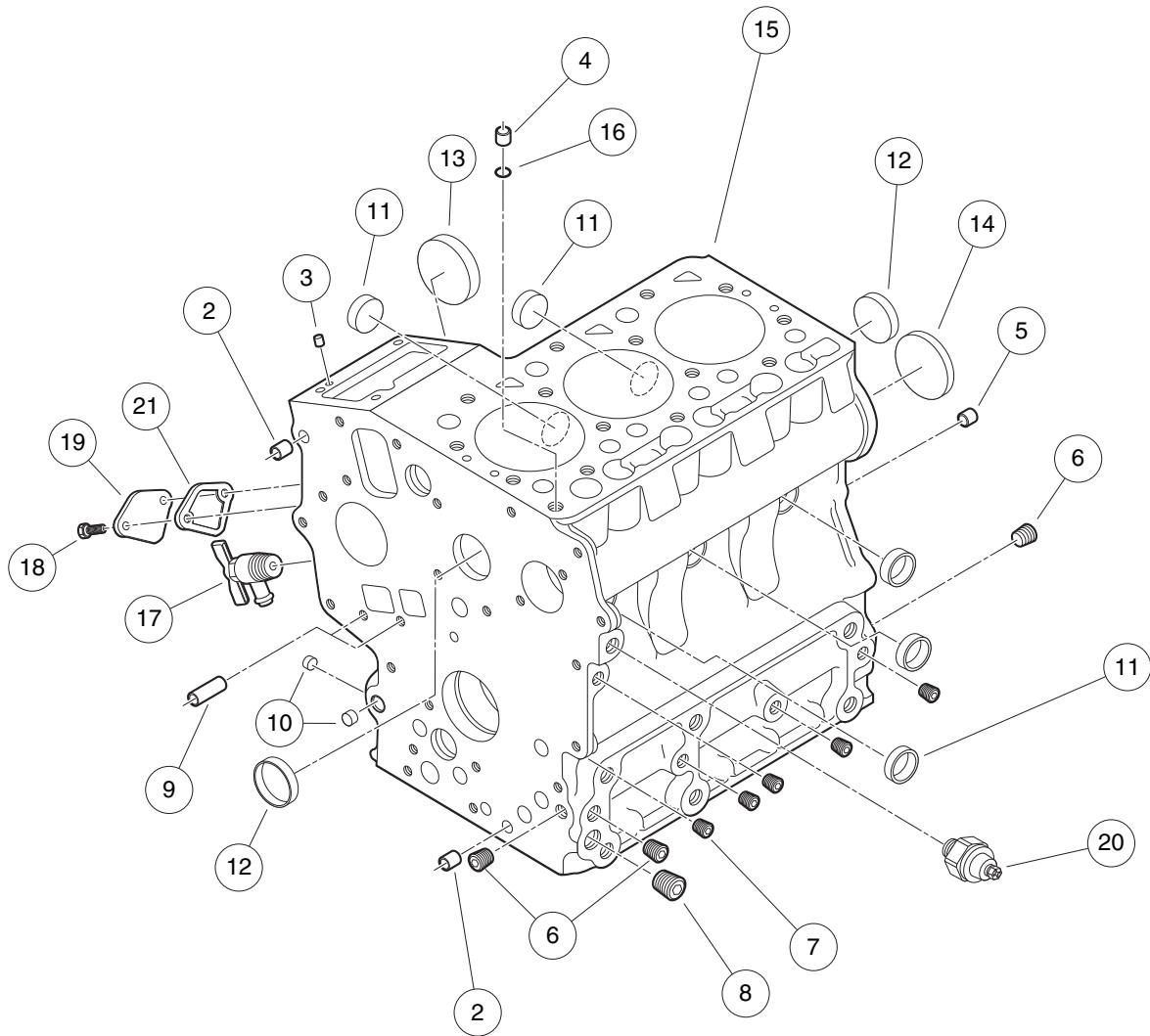
000025-002

# KUBOTA D722 DIESEL ENGINE MOUNTING

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012769</u>	Screw, M6-1.00 X 25mm Hex Cap .....	3
2	<u>101833101</u>	Stud, M8-1.25 X 50 mm Two-Ended .....	1
3	<u>101833201</u>	Stud, M8-1.25 X 60mm Two-Ended .....	1
4	<u>102298401</u>	Nut,m8,all Metal Lock .....	7
5	<u>102370101</u>	Spacer, Engine, Diesel .....	1
6	<u>102370501</u>	Isolator Ring and Bushing .....	4
7	<u>102370601</u>	Washer, Snubbing, Ring N Bush .....	4
8	<u>102382401</u>	Bracket, FNR Trans Cable .....	1
9	<u>102410603</u>	P-Clamp, Insulated .312 In .....	1
10	<u>102414701</u>	Plate, Engine Mounting, Weld, Left-Hand .....	1
11	<u>102414801</u>	Plate, Engine Mounting, Weld, Right-Hand .....	1
12	<u>102462301</u>	Hose, Vent, Transmission .....	1
13	<u>102462501</u>	Cover, CVT Inner, Diesel .....	1
14	<u>102465901</u>	Shaft, CVT Adapter .....	1
15	<u>102490101</u>	Bolt, M10 X 1.5 X 20 Loctite .....	4
16	<u>102490201</u>	Bolt, M8 X 1.25 X 25 Loctite .....	7
17	<u>102490501</u>	Bolt, M10 X 1.5 X 100 Loctite .....	1
18	<u>102494401</u>	Bracket, Transmission Mounting .....	2
19	<u>102498201</u>	Bolt, M10 X 1.25 X 25 Loctite .....	8
20	<u>102618601</u>	Lock Nut, Flg M8 X 1.25 Nylon .....	1
21	<u>102621301</u>	Bolt, M8 X 1.25 X 40 with Loctite .....	3
22	<u>102621501</u>	Nut Flg, M6 X 1.0 Nylon .....	3
23	<u>102670701</u>	Nut Flg M10 X 1.5 Nylon .....	1
24	<u>102934601</u>	Engine, Kubota, D722, with Closed Breather, 60a .....	1
25	<u>96701412</u>	Washer, M12 Hard .....	4
26	<u>96704622</u>	Locknut, M12x1.75 Nylon Insert .....	4
27	<u>96704721</u>	Bolt, M12 X 1.75 X 90 .....	4
28	<u>96718978</u>	Bolt, M8 X 1.25 X 80 .....	1
29	<u>96741038</u>	Washer, M8 Hard .....	10
30	<u>96741046</u>	Washer, M10 Hard .....	12

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2 - 15  
1

000039-001

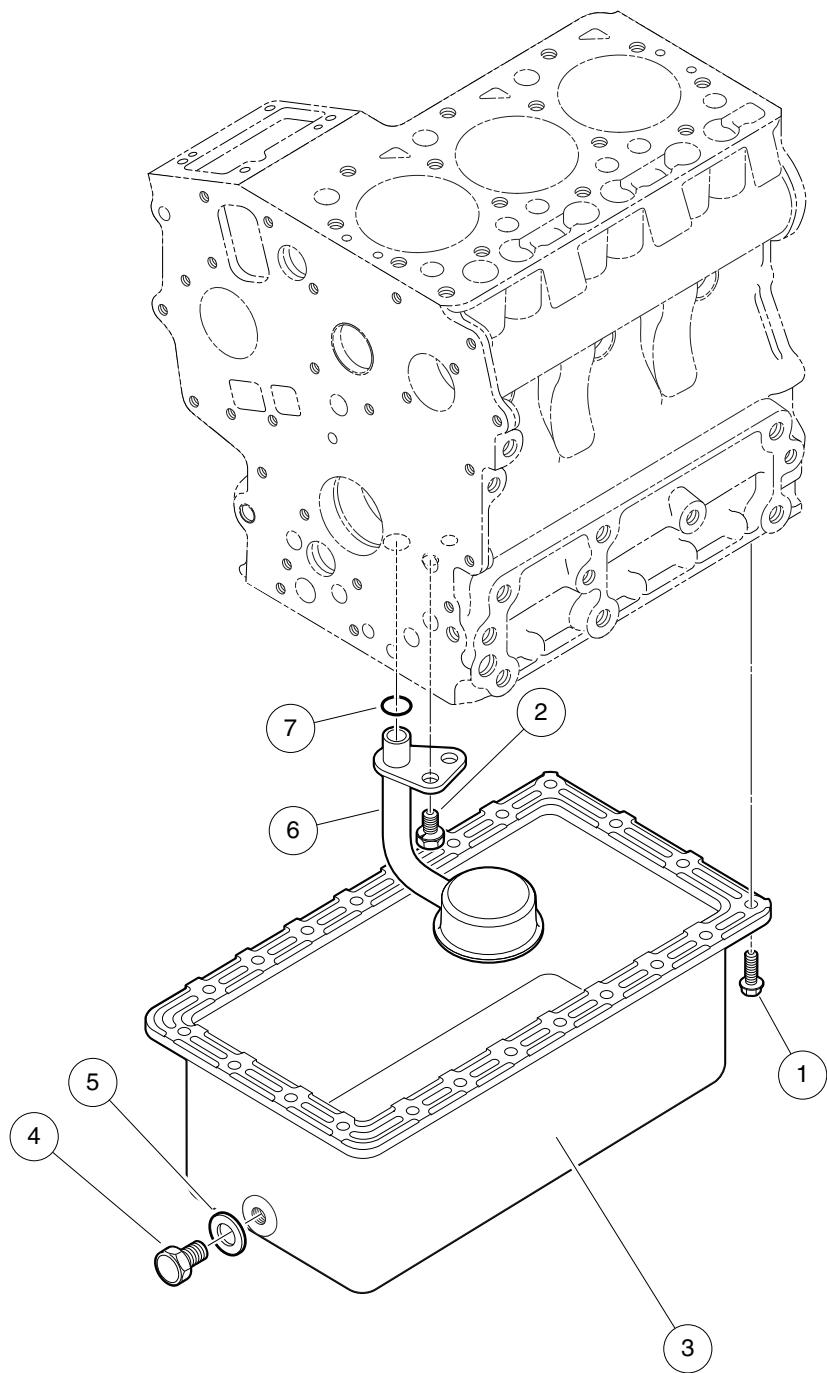
# CRANKCASE

**8**

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102600001</u>	Engine Block (includes items 2 through 15) .....	1
2	<u>102600101</u>	Pin, Pipe, Dia 8 X 14 .....	2
3	<u>102600201</u>	Pin, Straight, Dia 5 X 10 .....	2
4	<u>102600401</u>	Pin, Pipe, Dia 7 X 14 .....	1
5	<u>102600601</u>	Pin, Straight, Dia 8 X 16 .....	2
6	<u>102600701</u>	Plug, 1/8" .....	3
7	<u>102600801</u>	Plug, 3/32" .....	5
8	<u>102601001</u>	Plug, 1/4" .....	1
9	<u>102601301</u>	Pin, Pipe, Dia 8 X 11 .....	2
10	<u>102726201</u>	Cap, Sealing, Small .....	3
11	<u>102726301</u>	Cap, Sealing, Med .....	5
12	<u>102726401</u>	Cap, Sealing, Large .....	2
13	<u>102726501</u>	Cover, Fuel Camshaft .....	1
14	<u>102726601</u>	Plug, Expansion .....	1
15	N/A	Block, Engine .....	1
16	<u>102600301</u>	O Ring, 8 X 7 .....	1
17	<u>102601401</u>	Cock, Drain .....	1
18	<u>102631601</u>	Bolt, M6 X 1 X 20 .....	2
19	N/A	Plate, Engine Block .....	1
20	<u>102730801</u>	Switch, Oil Pressure .....	1
21	<u>102732601</u>	Gasket, Fuel Pump, D722 .....	1

Note: The part number for a complete engine is 102739301.

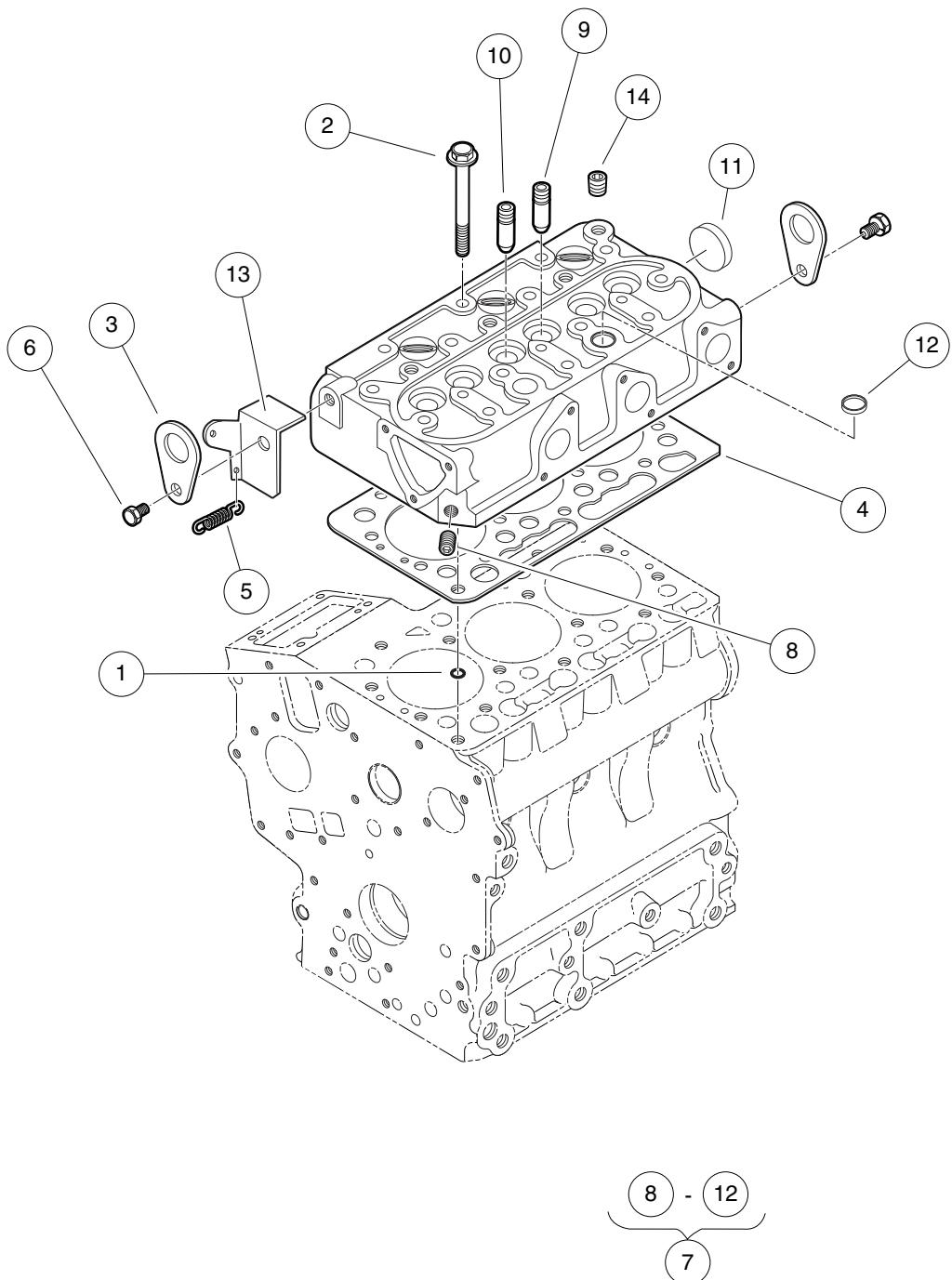


000040-001

**OIL PAN****8**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102605101</u>	Bolt, M6 X 1 X 14 .....	22
2	<u>102606901</u>	Bolt, M8 X 1.25 X 15 .....	1
3	<u>102607001</u>	Oil Pan .....	1
4	<u>102607201</u>	Plug, Drain, M12 X 14 .....	1
5	<u>102607301</u>	Gasket, 20 X 13 .....	1
6	<u>102607401</u>	Filter, Oil, Pick Up .....	1
7	<u>102654601</u>	O Ring, 20 X 17 .....	1

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**8****D**

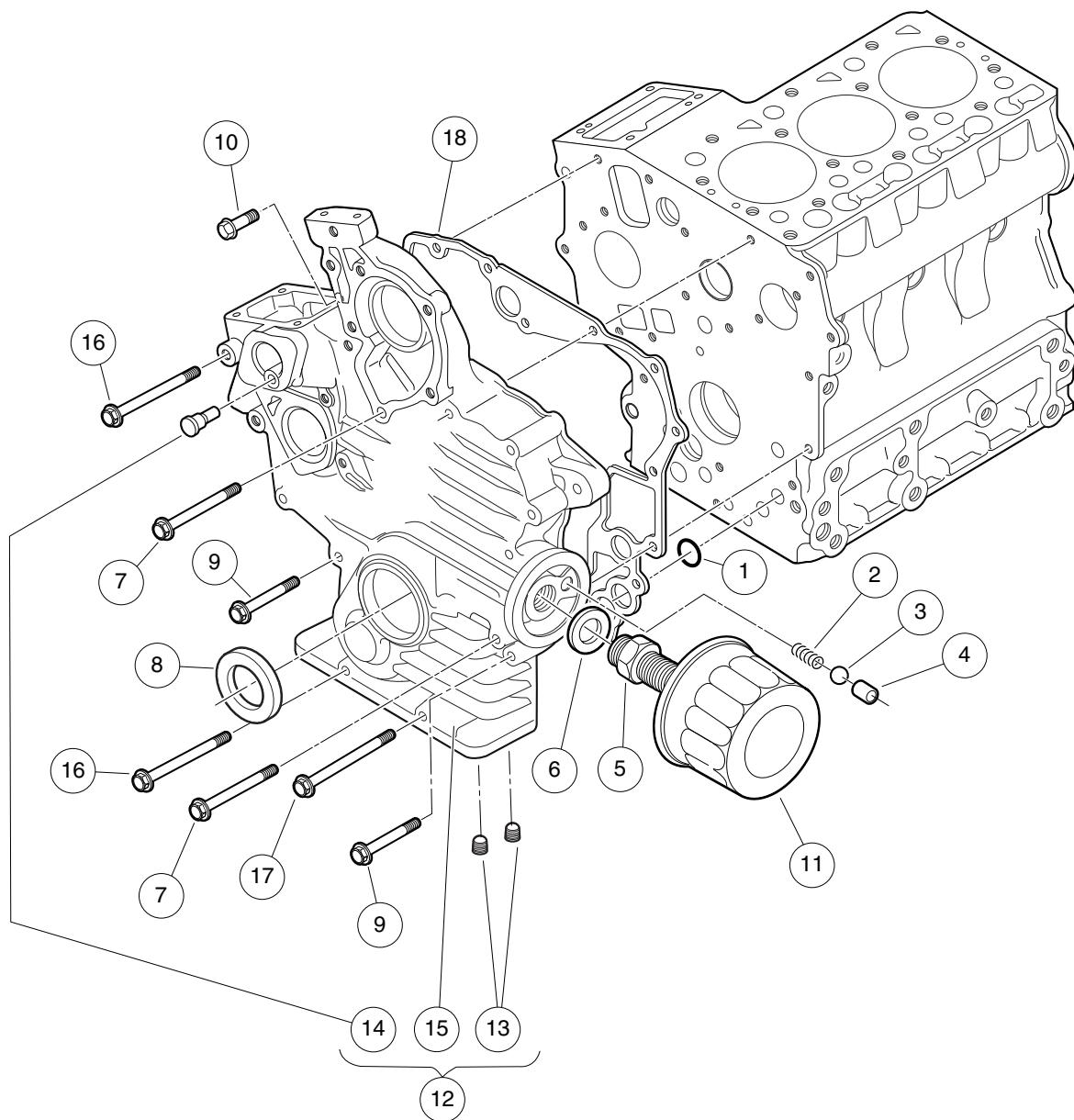
000041-001

# CYLINDER HEAD

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102600301</u>	O Ring, 8 X 7 .....	1
2	<u>102652801</u>	Bolt, Cylinder Head .....	14
3	<u>102653901</u>	Hook, Engine .....	2
4	<u>102654101</u>	Gasket, Cylinder Head .....	1
5	<u>102701001</u>	Spring, Start .....	1
6	<u>102726701</u>	Bolt, Engine Hook .....	2
7	<u>102726801</u>	Head, Cylinder, Complete (includes items 8 through 12) .....	1
8	<u>102600801</u>	Plug, 3/32" .....	1
9	<u>102653401</u>	Guide, Exhaust Valve .....	3
10	<u>102653501</u>	Guide, Inlet Valve .....	3
11	<u>102726901</u>	Cap, Sealing, Head .....	1
12	<u>102727001</u>	Cap, Sealing, Head, Top .....	2
13	<u>102727101</u>	Stay, Cylinder Head .....	1
14	<u>102727201</u>	Plug, Cylinder Head .....	1



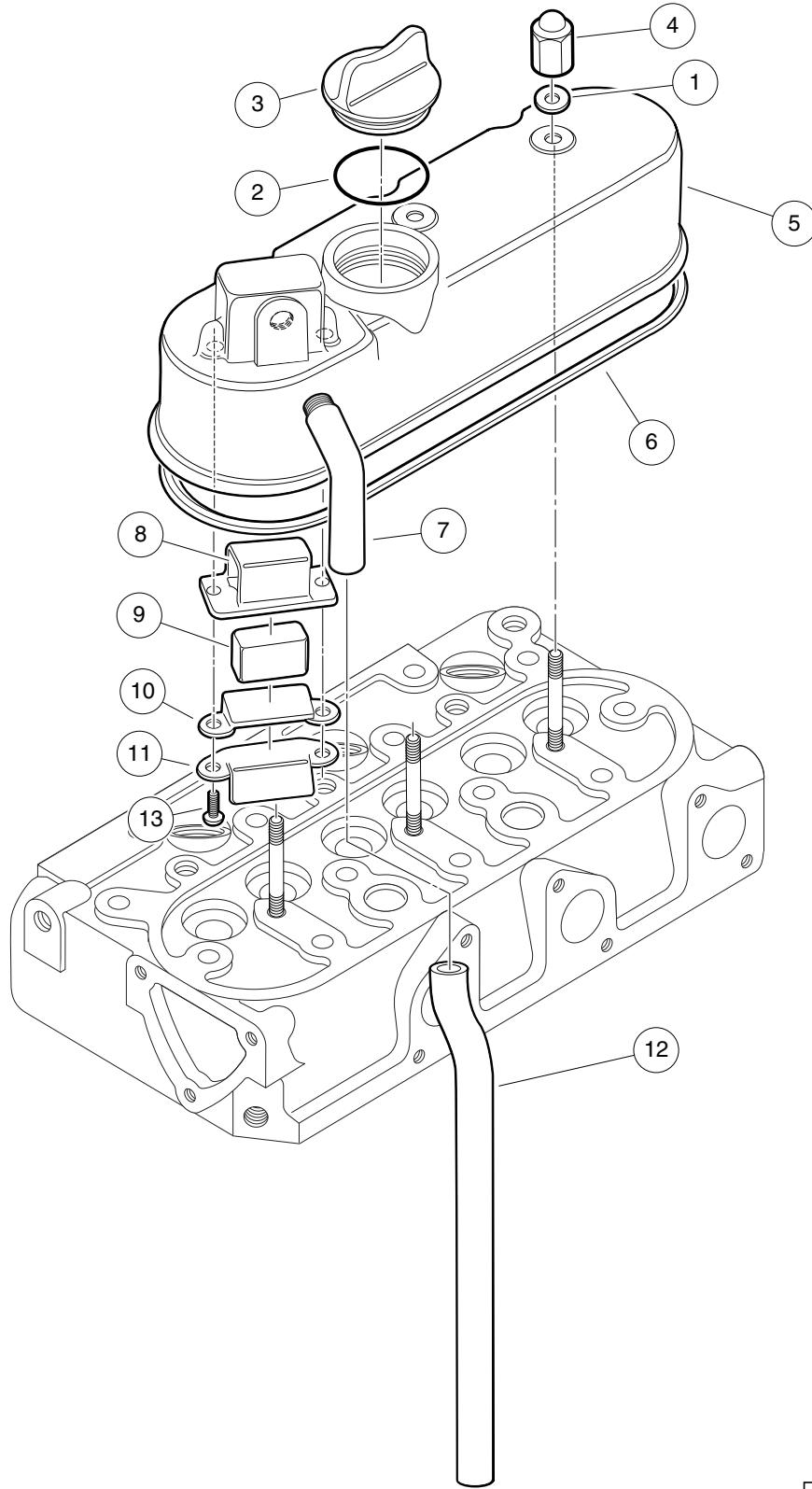
000042-001

# GEAR CASE

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102601801</u>	O Ring, 18 X 13 .....	3
2	<u>102601901</u>	Spring, Valve .....	1
3	<u>102602001</u>	Ball, Valve .....	1
4	<u>102602101</u>	Seat, Valve .....	1
5	<u>102602301</u>	Joint, Pipe .....	1
6	<u>102602401</u>	Washer, Plain, Special .....	1
7	<u>102602601</u>	Bolt, M6 X 1 X 60 .....	2
8	<u>102602701</u>	Seal, Oil .....	1
9	<u>102602801</u>	Bolt, D722, Front Case .....	9
10	<u>102654301</u>	Bolt, D722 Intake Manfld Lower .....	1
11	<u>102703301</u>	Filter, Engine Oil, D722 .....	1
12	<u>102727301</u>	Case, Gear, Complete (includes items 13 through 15) .....	1
13	<u>102601001</u>	Plug, 1/4" .....	2
14	<u>102601601</u>	Pin, Start Spring .....	1
15	N/A	Case, Gear .....	1
16	<u>102727401</u>	Bolt, Gearcase, Top .....	2
17	<u>102727501</u>	Bolt, Gearcase, Lower .....	1
18	<u>102729301</u>	Gasket, Gearcase, D722 .....	1



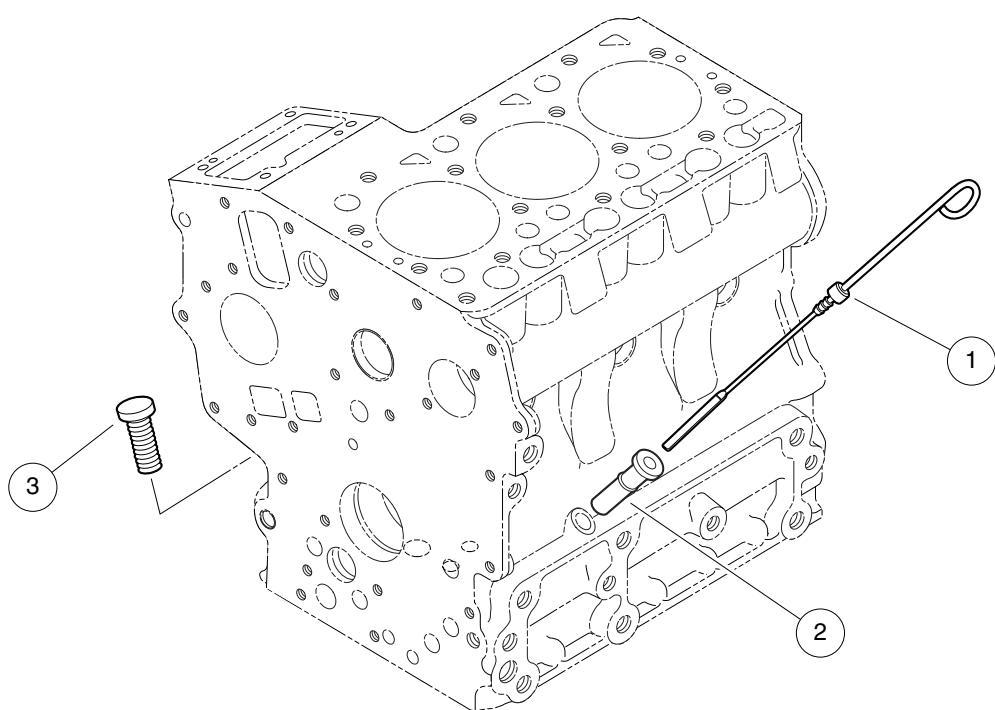
000043-001

# HEAD COVER

8

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102635301</u>	Gasket, 6 X 10 .....	3
2	<u>102644001</u>	O Ring, 30 X 36 .....	1
3	<u>102644101</u>	Plug, Oil Filler .....	1
4	<u>102644201</u>	Nut, Crown, M6 .....	3
5	<u>102644401</u>	Cover, Cylinder Head .....	1
6	<u>102644501</u>	Gasket, Head Cover .....	1
7	<u>102644601</u>	Joint, Breather Pipe .....	1
8	<u>102644701</u>	Plate, Breather Element, Top .....	1
9	<u>102644801</u>	Element, Breather .....	1
10	<u>102644901</u>	Plate, Breather Element, Bottom .....	1
11	<u>102645001</u>	Oil Shield, Breather .....	1
12	<u>102645401</u>	Pipe, Breather .....	1
13	<u>102727601</u>	Screw, Breather .....	2



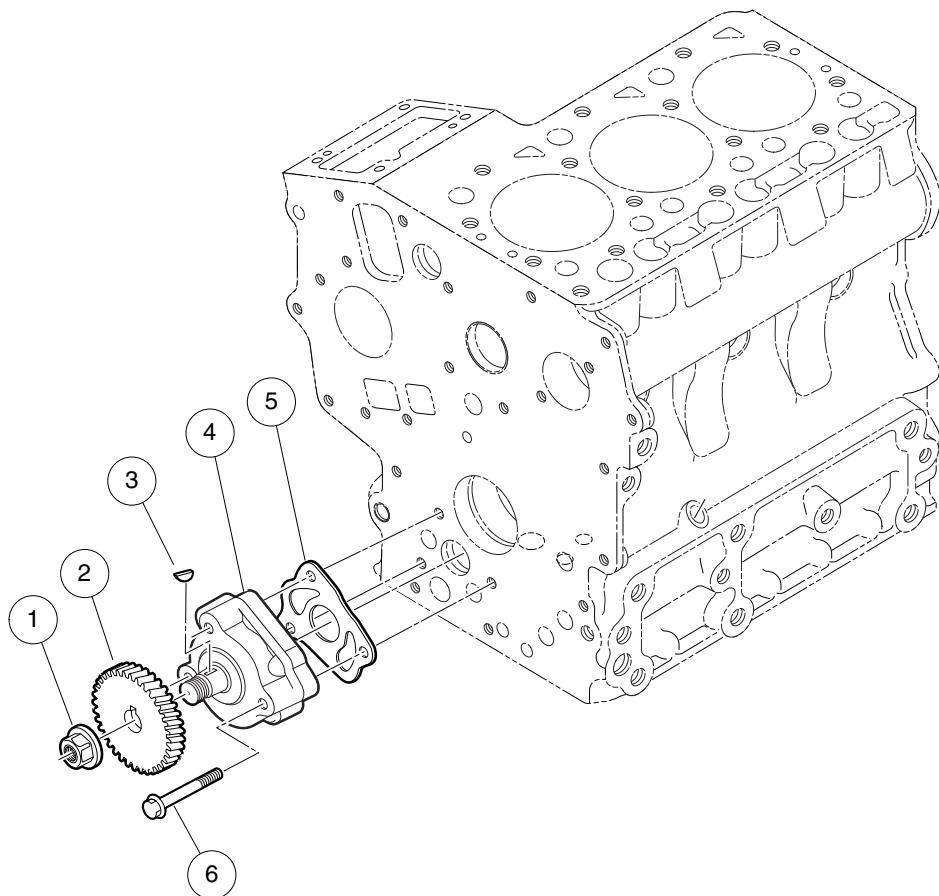
000044-001

## DIPSTICK AND GUIDE

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>102606701</u>	1 2 3 4 Gauge, Oil .....	1
2	<u>102727701</u>	Guide, Oil Gauge .....	1
3	<u>102727801</u>	Plug, Oil Gauge .....	1

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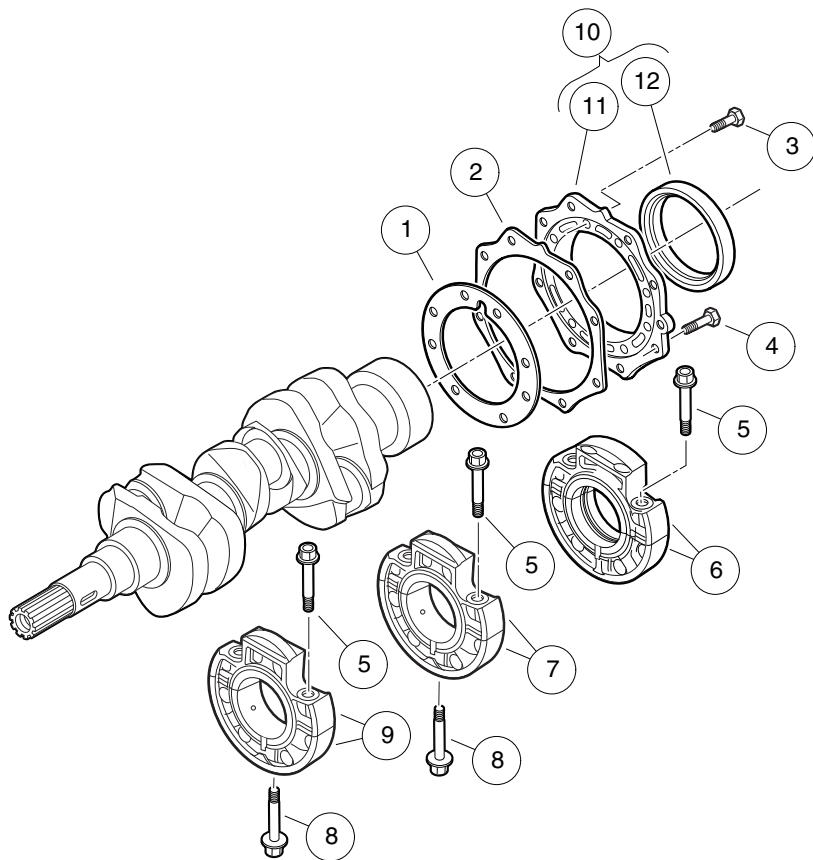
000045-001

