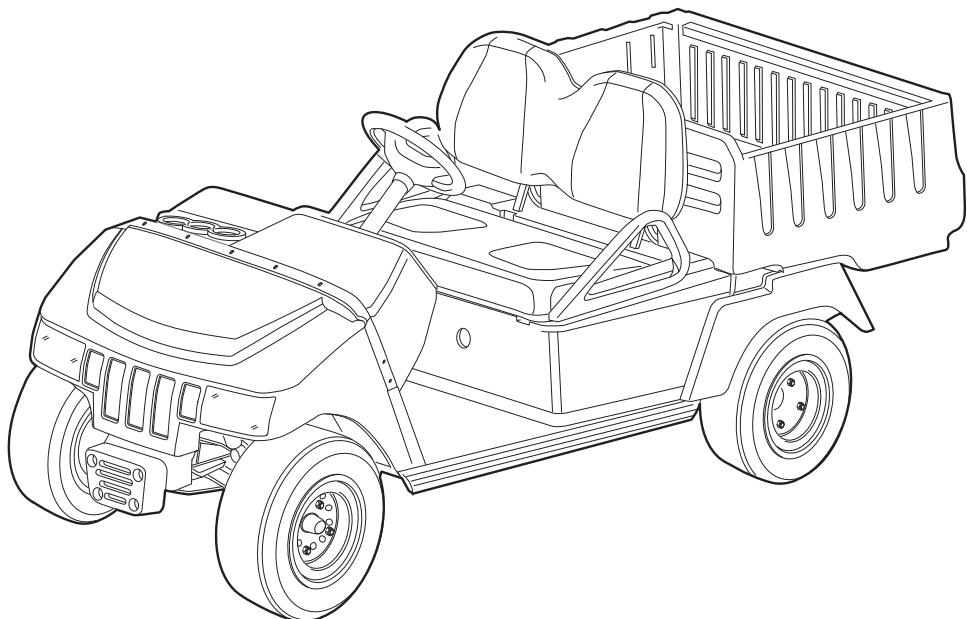


**Club Car**

®

**2009-2011  
XRT800/XRT810  
Illustrated Parts List**



**Gasoline and Electric Vehicles**

Manual Number 103472613  
Edition Code 0508L0112K



# USING THE ILLUSTRATED PARTS LIST

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## **⚠ WARNING**

- This manual is to be used only for identification and ordering of service parts. Be sure to read and use the maintenance and service manual before attempting any vehicle repairs.

This manual covers all 2009-2011 XRT800 and XRT810 gasoline and electric vehicles.

The manual is divided into 16 sections. Sections 1 through 15 pertain to the vehicles, and Section 16 pertains to tools that are used on all Club Car products. Note that there are flags on the outside edge of each page. The first flag contains the section number of which that page is a part. The other flags contain the letters G or E, signifying that the page pertains to either the gasoline vehicle, the electric vehicle, or both.

Use the Table of Contents to find the sections and pages that contain the parts and assemblies you seek. The Table of Contents lists section numbers, and under them, the individual page titles and numbers to be found in that section. The index can be used to find specific parts and assemblies. The index is divided into numerical and alphabetical listings with the page numbers in italic text.

There is a two-page spread for each individual page title in the Table of Contents. On the left-hand page is an illustration showing the parts in their relative positions; the parts are each tagged with an item number in a balloon. The right-hand page is the parts list page, and gives the page title at the top, then the item numbers (corresponding to the numbers on the illustration), part descriptions, and quantity of parts used.

Note that a part description may be indented. This indentation corresponds to a parts assembly level indicated by the numbers 1, 2, 3, and 4 at the top left corner of the parts description area of the parts list page. A part that is indented to *level 2* is a component of the *level 1* part (assembly) that it is listed under. A *level 3* part is a component of the *level 2* part that it is listed under, and a *level 4* part is a component of the *level 3* part preceding it. In each case, the part quantity given for a level 2, 3, or 4 part is the *quantity used per next higher level assembly of which it is a component*. A part that is not indented is a *level 1* part. This means that the quantity given is the quantity used per the portion of the vehicle illustrated on that particular spread.

## HOW TO ORDER PARTS

Replacement parts and accessories can be obtained from our network of authorized dealers and distributors. You can obtain the name and phone number of your closest authorized Club Car dealer or distributor by visiting our web site at [www.clubcar.com](http://www.clubcar.com) and clicking on the "Distributor Search" link or by calling our toll-free Service Parts and Technical Assistance hotline at (800) 872-2246 or (706) 863-3000, extension 3887.



P. O. Box 204658  
Augusta, Georgia 30917-4658 USA  
Telephone 706-863-3000  
Service Parts Fax 706-855-7413  
[www.clubcar.com](http://www.clubcar.com)

**NOTE:** This illustrated parts list represents the most current information at the time of publication. Club Car, LLC. is continually working to further improve its vehicles and other products. These improvements may affect the parts used to service the vehicle. Any modification and/or significant change in specifications will be forwarded to all Club Car and Carryall distributors/dealers and will, when applicable, appear in future editions of this illustrated parts list.

Club Car, LLC. reserves the right to change specifications and designs at any time without notice and without the obligation of making changes to units previously sold.

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This manual effective October 1, 2010.

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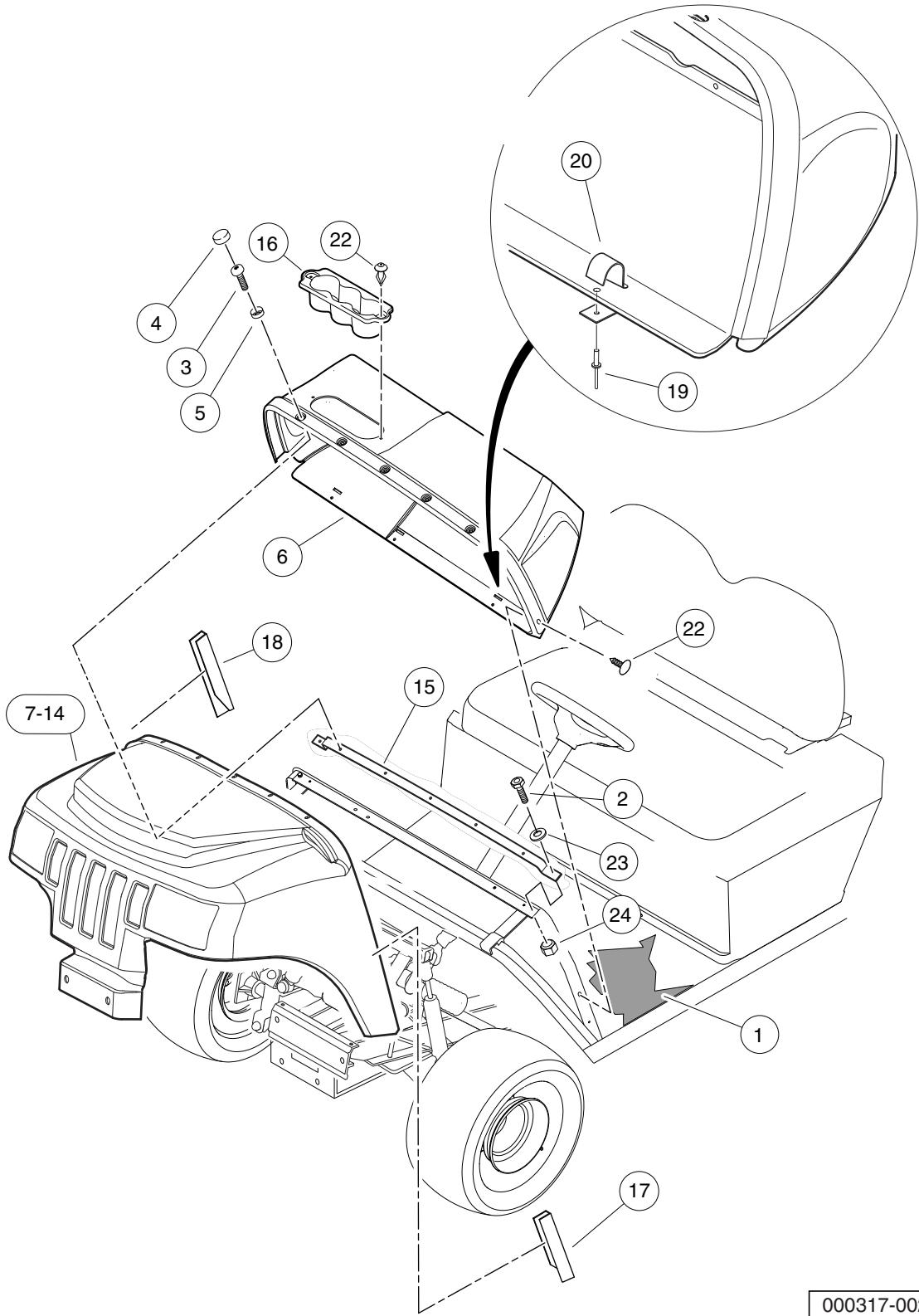
# BODY AND TRIM

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# FRONT BODY

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>101503202</u> | Floormat .....  | 1   |
| 2    | <u>101954301</u> | Screw, 1/4-20 X 0.75 Hex-Head Cap .....                       | 2   |
| 3    | <u>102025801</u> | Screw, 1/4-20 X .75 Torx Pn Hd .....                          | 5   |
| 4    | <u>102045001</u> | Cap, 1/4" Plastic Screw Head .....                            | 5   |
| 5    | <u>102048401</u> | Washer, 1/4 Id Scalloped Plast .....                          | 5   |
| 6    | <u>102766701</u> | Dash .....  | 1   |
| 7    | <u>102778501</u> | Cowl, Red .....   | 1   |
| 8    | <u>102778502</u> | Cowl, Green .....   | 1   |
| 9    | <u>102778503</u> | Cowl, Camouflage (Husqvarna) .....                            | 1   |
| 10   | <u>102778504</u> | Cowl, Classic Blue .....                                      | 1   |
| 11   | <u>102778505</u> | Cowl, XRT- Black .....  | 1   |
| 12   | <u>102778507</u> | Cowl, XRT- Camo Hard Wood HD (Standard camo for XRT850) ..... | 1   |
| 13   | N/A              | Cowl, XRT- Camo Max4 HD .....                                 | 1   |
| 14   | <u>102778509</u> | Cowl, XRT- Silver .....                                       | 1   |
| 15   | <u>102778601</u> | Support, Upper Cowl .....                                     | 1   |
| 16   | <u>102796701</u> | Object Holder .....   | 1   |
| 17   | <u>102822001</u> | Cowl Cover, Driver-Side .....                                 | 1   |
| 18   | <u>102822002</u> | Cowl Cover, Passenger-Side .....                              | 1   |
| 19   | <u>102828701</u> | Rivet .....   | 10  |
| 20   | <u>102857401</u> | Clip, Dash .....  | 3   |
| 21   | <u>102914301</u> | Push Pin, Black .....   | 2   |
| 22   | <u>102967901</u> | Rivet, Removable, Tuflok 1/4" .....                           | 2   |
| 23   | <u>332</u>       | Washer, 1/4 Type A Narrow Flat .....                          | 2   |
| 24   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....                            | 2   |

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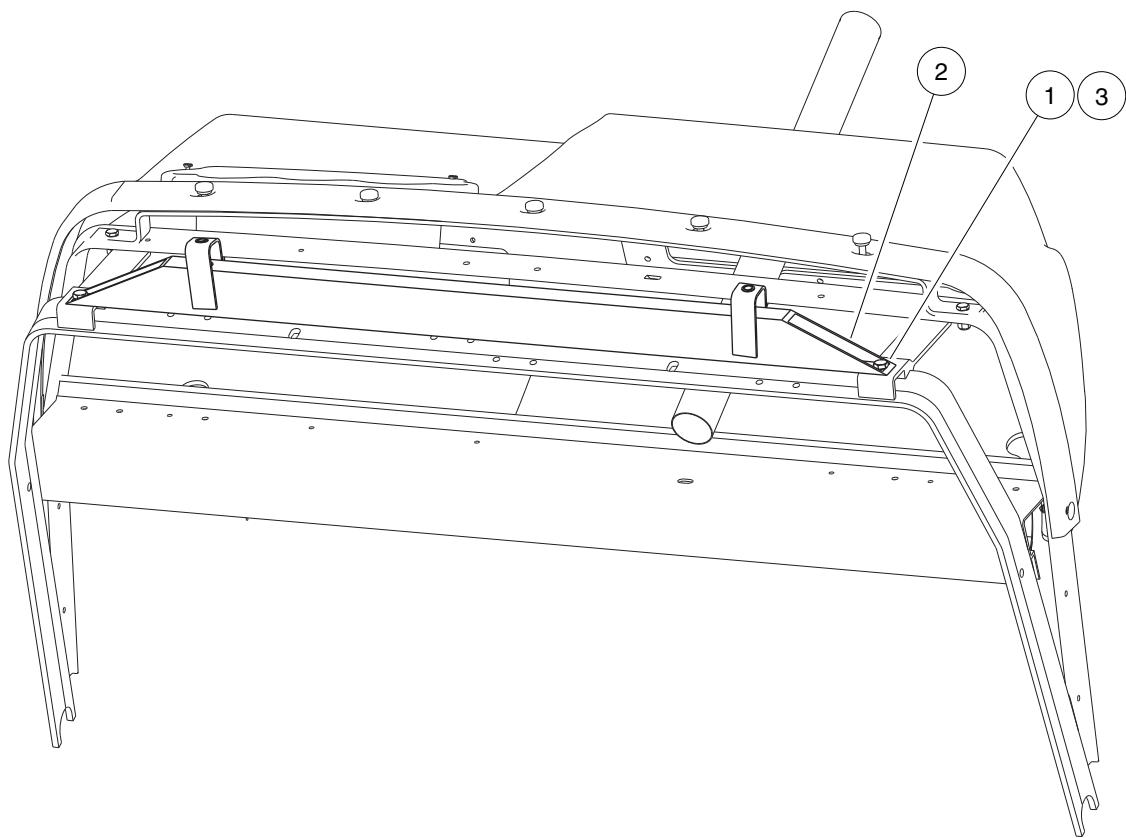
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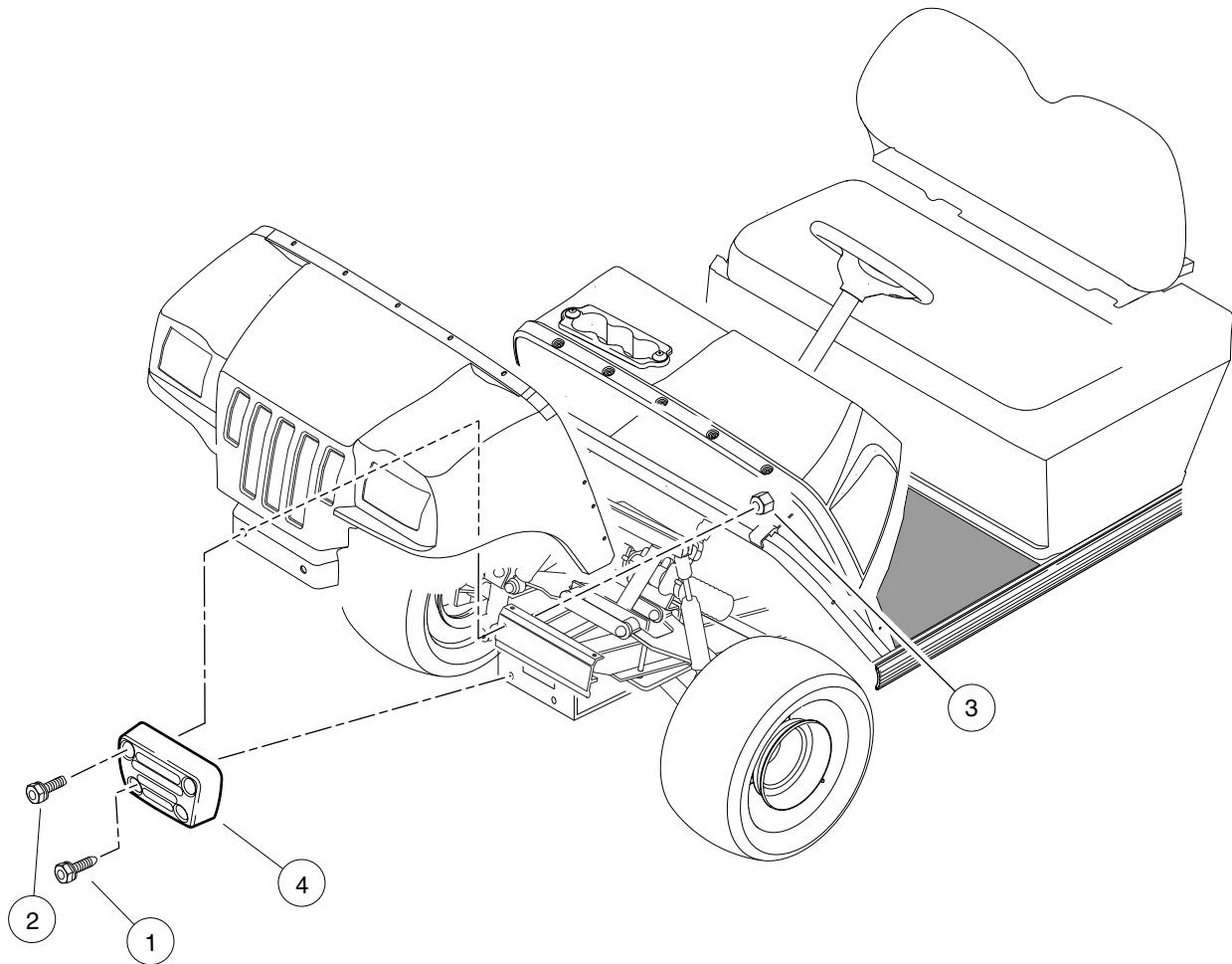
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000582-001