# OIL PUMP

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ITEM	PART NO.	DESCRIPTION	QTY
1	<u>102606201</u>	1 2 3 4 Nut, Flange, D722 Oil Pump .....	1
2	<u>102606301</u>	Gear, Oil Pump Drive .....	1
3	<u>102606401</u>	Key, Feather, 8x4 .....	1
4	<u>102606501</u>	Assy, Pump, Oil .....	1
5	<u>102606601</u>	Gasket, Oil Pump .....	1
6	<u>102727901</u>	Bolt, Oil Pump .....	3

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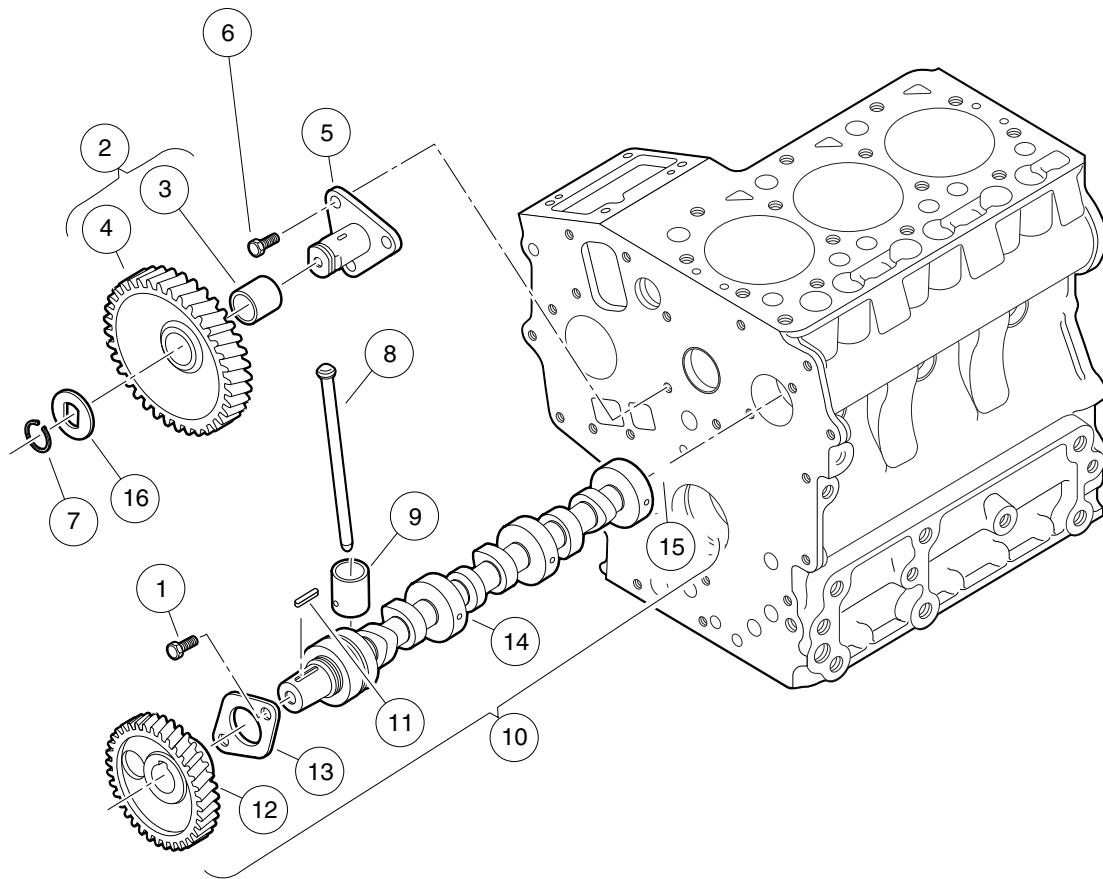
000046-001

# MAIN BEARING CASE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102608201</u>	Gasket, Bearing Case .....	1
2	<u>102608301</u>	Gasket, Cover .....	1
3	<u>102608601</u>	Bolt, M6 X 1 X 20 .....	8
4	<u>102608701</u>	Bolt, M6 X 1 X 22 .....	8
5	<u>102608901</u>	Bolt, Bearing Case, Top .....	6
6	<u>102609101</u>	Assy Case, Main Brg, First .....	1
7	<u>102609301</u>	Assy Case, Main Brg, Sec .....	1
8	<u>102609401</u>	Bolt, Bearing Case, Bottom .....	2
9	<u>102609601</u>	Assy Case, Main Brg, Third .....	1
10	<u>102728001</u>	Assy, Cover, Bearing Case (includes items 11 and 12) .....	1
11	<u>102608401</u>	Cover, Bearing Case .....	1
12	<u>102608501</u>	Seal, Oil .....	1

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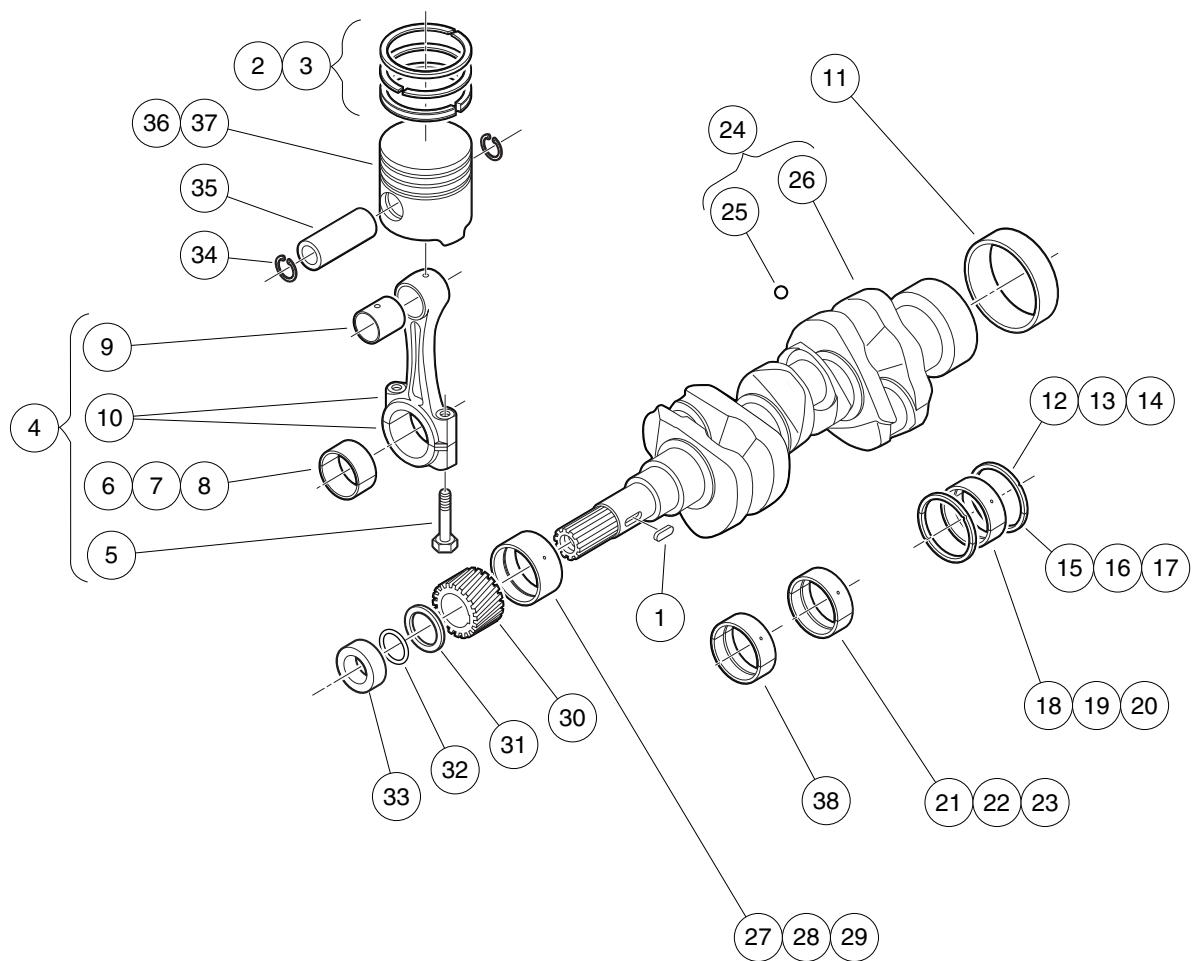
000047-002

# CAMSHAFT AND IDLE GEAR

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102604201</u>	Bolt, D722, Cam End .....	2
2	<u>102604901</u>	Gear, Idle (includes items 3 and 4) .....	1
3	<u>102603201</u>	Bushing, D722 Idle Gear .....	1
4	N/A	Gear, Idle .....	1
5	<u>102605001</u>	Shaft, Idle Gear .....	1
6	<u>102605101</u>	Bolt, M6 X 1 X 14 .....	3
7	<u>102605301</u>	Ring, Snap .....	1
8	<u>102605401</u>	Push Rod .....	6
9	<u>102605501</u>	Tappet .....	6
10	<u>102605801</u>	Assy Camshaft, Long (includes items 11 through 15) .....	1
11	<u>102605601</u>	Key, Feather, Long Camshaft .....	1
12	<u>102605901</u>	Gear, Cam .....	1
13	102606001	Stopper, Camshaft .....	1
14	N/A	Camshaft .....	1
15	<u>102799401</u>	Ball, Check .....	1
16	<u>102654401</u>	Collar, Idle Gear .....	1

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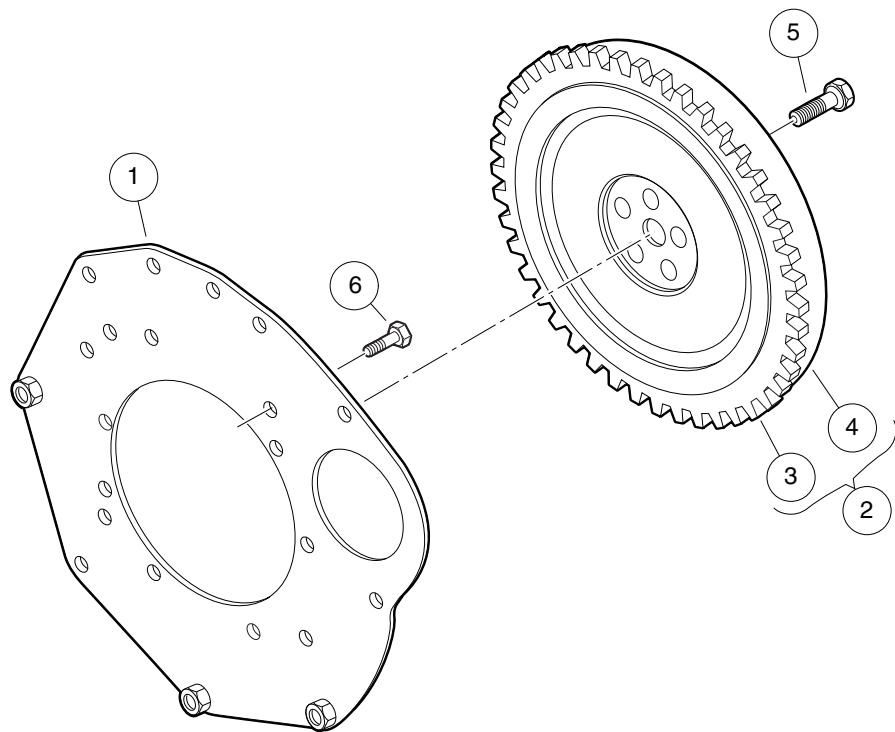
000048-001

# PISTON AND CRANKSHAFT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102604401</u>	Key, Feather, Short Camshaft .....	1
2	<u>102607601</u>	Assy Piston Ring, D722 Std .....	3
3	<u>102607602</u>	Assy Piston Ring, D722 +.025 .....	3
4	<u>102607801</u>	Assy, Connecting Rod (includes items 5 through 10) .....	3
5	<u>102607901</u>	Bolt, Connecting Rod .....	6
6	<u>102630701</u>	Metal, Crank, Rod, D722, Std .....	3
7	N/A	Metal, Crank, Rod, D722, .020 .....	3
8	<u>102630703</u>	Metal, Crank, Rod, D722, .040 .....	3
9	<u>102732201</u>	Bushing, Piston Pin, D722 .....	3
10	N/A	Rod, Connecting .....	1
11	<u>102608101</u>	Sleeve, Crankshaft .....	1
12	<u>102608801</u>	Metal,crank, O Side, Std .....	2
13	N/A	Metal,crank, O Side, +.020 .....	2
14	<u>102608803</u>	Metal,crank, O Side, +.040 .....	2
15	<u>102608804</u>	Metal,crank, I Side, Std .....	2
16	N/A	Metal,crank, I Side, +.020 .....	2
17	<u>102608806</u>	Metal,crank, I Side, +.040 .....	2
18	<u>102609001</u>	Metal, Crank, Main, Rear Std .....	1
19	N/A	Metal, Crank, Main, Rear -.020 .....	1
20	<u>102609003</u>	Metal, Crank, Main, Rear -.040 .....	1
21	<u>102609801</u>	Metal, Crank, Main, Mid Std .....	4
22	N/A	Metal, Crank, Main, Mid +.020 .....	2
23	<u>102609803</u>	Metal, Crank, Main, Mid +.040 .....	2
24	<u>102610001</u>	Crankshaft (includes items 25 and 26) .....	1
25	<u>102608001</u>	Ball, Crankshaft .....	3
26	N/A	Crankshaft .....	1
27	<u>102630001</u>	Metal, Crank, D722, Frnt, Std .....	1
28	N/A	Metal, Crank, 722, Frnt, -.020 .....	1
29	<u>102630003</u>	Metal, Crank, 722, Frnt, -.040 .....	1
30	<u>102630101</u>	Gear, Crank .....	1
31	<u>102630201</u>	Slinger, Oil .....	1
32	<u>102630301</u>	O Ring, 23 X 26 .....	1
33	<u>102630401</u>	Collar, Crankshaft .....	1
34	<u>102630901</u>	Circlip, Piston Pin .....	6
35	<u>102631001</u>	Pin, Piston .....	3
36	<u>102728101</u>	Piston, D722, Std .....	3
37	<u>102728102</u>	Piston, D722, +0.25 .....	3
38	<u>102728201</u>	Metal, Crankshaft, Brg .....	1

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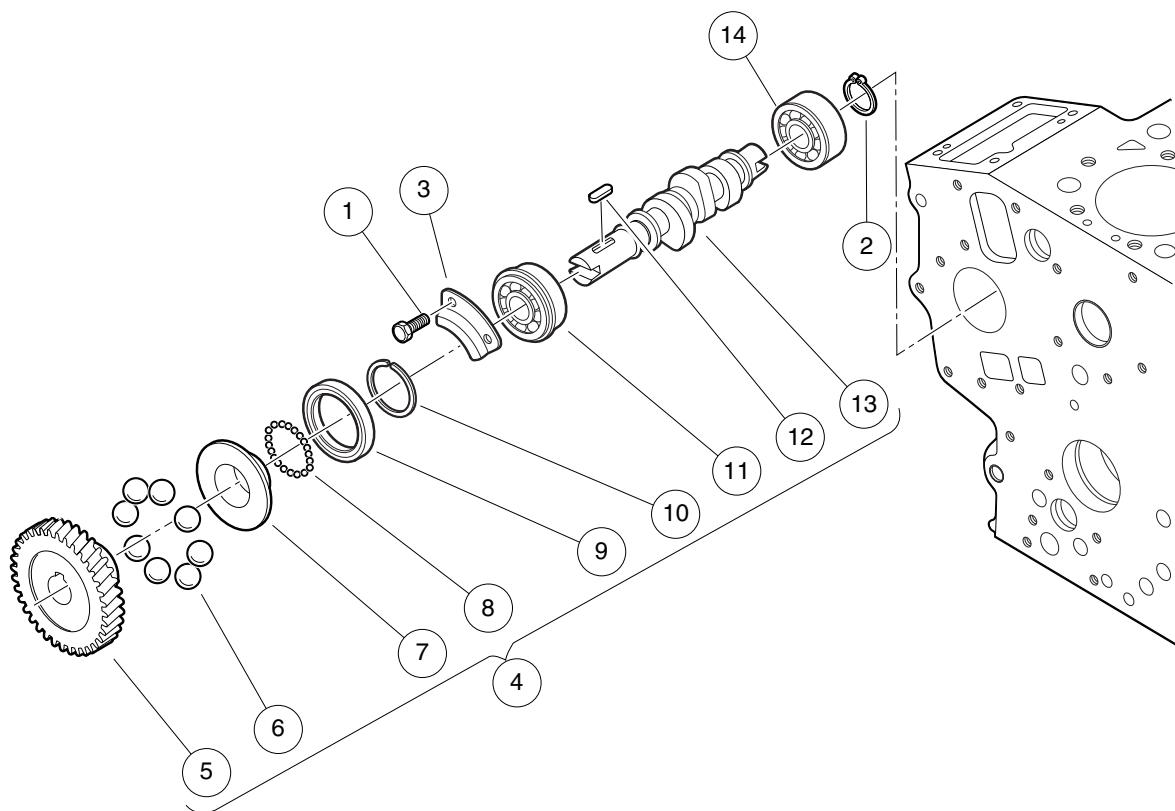
000049-001

# FLYWHEEL

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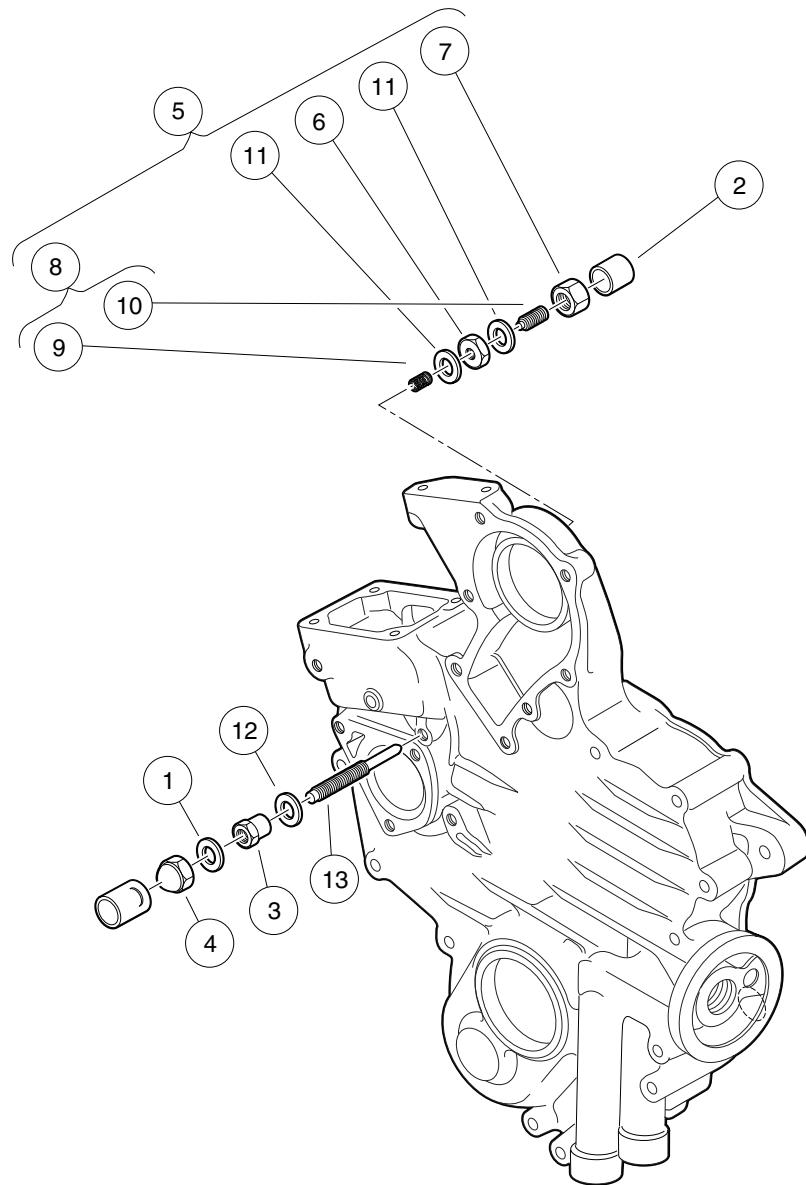
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102647501</u>	Plate, Rear End .....	1
2	<u>102647801</u>	Flywheel (includes items 3 and 4) .....	1
3	<u>102647901</u>	Gear, Ring, D722 .....	1
4	N/A	Flywheel .....	1
5	<u>102648001</u>	Bolt, Flange Head, M10 X 1.5 X 25 .....	5
6	<u>102728301</u>	Bolt, End Plate .....	10



000050-001

**SHAFT****8****D**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102604201</u>	Bolt, D722, Cam End .....	2
2	<u>102604701</u>	Circlip, External .....	1
3	N/A	Stopper, Fuel, C/shaft .....	1
4	<u>102728401</u>	Assy, Fuel Camshaft (includes items 5 through 13) .....	1
5	<u>102603601</u>	Gear, Injection Pump .....	1
6	<u>102603701</u>	Ball, Injection Pump .....	8
7	<u>102603801</u>	Sleeve, Governor .....	1
8	<u>102603901</u>	Ball, Governor .....	32
9	<u>102604001</u>	Case, Governor Ball .....	1
10	<u>102604101</u>	Circlip .....	1
11	<u>102604301</u>	Bearing, Ball .....	1
12	<u>102604401</u>	Key, Feather, Short Camshaft .....	1
13	<u>102604501</u>	Camshaft, Fuel, Short .....	1
14	<u>102728501</u>	Bearing, Ball .....	1

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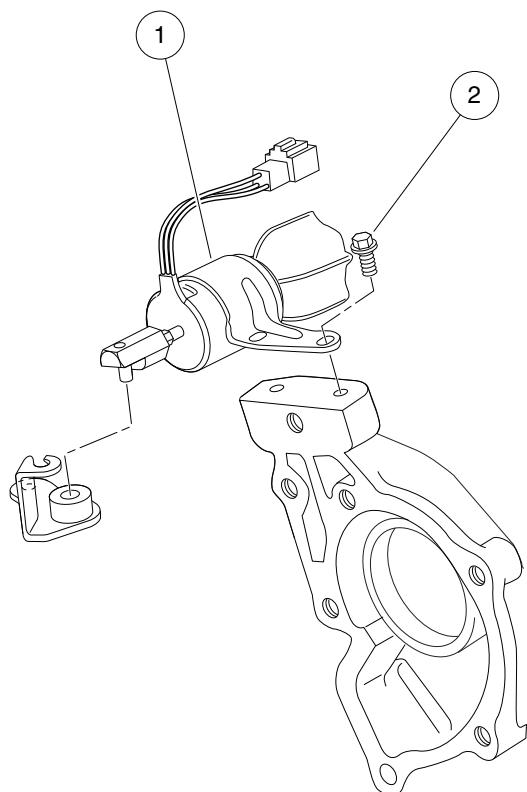
000051-001

# IDLE APPARATUS

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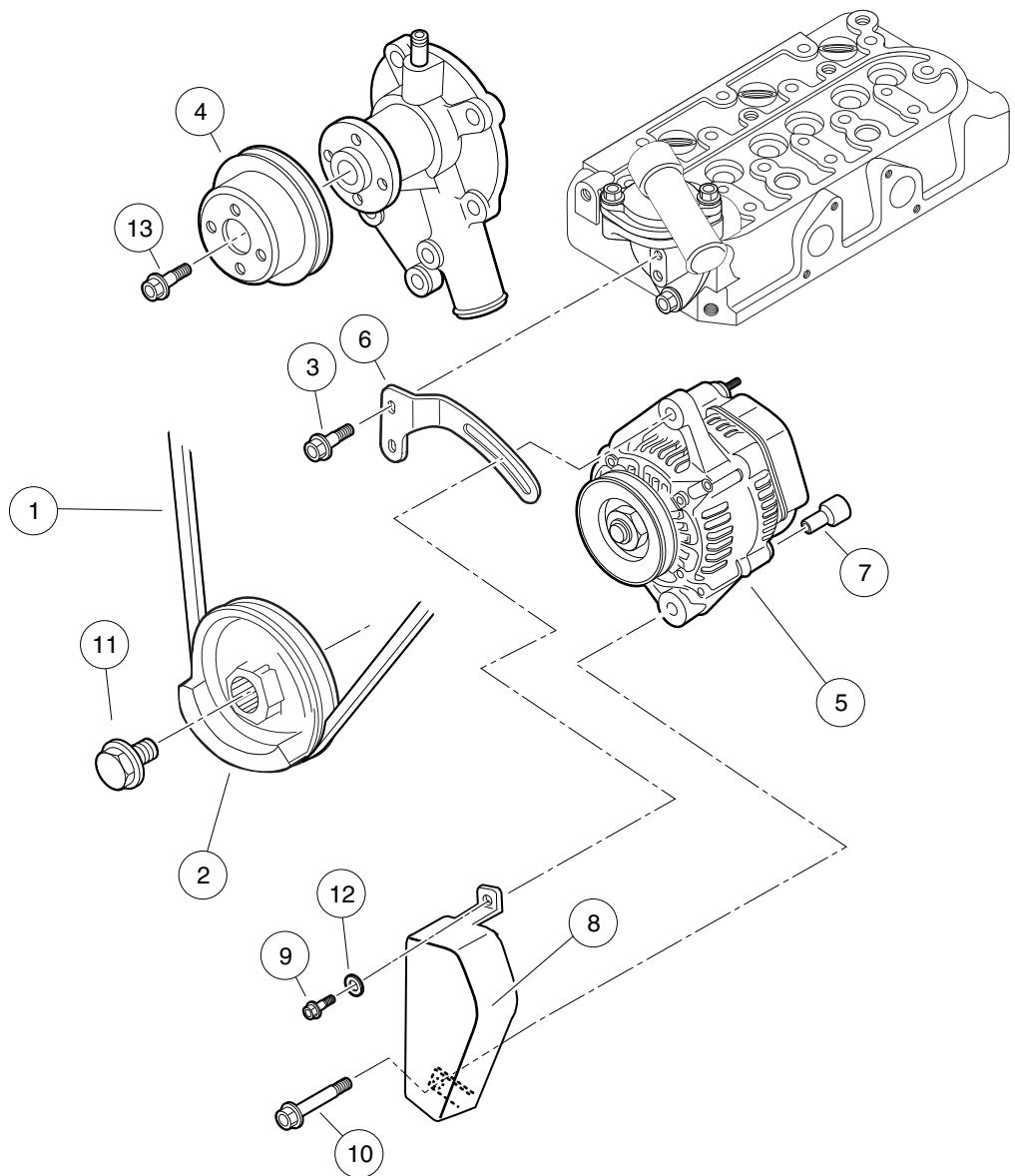
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102635301</u>	Gasket, 6 X 10 .....	1
2	<u>102635701</u>	Cap, Bolt Assy .....	1
3	<u>102637001</u>	Nut, Lock, Special .....	1
4	<u>102637101</u>	Nut, Special .....	1
5	<u>102728601</u>	Assy, Idle Apparatus (includes items 6 through 11) .....	1
6	<u>102635501</u>	Nut, M8, D722 Idle App, Specl .....	1
7	<u>102635801</u>	Nut, M8, D722 Idle App .....	1
8	<u>102635901</u>	Assy, Bolt, Adjusting (includes items 9 and 10) .....	1
9	<u>102728701</u>	Spring, Idle Apparatus .....	1
10	N/A	Stud, Idle Adjustment .....	1
11	<u>102728801</u>	Gasket, Idle Apparatus, Rear .....	2
12	<u>102728901</u>	Gasket, Idle Apparatus, Front .....	1
13	<u>102799501</u>	Bolt, Idle Adjusting .....	1



000052-001

# STOP SOLENOID

ITEM	PART NO.	DESCRIPTION	QTY	
1	102729001	1 2 3 4 Solenoid, Stop, D722 .....	1	
2	<u>102729101</u>	Bolt, Solenoid, Stop, D722 .....	2	D



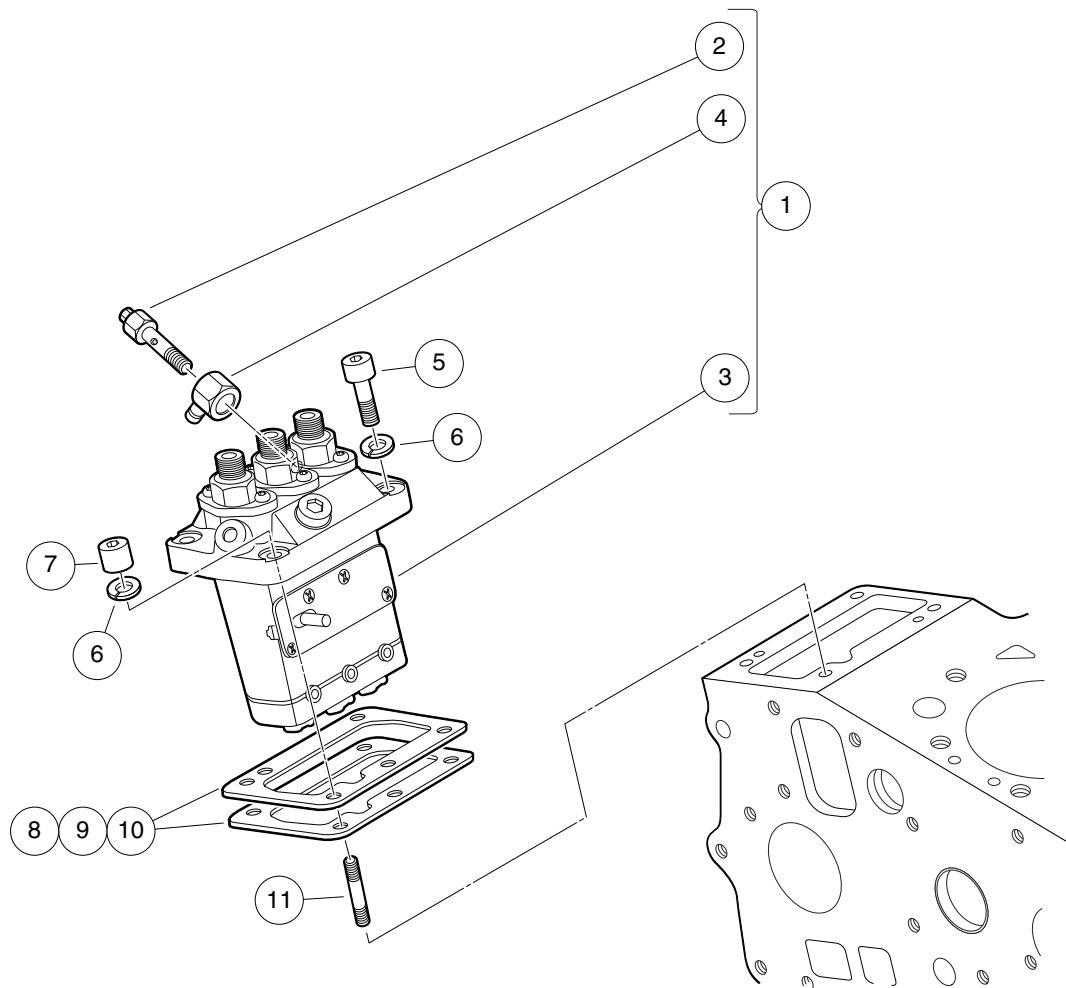
000057-001

# ALTERNATOR (DIESEL VEHICLES)

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102601101</u>	V-Belt .....	1
2	<u>102630601</u>	Pulley, Fan Drive .....	1
3	<u>102631601</u>	Bolt, M6 X 1 X 20 .....	2
4	<u>102701201</u>	Pulley, Water Pump .....	1
5	<u>102730001</u>	Alternator, 40-Amp .....	1
6	<u>102730101</u>	Stay, Alternator Assy, D722 .....	1
7	<u>102730201</u>	Collar, Alternator Assy, D722 .....	1
8	<u>102730301</u>	Cover, Alternator Assy, D722 .....	1
9	<u>102730401</u>	Bolt, Alt, D722, Adjuster .....	1
10	<u>102730501</u>	Bolt, Alt, D722, Pivot .....	1
11	<u>102730601</u>	Bolt, Alt, D722, Drive Pulley .....	1
12	<u>102730701</u>	Washer, Alt, D722 .....	1
13	<u>102731301</u>	Bolt, D722, Drive Pulley .....	4