# CANOPY SUPPORT SYSTEM

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
| 1    | <u>102242101</u> | 1 2 3 4<br>Screw, 5/16-18 X 3/4 Hex-Head with Patch ..... | 2   |
| 2    | <u>103313301</u> | Asm, Brace, Canopy, Tube, Xrt .....                       | 1   |
| 3    | <u>1241</u>      | Washer, 5/16 Type A Flat .....                            | 1   |

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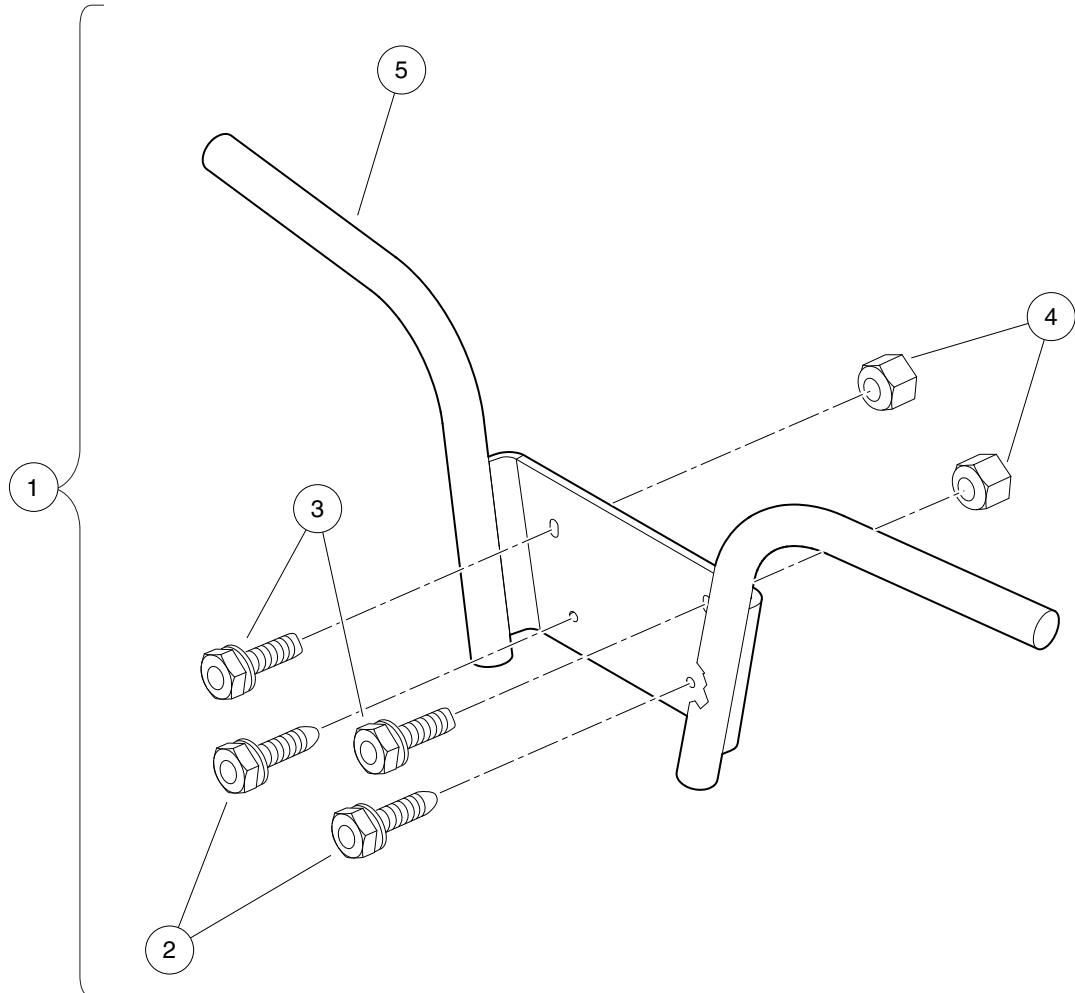
# BUMPER – XRT800 AND XRT800-E

| ITEM | PART NO.         | DESCRIPTION                                     | QTY |
|------|------------------|---|-----|
| 1    | <u>102289002</u> | 1 2 3 4<br>Screw, M8 X 1.25 X 30 Tri, Blk ..... | 2   |
| 2    | <u>102298240</u> | Bolt, Flange Head, M8-1.25 X 40 .....           | 2   |
| 3    | <u>102618601</u> | Lock Nut, Flg M8 X 1.25 Nylon .....             | 2   |
| 4    | <u>102830501</u> | Bumper, Cast .....                              | 1   |