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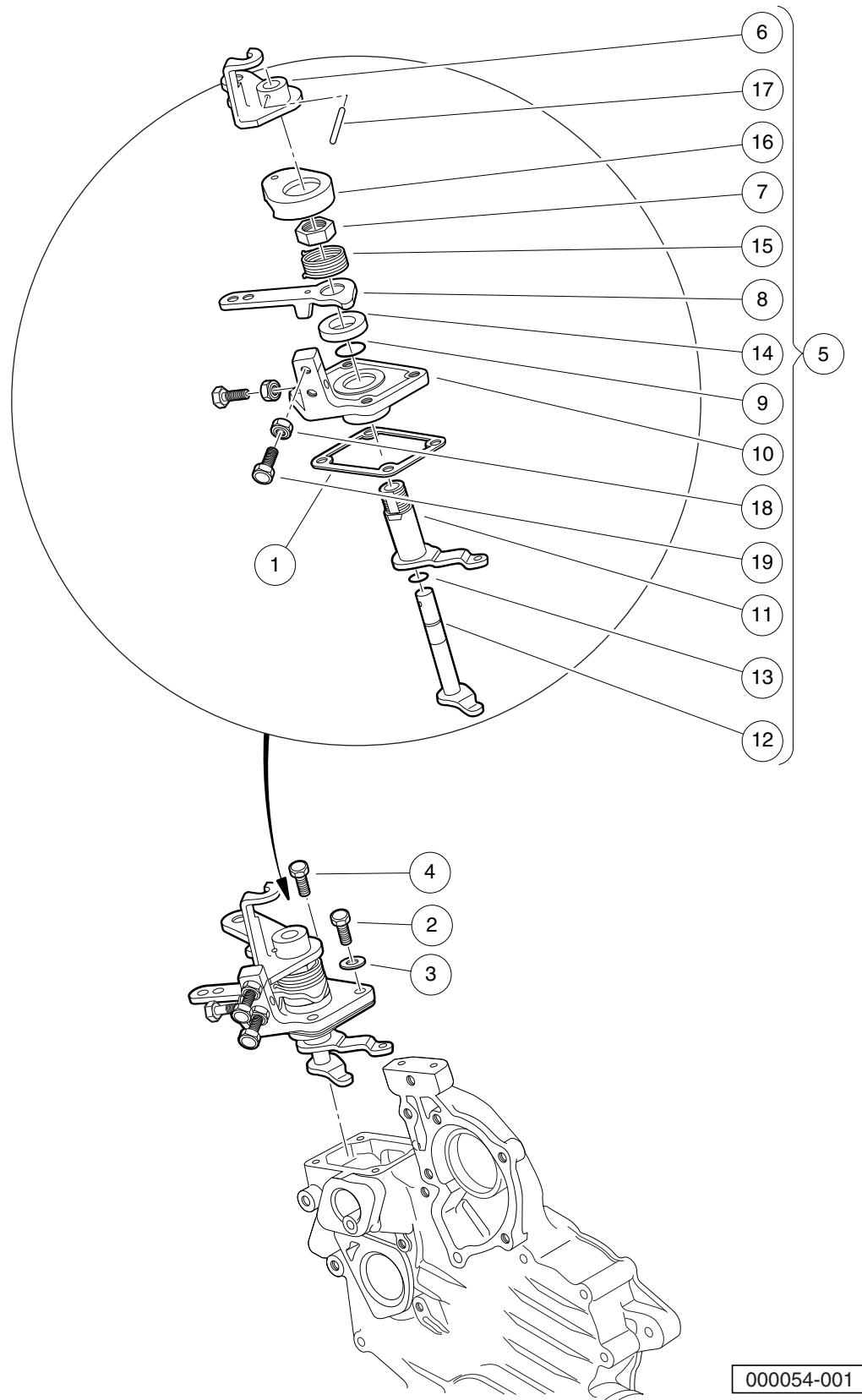
000053-001

# INJECTION PUMP

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102637301</u>	Assy Pump, Injection (includes items 2 through 4) .....	1
2	<u>102637701</u>	Screw, Hollow, D722, Inj Pump .....	1
3	<u>102640401</u>	Joint, Eye .....	1
4	N/A	Pump, Injection .....	1
5	<u>102640501</u>	Bolt, Hex-Head, M5 X 0.75 X .....	2
6	<u>102640601</u>	Washer, Spring, M6, D722 .....	4
7	<u>102640701</u>	Nut, Special .....	2
8	<u>102640901</u>	Shim, Injection Pump, 0.20 mm .....	1
9	<u>102641001</u>	Shim, Injection Pump, 0.25 mm .....	1
10	102641101	Shim, Injection Pump, 0.30 mm .....	1
11	<u>102641201</u>	Stud, M5 X 25 .....	2

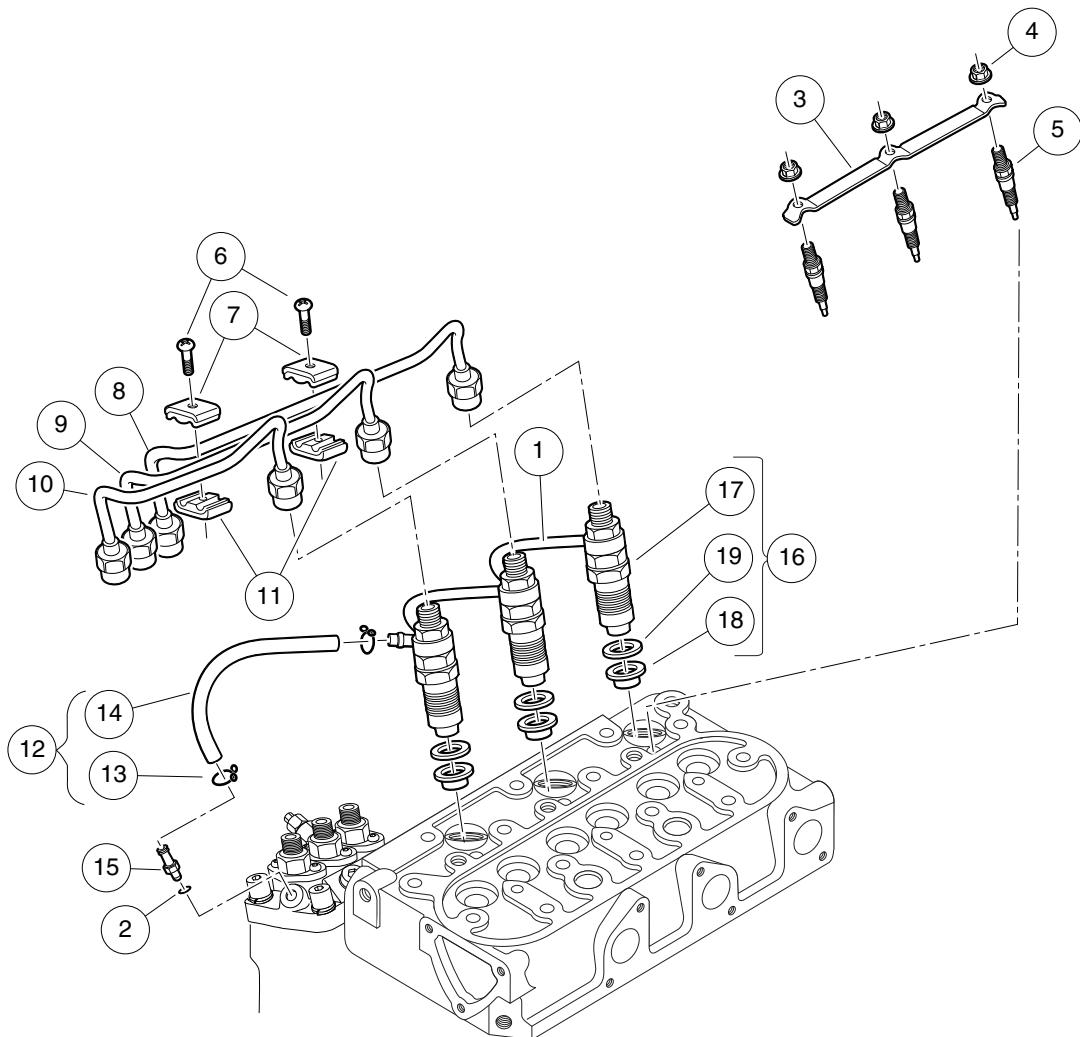


# SPEED CONTROL PLATE

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102634501</u>	Gasket, Control Plate .....	1
2	<u>102635201</u>	Bolt, M6 X 1 X 30 .....	2
3	<u>102635301</u>	Gasket, 6 X 10 .....	2
4	<u>102654301</u>	Bolt, D722 Intake Manfld Lower .....	2
5	<u>102701401</u>	Assy, Governor (includes items 6 through 19) .....	1
6	<u>102633701</u>	Lever, Engine Stop .....	1
7	<u>102633801</u>	Nut, Speed Control .....	1
8	<u>102633901</u>	Lever, Speed Control .....	1
9	<u>102634001</u>	O Ring, 19 X 16 .....	1
10	<u>102634101</u>	Plate, Speed Control .....	1
11	<u>102634201</u>	Lever, Governor .....	1
12	<u>102634301</u>	Shaft, Lever .....	1
13	<u>102634401</u>	O Ring, 9 X 7 .....	1
14	<u>102634601</u>	Collar, Lever .....	1
15	<u>102634701</u>	Spring, Return .....	1
16	<u>102729401</u>	Cap, Speed Cntrl Plate Rtrn .....	1
17	<u>102729501</u>	Pin, Spring, Speed Plate .....	1
18	N/A	Nut, Speed Control .....	2
19	N/A	Bolt, Speed Control .....	2



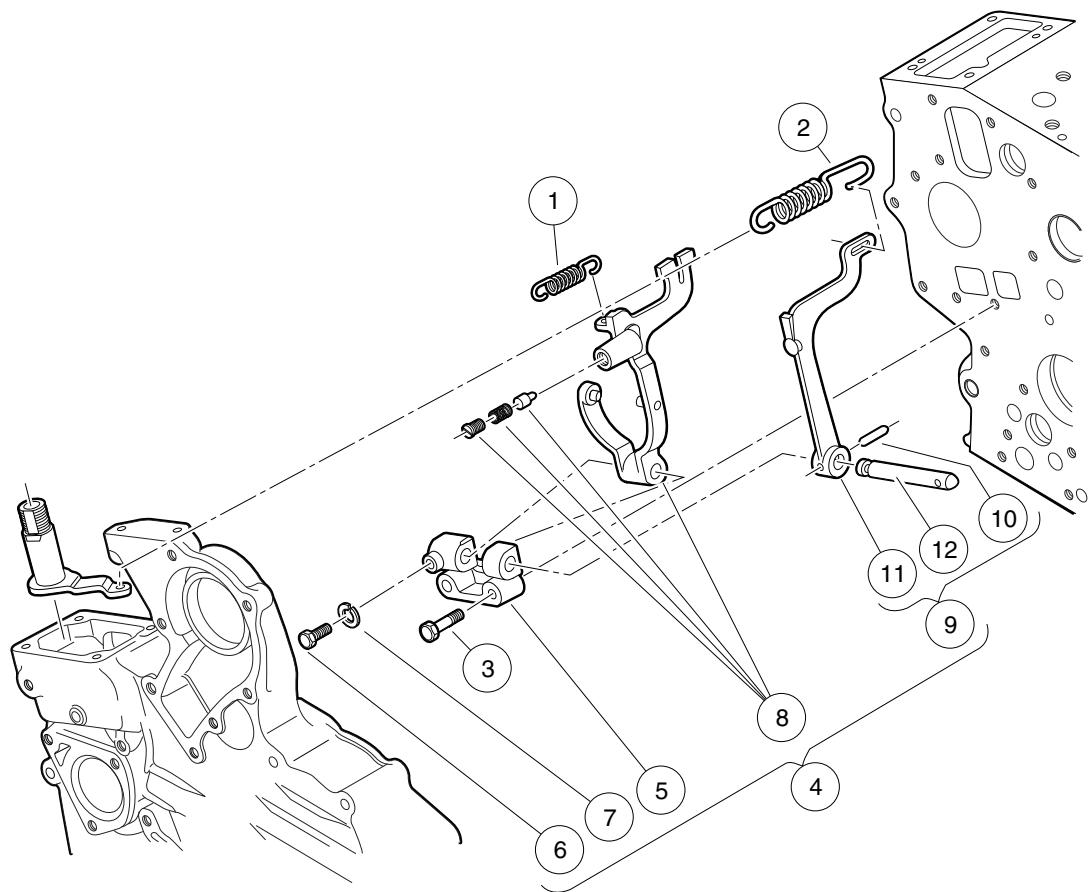
000055-001

# NOZZLE HOLDERS AND GLOW PLUGS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102605701</u>	Assy Pipe, D722 Fuel Over Flow .....	1
2	<u>102635301</u>	Gasket, 6 X 10 .....	1
3	<u>102642401</u>	Cord, Glow Plug .....	1
4	<u>102642501</u>	Nut, Flange,m4 .....	3
5	<u>102642601</u>	Glow Plug .....	3
6	<u>102642801</u>	Screw, Washer .....	2
7	<u>102642901</u>	Clamp, Pipe, Top .....	2
8	<u>102643001</u>	Pipe, Injection, Left .....	1
9	<u>102643101</u>	Pipe, Injection, Right .....	1
10	<u>102643201</u>	Pipe, Injection, Middle .....	1
11	<u>102643301</u>	Clamp, Pipe, Bottom .....	2
12	<u>102643401</u>	Assy Pipe, Over Flow (includes items 13 and 14) .....	1
13	<u>102729601</u>	Clip, Pipe, Return .....	2
14	N/A	Hose, Overflow .....	1
15	<u>102643701</u>	Screw, Air Bleeder .....	1
16	<u>102729701</u>	Kit, Holder, Nozzle (includes items 17 through 19) .....	3
17	<u>102641501</u>	Assembly, Nozzle Holder .....	3
18	<u>102642701</u>	Seal, Heat .....	3
19	<u>102643601</u>	Gasket, Nozzle .....	3

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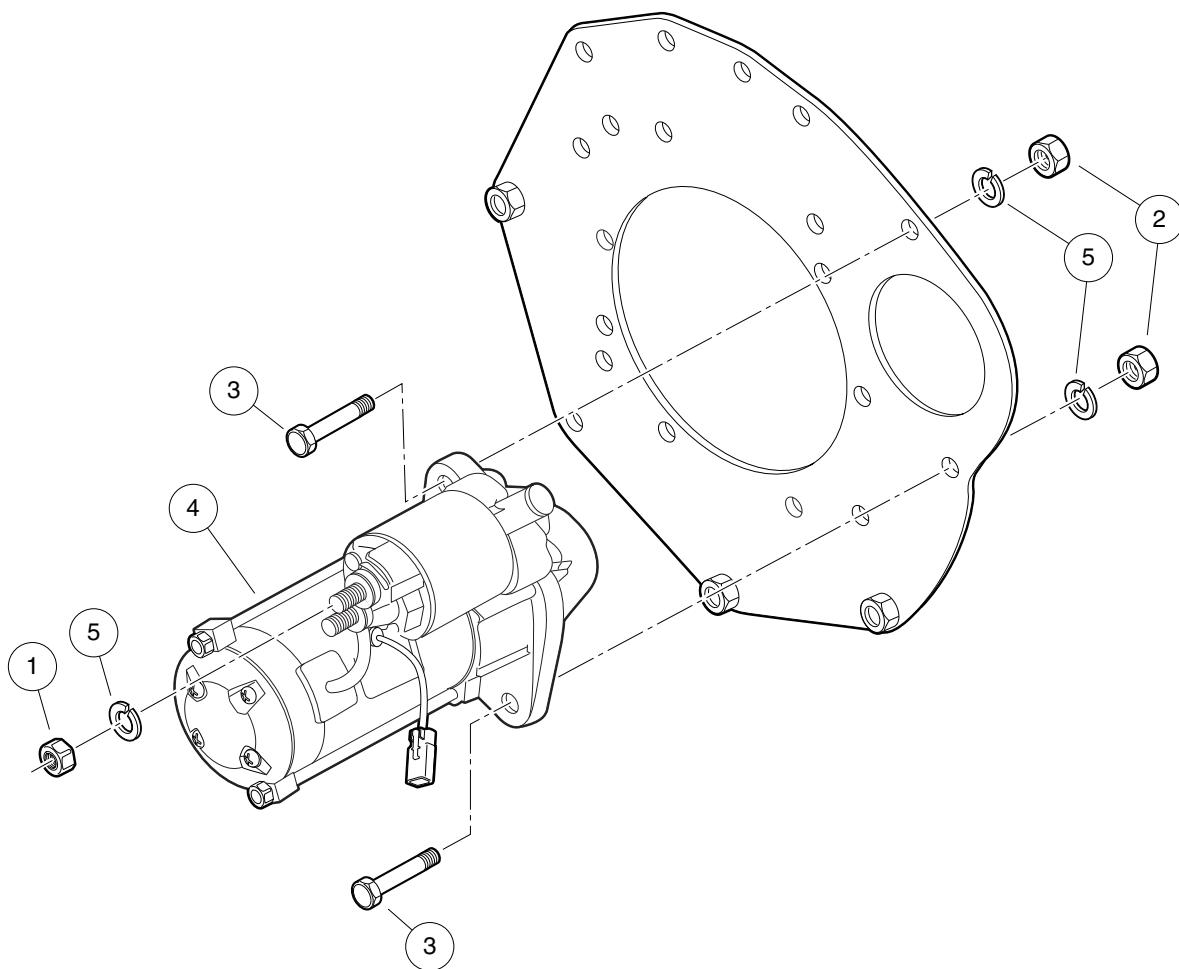
000056-001

# GOVERNOR COMPONENTS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102634901</u>	Spring, Start .....	1
2	<u>102635101</u>	Spring, Governor .....	1
3	<u>102636301</u>	Bolt, M5 X 0.75 X 25 .....	2
4	<u>102729801</u>	Assembly, Governor Fork Level (includes items 5 through 9) .....	1
5	<u>102636201</u>	Holder, Fork Lever .....	1
6	<u>102636401</u>	Bolt, M5 X 0.75 X 11 .....	1
7	<u>102636501</u>	Washer, Spring, M5 .....	1
8	<u>102701801</u>	Lever, Fork, Middle .....	1
9	<u>102729901</u>	Assembly, Governor Fork Level, Lower (includes items 10 through 12) .....	1
10	<u>102633601</u>	Pin, Spring .....	1
11	<u>102636101</u>	Lever, Fork, End .....	1
12	<u>102636601</u>	Shaft, Fork Lever .....	1

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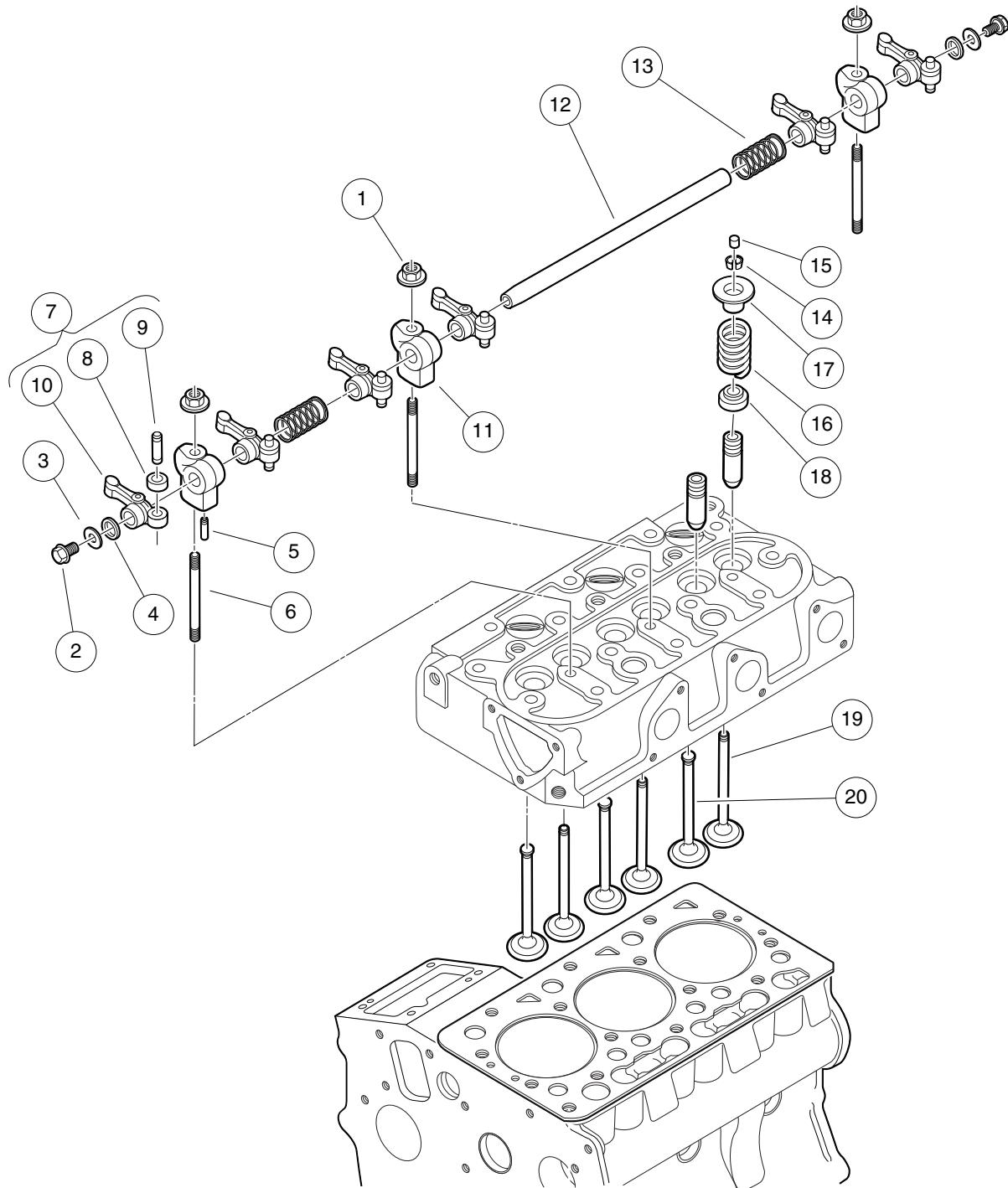


000058-001

**STARTER**

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		
1	<u>102645501</u>	Nut, D722, Starter .....	2	
2	<u>102647701</u>	Nut, M8, Plate .....	2	
3	<u>102648401</u>	Bolt, M8 X 1.25 X 28 .....	2	
4	<u>102648501</u>	Motor, Starter .....	1	
5	<u>102732501</u>	Washer, Spring, D722, Starter .....	4	

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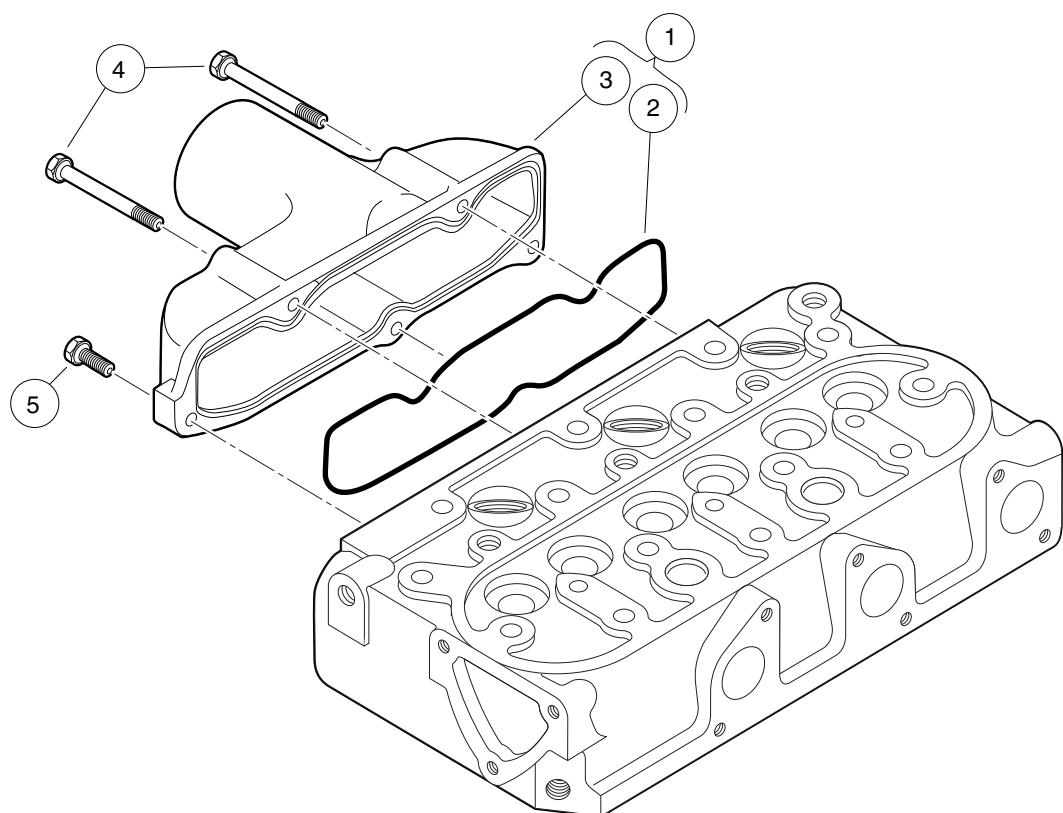
000062-001

# VALVES AND ROCKER ARMS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102632001</u>	Nut, Flange, M6 .....	3
2	<u>102646401</u>	Bolt, M6 X 1 X 8 .....	2
3	<u>102651301</u>	Washer, D722, Plain, Rocker .....	2
4	<u>102651601</u>	Washer, Rocker Arm .....	2
5	<u>102651801</u>	Pin, Spring, D722, Rocker .....	1
6	<u>102651901</u>	Stud, Rocker Arm .....	3
7	<u>102652001</u>	Assy Rocker Arm (includes items 8 through 10) .....	6
8	<u>102651501</u>	Nut, M6 .....	6
9	<u>102651701</u>	Screw-Adjusting .....	6
10	N/A	Arm, Rocker .....	1
11	<u>102652201</u>	Bracket, Rocker Arm .....	3
12	<u>102652601</u>	Shaft, Rocker Arm .....	1
13	<u>102652701</u>	Spring, Rocker Arm .....	2
14	<u>102652901</u>	Collet, Valve Spring, Set .....	6
15	<u>102653001</u>	Cap, Valve, D722 .....	6
16	<u>102653101</u>	Spring, Valve .....	6
17	<u>102653201</u>	Retainer, Spring .....	6
18	<u>102653301</u>	Seal, Valve Stem .....	6
19	<u>102653601</u>	Valve, Exhaust .....	3
20	<u>102653701</u>	Valve, Inlet .....	3

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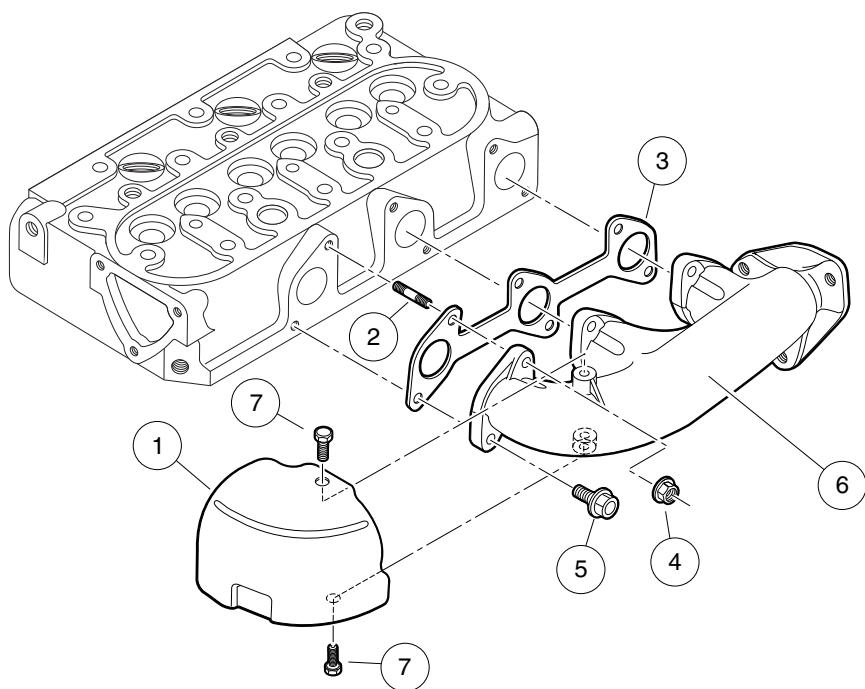
000063-001

# DIESEL INLET MANIFOLD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102645801</u>	Assy Manifold, Inlet (includes items 2 and 3) .....	1
2	<u>102646001</u>	Gasket, Intake Manifold .....	1
3	N/A	Manifold, Inlet .....	1
4	<u>102646101</u>	Bolt, M6 X 1 X 45 .....	3
5	<u>102654301</u>	Bolt, D722 Intake Manfld Lower .....	2

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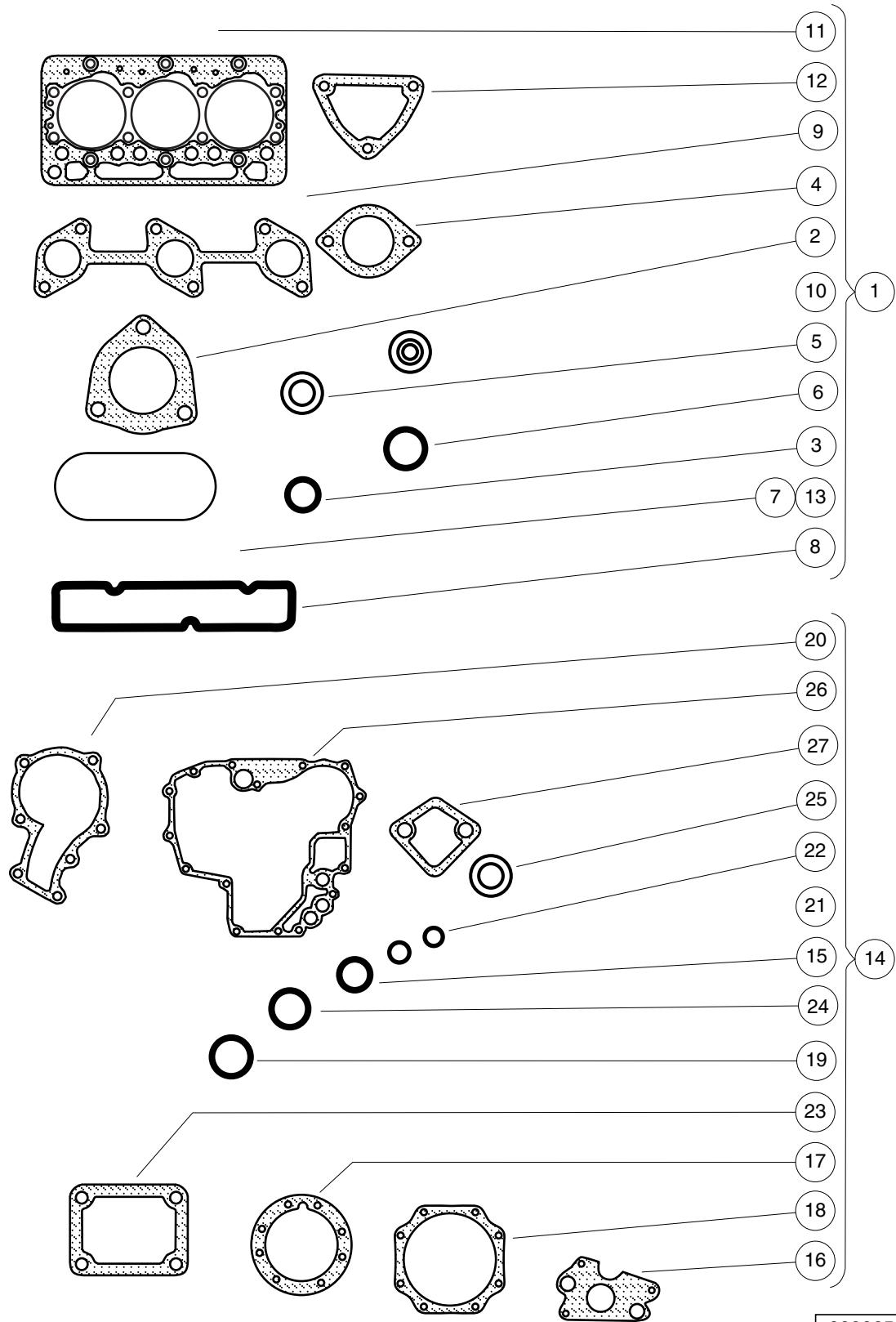
000064-001

# EXHAUST MANIFOLD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102646301</u>	Cover, Heat Proof .....	1
2	<u>102646501</u>	Stud, M6 X 26 .....	3
3	<u>102646601</u>	Gasket, Ex-manifold .....	1
4	<u>102647101</u>	Nut, Flange, M6, Ubs .....	3
5	<u>102647201</u>	Bolt, Flange Head, M6 X 1 X 16 .....	3
6	<u>102731501</u>	Manifold, Exhaust, D722 .....	1
7	<u>102731601</u>	Bolt, D722, Exhst Manfld Cover .....	2