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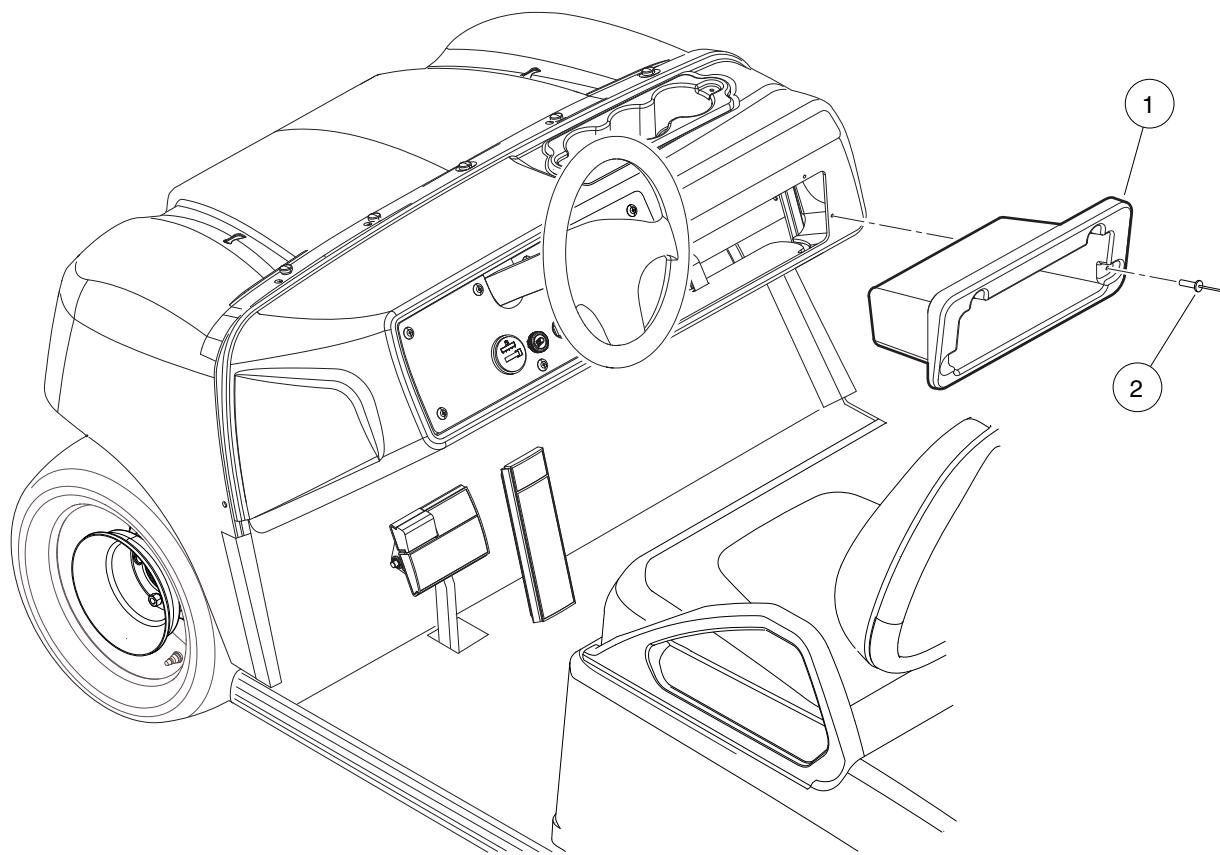
# BRUSH GUARD – HUV4210-GX

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | <b>1 2 3 4</b>                                      |     |
| 1    | <u>102852401</u> | Kit, Brush Guard (includes items 2 through 6) ..... | 1   |
| 2    | <u>102289002</u> | Screw, M8 X 1.25 X 30 Tri, Blk .....                | 2   |
| 3    | <u>102298240</u> | Bolt, Flange Head, M8-1.25 X 40 .....               | 2   |
| 4    | <u>102618601</u> | Lock Nut, Flg M8 X 1.25 Nylon .....                 | 2   |
| 5    | <u>102830201</u> | Guard, Brush .....                                  | 1   |
| 6    | N/A              | Instr, Brush Guard .....                            | 1   |

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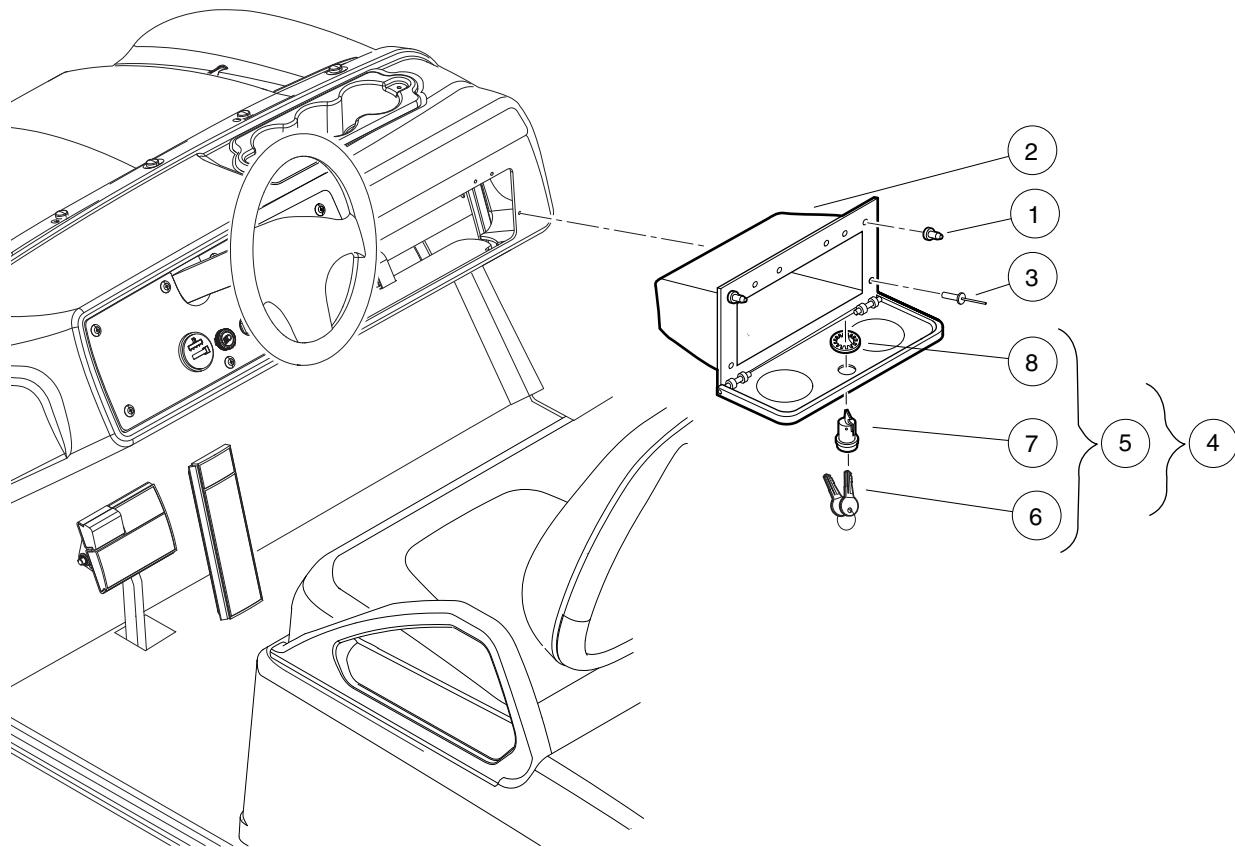
## DASH BOX – XRT800 AND XRT800-E

| ITEM | PART NO.         | DESCRIPTION                | QTY |
|------|------------------|----------------------------|-----|
| 1    | <u>102810301</u> | 1 2 3 4<br>Box, Dash ..... | 1   |
| 2    | <u>102828701</u> | Rivet .....                | 4   |

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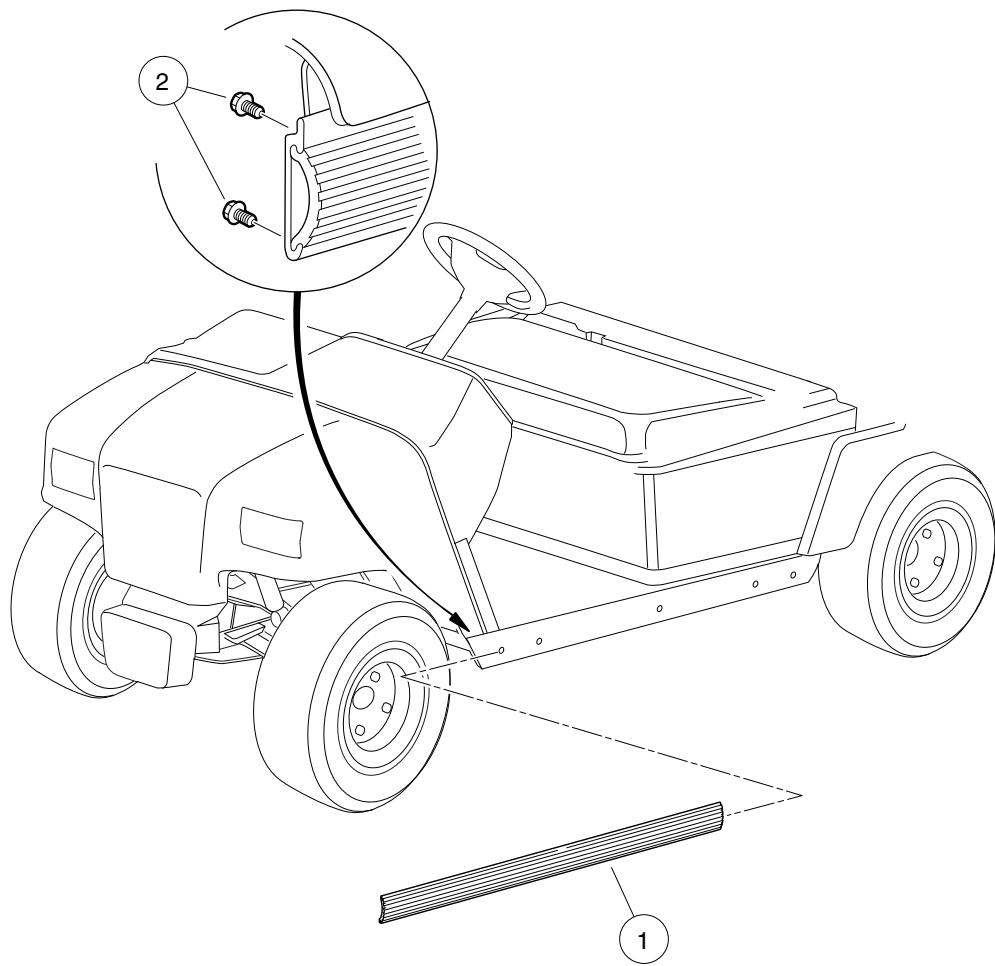
# GLOVE BOX – XRT810 AND XRT810-E

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | <u>1010436</u>   | Bumper, Rubber .....   | 2   |
| 2    | <u>102796501</u> | Glove Box .....  | 1   |
| 3    | <u>102828701</u> | Rivet .....  | 6   |
| 4    | <u>102959401</u> | Glove Box Lock / Key Kit (includes item 5) .....             | 1   |
| 5    | N/A              | Asm, Glove Box Lock / Key (includes items 6 through 8) ..... | 1   |
| 6    | N/A              | Key .....  | 2   |
| 7    | N/A              | Lock .....   | 1   |
| 8    | N/A              | Nut .....  | 1   |

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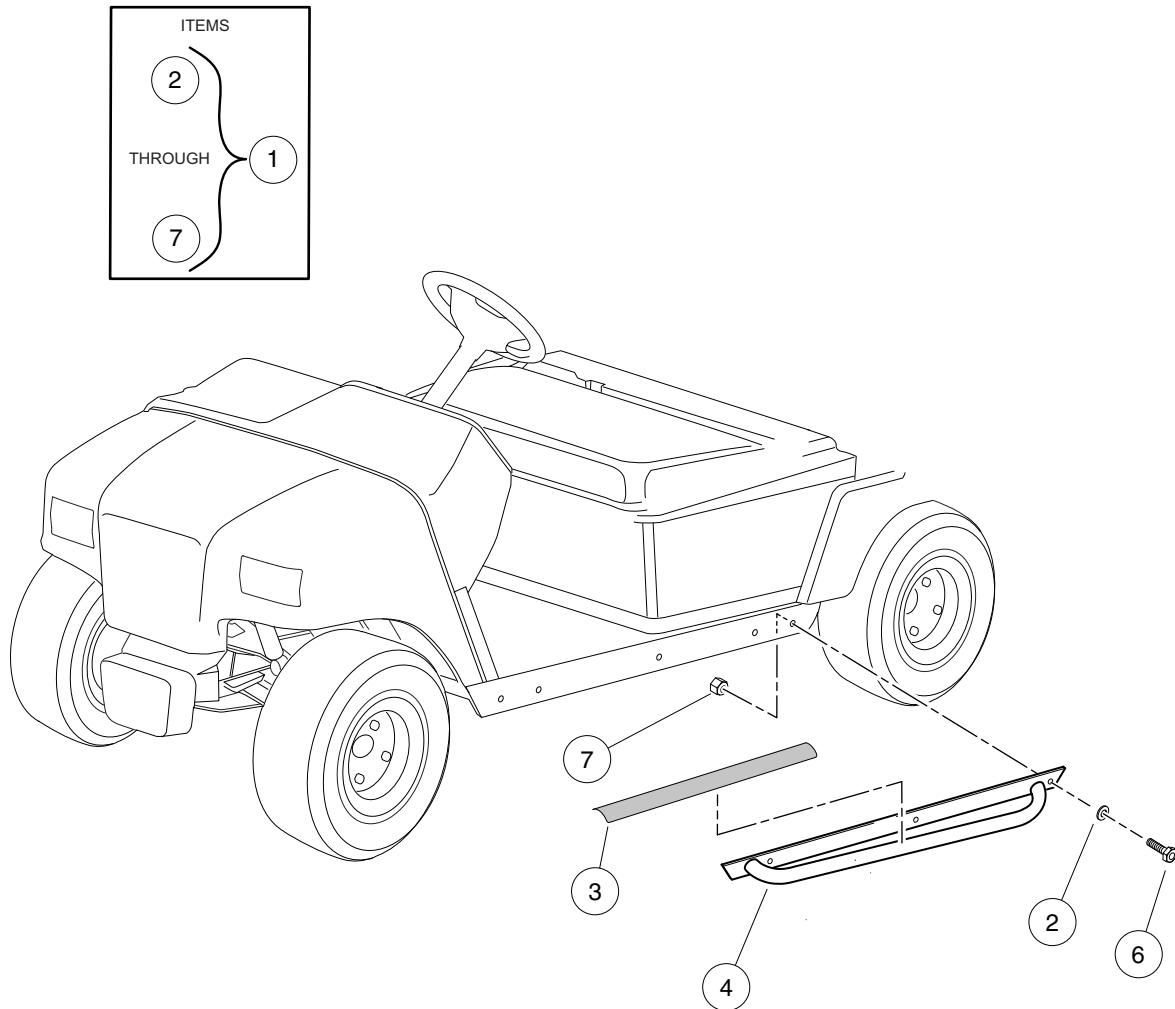
## SIDE TRIM – XRT800 AND XRT800-E

| ITEM | PART NO.         | DESCRIPTION                                 | QTY |
|------|------------------|---|-----|
| 1    | <u>1013983</u>   | 1 2 3 4<br>Bumper, Side Trim .....          | 2   |
| 2    | <u>102310701</u> | Screw, #8-18 x 0.375, Hex-Head Washer ..... | 8   |