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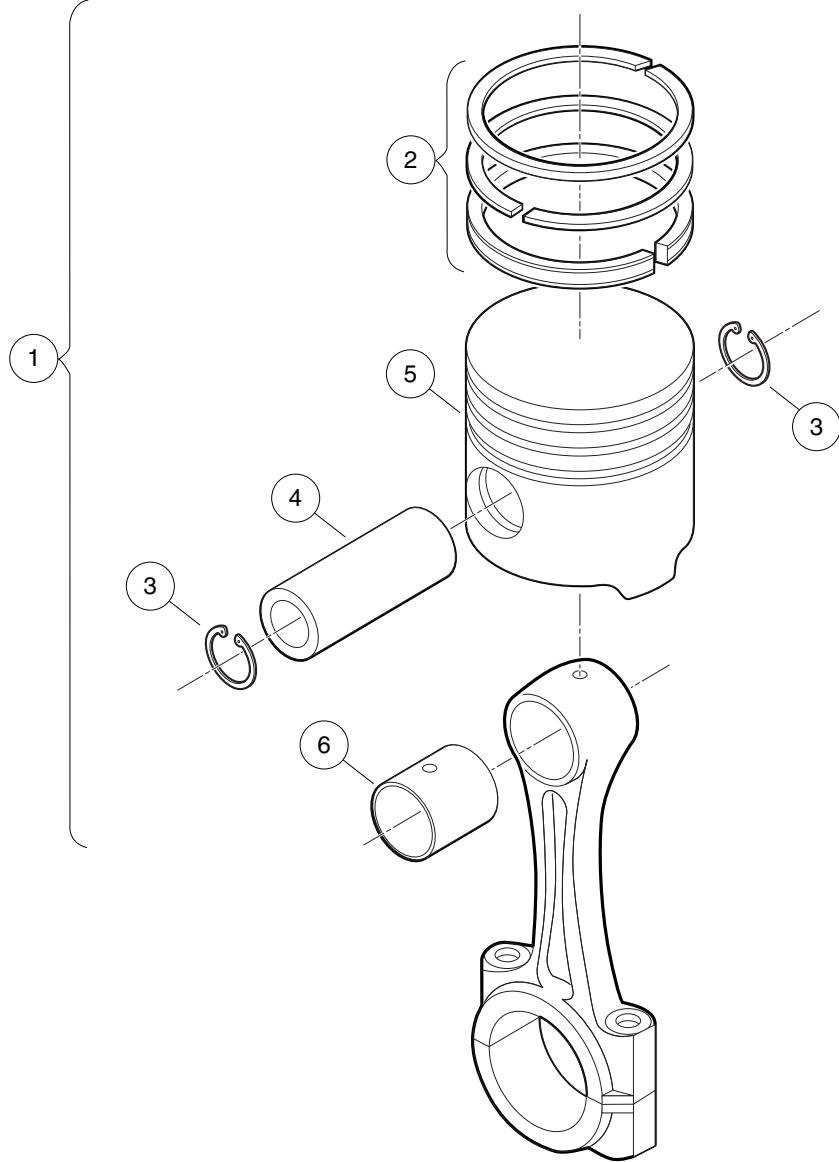
000065-001

# GASKET KITS

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102731801</u>	Kit, Gasket Upper, D722 (includes items 2 through 13) .....	1
2	<u>102422301</u>	Gasket, Exhaust Diesel .....	1
3	<u>102600301</u>	O Ring, 8 X 7 .....	1
4	<u>102633401</u>	Gasket, Thermostat .....	1
5	<u>102635301</u>	Gasket, 6 X 10 .....	3
6	<u>102644001</u>	O Ring, 30 X 36 .....	1
7	<u>102644501</u>	Gasket, Head Cover .....	1
8	<u>102646001</u>	Gasket, Intake Manifold .....	1
9	<u>102646601</u>	Gasket, Ex-manifold .....	1
10	<u>102653301</u>	Seal, Valve Stem .....	6
11	<u>102654101</u>	Gasket, Cylinder Head .....	1
12	<u>102654701</u>	Gasket, Water Flange .....	1
13	<u>102798501</u>	Gasket, Cylinder Head Cover .....	1
14	<u>102731901</u>	Kit, Gasket Lower, D722 (includes items 15 through 27) .....	1
15	<u>102601801</u>	O Ring, 18 X 13 .....	3
16	<u>102606601</u>	Gasket, Oil Pump .....	1
17	<u>102608201</u>	Gasket, Bearing Case .....	1
18	<u>102608301</u>	Gasket, Cover .....	1
19	<u>102630301</u>	O Ring, 23 X 26 .....	1
20	<u>102632701</u>	Gasket, Water Pump, D722 .....	1
21	<u>102634001</u>	O Ring, 19 X 16 .....	1
22	<u>102634401</u>	O Ring, 9 X 7 .....	1
23	<u>102634501</u>	Gasket, Control Plate .....	1
24	<u>102654601</u>	O Ring, 20 X 17 .....	1
25	<u>102728801</u>	Gasket, Idle Apparatus, Rear .....	2
26	<u>102729301</u>	Gasket, Gearcase, D722 .....	1
27	<u>102732601</u>	Gasket, Fuel Pump, D722 .....	1



000066-001

# PISTON KIT

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>102732001</u>	Kit, Piston Rebuild, D722 (includes items 2 through 6) .....	1
2	<u>102607601</u>	Assy Piston Ring, D722 Std .....	1
3	<u>102630901</u>	Circlip, Piston Pin .....	2
4	<u>102631001</u>	Pin, Piston .....	1
5	102728101	Piston, D722, Std .....	1
6	<u>102732201</u>	Bushing, Piston Pin, D722 .....	1

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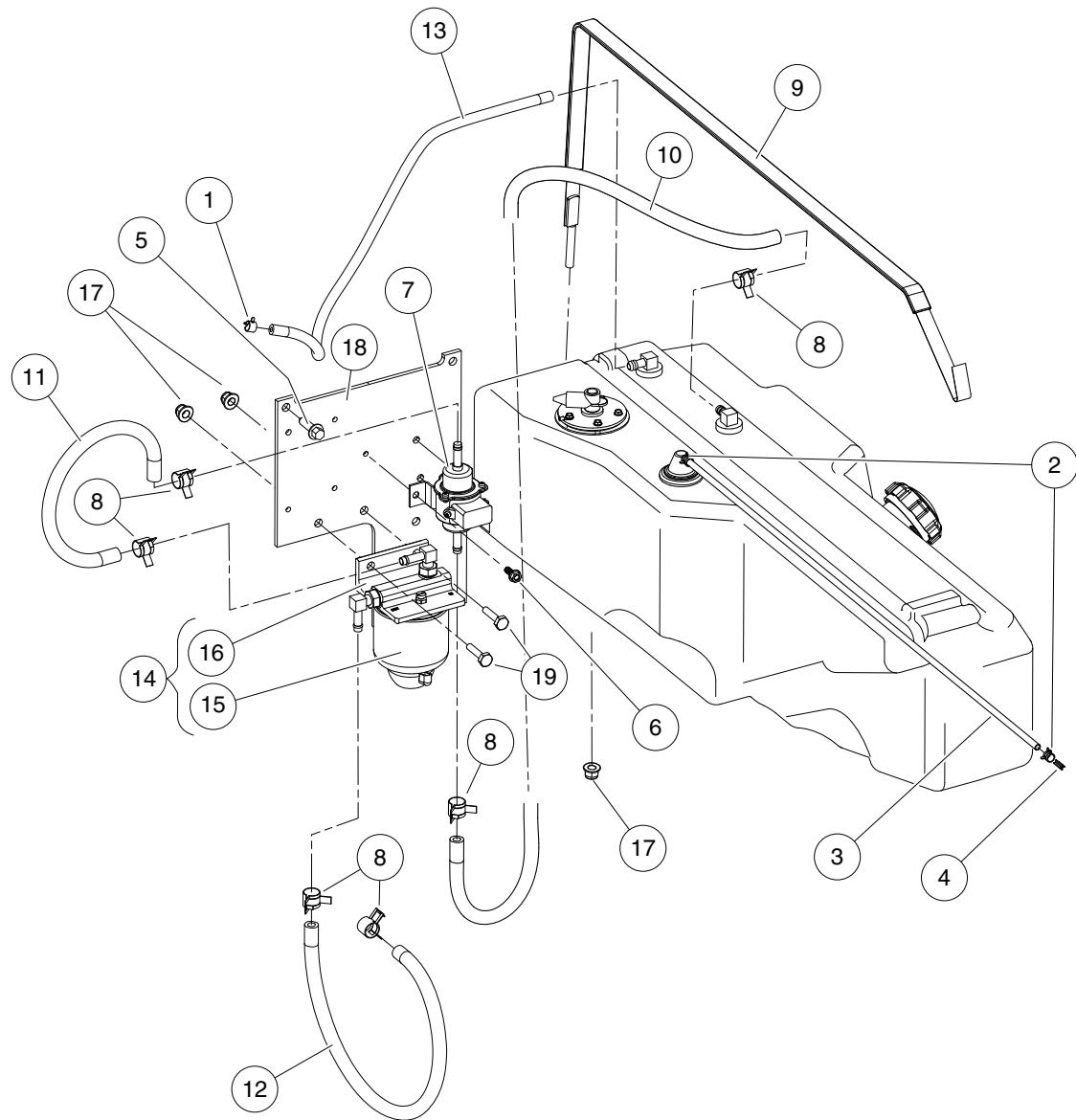
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# **FUEL, INTAKE, AND GOVERNOR SYSTEM**

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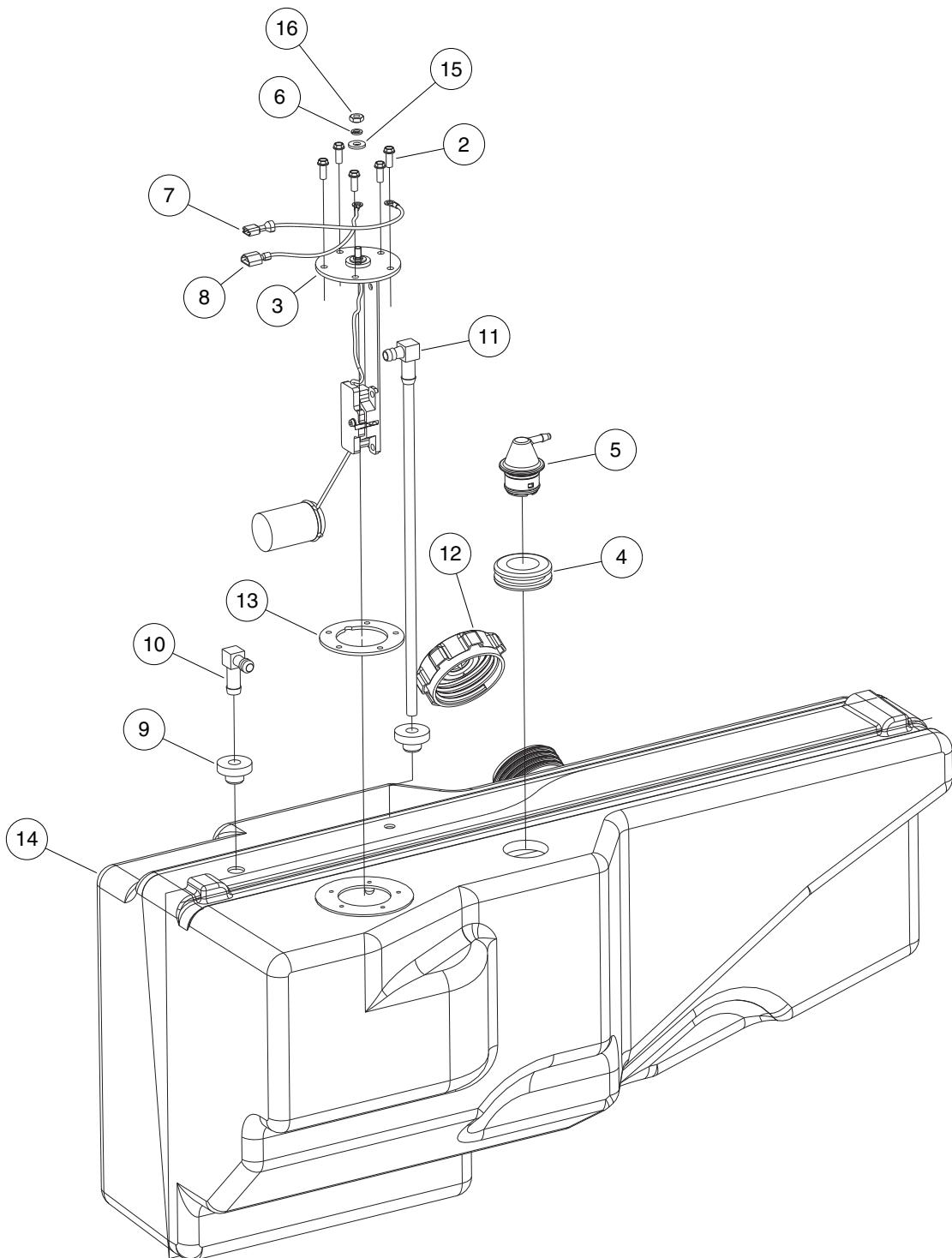
000081-005

# FUEL SYSTEM – DIESEL VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101313402</u>	Clamp, Green Hose .....	1
2	<u>1013746</u>	Clamp, 0.301 ID Hose .....	2
3	<u>101587703</u>	Hose, Fuel, Vent, 22" Long .....	1
4	<u>101824401</u>	Vent Barb .....	1
5	<u>102289001</u>	Screw, M8X1.25X30, Hex .....	5
6	<u>102296716</u>	Screw, M6 X 16 Tt Hx Fl Hd .....	1
7	<u>102410801</u>	Pump, Diesel Fuel Electric .....	1
8	<u>102411203</u>	Clamp, Hose, Ctb 14mm .....	5
9	<u>102426301</u>	Strap, Tank, Fuel .....	1
10	<u>102430001</u>	Hose, Tank To Prefilter Diesel .....	1
11	<u>102430201</u>	Hose, Fuel Pump To Filter .....	1
12	<u>102430301</u>	Hose, Fuel Filter To Eng .....	1
13	<u>102430401</u>	Hose, Fuel Return .....	1
14	<u>102434601</u>	Filter Assy, Fuel .....	1
15	<u>102434701</u>	Filter, Fuel .....	1
16	<u>102434801</u>	Adapter, 90, 5/16 Tube .....	2
17	102618601	Lock Nut, Flg M8 X 1.25 Nylon .....	3
18	<u>102710301</u>	Plate, Fuel/Oil System .....	1
19	<u>96705587</u>	Bolt, M8 X 1.25 X 30 .....	2

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000082-005

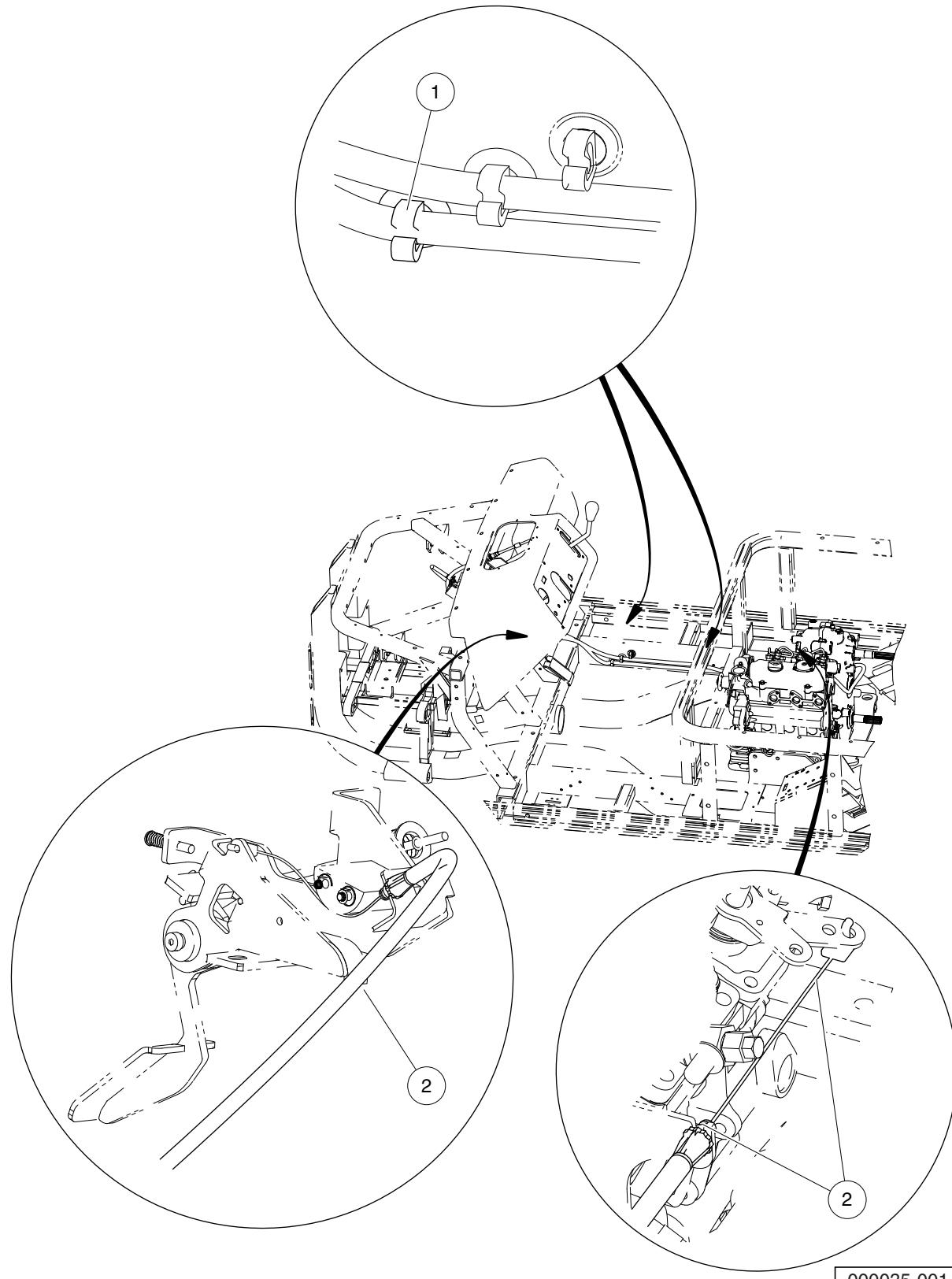
# FUEL TANK – DIESEL VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102952101</u>	Asm, Tank, Fuel, Diesel, 4x4 (includes items 2 through 16) .....	1
2	<u>1013461</u>	Screw, #10-16 Hex-Head Hi-Lo .....	5
3	<u>1013462</u>	Sending Unit, Fuel Level * .....	1
4	<u>1015139</u>	Insulation Grommet .....	1
5	<u>1015143</u>	Vent, Fuel Tank .....	1
6	<u>1016</u>	Lockwasher, #10 Split .....	1
7	N/A	Wire Asm, Blk, 170mm .....	1
8	N/A	Wire Asm, Org, 170mm .....	1
9	<u>102406701</u>	Bushing, Line, Return .....	2
10	<u>102406801</u>	Elbow, 90 Barbed .....	1
11	<u>102478501</u>	Pickup Tube, Fuel .....	1
12	<u>102494701</u>	Cap, Fuel (Diesel) .....	1
13	<u>102522001</u>	Gasket, Rubber .....	1
14	N/A	Tank, Fuel, Diesel, 4x4 .....	1
15	<u>183</u>	Washer, #10 Type A Flat .....	1
16	<u>8797</u>	Nut, #10-32 Brass Hex .....	1

\* Note: Must replace fuel sending unit gasket when servicing this component.

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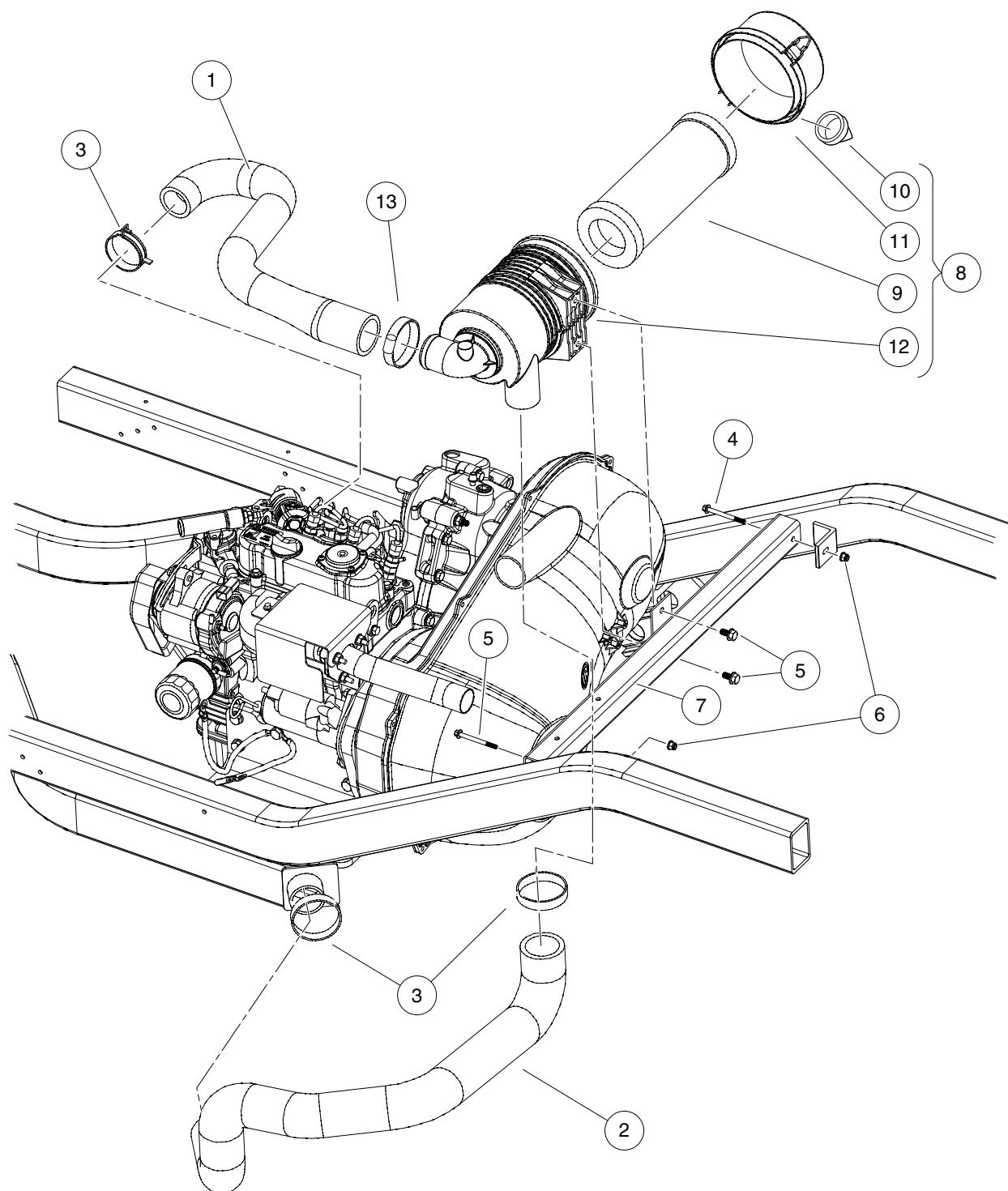
000035-001

# ACCELERATOR CABLE, DIESEL VEHICLES

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ITEM	PART NO.	DESCRIPTION	QTY
1	<u>102475701</u>	Clip, Brake Line .....	2
2	<u>102498801</u>	Cable, Accelerator, Diesel .....	1

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000090-002

# INTAKE DUCT AND AIR BOX ASSEMBLY – DIESEL VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102379001</u>	Hose, Intake, D722 .....	1
2	<u>102395601</u>	Hose, Intake, Primary .....	1
3	<u>102411209</u>	Clamp, Hose, Ctb 55mm .....	3
4	<u>102541465</u>	Bolt, M 6 X 1.0 X 65 Hex, Flange, Head, Black .....	2
5	<u>102621201</u>	Bolt Flanged Head, M8 X1.25x 16 with Loctite .....	2
6	<u>102621501</u>	Nut Flg, M6 X 1.0 Nylon .....	2
7	N/A	Weldment, Support, Air Cleaner .....	1
8	<u>102810701</u>	Filter, Air, Canister, W/labe (includes items 9 through 12) .....	1
9	<u>102498601</u>	Element, Filter, Air, 5 In .....	1
10	<u>102725501</u>	Valve, Evacuator, Filter Air .....	1
11	<u>102725601</u>	Cap, Latch Lock, Filter, Air .....	1
12	N/A	Body, Canister, Filter, Air .....	1
13	<u>103441401</u>	Clamp, Worm Screw, Hose, 2"	1

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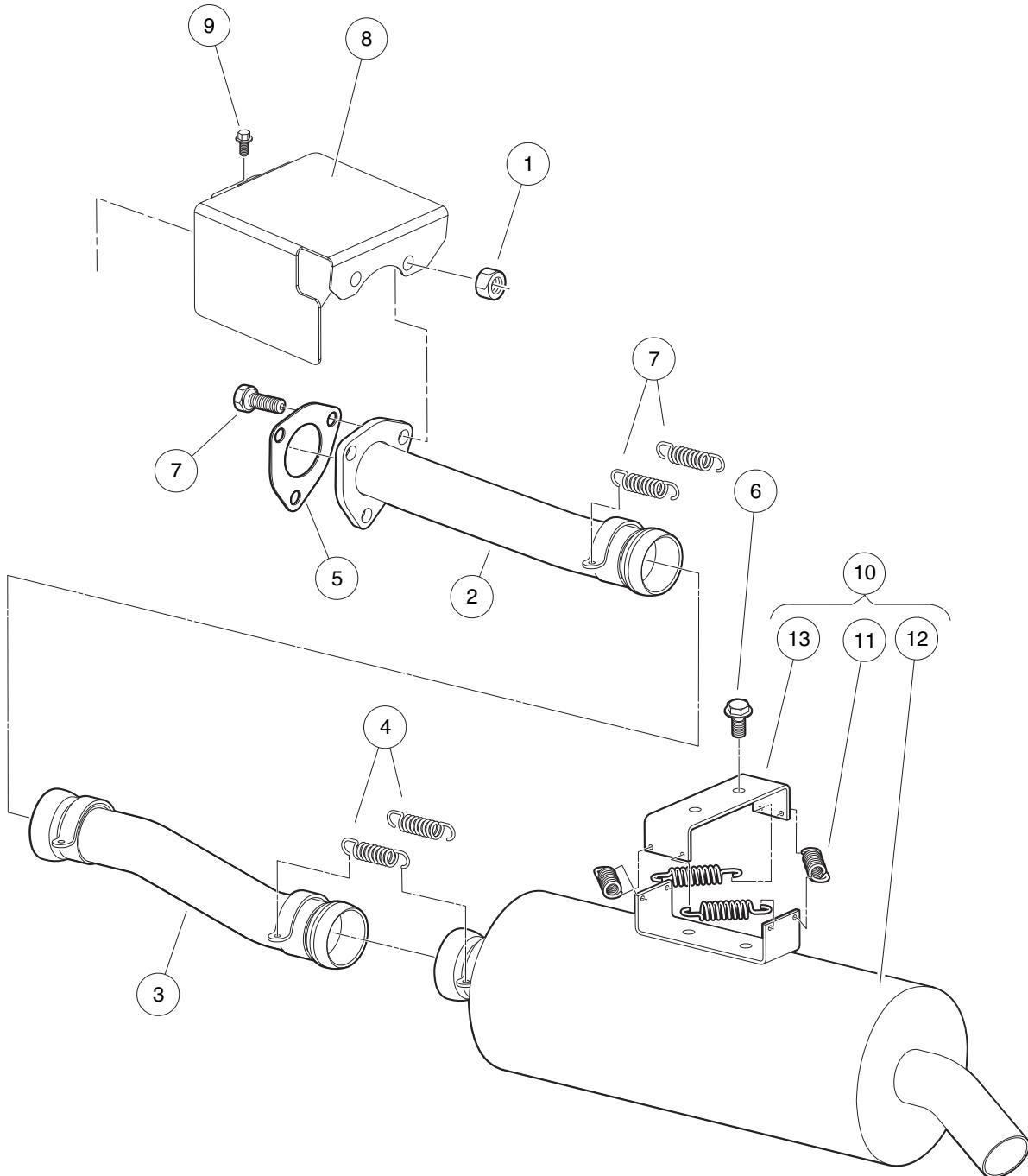
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# EXHAUST SYSTEM

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000075-002

# EXHAUST SYSTEM, DIESEL VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102298401</u>	Nut,m8,all Metal Lock .....	3
2	<u>102409301</u>	Pipe, Exhaust Diesel Main .....	1
3	<u>102409401</u>	Pipe, Exhaust Intermediate .....	1
4	<u>102409501</u>	Spring, Exhaust .....	4
5	<u>102422301</u>	Gasket, Exhaust Diesel .....	1
6	<u>102621201</u>	Bolt Flanged Head, M8 X1.25x 16 with Loctite .....	2
7	<u>102621301</u>	Bolt, M8 X 1.25 X 40 with Loctite .....	3
8	<u>102628101</u>	Shield, Diesel Exhaust .....	1
9	<u>102731601</u>	Bolt, D722, Exhst Manfld Cover .....	1
10	<u>102812801</u>	Asm, Muffler, AWD Homologation (includes items 11 through 13) .....	1
11	<u>102409501</u>	Spring, Exhaust .....	4
12	N/A	Muffler .....	1
13	N/A	Bracket, Muffler .....	1

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# CLUTCHES

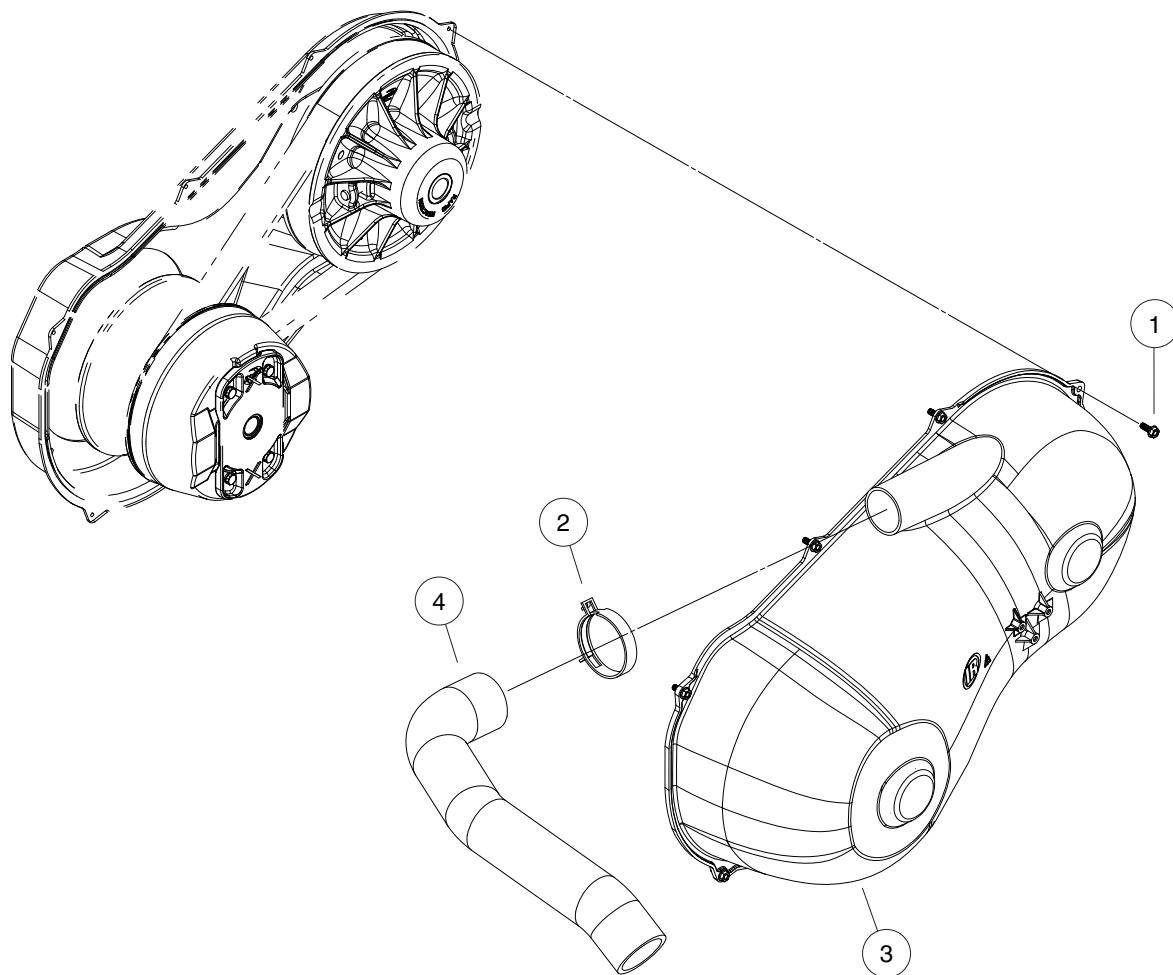
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000008-002