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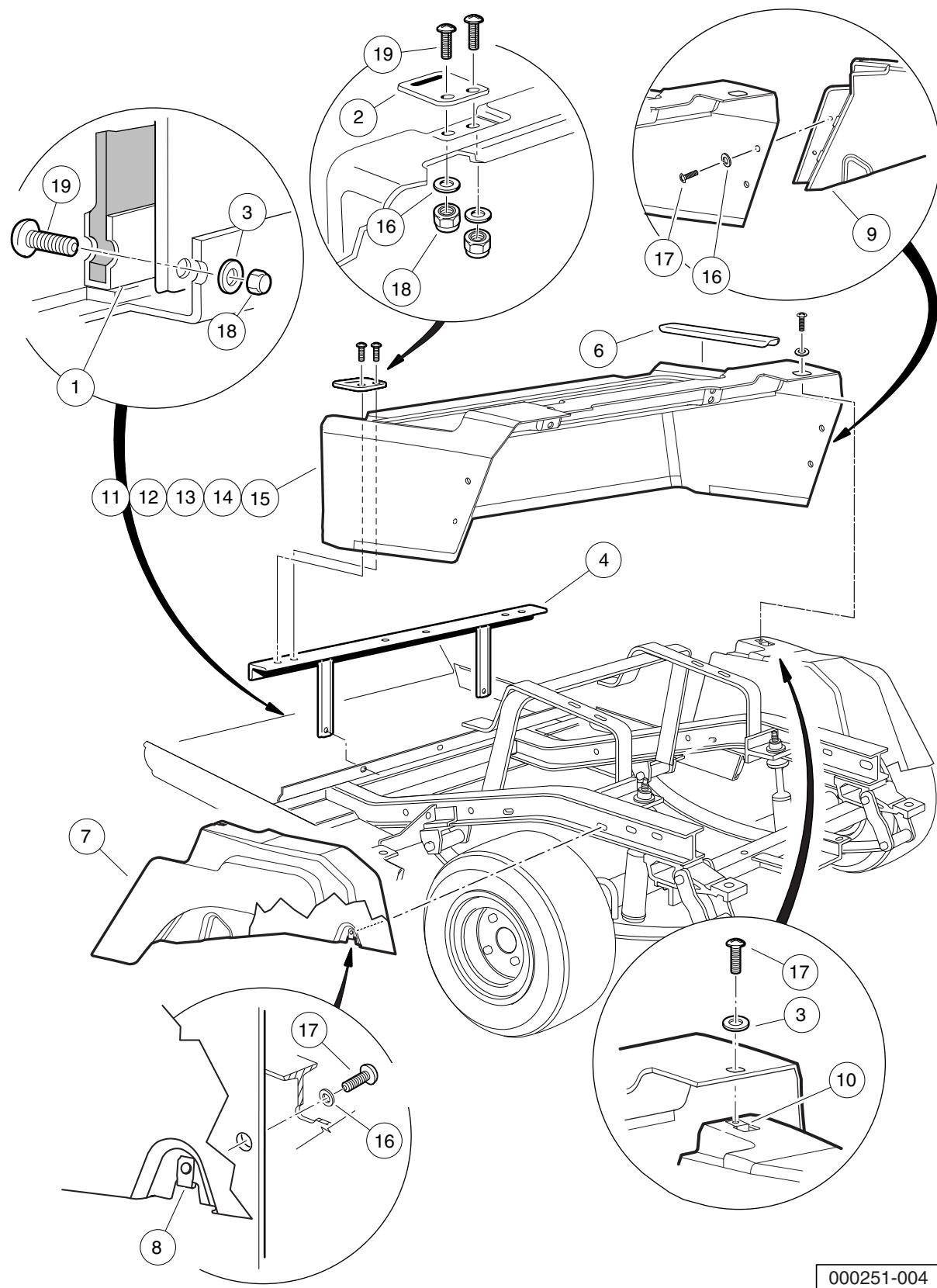
# NERF BAR – XRT810 AND XRT810-E

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | <u>102829802</u> | Kit, Nerf Bar (black) (includes items 2 through 7) ..... | 1   |
| 2    | <u>1011990</u>   | Washer, 3/8 Flat .....                                   | 6   |
| 3    | <u>102355102</u> | Tape, Non-skid .....                                     | 2   |
| 4    | <u>102829703</u> | Nerf Bar Assy, Driver .....                              | 1   |
| 5    | <u>102829704</u> | Nerf Bar Assy, Passngr .....                             | 1   |
| 6    | 320              | Screw, 3/8-16 X 1.00 Hex-Head Cap .....                  | 6   |
| 7    | <u>8754</u>      | Locknut, 3/8-16 Hex .....                                | 6   |

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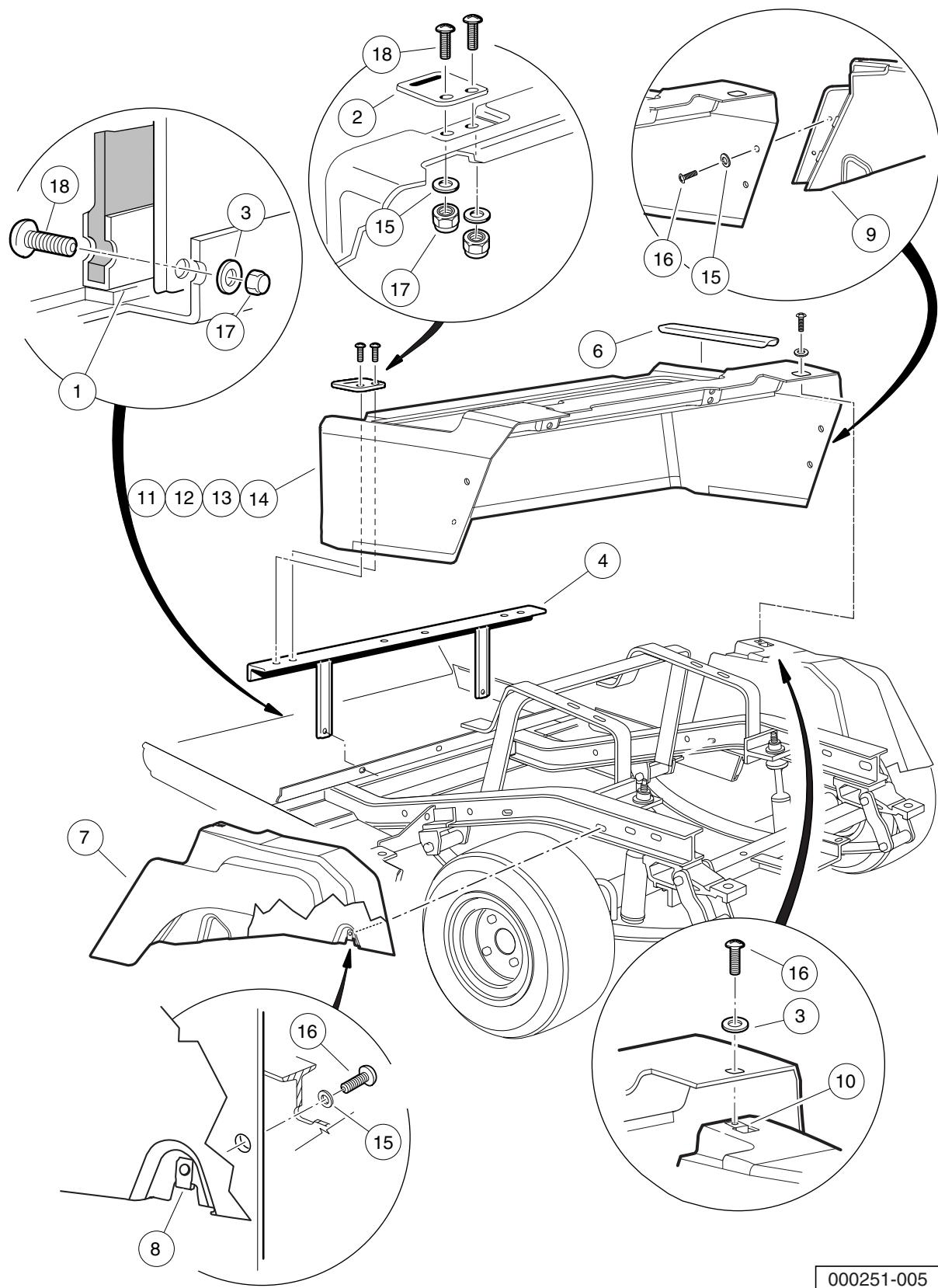
# REAR BODY AND FENDER – GASOLINE VEHICLE

| ITEM | PART NO.         | DESCRIPTION                                     | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>1010993</u>   | Body Kick Plate .....                           | 1   |
| 2    | <u>1012412</u>   | Body, Hinge Plate .....                         | 2   |
| 3    | <u>1014306</u>   | Washer, 1/4" Type B Flat .....                  | 8   |
| 4    | <u>1017141</u>   | Body Support Weldment .....                     | 1   |
| 5    | <u>101855801</u> | Cable Retainer .....                            | 1   |
| 6    | <u>102221201</u> | Wear Pad .....                                  | 2   |
| 7    | <u>102777601</u> | Fender, Driver Side (includes item 8) .....     | 1   |
| 8    | <u>1016952</u>   | U-Nut, 1/4-20 .....                             | 4   |
| 9    | <u>102777602</u> | Fender, Passenger Side (includes item 10) ..... | 1   |
| 10   | <u>1016952</u>   | U-Nut, 1/4-20 .....                             | 4   |
| 11   | <u>102796801</u> | Body, Rear, Gas, Red .....                      | 1   |
| 12   | <u>102796802</u> | Body, Rear, Gas, Orange .....                   | 1   |
| 13   | <u>102796803</u> | Body, Rear, Gas, Green .....                    | 1   |
| 14   | <u>102796804</u> | Body, Rear, Gas, Classic Blue .....             | 1   |
| 15   | <u>102796805</u> | Body, Rear, Gas, Olive Green .....              | 1   |
| 16   | <u>332</u>       | Washer, 1/4 Type A Narrow Flat .....            | 6   |
| 17   | <u>7847</u>      | Screw, 1/4-20 X 0.75 Hex-Head Cap .....         | 8   |
| 18   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....              | 6   |
| 19   | <u>8251</u>      | Screw, 1/4-20 X 1.0 Truss-Head Machine .....    | 6   |

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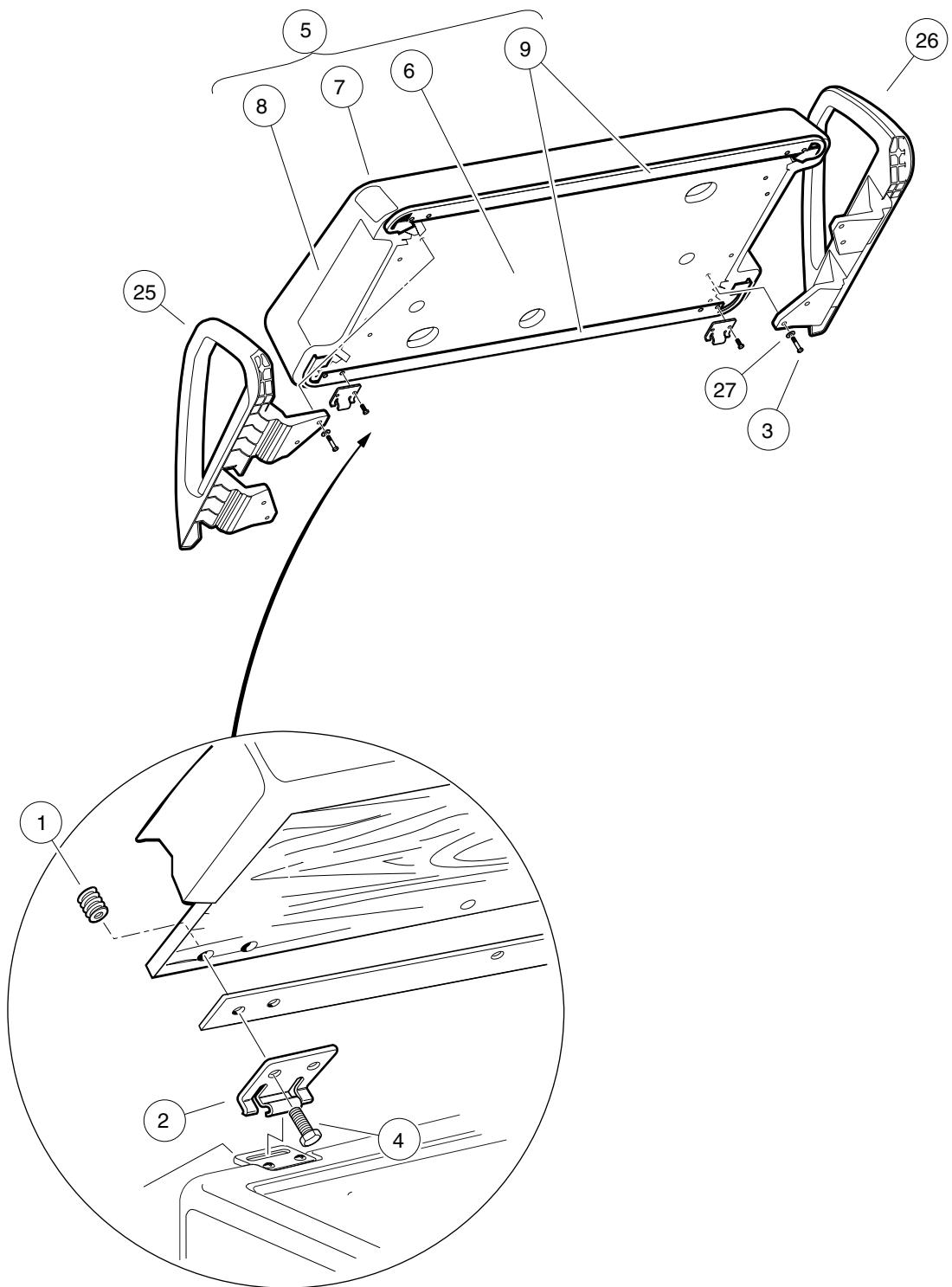
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000251-005