# CLUTCH COVER (STANDARD)

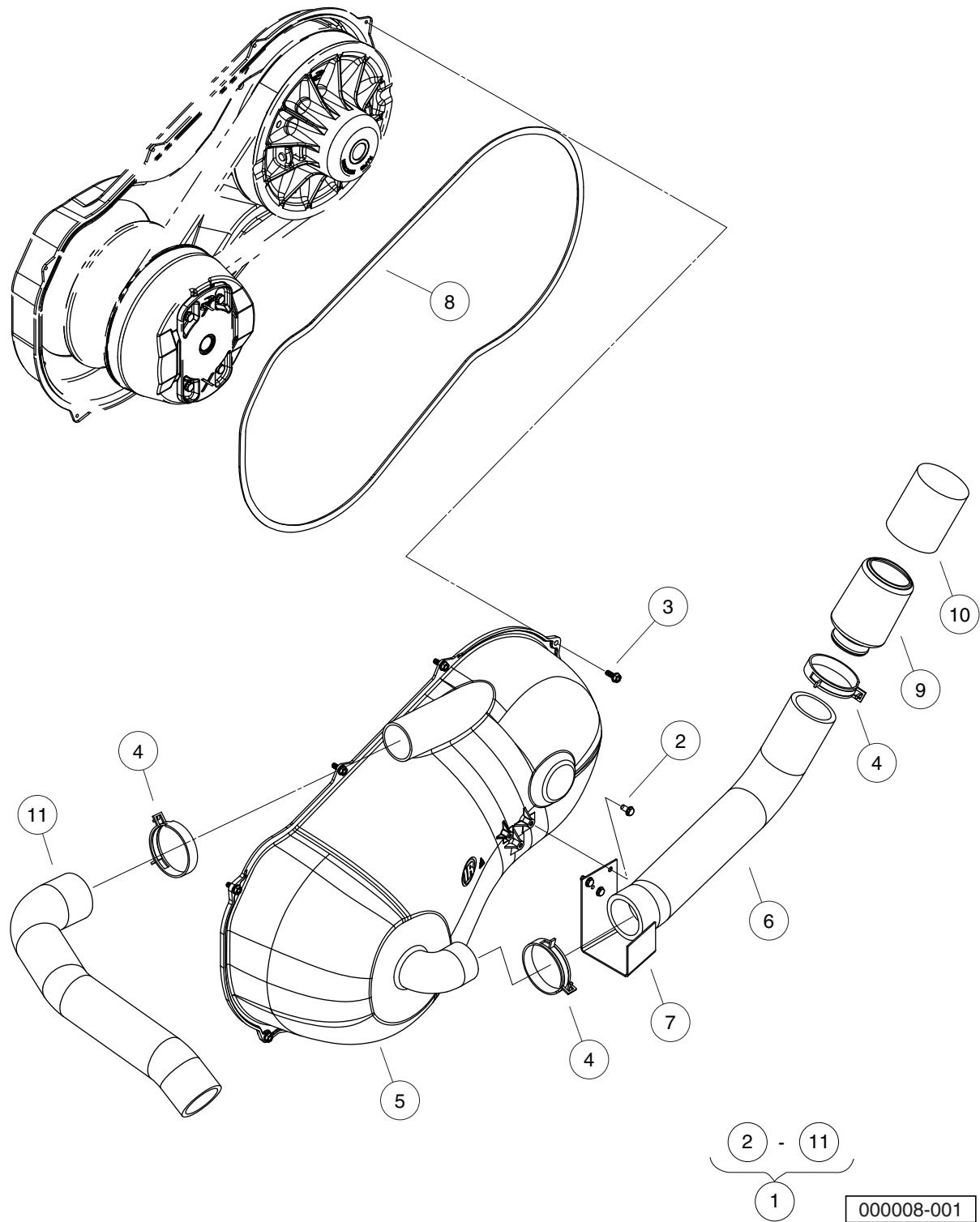
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102296716</u>	Screw, M6 X 16 Tt Hx Fl Hd .....	7
2	<u>102411210</u>	Clamp, Hose, Ctb 64mm .....	1
3	N/A	Cover, Cvt, Open .....	1
4	<u>103320601</u>	Hose, Outlet, Cvt .....	1

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# CLUTCH COVER (SEALED)

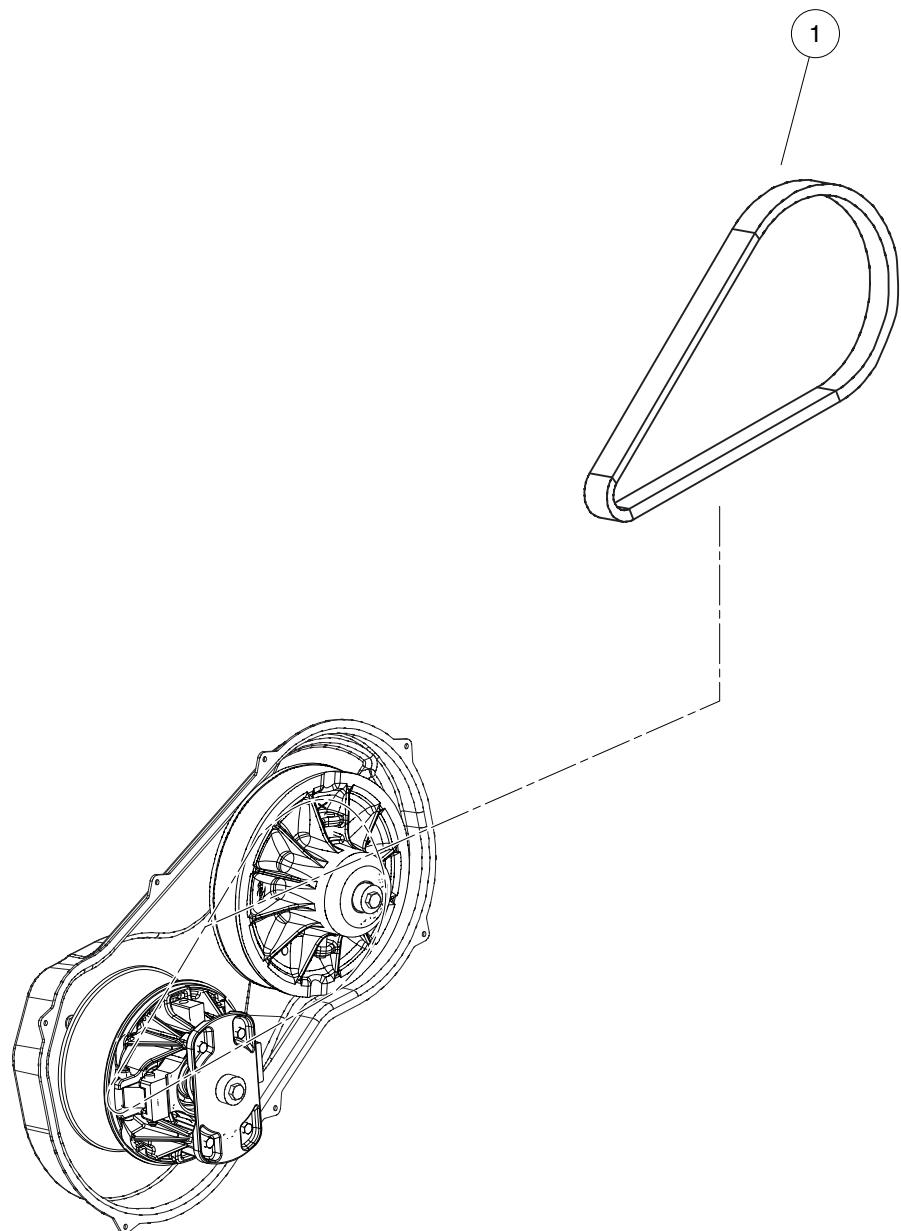
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102616003</u>	Kit, Sealed CVT Cover (includes items 2 through 11) .....	1
2	<u>101856102</u>	Screw, 1/4-15 X 1.50 Hi-lo Hex .....	3
3	<u>102296716</u>	Screw, M6 X 16 Tt Hx Fl Hd .....	7
4	<u>102411210</u>	Clamp, Hose, Ctb 64mm .....	2
5	<u>102414501</u>	Cover, CVT Outer .....	1
6	<u>102481001</u>	Hose, Inlet, Cover, CVT .....	1
7	<u>102481201</u>	Bracket, Inlet, Cover, CVT .....	1
8	<u>102481301</u>	Gasket, Cover, CVT .....	1
9	<u>102616101</u>	Cap, Inlet, Cover, CVT .....	1
10	<u>102628001</u>	Filter, Inlet, Cover, CVT .....	1
11	<u>103320601</u>	Hose, Outlet, Cvt .....	1

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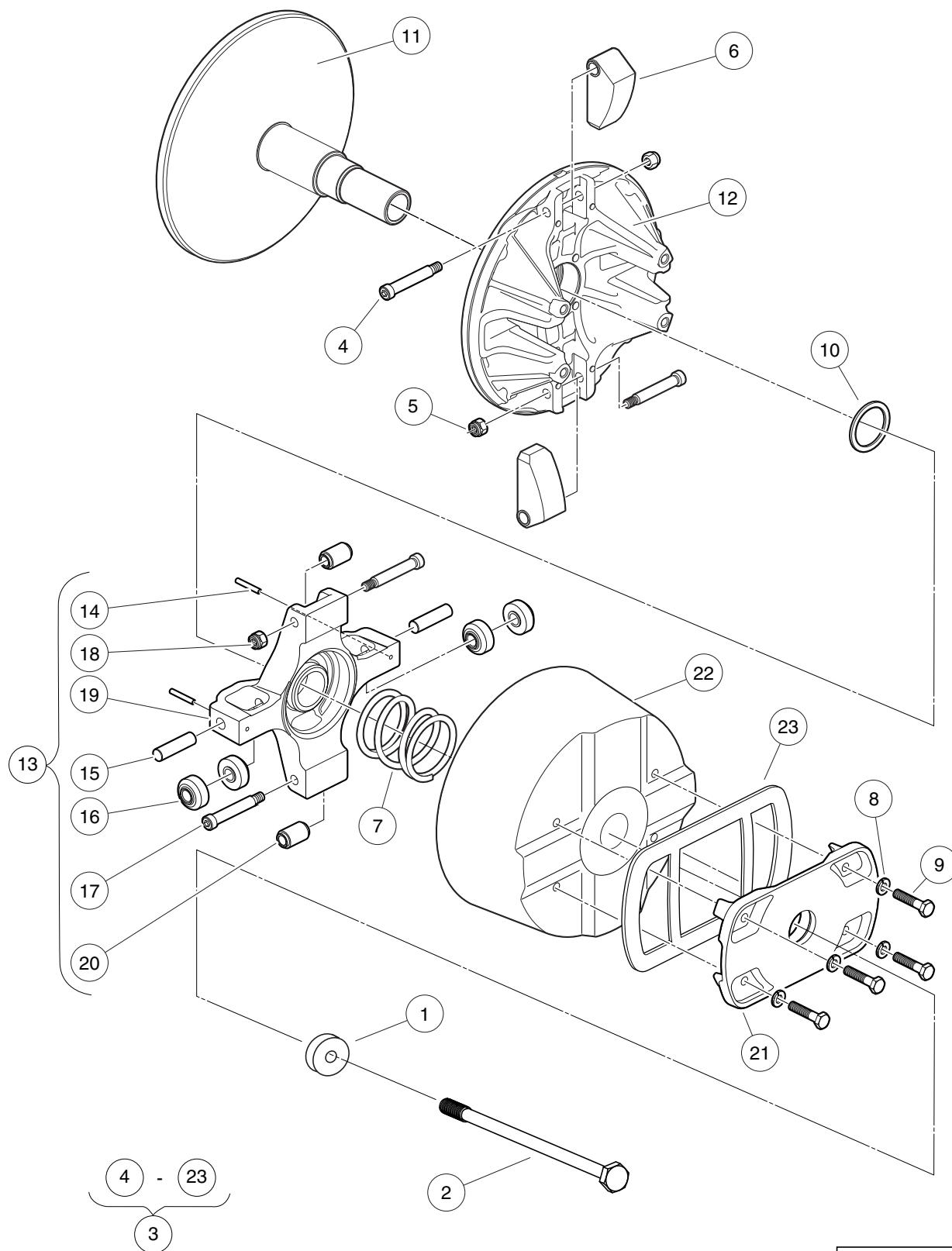
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000084-001

## DRIVE BELT

ITEM	PART NO.	DESCRIPTION	QTY	
1	<u>102374901</u>	1 2 3 4 Belt, Drive .....	1	<b>D</b>

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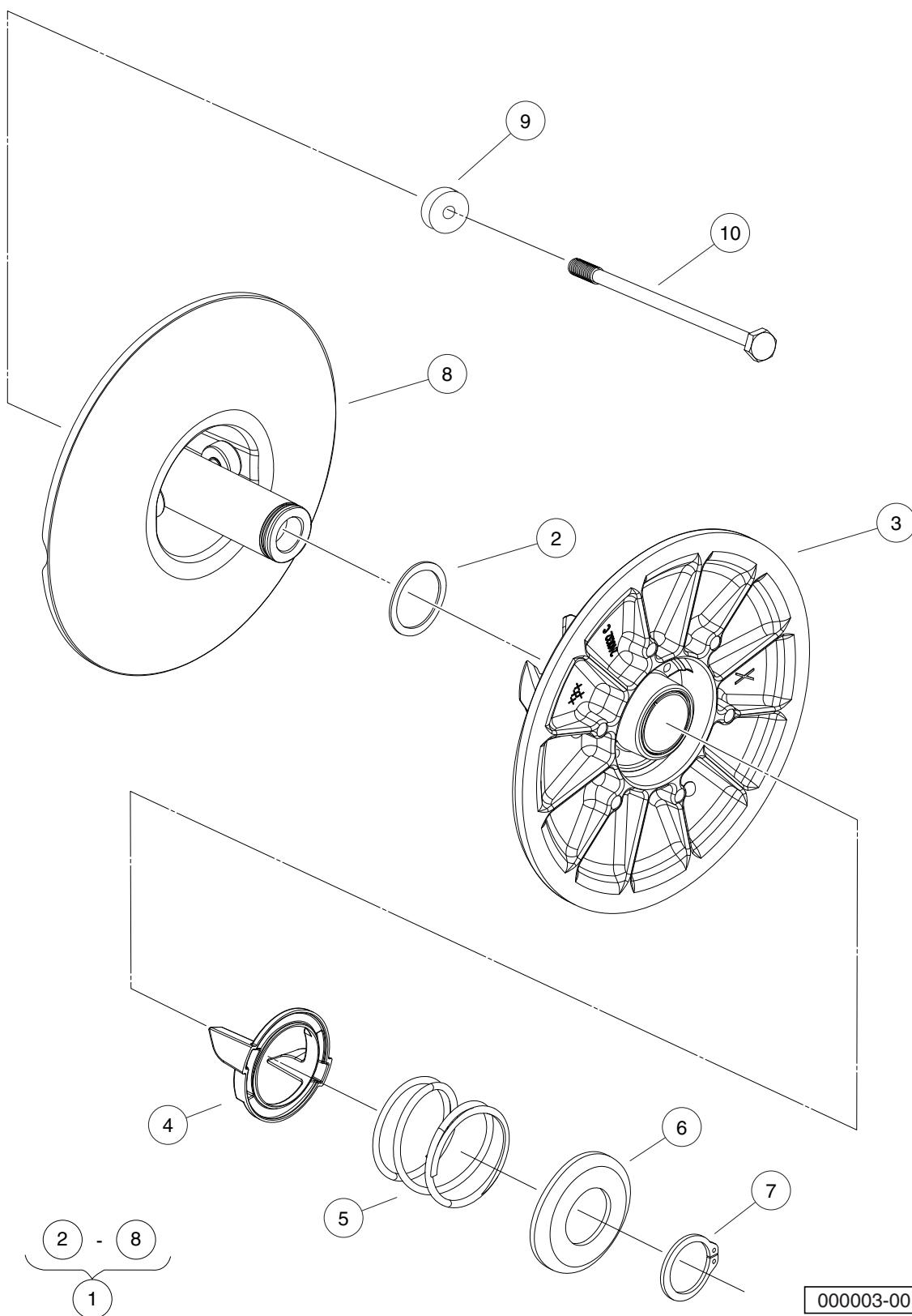
000007-004

# DRIVE CLUTCH – DIESEL VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102385601</u>	Washer, Stepped .....	1
2	<u>102616501</u>	Bolt, M10 X 1.5 X 160 .....	1
3	<u>103185501</u>	Clutch, 4x4, Diesel, W/cover (includes items 4 through 23) .....	1
4	<u>102690501</u>	Screw, Shlder Hex, .312 X 1.75 .....	2
5	<u>102690701</u>	Nut, Lock Hex, 1/14-20, Flexlc .....	2
6	<u>102690801</u>	Sub Assy, Wt Clutch, Diesel .....	2
7	<u>102691401</u>	Spring, Compression, Primary .....	1
8	<u>102691601</u>	Washer, Lock, H-Spring, 1/4 .....	4
9	<u>102691701</u>	Screw, Cap, Hex Hd, 1/4 X 1.25 .....	4
10	<u>102691801</u>	Shim, 1.63 X 1.33 .....	1
11	N/A	Subassembly, Drive Clutch .....	1
12	N/A	Subassembly, Moveable, Drive Clutch .....	1
13	N/A	Subassembly, Spider Utility, Diesel (includes items 14 through 20) .....	1
14	<u>102690201</u>	Pin, Spring Slotted, 1.25 X 1.0 .....	2
15	<u>102690301</u>	Pin, Dowel, .375 X 1.50 .....	2
16	<u>102690401</u>	Roller, Torque, Diesel .....	4
17	<u>102690501</u>	Screw, Shlder Hex, .312 X 1.75 .....	2
18	<u>102690701</u>	Nut, Lock Hex, 1/14-20, Flexlc .....	2
19	N/A	Spider, Drive Clutch .....	1
20	<u>102839401</u>	Sub Assy, Roller Weight .....	2
21	N/A	Cover, Drive Clutch .....	1
22	<u>103185801</u>	Cover, Clutch, 4x4 .....	1
23	<u>103185901</u>	Gasket, Cover, Clutch, 4x4 .....	1

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000003-001

# DRIVEN CLUTCH

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102369901</u>	CVT, Secondary (includes items 2 through 8) .....	1
2	<u>102695401</u>	Washer, Thrust, 1.53 X 1.92 .....	1
3	N/A	Sheave, Driven Clutch .....	1
4	<u>102695601</u>	Retainer, Spring, Inner .....	1
5	<u>102695701</u>	Spring, Compression, Secondary .....	1
6	<u>102695801</u>	Retainer, Spring, Outer .....	1
7	<u>102695901</u>	Ring, Retaining, External .....	1
8	N/A	Driven Clutch Base Sheave .....	1
9	<u>102385701</u>	Washer, Stepped .....	1
10	<u>102719301</u>	Bolt, M10 X 1.50 X 90, Loctite .....	1

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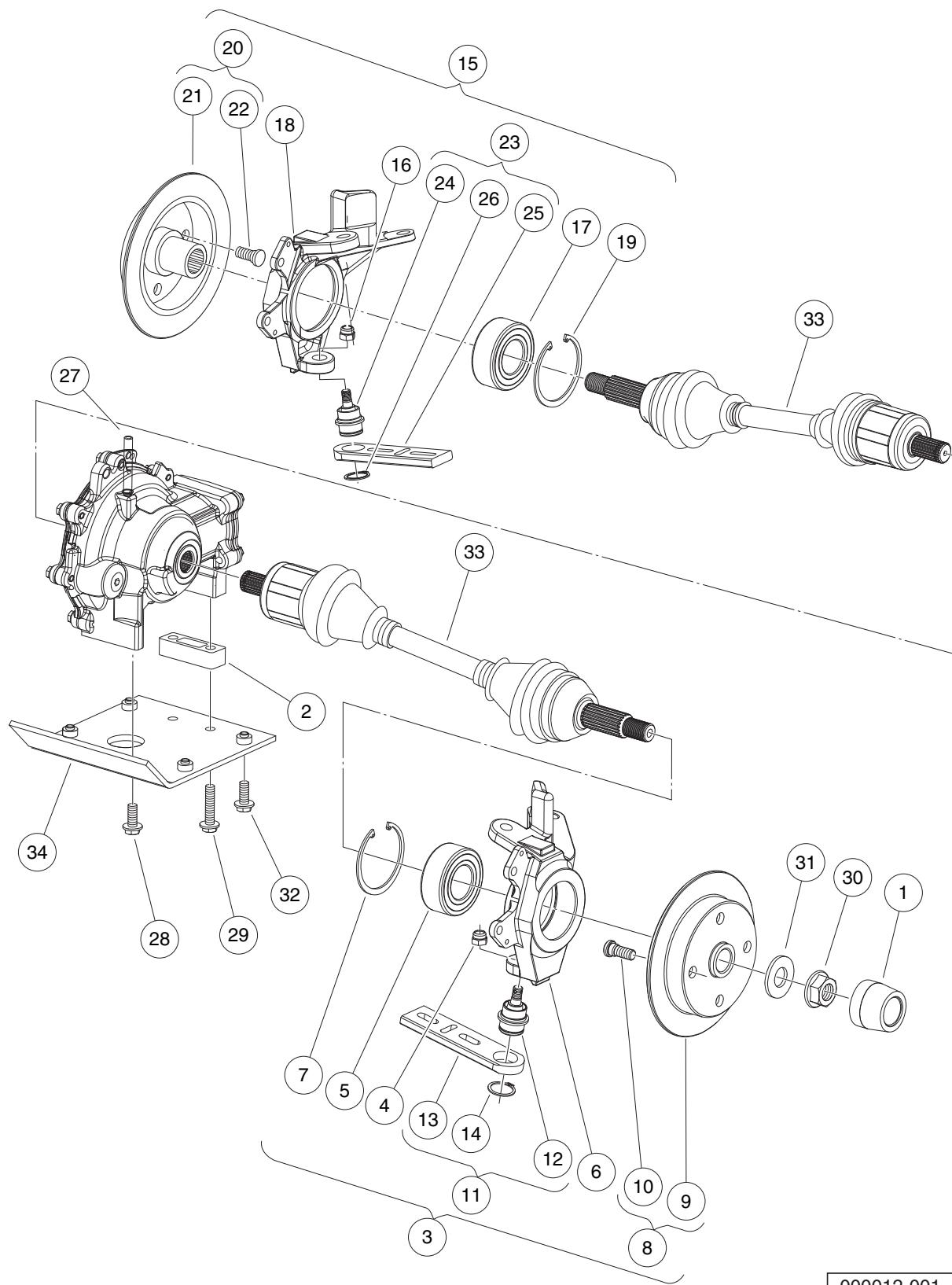
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# DRIVETRAIN COMPONENTS

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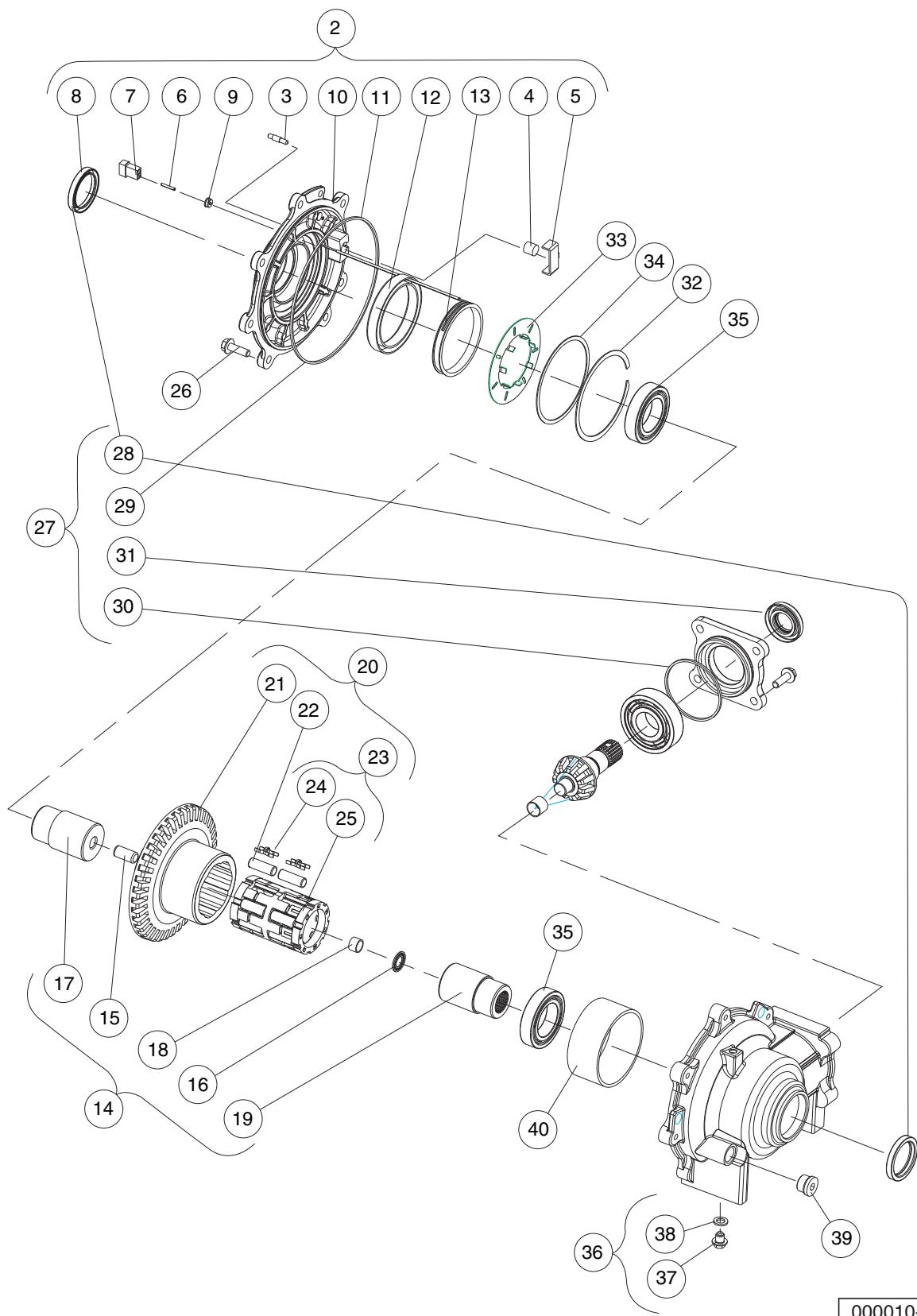
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000012-001

# FRONT DIFFERENTIAL MOUNTING AND HALF SHAFTS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	12
1	102274101	Center Cap, Rubber .....	2
2	102381701	Spacer Block, Diff .....	1
3	102436001	Upright Sub-Assembly, LH (includes items 4 through 11) .....	1
4	102022901	Locknut, M12-1.25 Nylon .....	1
5	102368201	Bearing .....	1
6	102368301	Upright, Left .....	1
7	102374701	Internal Retaining Ring, 80mm Bore .....	1
8	102376601	Assy, Rotor, Brake, Front (includes items 9 and 10) .....	1
9	N/A	Rotor, Brake, Front .....	1
10	102475801	Stud, Wheel Lug .....	4
11	102479001	Asm, Adjuster, Slide (includes items 12 through 14) .....	1
12	102361901	Joint, Ball .....	1
13	102447001	Slide, Adjuster .....	1
14	102722301	Ring, Retaining, Ext, 1-1/4" .....	1
15	102436101	Upright Sub-Assembly, RH (includes items 16 through 23) .....	1
16	102022901	Locknut, M12-1.25 Nylon .....	1
17	102368201	Bearing .....	1
18	102368302	Upright, Right .....	1
19	102374701	Internal Retaining Ring, 80mm Bore .....	1
20	102376601	Assy, Rotor, Brake, Front (includes items 21 and 22) .....	1
21	N/A	Rotor, Brake, Front .....	1
22	102475801	Stud, Wheel Lug .....	4
23	102479001	Asm, Adjuster, Slide (includes items 24 through 26) .....	1
24	102361901	Joint, Ball .....	1
25	102447001	Slide, Adjuster .....	1
26	102722301	Ring, Retaining, Ext, 1-1/4" .....	1
27	102462401	Hose, Vent, Front Diff .....	1
28	102491001	Bolt Flanged Head, 3/8-16x1.0 with Loctite .....	2
29	102491101	Bolt Flanged Head, 3/8-16x1.500 with Loctite .....	2
30	102617501	Nut Flg, M22 X 1.5 Mech Def .....	2
31	102617801	Washer Hard, M22 .....	2
32	102711601	Bolt, Flange Head, M10 X 1.5 X 25 .....	4
33	102865201	Shaft, Half .....	2
34	103244701	Asm, Mount, Diff Plate .....	1

**12****D**

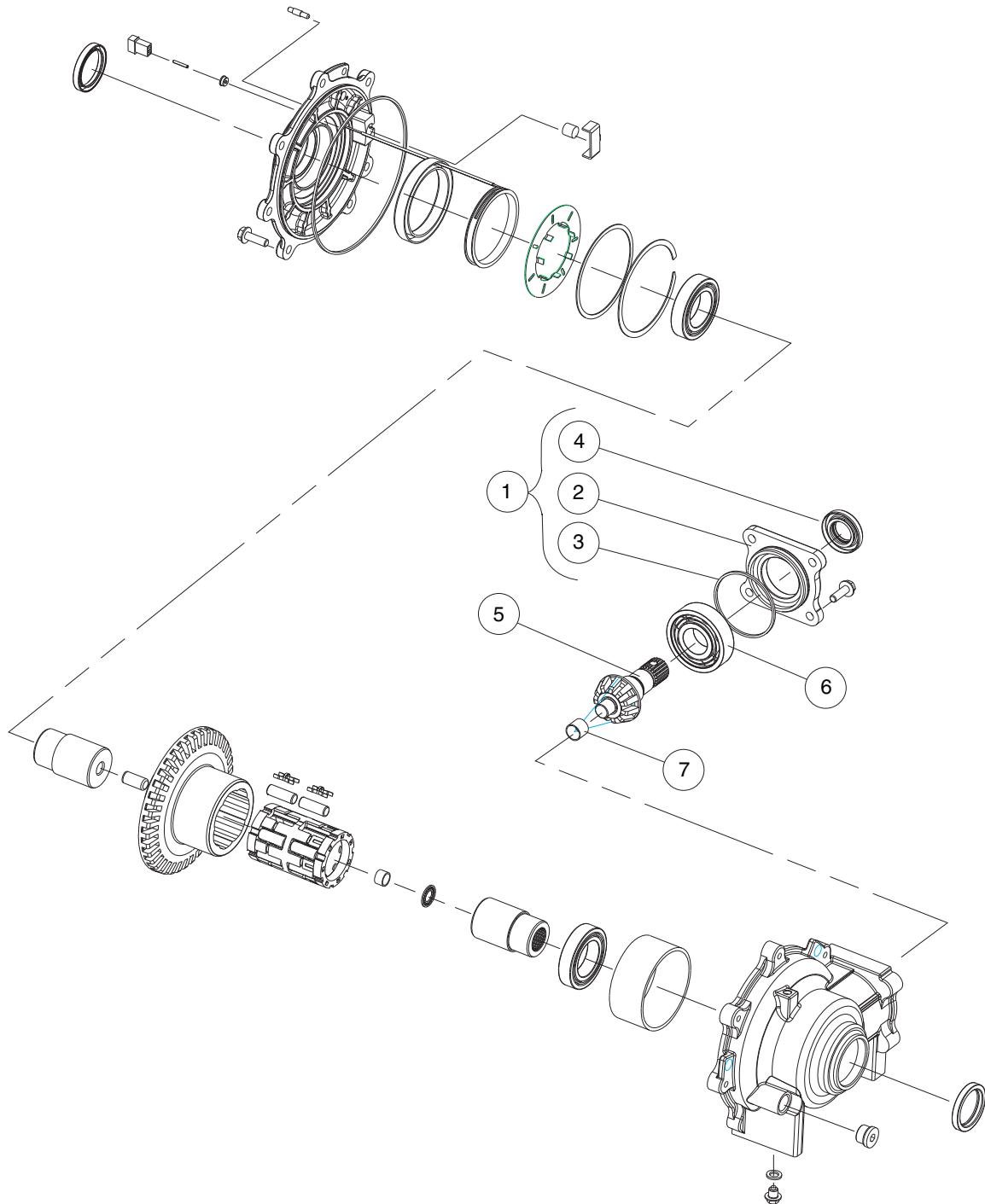
# FRONT DIFFERENTIAL (OUTPUT COMPONENTS)

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102371801</u>	Differential, Front * (includes items 2 through 40) .....	1
2	<u>102438201</u>	Kit, Assy, Output Cover Plate (includes items 3 through 13) .....	1
3	<u>102439001</u>	Set Screw, #10-24 UNC-3A with Patch .....	1
4	<u>102439101</u>	Thrust Button .....	1
5	<u>102439201</u>	Thrust Plate .....	1
6	N/A	Mate-N-Lock Pin .....	2
7	N/A	Mate-N-Lock Housing .....	1
8	N/A	Oil Seal .....	1
9	N/A	Grommet .....	1
10	N/A	Plate, Output Cover .....	1
11	N/A	O-Ring .....	1
12	N/A	Coil, Pocket Insert .....	1
13	N/A	Coil with Press-Fit Bobbin .....	1
14	<u>102438301</u>	Kit, Assy, Race Output Hub (includes items 15 through 19) .....	1
15	<u>102439401</u>	Pin, Dowel .....	1
16	<u>102439501</u>	Bearing, Needle .....	1
17	N/A	Race/Output Hub, Male .....	1
18	N/A	Bushing, PermiGlide .....	1
19	N/A	Race/Output Hub, Female .....	1
20	<u>102438401</u>	Kit, Assy, Clutch (includes items 21 through 23) .....	1
21	<u>102439601</u>	Clutch Hsg/Ring Gear, Machined .....	1
22	<u>102439801</u>	Kit, Roller (contains 14 rollers) .....	1
23	<u>102439901</u>	Kit, Assy, Roll Cage (includes items 24 and 25) .....	1
24	<u>102439701</u>	Kit, H-Clip Spring (contains 14 clips) .....	1
25	N/A	Roll Cage, Plastic .....	1
26	<u>102438501</u>	Kit, Bolt (contains 7 bolts) .....	1
27	<u>102438601</u>	Kit, Minor Repair (includes items 28 through 31) .....	1
28	N/A	Oil Seal .....	1
29	N/A	O-Ring .....	1
30	N/A	O-Ring .....	1
31	N/A	Oil Seal, Triple-Lipped .....	1
32	<u>102438701</u>	Retaining, Ring Internal .....	1
33	<u>102438801</u>	Plate, Armature .....	1
34	<u>102438901</u>	Shim, Armature, Plate .....	1
35	<u>102439301</u>	Bearing, Ball .....	12
36	<u>102440101</u>	Kit, Assy, Drain Plug (includes items 37 and 38) .....	1
37	N/A	Plug, Oil Drain .....	1
38	N/A	Washer, Nylon, 0.625 x 0.382 x 0.06 .....	1
39	<u>102440301</u>	Plug, Oil Fill .....	1
40	N/A	Bushing, Self-Lubricating, 80 x 85 x 20 .....	1

\* Note: This assembly also contains components listed on the following two pages.

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000010-002

# FRONT DIFFERENTIAL (INPUT COMPONENTS)

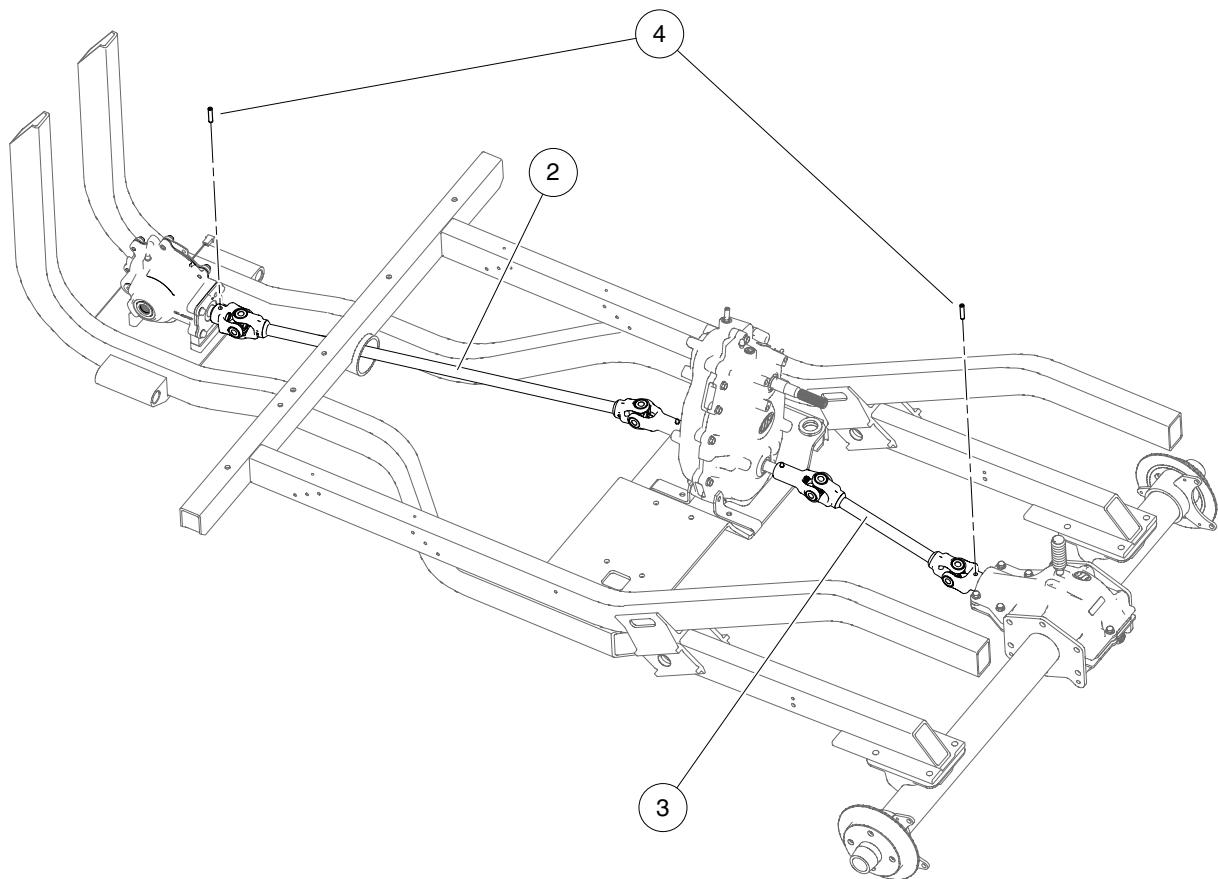
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102440201</u>	Kit, Assy, Input Cover Plate (includes items 2 through 4) .....	1
2	<u>102440601</u>	Cover, Input, Machined .....	1
3	N/A	O-Ring .....	1
4	N/A	Oil Seal, Triple-Lipped .....	1
5	<u>102440401</u>	Shaft, Pinion, Machined .....	1
6	<u>102440501</u>	Bearing, Ball .....	1
7	N/A	Bushing, Plain 16 Id X 15 Wide .....	1
<p>Note: This page contains a list of components internal to the front differential. See the previous pages for other front differential components.</p>			

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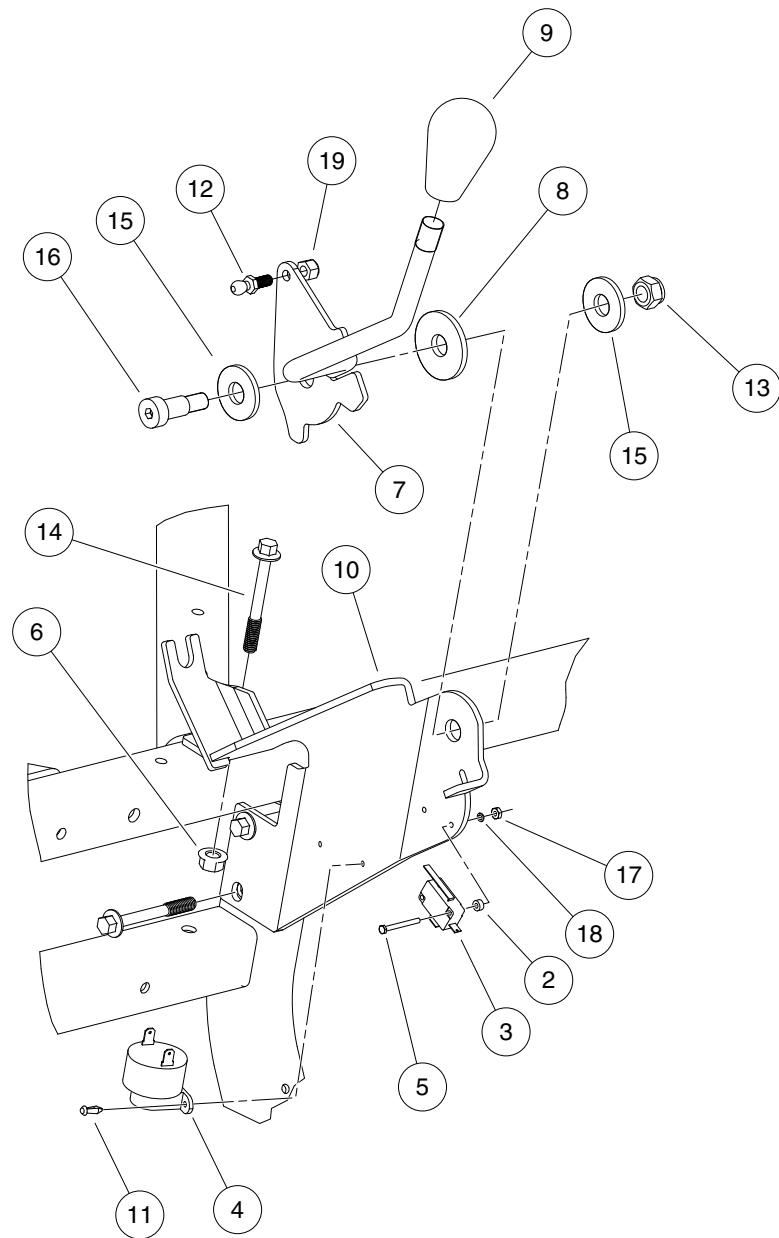
**D**



000091-001

## PROP SHAFTS

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>12</b>
1	N/A	Inst, Prop Shafts, Awd (includes items 2 through 4) .....	1	
2	<u>102371701</u>	Prop Shaft, Front .....	1	
3	102372101	Prop Shaft, Rear .....	1	
4	95293643	Pin, Spring, 5/16 X 1-1/2 Hd .....	2	<b>D</b>

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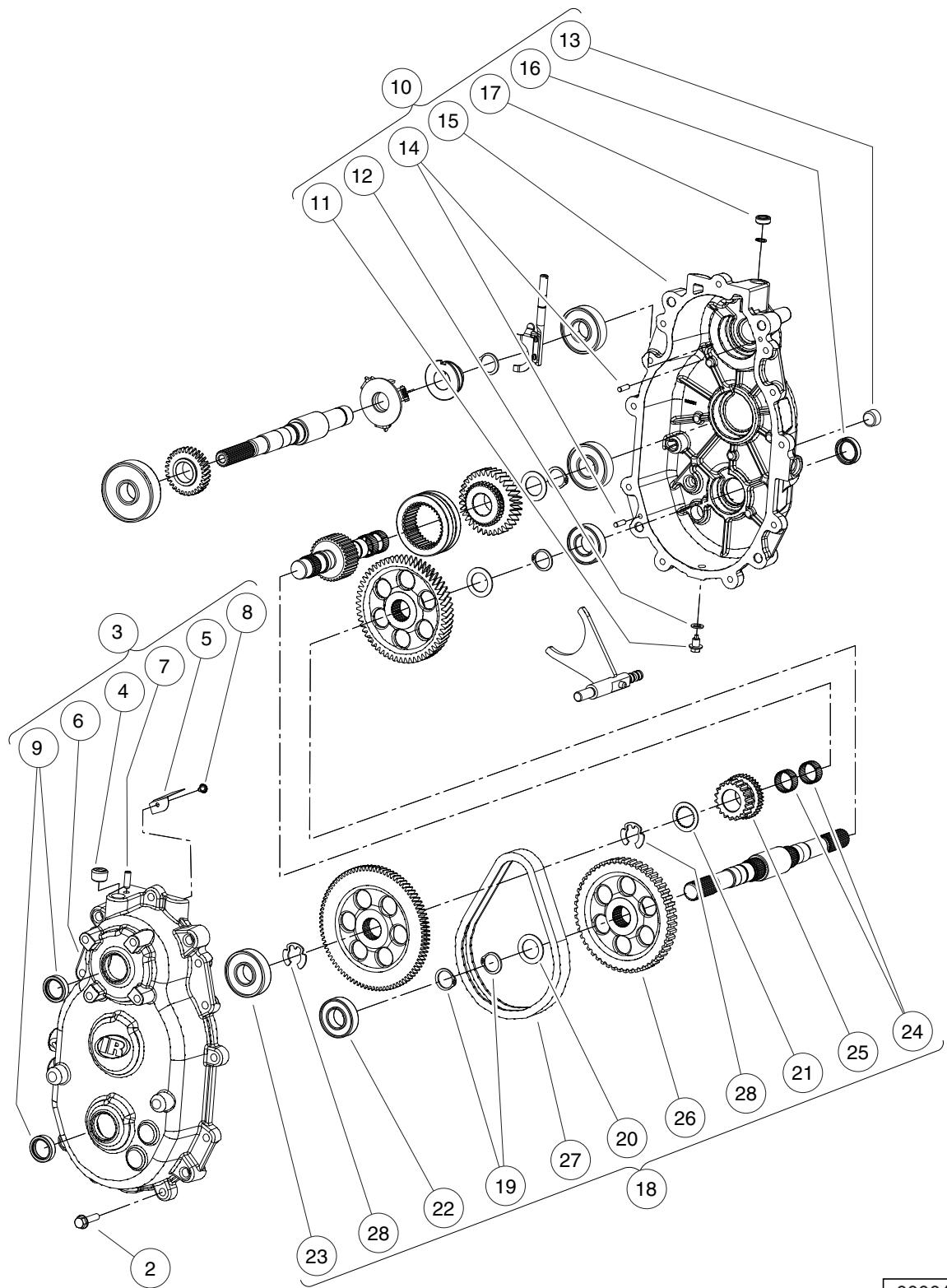
000030-001

# FORWARD/REVERSE SHIFTER ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102470801</u>	Asm, FNR (includes items 2 through 19) .....	1
2	<u>1014727</u>	Washer, #4 Nylon Flat .....	2
3	<u>1014808</u>	Switch, Limit .....	1
4	<u>1016851</u>	Buzzer, Reverse (9-48 VDC) .....	1
5	<u>1016896</u>	Screw, #4-40 X 1.125 Hx Hd Mch .....	2
6	<u>102298401</u>	Nut,m8,all Metal Lock .....	3
7	<u>102375801</u>	Weldment, FNR Shifter .....	1
8	<u>102375901</u>	Bushing, Fnr .....	1
9	<u>102376001</u>	Knob, Fnr .....	1
10	N/A	Weldment, FNR Shifter Bracket .....	1
11	<u>102499001</u>	Rivet, Micro Tuflok .....	2
12	<u>102615701</u>	Stud, Ball, .346 Dia .....	1
13	<u>102616701</u>	Locknut, M10x1.5 Nylon Insert .....	1
14	<u>102618301</u>	Bolt Flanged Head, M8 X 1.25 X 65 .....	3
15	<u>102684501</u>	Washer, M12 Hard Regular .....	2
16	<u>102684601</u>	Shoulder Bolt,m12 X 20 M10 Thd .....	1
17	<u>8057</u>	Nut, #4-40 Hex Machine .....	2
18	<u>8058</u>	Lockwasher, #4 Split .....	2
19	<u>8717</u>	Locknut, 1/4-28 Nylon Insert .....	1

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**12****D**

# TRANSMISSION

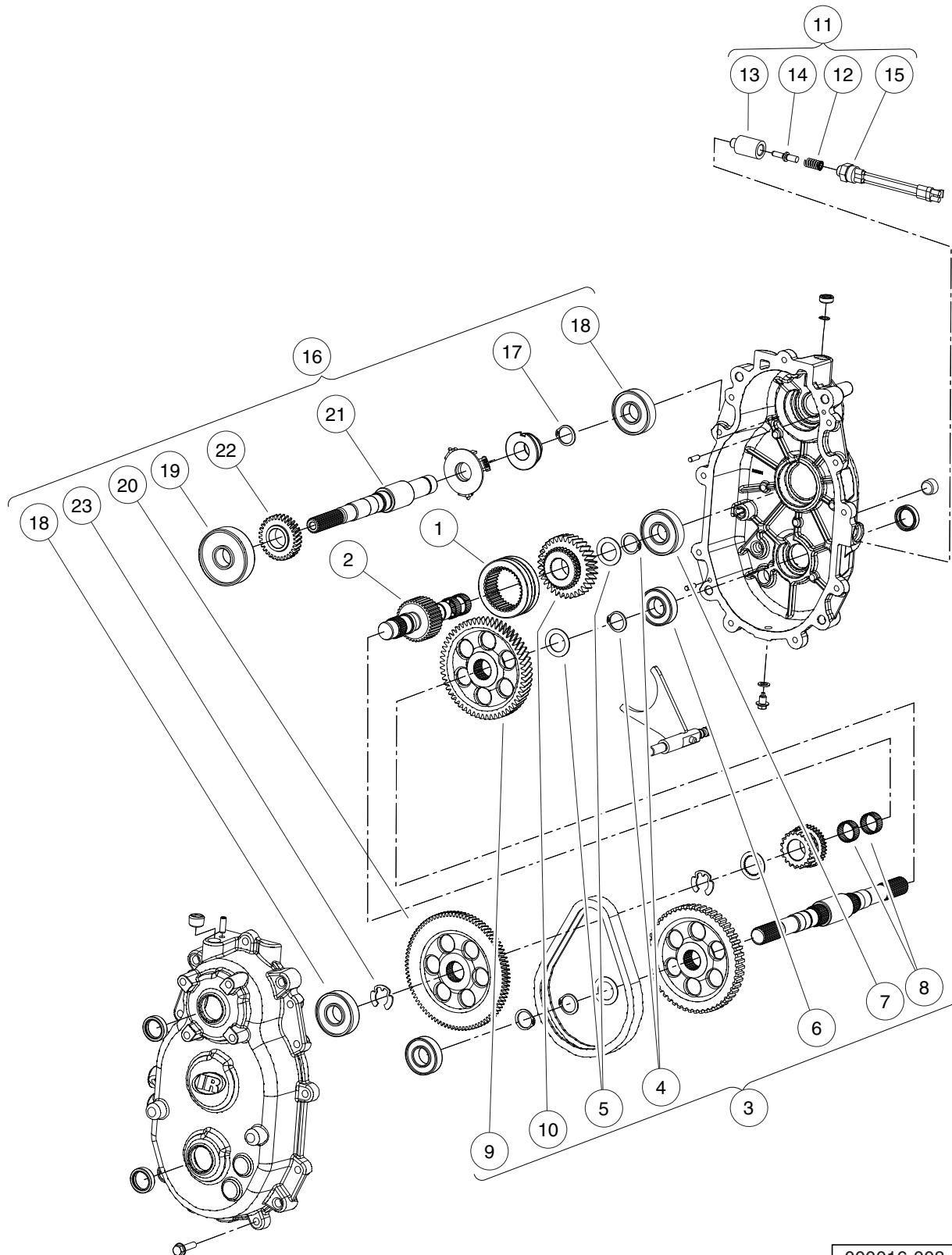
QTY

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ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>102369401</u>	Transmission, Parallel Shaft * (includes items 2 through 18) .....	1
2	<u>102693301</u>	Screw,hex Flange, M8 X 35 .....	11
3	<u>102764201</u>	Asm, Gear Case, Rear (includes items 4 through 9) .....	1
4	<u>102694201</u>	Plug, Square Skt, 1/12-14, Ptf .....	1
5	<u>102696301</u>	Oil, Deflector .....	1
6	<u>102697401</u>	Gearcase, Rear .....	1
7	<u>102698301</u>	Vent, Trans .....	1
8	<u>102698901</u>	Screw, Tapping # 10-24 X .375 .....	1
9	<u>102699401</u>	Seal, Triple, 25 X 35 X 7.8 .....	2
10	N/A	Asm, Gear Case, Front (includes items 11 through 17) .....	1
11	<u>102693401</u>	Plug,3/8-16, Hex Flange .....	1
12	<u>102693501</u>	Washer, .625 X .382 X .60 .....	1
13	<u>102694201</u>	Plug, Square Skt, 1/12-14, Ptf .....	1
14	<u>102696101</u>	Pin, Dowel, 6 X 20 .....	2
15	<u>102697301</u>	Gearcase, Front .....	1
16	<u>102699401</u>	Seal, Triple, 25 X 35 X 7.8 .....	1
17	<u>102721501</u>	Seal, Dual-Lip .....	1
18	<u>102765201</u>	Kit, Reverse Gear Repair (includes items 19 through 28) .....	1
19	<u>102696201</u>	Ring, Retaining, Basic External .....	2
20	<u>102696501</u>	Washer, Thrust, 1.007 X .062 .....	1
21	<u>102696701</u>	Washer, 26.231 X 39.167 X 1.57 .....	1
22	<u>102696801</u>	Bearing, Ball .....	1
23	<u>102696901</u>	Bearing, Ball .....	1
24	<u>102697101</u>	Bearing, Needle .....	2
25	<u>102697601</u>	Sprocket, 19-Tooth .....	1
26	<u>102697701</u>	Sprocket, 51-Tooth .....	1
27	<u>102699201</u>	Chain, .375p, .75 Wide, 60ptch .....	1
28	<u>102699701</u>	Ring, Retaining, E-Ring .....	2

\* Note: This assembly also contains components listed on the following four pages.

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000016-008

# TRANSMISSION, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102697501</u>	Dog, Engagement .....	1
2	<u>102698701</u>	Shaft, Intermediate .....	1
3	<u>102764901</u>	Kit, Forward Gear Repair (includes items 4 through 10) .....	1
4	<u>102696201</u>	Ring, Retaining, Basic External .....	2
5	<u>102696501</u>	Washer, Thrust, 1.007 X .062 .....	2
6	<u>102696801</u>	Bearing, Ball .....	1
7	<u>102696901</u>	Bearing, Ball .....	1
8	<u>102697101</u>	Bearing, Needle .....	2
9	<u>102697901</u>	Gear, Helical 58-Tooth .....	1
10	<u>102698001</u>	Gear, Helical 34-Tooth .....	1
11	<u>102765101</u>	Kit, Neutral Switch Repair (includes items 12 through 15) .....	1
12	<u>102697201</u>	Spring, .484 X .340 X 1.076 .....	1
13	N/A	Guide, Detent Bullet .....	1
14	<u>102698601</u>	Bullet, Detent .....	1
15	<u>102699301</u>	Switch, Indicator, Pollak .....	1

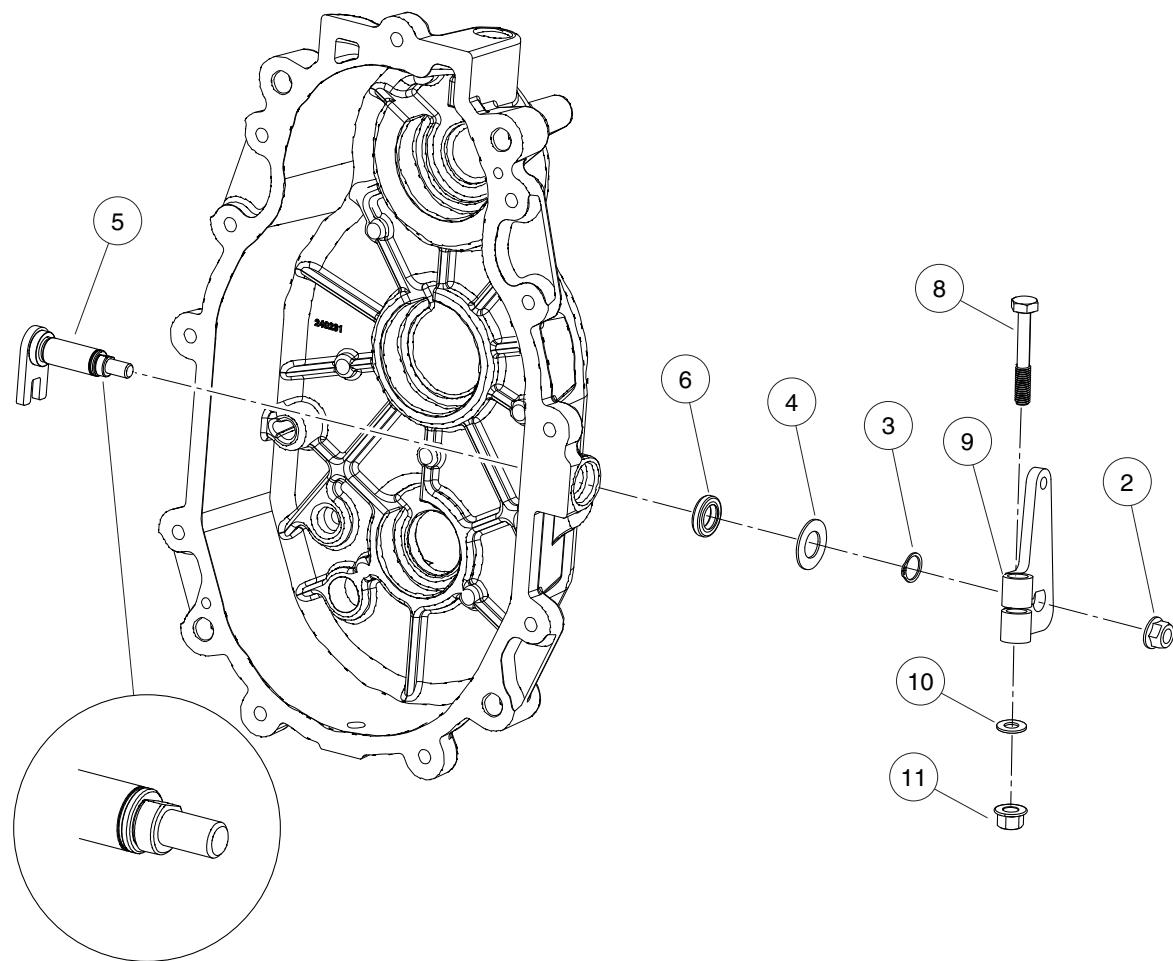
Note: This page contains a list of components internal to the transmission.  
 See the previous pages for other transmission components.

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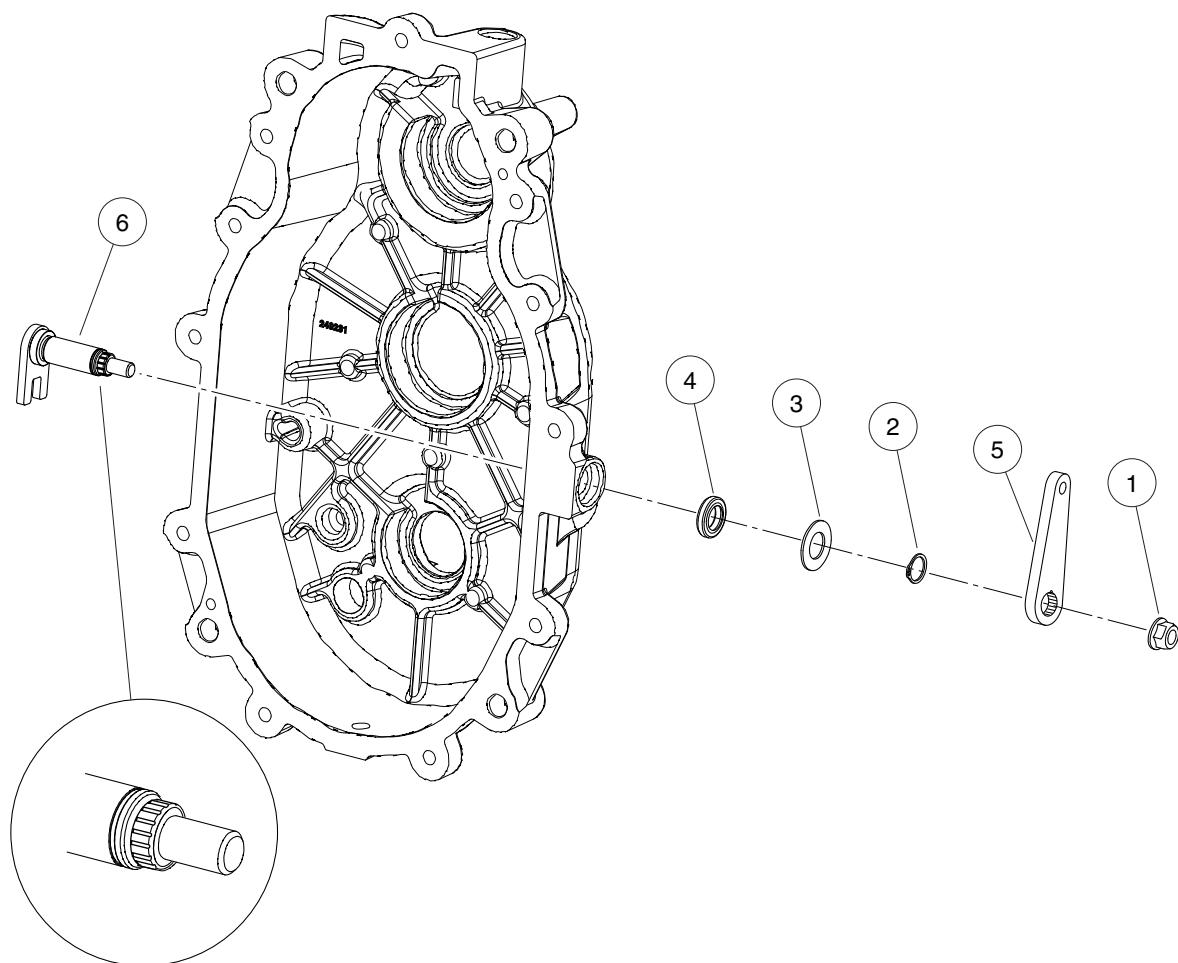
000016-009

# TRANSMISSION SHIFT SHAFT AND BELL CRANKTRANSMISSION SHIFT SHAFT AND BELL CRANK (STYLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102765001	Kit, Trans Shift Shaft Repair (includes items 2 through 6) .....	1
2	102696001	Nut, Lock Hex, Nylon, 5/16-24 .....	1
3	102696401	Ring, Retaining, External 9/16 .....	1
4	102696601	Washer, Flat, .58 X 1.08 X .05 .....	1
5	N/A	Weldment, Shift, Shaft .....	1
6	102699601	Seal, Dul Lip, .88 X .56 X .19 .....	1
7	103294301	Kit, Bellcrank, D Shape, Clamp (includes items 8 through 11) .....	1
8	1010177	Bolt, 3/8-16 X 2.00 Hex Head .....	1
9	N/A	Asm, Bellcrank, D Shape, Clamp .....	1
10	334	Washer, 3/8 Type A Flat .....	1
11	8754	Locknut, 3/8-16 Hex .....	1

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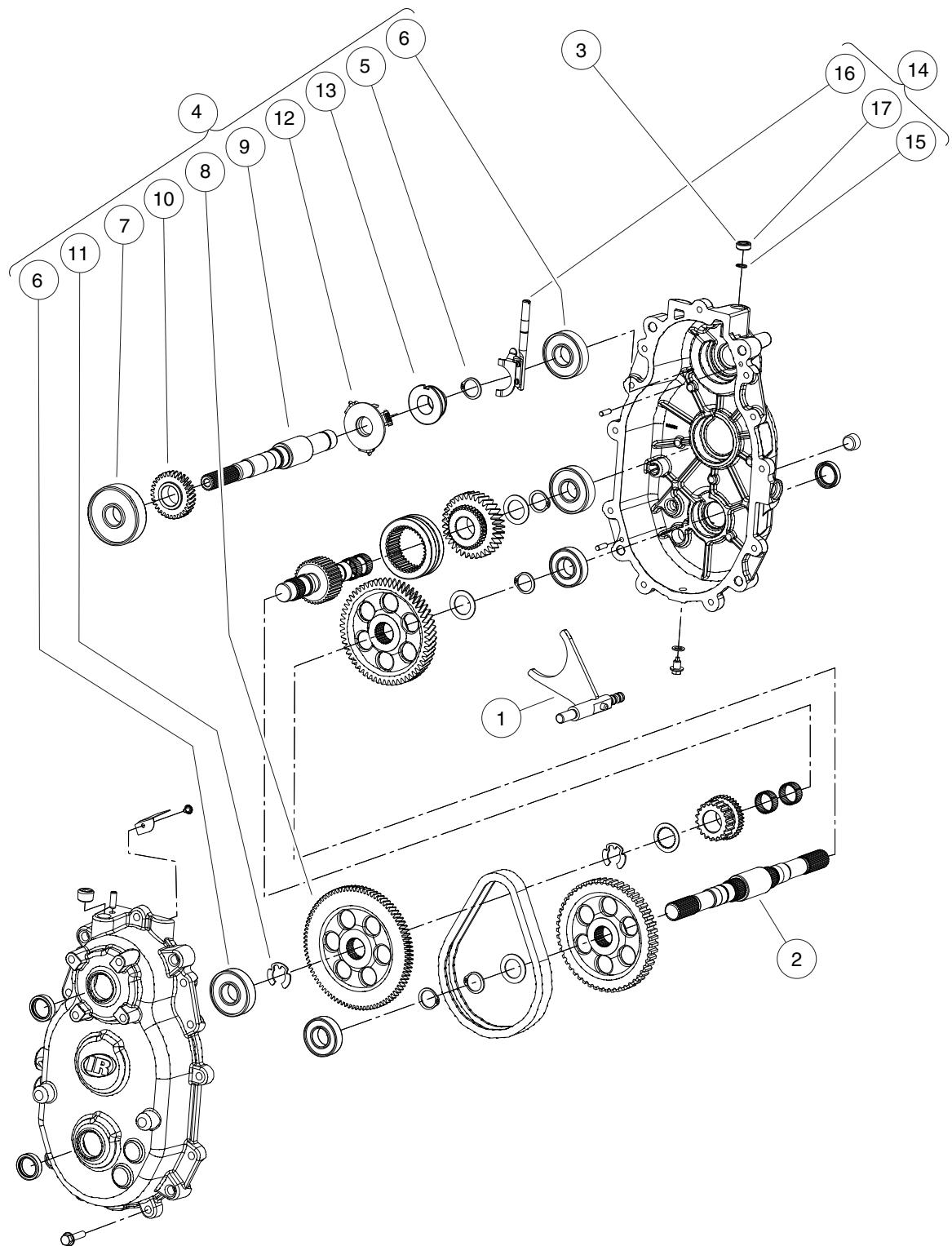
000016-010

# TRANSMISSION SHIFT SHAFT AND BELL CRANK (STYLE B)

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102696001</u>	Nut, Lock Hex, Nylon, 5/16-24 .....	1
2	<u>102696401</u>	Ring, Retaining, External 9/16 .....	1
3	<u>102696601</u>	Washer, Flat, .58 X 1.08 X .05 .....	1
4	<u>102699601</u>	Seal, Dul Lip, .88 X .56 X .19 .....	1
5	<u>103239501</u>	Bellcrank, Alum .....	1
6	<u>103239801</u>	Shaft, Shift .....	1

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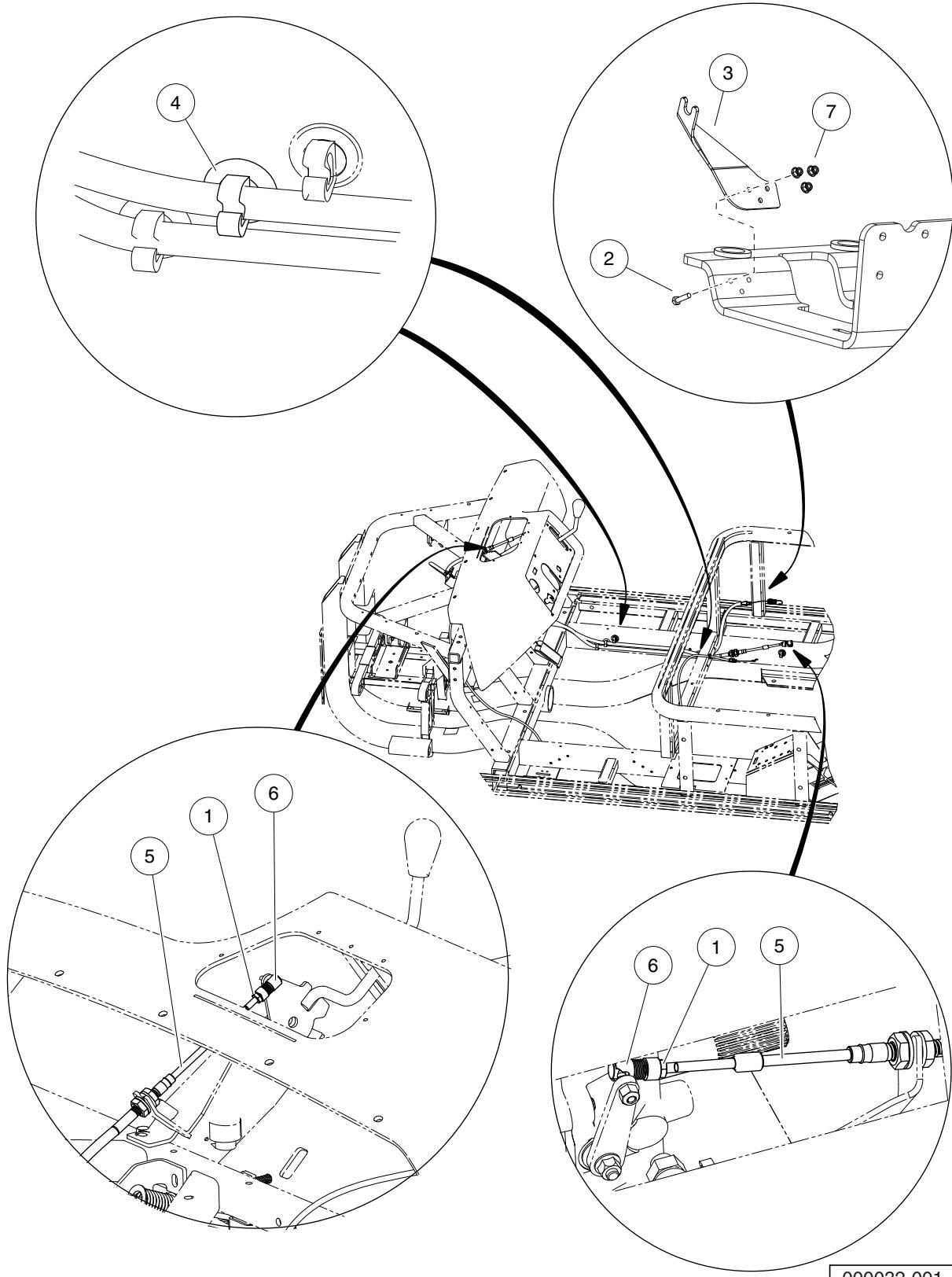
000016-003

# TRANSMISSION, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY	12
		<b>1 2 3 4</b>		
1	<u>102697801</u>	Fork, Transmission .....	1	
2	<u>102698801</u>	Shaft, Output .....	1	
3	<u>102699501</u>	Plug, 19mm .....	1	
4	<u>102764701</u>	Kit, Input Shaft Repair (includes items 5 through 13) .....	1	
5	<u>102696201</u>	Ring, Retaining, Basic External .....	1	
6	<u>102696901</u>	Bearing, Ball .....	2	
7	<u>102697001</u>	Bearing, Ball .....	1	
8	<u>102698101</u>	Gear, Helical 90-Tooth .....	1	
9	<u>102698401</u>	Shaft, Input .....	1	
10	<u>102699001</u>	Gear, Helical, 31-tooth .....	1	
11	<u>102699701</u>	Ring, Retaining, E-Ring .....	1	
12	<u>102700201</u>	Sub Assy, Fly Weight .....	1	
13	<u>102700301</u>	Sub Assy, Governor Spool .....	1	
14	<u>102764801</u>	Kit, Governor Shaft Repair (includes items 15 through 17) .....	2	
15	<u>102700001</u>	Ring, Retaining .....	1	
16	<u>102700101</u>	Assy, Governor Arm .....	1	
17	<u>102721501</u>	Seal, Dual-Lip .....	1	
		Note: This page contains a list of components internal to the transmission. See the previous pages for other transmission components.		

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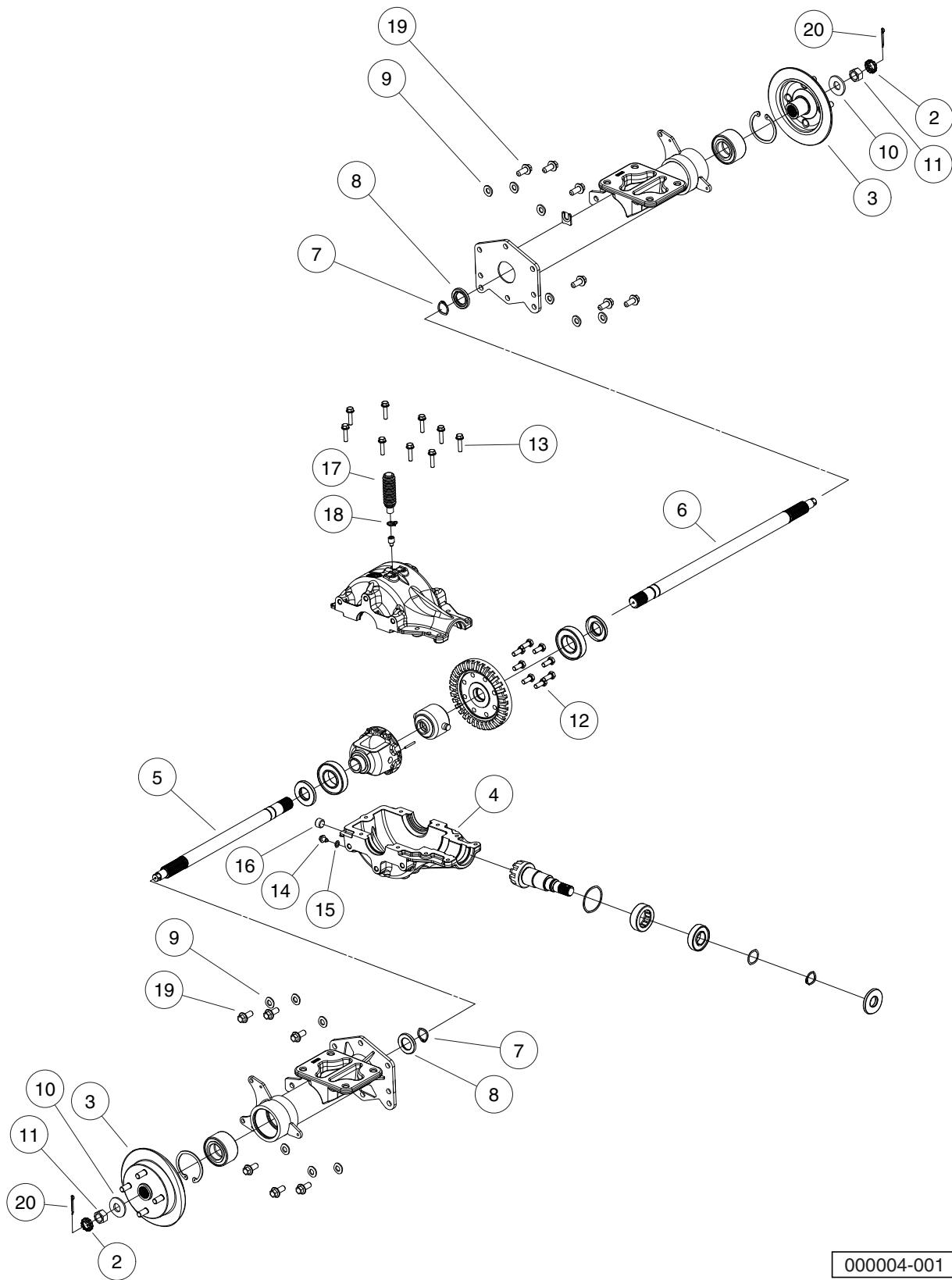
000032-001

# TRANSMISSION CABLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011084</u>	Nut, 1/4-28 Hex Jam .....	2
2	<u>1012769</u>	Screw, M6-1.00 X 25mm Hex Cap .....	3
3	<u>102382401</u>	Bracket, FNR Trans Cable .....	1
4	<u>102475701</u>	Clip, Brake Line .....	2
5	<u>102495801</u>	Cable, Transmission Shift .....	1
6	<u>102615801</u>	Joint, Ball, .346 Dia .....	2
7	<u>102621501</u>	Nut Flg, M6 X 1.0 Nylon .....	3

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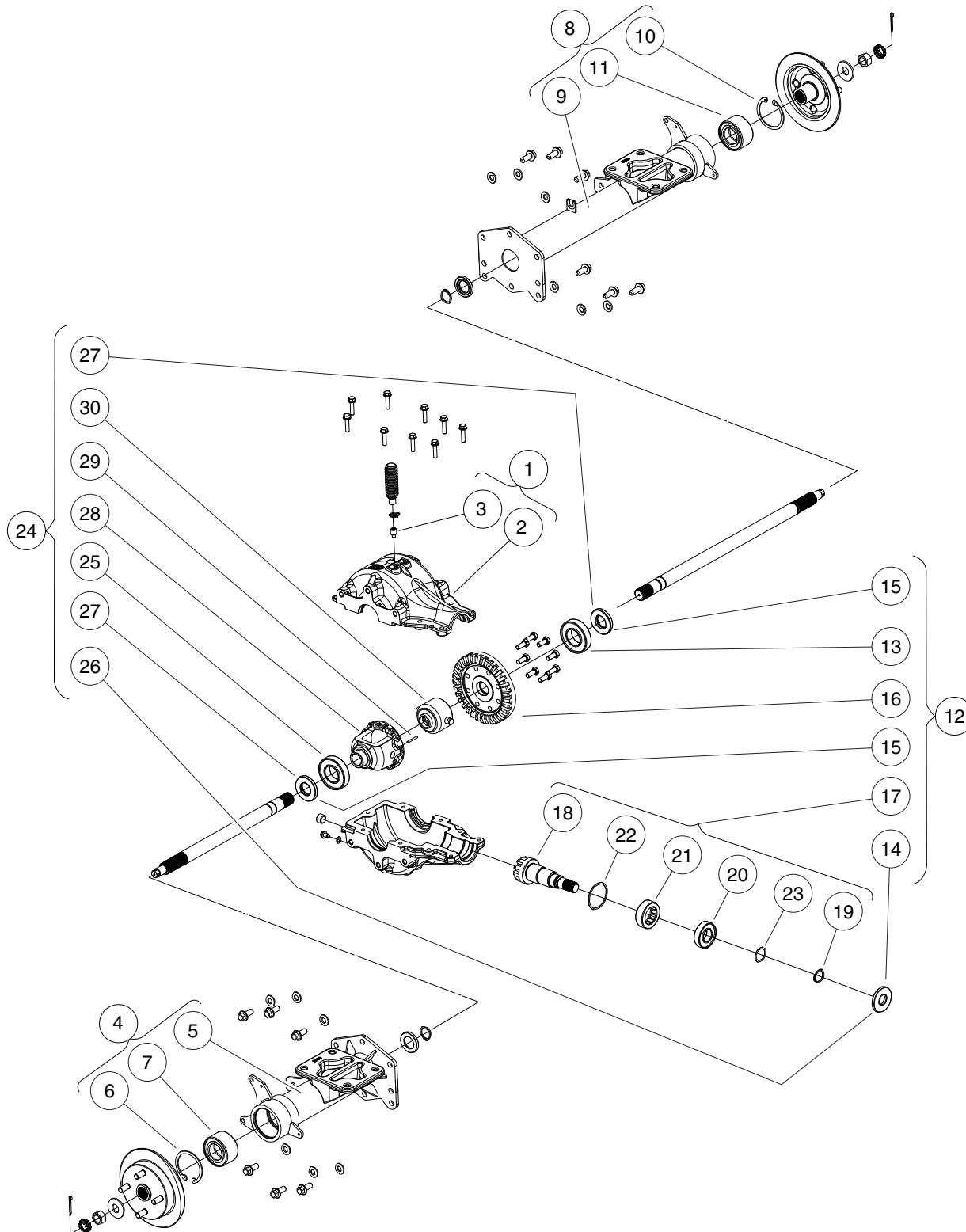
000004-001

# REAR DIFFERENTIAL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102831501</u>	Axle, Rear, Guard Mounts (Complete Assembly) (includes items 2 through 20) .....	1
2	<u>102276001</u>	Locking Cap, Nut .....	2
3	<u>102376602</u>	Assy, Rotor, Brake, Rear .....	2
4	<u>102449101</u>	Gearcase, Lower, Machined .....	1
5	<u>102463501</u>	Axle, Right-hand .....	1
6	<u>102463601</u>	Axle, Left-Hand .....	1
7	<u>102463801</u>	Ring, Retaining, Internal .....	2
8	<u>102672101</u>	Washer,counterbored 51 X 30 .....	2
9	<u>102672201</u>	Washer, Belleville, 1.063 X .043 .....	12
10	<u>102672301</u>	Washer, Belleville, 49 X 4 .....	2
11	<u>102672401</u>	Nut, Hex, M20 X 1.5 , Modified .....	2
12	N/A	Screw, M10 X 25 .....	8
13	<u>102693301</u>	Screw,hex Flange, M8 X 35 .....	9
14	<u>102693401</u>	Plug,3/8-16, Hex Flange .....	1
15	<u>102693501</u>	Washer, .625 X .382 X .60 .....	1
16	<u>102694201</u>	Plug, Square Skt, 1/12-14, Ptf .....	1
17	<u>102694301</u>	Bellows, Vent, Upper Housing .....	1
18	<u>102694401</u>	Clamp, Hose, Dw-9.5 .....	1
19	<u>102694701</u>	Screw, Hex Fl, M12 X 1.75 X 30 .....	12
20	<u>102694801</u>	Pin, Cotter, 5/32 X 1.25 .....	2

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000004-002

## REAR DIFFERENTIAL, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102765301</u>	Asm, Gearcase, Upper (includes items 2 and 3) .....	1
2	<u>102449201</u>	Gearcase, Upper, Machined .....	1
3	<u>102694001</u>	Vent, Top, Upper Housing .....	1
4	<u>102765401</u>	Asm, Axle Tube, RH (includes items 5 through 7) .....	1
5	<u>102463401</u>	Weldment, Axle Tube Rh .....	1
6	<u>102463801</u>	Ring, Retaining, Internal .....	1
7	<u>102464301</u>	Bearing .....	1
8	<u>102765501</u>	Asm, Axle Tube, LH (includes items 9 through 11) .....	1
9	<u>102463301</u>	Weldment, Axle Tube Lh .....	1
10	<u>102463801</u>	Ring, Retaining, Internal .....	1
11	<u>102464301</u>	Bearing .....	1
12	<u>102765801</u>	Kit, Rear Axle Gear Repair (includes items 13 through 17) .....	1
13	<u>102464201</u>	Bearing, Ball .....	1
14	<u>102464401</u>	Seal, Dual-Lip 25x 62x 7tc .....	1
15	<u>102464501</u>	Seal, Dual-Lip 30x 62x 8tc .....	2
16	<u>102762601</u>	Gear, Ring, 33-Tooth .....	1
17	<u>102765701</u>	Asm, Pinion W/ Bearings (includes items 18 through 23) .....	1
18	<u>102463101</u>	Pinion, 10t Machined .....	1
19	<u>102463901</u>	Ring, Retaining, External .....	1
20	<u>102464001</u>	Bearing, Ball .....	1
21	<u>102464101</u>	Bearing, Needle, Drawn Shell .....	1
22	<u>102693601</u>	Washer, 2.625 X 2.367 X .06 .....	1
23	<u>102694502</u>	Shim, 1.50 X 1.189 X .008 .....	1
24	<u>102961501</u>	Asm, Differential & Carrier (includes items 25 through 30) .....	1
25	<u>102464201</u>	Bearing, Ball .....	1
26	<u>102464401</u>	Seal, Dual-Lip 25x 62x 7tc .....	1
27	<u>102464501</u>	Seal, Dual-Lip 30x 62x 8tc .....	2
28	<u>102961301</u>	Housing, Differential, Mach .....	1
29	<u>102961401</u>	Pin, Dowel, 4 X 35 .....	1
30	<u>102961601</u>	Asm, Locker, Nongrease/Spacers .....	1

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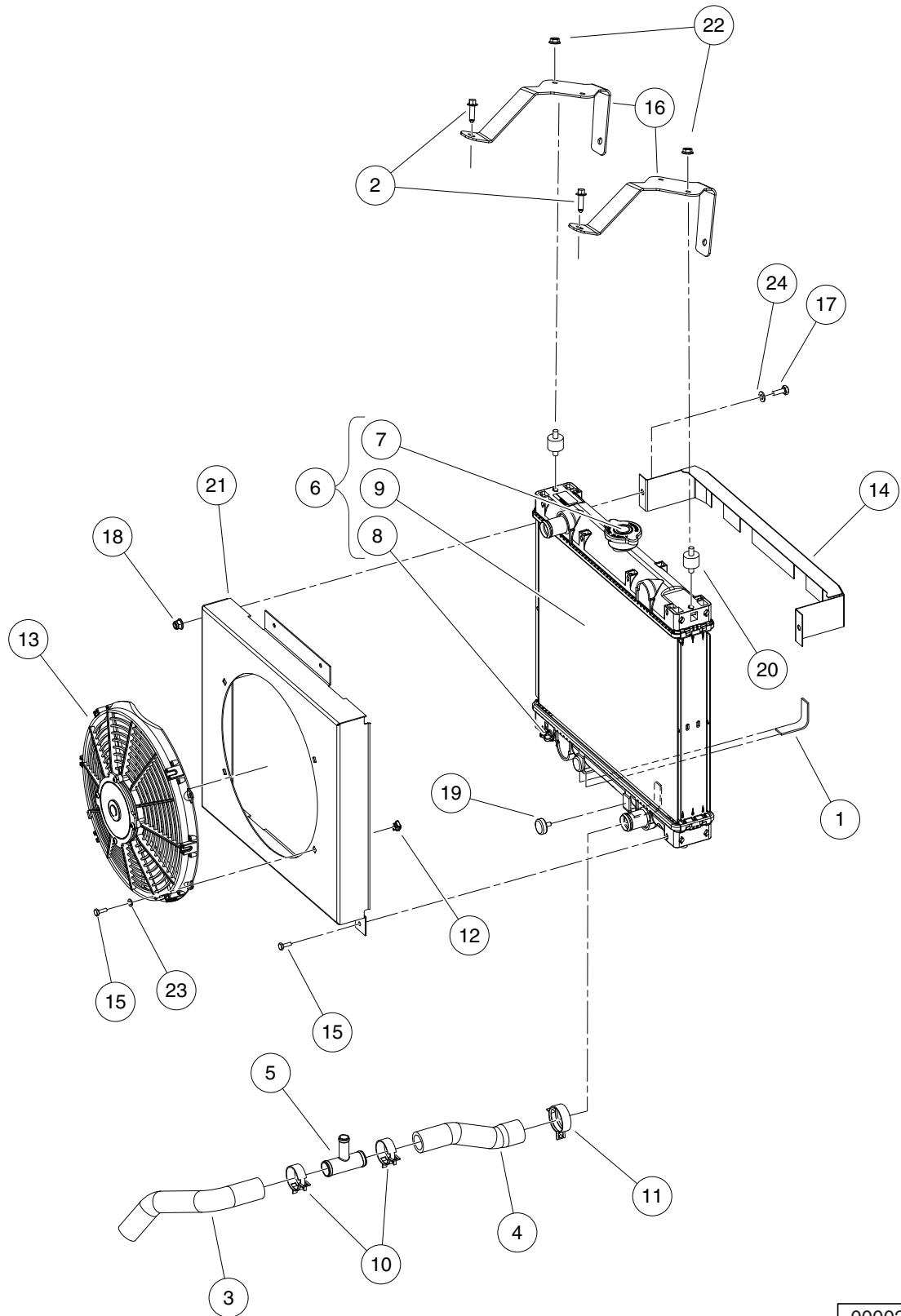
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# RADIATOR AND COOLANT SYSTEM (DIESEL VEHICLES)

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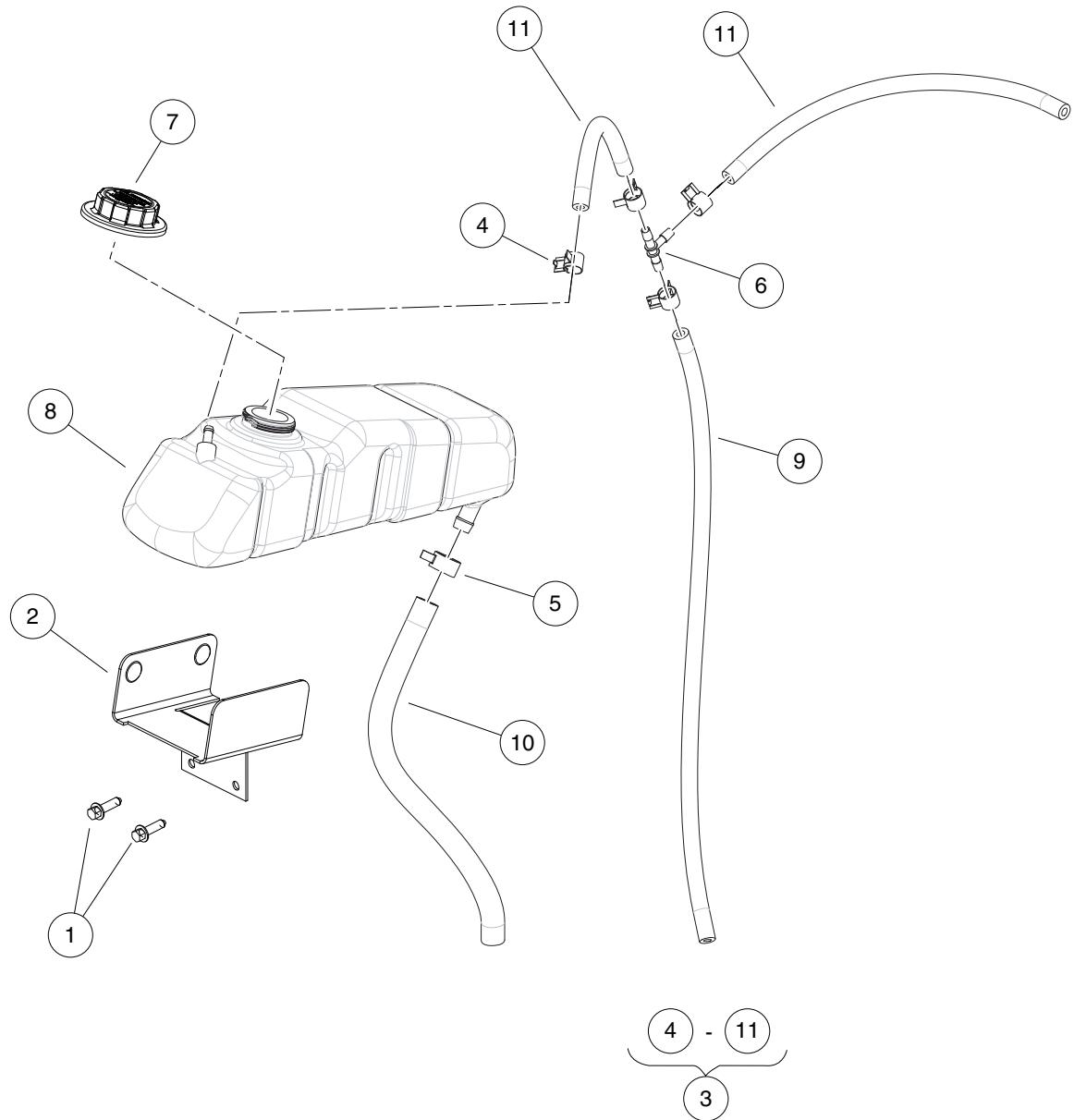
# RADIATOR

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1014471</u>	Tape, Vinyl Foam 1/8" x 3/4" *	1
2	<u>102289001</u>	Screw, M8X1.25X30, Hex .....	2
3	<u>102377801</u>	Hose, Coolant Lower Pipe .....	1
4	<u>102377901</u>	Hose, Coolant Lower Rad .....	1
5	<u>102380301</u>	Tee, Coolant Fill .....	1
6	<u>102410301</u>	Exchanger, Engine Coolant (includes items 7 and 8) .....	1
7	<u>102737301</u>	Cap, Radiator .....	1
8	<u>102737401</u>	Drain Cock, Radiator .....	1
9	<u>102411207</u>	Clamp, Hose, Ctb 35mm .....	2
10	<u>102411208</u>	Clamp, Hose, Ctb 38mm .....	1
11	<u>102411301</u>	Nut, Self Retaining .....	4
12	<u>102436701</u>	Fan, Cooling 12 In Elect .....	1
13	<u>102452101</u>	Guard, Radiator, Top .....	1
14	<u>102490301</u>	Bolt, M6 X 1 X 16 Loctite .....	8
15	<u>102493401</u>	Bracket, Upper Radiator Mount .....	2
16	<u>102498101</u>	Bolt, M8 X 1.25 X 20 .....	2
17	<u>102618601</u>	Lock Nut, Flg M8 X 1.25 Nylon .....	2
18	<u>102684401</u>	Bumper, 13mm Stud .....	2
19	<u>102685001</u>	Isolator, Twin-Stud .....	2
20	<u>102855501</u>	Shroud, Radiator Fan .....	1
21	<u>96704416</u>	Nut Flg, M8 X 1.25 Serrated .....	2
22	<u>96705199</u>	Washer, M6 .....	4
23	<u>96741038</u>	Washer, M8 Hard .....	2

\* Note: Item not shown.

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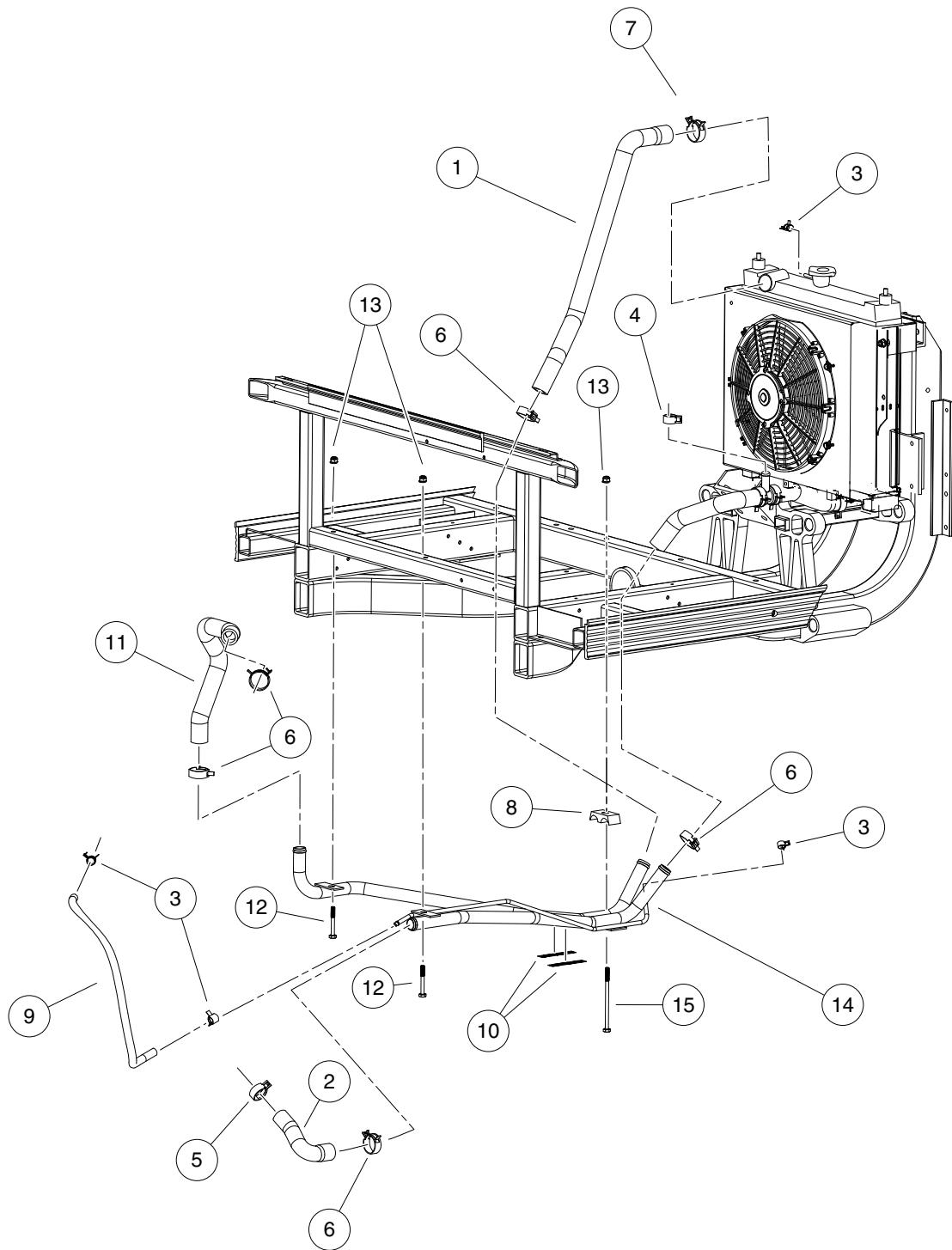
000078-001

# COOLANT EXPANSION TANK

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102289001</u>	Screw, M8X1.25X30, Hex .....	2
2	<u>102460801</u>	Bracket, Coolant Bottle .....	1
3	N/A	Asm, Tank, Expansion (includes items 4 through 11) .....	1
4	<u>102411204</u>	Clamp, Hose, CTB 15mm .....	4
5	<u>102411205</u>	Clamp, Hose, CTB 22mm .....	1
6	<u>102411701</u>	Fitting, Tee .....	1
7	<u>102427501</u>	Cap, Radiator .....	1
8	<u>102434501</u>	Tank, Expansion .....	1
9	<u>102435201</u>	Hose, Tee To Vent Tube, Coolnt .....	1
10	<u>102807601</u>	Hose, Clnt, 5/8 Sae J20r3 Bulk .....	1
11	<u>102807801</u>	Hose, Clnt 5/16 Sae J20r3 Bulk .....	1

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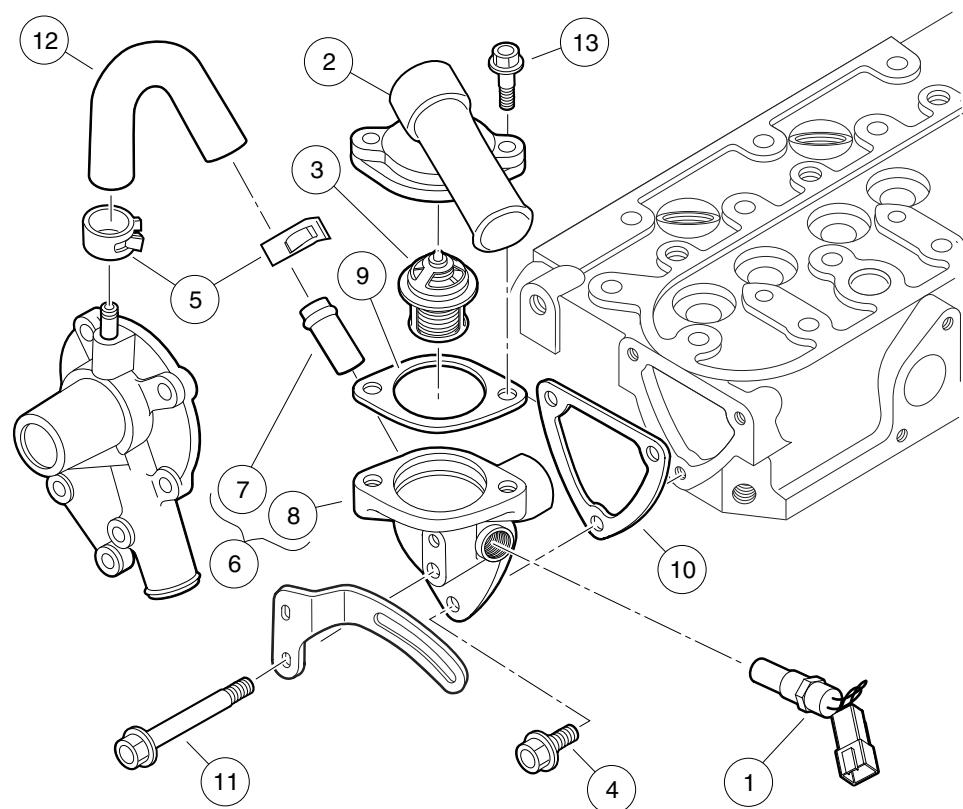
# COOLANT PIPES AND HOSES

QTY

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102377501</u>	Hose, Coolant Upper Rad .....	1
2	<u>102377601</u>	Hose, Coolant Lower Eng .....	1
3	<u>102411204</u>	Clamp, Hose, CTB 15mm .....	4
4	<u>102411205</u>	Clamp, Hose, CTB 22mm .....	1
5	<u>102411206</u>	Clamp, Hose, Ctb 30mm .....	1
6	<u>102411207</u>	Clamp, Hose, Ctb 35mm .....	5
7	<u>102411208</u>	Clamp, Hose, Ctb 38mm .....	1
8	<u>102427601</u>	Clamp, Bar .....	1
9	<u>102435001</u>	Hose, Vent Tube To Eng, Coolnt .....	1
10	<u>102458901</u>	Decal, Hot Surface Warning .....	2
11	<u>102480501</u>	Hose, Coolant, Return, Engine .....	1
12	<u>102618301</u>	Bolt Flanged Head, M8 X 1.25 X 65 .....	2
13	<u>102618601</u>	Lock Nut, Flg M8 X 1.25 Nylon .....	3
14	<u>102628701</u>	Weldment, Group, Coolant Pipe (includes items 15 through 19) .....	1
15	<u>102377401</u>	Pipe, Coolant Upper .....	1
16	<u>102377701</u>	Pipe, Coolant Lower .....	1
17	N/A	Tab, Rear Mntg, Coolant Pipe .....	2
18	N/A	Pipe, Vent, Coolant .....	1
19	N/A	Tab, Cooling Pipe Mount .....	1
20	<u>96747126</u>	Bolt, M8 X 1.25 X 130 .....	1

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000059-001

# WATER FLANGE AND THERMOSTAT

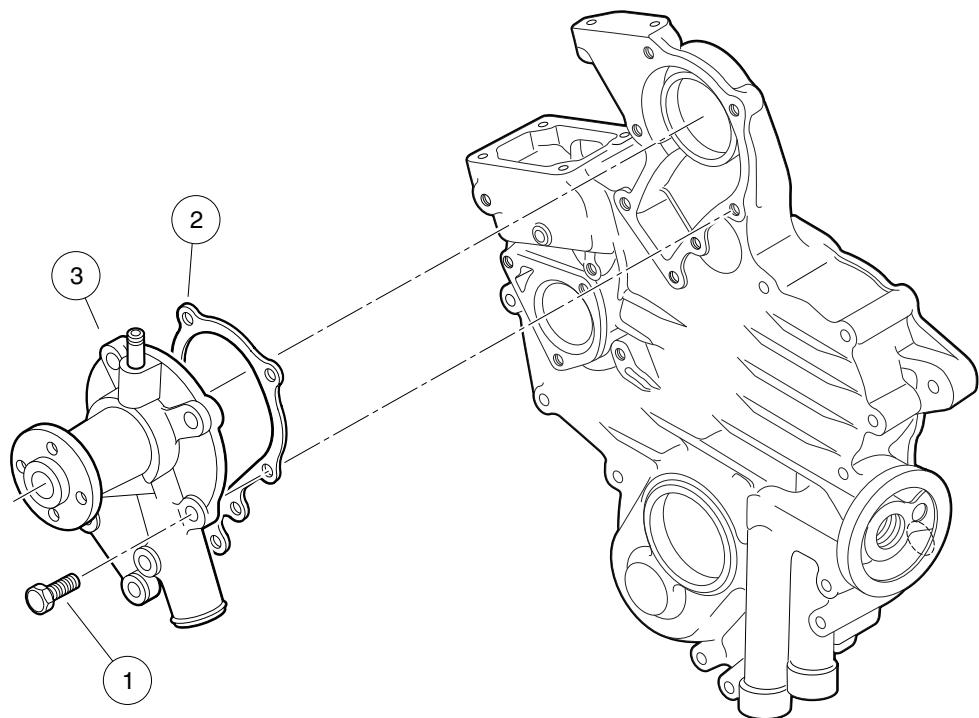
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102410001</u>	Sensor, Coolant Temp .....	1
2	<u>102631301</u>	Cover, Thermostat .....	1
3	<u>102631401</u>	Assy, Thermostat .....	1
4	<u>102631601</u>	Bolt, M6 X 1 X 20 .....	2
5	<u>102633001</u>	Band, Pipe .....	2
6	<u>102633201</u>	Flange, Water (includes items 7 and 8) .....	1
7	<u>102633301</u>	Pipe, Water Return, D722 .....	1
8	N/A	Flange, Water .....	1
9	<u>102633401</u>	Gasket, Thermostat .....	1
10	<u>102654701</u>	Gasket, Water Flange .....	1
11	<u>102730901</u>	Bolt, Alt, D722, Stay Lower .....	1
12	<u>102731001</u>	Pipe, Water Return, D722 .....	1
13	<u>102731101</u>	Bolt, D722, Thermostat Cover .....	2

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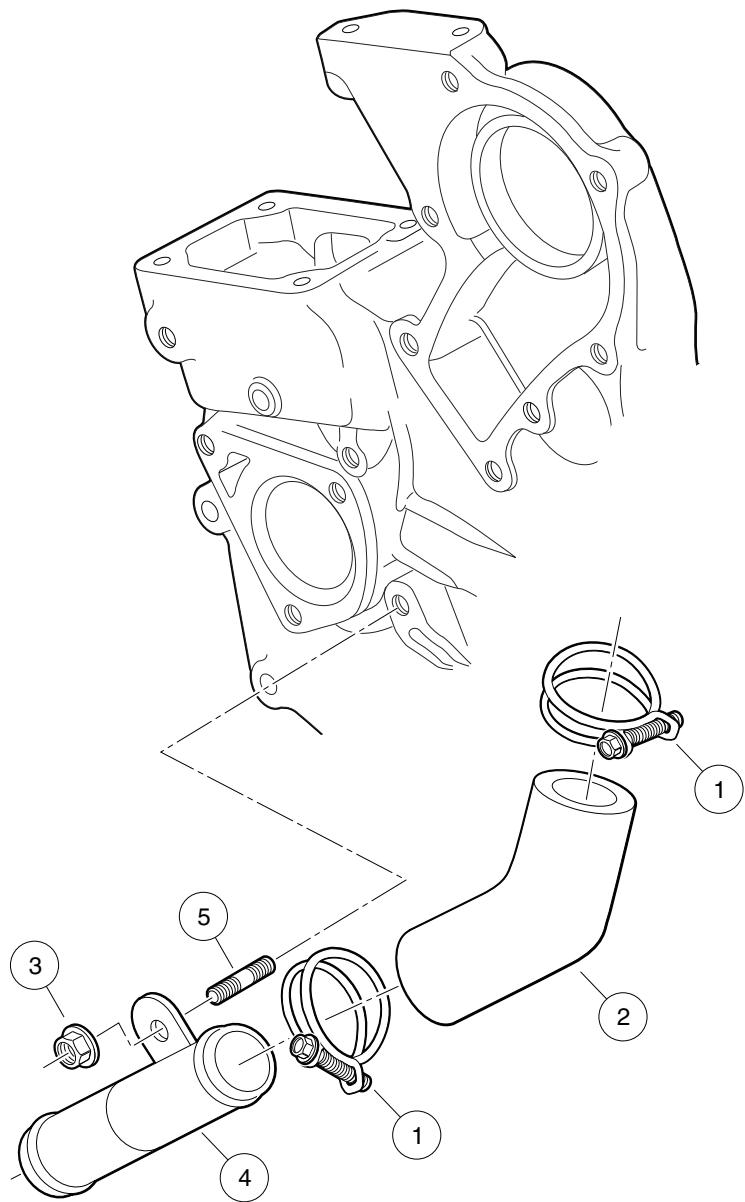
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000060-001

## WATER PUMP

ITEM	PART NO.	DESCRIPTION	QTY	
1	<u>102608701</u>	1 2 3 4 Bolt, M6 X 1 X 22 .....	4	
2	<u>102632701</u>	Gasket, Water Pump, D722 .....	1	
3	<u>102731201</u>	Water Pump Assembly .....	1	<b>D</b>

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000061-001

## BLOCK COOLANT PIPE

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		
1	<u>102631701</u>	Band, Pipe, with Nut .....	2	
2	<u>102631801</u>	Pipe, Water, Bent .....	1	
3	<u>102632001</u>	Nut, Flange, M6 .....	1	
4	<u>102632101</u>	Pipe, Water, Bent .....	1	
5	<u>102632201</u>	Stud, M6 X 15 .....	1	

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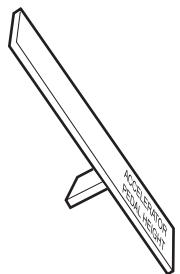
# MAINTENANCE AND SERVICE TOOLS

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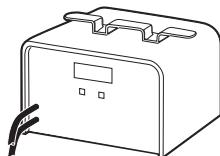
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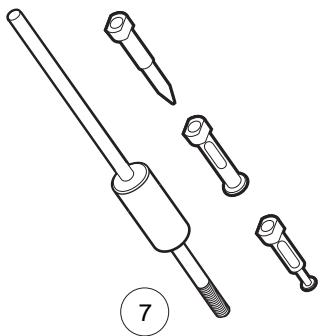
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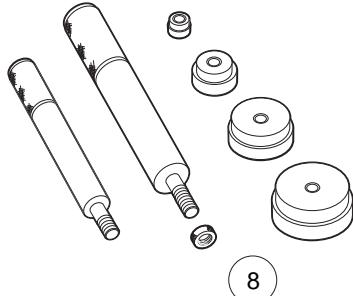
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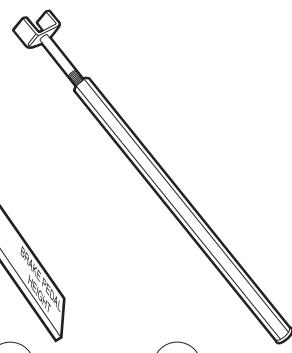
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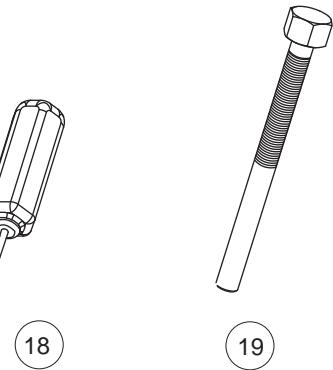
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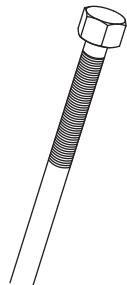
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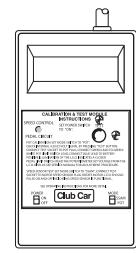
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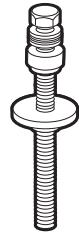
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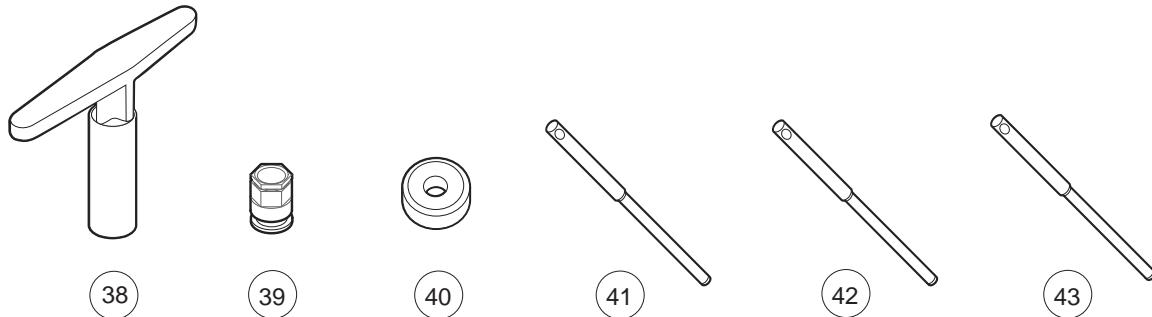
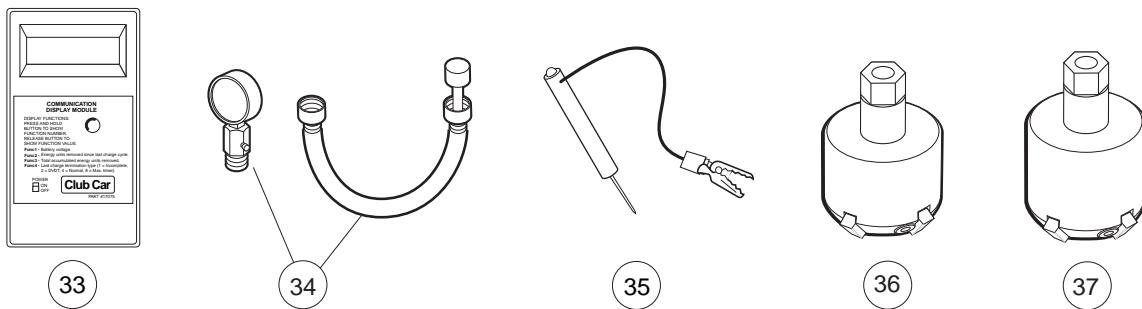
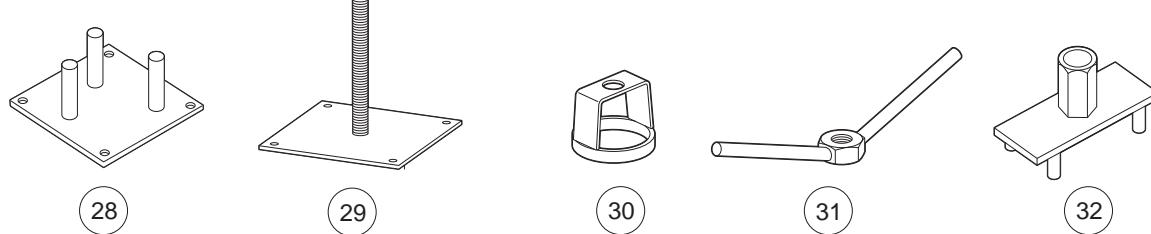
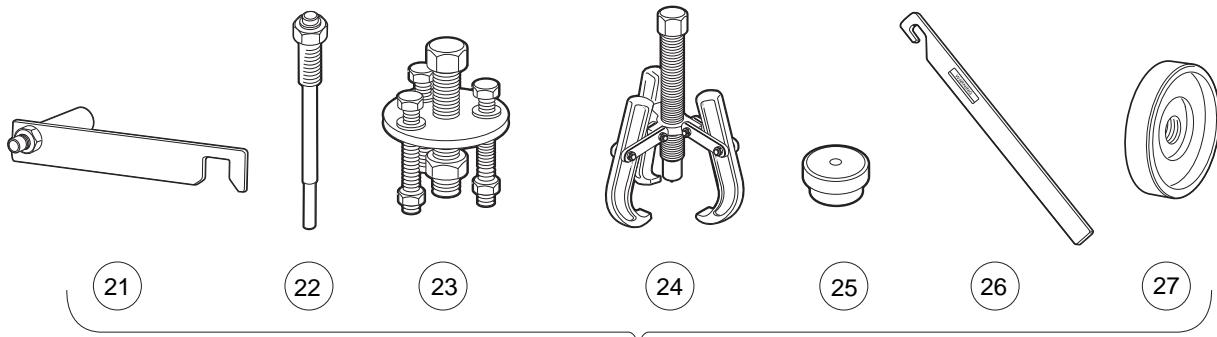


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# MAINTENANCE AND SERVICE TOOLS

ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC
		<b>1 2 3 4</b> The following tool list includes all tools available from Club Car for maintenance and service procedures for gasoline, electric, and/or diesel vehicles, both past and present models. Be sure to carefully examine the tool list for applicability to your vehicle before ordering.			
1	<u>101871001</u>	Accelerator Pedal Adjustment Tool .....		1	1
2	<u>101813202</u>	Adhesive, Guide Ring, 3-Gram Tube .....			1
3	<u>101641202</u>	Arbor .....		1	
4	<u>101831901</u>	Battery Discharge Machine, 36/48 Volt .....			1
5	<u>1014305</u>	Battery Terminal Protector Spray .....	1	1	1
6	<u>1011767</u>	Battery Thermometer .....	1	1	1
7	<u>1016417</u>	Bearing and Oil Seal Remover Assembly .....	1	1	1
8	<u>1016416</u>	Bearing Driver Set .....	1	1	1
9	<u>1012811</u>	Bearing Puller .....	1	1	1
10	<u>1012812</u>	Bearing Puller Wedge Attachment .....	1	1	1
11	1013582	Brake Adjustment Tool (used only on vehicles with manually adjusted mechanical brakes) .....		1	1
12	<u>102555501</u>	Brake Cable Release Tool .....	1	1	1
13	102249901	Brake Pedal Adjustment Tool Kit (used for the Carryall Electric Industrial Truck only) (includes items 14 and 15) .....			1
14	****	Brake Pedal Adjustment Tool .....			1
15	****	Brake Pedal Tension Tool .....			1
16	<u>101887101</u>	Calibration Test Module .....			1
17	<u>101808401</u>	Cam Installation Tool .....		1	
18	<u>102562401</u>	Charger Bezel Tool .....			1
19	<u>102686101</u>	Clutch Removal Tool (for 4x4 vehicles) .....	1	1	
		Please refer to the maintenance and service manual for proper tool application.  **** Special order item available upon request			

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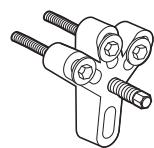
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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

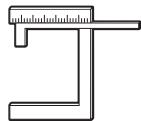
ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		<b>1 2 3 4</b>				<b>14</b>
20	<u>1014510</u>	Clutch Tool Kit (includes items 21 - 27) .....		1		<b>G</b>
21	<u>1014498</u>	Clutch Alignment Tool (for pre-unitized transaxle vehicles built prior to 1997 model year) .....		1		<b>E</b>
22	<u>1014496</u>	Drive Clutch Puller (for Kawasaki engines only) .....		1		<b>D</b>
23	<u>1014497</u>	Drive Clutch Hub Puller (for Kawasaki engines only) .....		1		
24	<u>1014508</u>	Driven Clutch Cam Puller (for Kawasaki engines only) .....		1		
25	<u>1014507</u>	Driven Clutch Puller Plug (for Kawasaki engines only) .....		1		
26	<u>1015524</u>	Driven Clutch Holder Tool Assembly (for Kawasaki engines only) .....		1		
27	<u>101809101</u>	Press Weldment (for Kawasaki engines only) .....		1		
28	<u>102601501</u>	Drive ClutchFixed Sheave Tool (for 4x4 vehicles) .....	1	1		
29	<u>102603501</u>	Driven Clutch Spring Compression Base (for use with items 30 and 31) (for 4x4 vehicles) .....	1	1		
30	<u>102605201</u>	Driven Clutch Spring Compression Collar (for use with items 29 and 31) (for 4x4 vehicles) .....	1	1		
31	<u>102606101</u>	Driven Clutch Spring Compression Nut (for use with items 29 and 30) (for 4x4 vehicles) .....	1	1		
32	<u>102607501</u>	Drive Clutch Spider Removal Tool (for 4x4 vehicles) .....	1	1		
33	101831801	Communication Display Module .....			1	
34	101641002	Compression Gauge and Adapter .....		1		
35	1011273	Continuity Tester .....		1	1	
36	<u>102773801</u>	Cutter, Valve Seat, #122 .....		1		
37	<u>102773901</u>	Cutter, Valve Seat #115 .....		1		
38	<u>102774101</u>	Wrench, T, #505.....		1		
39	<u>102774101</u>	Adapter, T-Wrench .....		1		
40	102675401	Cutter, Valve Seat, 60 Degree (requires item 51) (for Honda GX620 Gasoline Engines) .....		1		
41	<u>102774201</u>	Pilot, 6.6 MM .....		1		
42	<u>102774301</u>	Pilot, 6.62 MM.....		1		
43	<u>102774401</u>	Pilot, 6.65 MM.....		1		
		Please refer to the maintenance and service manual for proper tool application.				

**14****G****E****D**

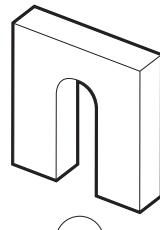
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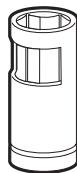
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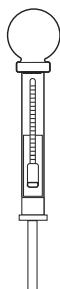
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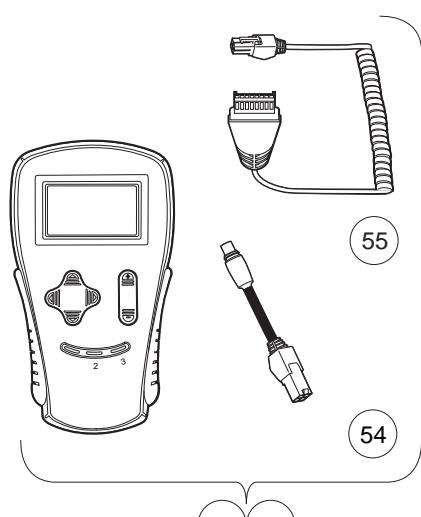
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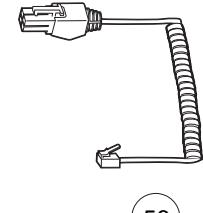
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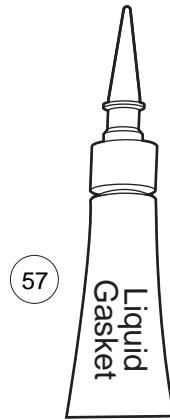
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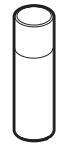
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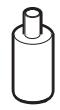
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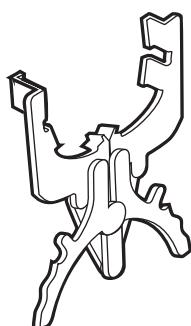
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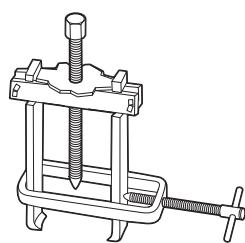
ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		1 2 3 4				<b>14</b>
44	<u>1012151</u>	Dry Moly Lubricant .....	1	1	1	<b>G</b>
45	<u>1016627</u>	Flywheel Puller Kit (for Kawasaki Engines) .....		1		<b>E</b>
46	<u>102669901</u>	Gauge, Carburetor Float Level (for Honda GX620 Gasoline Engines) .....		1		<b>D</b>
47	<u>1016418</u>	Gear Yoke .....	1	1	1	
48	<u>101933101</u>	Governor Shaft Installation Tool (for Kawasaki Engine Vehicles) .....		1		
49	<u>102169401</u>	Hydraulic Brake Adjuster (for Turf/CA 272/472, Pioneer/XRT 1200, Bobcat 2100, HUV 4213) .....			1	
50	<u>1011478</u>	Hydrometer .....	1	1	1	
51	<u>1013593</u>	Internal Retaining Ring Pliers .....	1	1	1	
52	<u>102248803</u>	IQ Display Module (IQDM) Kit (IQ System and IQ Plus vehicles) .. (includes items 54 and 55)			1	
53	<u>102248804</u>	IQ Display Module (IQDM-P) Kit (IQ System and IQ Plus vehicles) .. (includes items 54 and 55)			1	
54	<u>102251501</u>	Adaptor, Cable .....			1	
55	<u>102241502</u>	IQDM Series 2 Cable .....			1	
56	<u>102241501</u>	IQDM Series 1 Cable (replacement) .....			1	
57	<u>101928701</u>	Liquid Gasket (transaxle case) .....	1	1	1	
58	<u>102243402</u>	Moly-Teflon Lubricant (4-oz. (113-gram) tube) .....			1	
59	<u>101997201</u>	Paint, Touch-Up – Beige*		1	1	
59	<u>101997207</u>	Paint, Touch-Up – Black*		1	1	
59	<u>101997212</u>	Paint, Touch-Up – Burgundy*		1	1	
59	<u>101997211</u>	Paint, Touch-Up – Classic Blue (Navy)*		1	1	
59	<u>101997205</u>	Paint, Touch-Up – Dark Gray*	1	1	1	
59	<u>101997209</u>	Paint, Touch-Up – Dark Green*	1	1	1	
59	<u>101997204</u>	Paint, Touch-Up – Gray*	1	1	1	
59	<u>101997203</u>	Paint, Touch-Up – Red*	1	1	1	
59	<u>101997206</u>	Paint, Touch-Up – Royal Blue (Pacific Blue)*		1	1	
59	<u>101997202</u>	Paint, Touch-Up – White*	1	1	1	
60	<u>102562301</u>	Paint, Precedent Underbody – Gray .....		1	1	
61	<u>102587201</u>	Paint Pen, Touch-Up, Precedent Underbody – Black .....		1	1	
		Please refer to the maintenance and service manual for proper tool application.				
		* Item 59 is not for use on Surlyn® body material, which is used on Precedent vehicles.				

**14****G****E****D**

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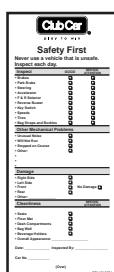
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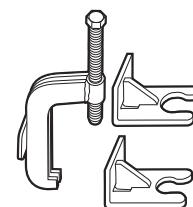
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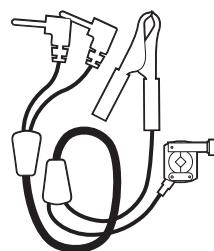
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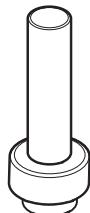
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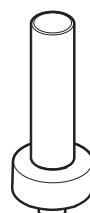
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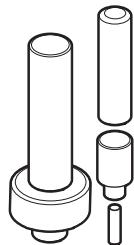
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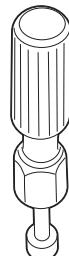
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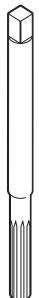
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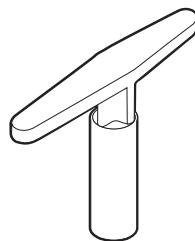
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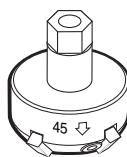
ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		1 2 3 4				<b>14</b>
62	<u>1016414</u>	Piston Ring Compressor Kit (FE290, FE350 and FE400 engines) .....		1		<b>G</b>
63	<u>1016415</u>	Piston Ring Pliers (for Kawasaki Engines) .....		1		
64	<u>102668801</u>	Puller, Special Use (for Kubota D722 Diesel Engines) .....	1			<b>E</b>
65	<u>1012549</u>	Retaining Ring Pliers, 45° External .....	1	1	1	
66	<u>1012560</u>	Retaining Ring Pliers, 90° Internal .....	1	1	1	
67	<u>101823101</u>	Safety First Card (50 per pack) .....	1	1	1	
68	<u>1012809</u>	Seal Puller .....	1	1	1	
69	<u>102330901</u>	Spanner Wrench (for coil over shock front suspension vehicles only) .....	1	1		
70	<u>1014264</u>	Steering Column Bearing Press Tool .....		1	1	
71	<u>1014259</u>	Steering Column Retaining Ring Tool .....		1	1	
72	<u>102061201</u>	Steering Wheel Puller Tool .....	1	1	1	
73	<u>AM10753</u>	Tachometer (includes gasoline engine pick up lead only) .....	1	1		
74	<u>AM10771</u>	Tachometer Diesel Probe (for use with item 73) .....	1			
75	<u>1014162</u>	Transaxle Axle Seal Tool .....		1		
76	<u>1014161</u>	Transaxle Pinion Seal Tool .....		1		
77	<u>1014115</u>	Transmission Tool Kit .....		1		
78	<u>101611003</u>	Tune-Up Kit, All OHV (for FE290, FE350, FE400 only) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....		1		
79	<u>AM11804</u>	Tune-Up Kit, Gx620 (for Honda Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....		1		
80	<u>AM11805</u>	Tune-Up Kit, D722 (for Kubota Engines) (includes air filter, oil filter, fuel filters, water separator filter) (not shown) .....	1			
81	<u>AM1220301</u>	Tune-Up Kit, Precedent (for FE290/350 Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....		1		
82	<u>AM1232401</u>	Tune-Up Kit, FH680D (for Kawasaki V-Twin Engines) (includes oil filter, fuel filter, air filter, and spark plugs) (not shown) .....		1		
83	<u>1016413</u>	Valve Clearance Adjuster Screw Holder (for FE290 engines only) .....		1		
84	<u>102674601</u>	Valve Guide Driver (for Honda GX620 Gasoline Engines) .....		1		
85	<u>101641201</u>	Valve Guide Reamer (FE290, FE350, and FE400 only) .....		1		
86	<u>102674401</u>	Valve Guide Reamer, 6.6 mm (for Honda GX620 Gasoline Engines) .....		1		

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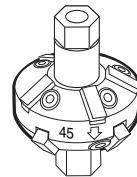
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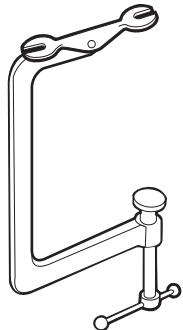
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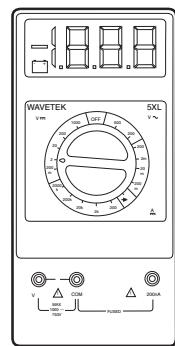
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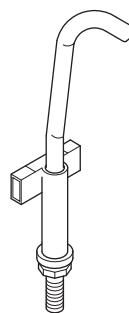
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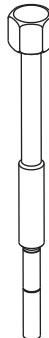
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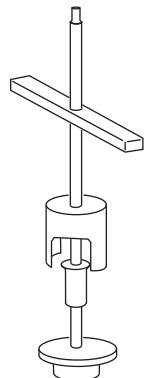
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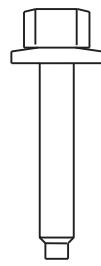
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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		<b>1 2 3 4</b>				<b>14</b>
87	<u>1016552</u>	Valve Seat Cutter Guide .....		1		<b>G</b>
88	<u>1016551</u>	Valve Seat Cutter T-Wrench .....		1		
89	<u>1016553</u>	Valve Seat Cutter, 45° (32 mm diameter) (for FE290 engines only) .....		1		<b>E</b>
90	<u>1016554</u>	Valve Seat Cutter, 45°/30° (35 mm diameter) .....		1		
91	<u>101641101</u>	Valve Spring Compressor .....		1		<b>D</b>
92	<u>1011480</u>	Volt Ohm Meter .....	1	1	1	
93	<u>102570401</u>	Tool, Tensioning, Starter Generator (For Precedent vehicles) .....		1		
94	<u>103601401</u>	Puller, Drive Clutch, XRT 950* .....		1		
95	<u>103601701</u>	Tool, Disassembly, Driven Clutch, XRT 950.....		1		
96	<u>103600501</u>	Screw, Driven Clutch Disassembly, M6, XRT 950 .....		1		

\*Note: The XRT 950 Drive Clutch Puller requires the use of Screw, Driven Clutch Disassembly, CCI Part Number 103600501.



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