# REAR BODY AND FENDER – ELECTRIC VEHICLE

| ITEM | PART NO.         | DESCRIPTION                                     | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>1010993</u>   | Body Kick Plate .....                           | 1   |
| 2    | <u>1012412</u>   | Body, Hinge Plate .....                         | 2   |
| 3    | <u>1014306</u>   | Washer, 1/4" Type B Flat .....                  | 8   |
| 4    | <u>1017141</u>   | Body Support Weldment .....                     | 1   |
| 5    | <u>101855801</u> | Cable Retainer .....                            | 1   |
| 6    | <u>102221201</u> | Wear Pad .....                                  | 2   |
| 7    | <u>102777601</u> | Fender, Driver Side (includes item 8) .....     | 1   |
| 8    | <u>1016952</u>   | U-Nut, 1/4-20 .....                             | 4   |
| 9    | <u>102777602</u> | Fender, Passenger Side (includes item 10) ..... | 1   |
| 10   | <u>1016952</u>   | U-Nut, 1/4-20 .....                             | 4   |
| 11   | <u>102818301</u> | Body, Rear, Electric, Red .....                 | 1   |
| 12   | <u>102818302</u> | Body, Rear, Electric, Orange .....              | 1   |
| 13   | <u>102818303</u> | Body, Rear, Electric, Green .....               | 1   |
| 14   | <u>102818305</u> | Body, Rear, Electric, Olive Green .....         | 1   |
| 15   | <u>332</u>       | Washer, 1/4 Type A Narrow Flat .....            | 6   |
| 16   | <u>7847</u>      | Screw, 1/4-20 X 0.75 Hex-Head Cap .....         | 8   |
| 17   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....              | 6   |
| 18   | <u>8251</u>      | Screw, 1/4-20 X 1.0 Truss-Head Machine .....    | 6   |

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000364-003

# FRONT SEAT BOTTOM AND ARMRESTS

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | 1010543          | Insert - Wood .....  | 4   |
| 2    | <u>1011652</u>   | Hinge Plate .....  | 2   |
| 3    | 1016916          | Screw, 1/4-20 X 1.50 Hex-Head Cap .....                          | 8   |
| 4    | <u>101954301</u> | Screw, 1/4-20 X 0.75 Hex-Head Cap .....                          | 4   |
| 5    | <u>102174201</u> | Seat Bottom Assembly, Buff (includes items 6 through 9) .....    | 1   |
| 6    | N/A              | Plywood Assy .....   | 1   |
| 7    | <u>101998211</u> | Vinyl Cover Seat Btm - Buffsvc .....                             | 1   |
| 8    | N/A              | Foam, Seat .....   | 1   |
| 9    | <u>101998501</u> | Gasket, Seat .....   | 2   |
| 10   | <u>102174202</u> | Seat Bottom Assembly, White (includes items 11 through 14) ..... | 1   |
| 11   | N/A              | Plywood Assy .....   | 1   |
| 12   | <u>101998212</u> | Vinyl Cover, Seat Bottom, White .....                            | 1   |
| 13   | N/A              | Foam, Seat .....   | 1   |
| 14   | <u>101998501</u> | Gasket, Seat .....   | 2   |
| 15   | <u>102174204</u> | Seat Bottom Assembly, Black (includes items 16 through 19) ..... | 1   |
| 16   | N/A              | Plywood Assy .....   | 1   |
| 17   | <u>101998214</u> | Vinyl Cover, Seat Bottom, Black .....                            | 1   |
| 18   | N/A              | Foam, Seat .....   | 1   |
| 19   | <u>101998501</u> | Gasket, Seat .....   | 2   |
| 20   | <u>102174205</u> | Seat Bottom Assembly, Gray (includes items 21 through 24) .....  | 1   |
| 21   | N/A              | Plywood Assy .....   | 1   |
| 22   | <u>101998215</u> | Vinyl Cover, Seat Bottom, Gray .....                             | 1   |
| 23   | N/A              | Foam, Seat .....   | 1   |
| 24   | <u>101998501</u> | Gasket, Seat .....   | 2   |
| 25   | <u>103246701</u> | Hip Restraint, Drvr Side .....                                   | 1   |
| 26   | <u>103246801</u> | Hip Restraint, Pass Side .....                                   | 1   |
| 27   | <u>332</u>       | Washer, 1/4 Type A Narrow Flat .....                             | 8   |

Note: Sub-components contained in items 10, 15, and 20 are the same as those shown for item 5, except for the vinyl seat covers.

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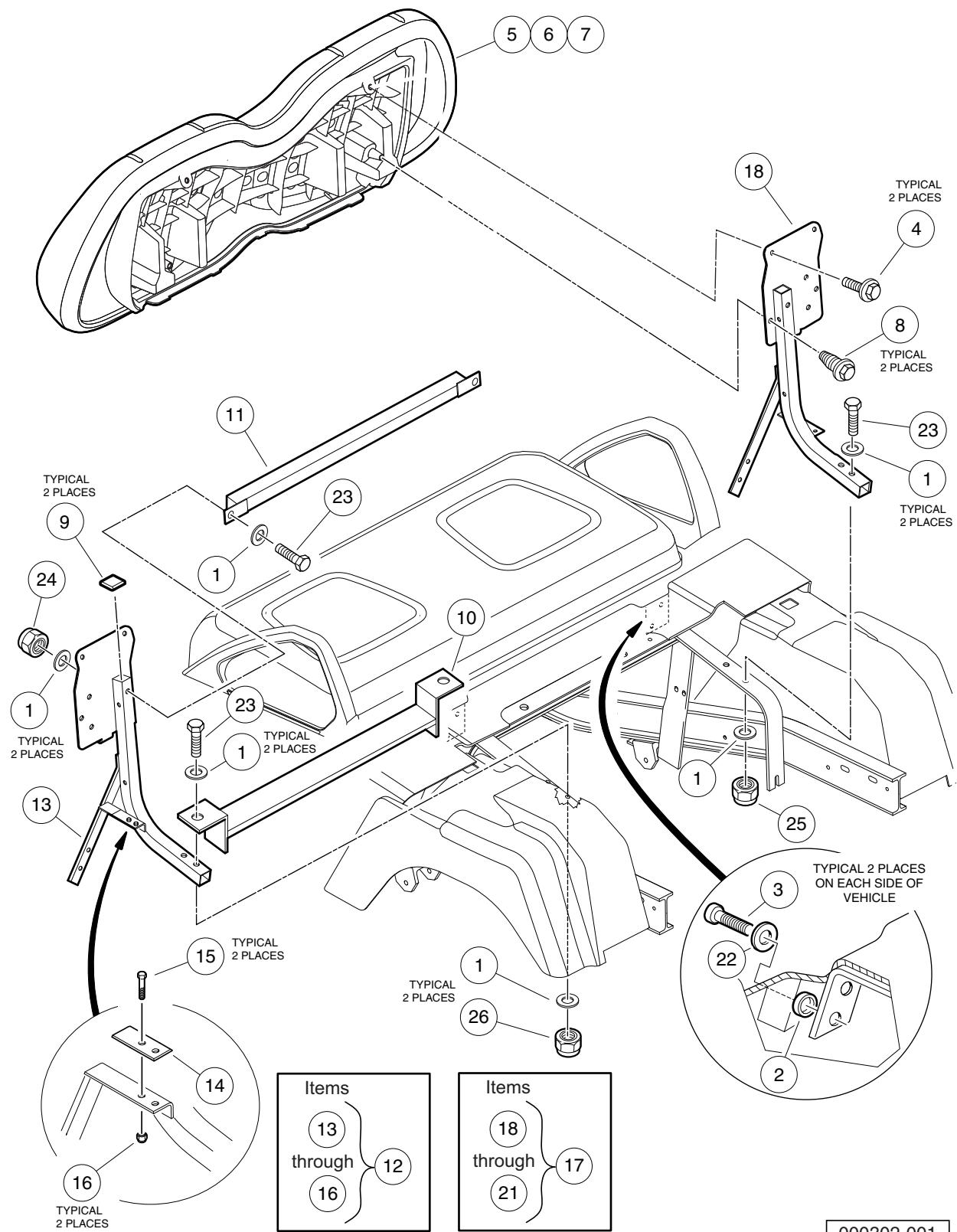
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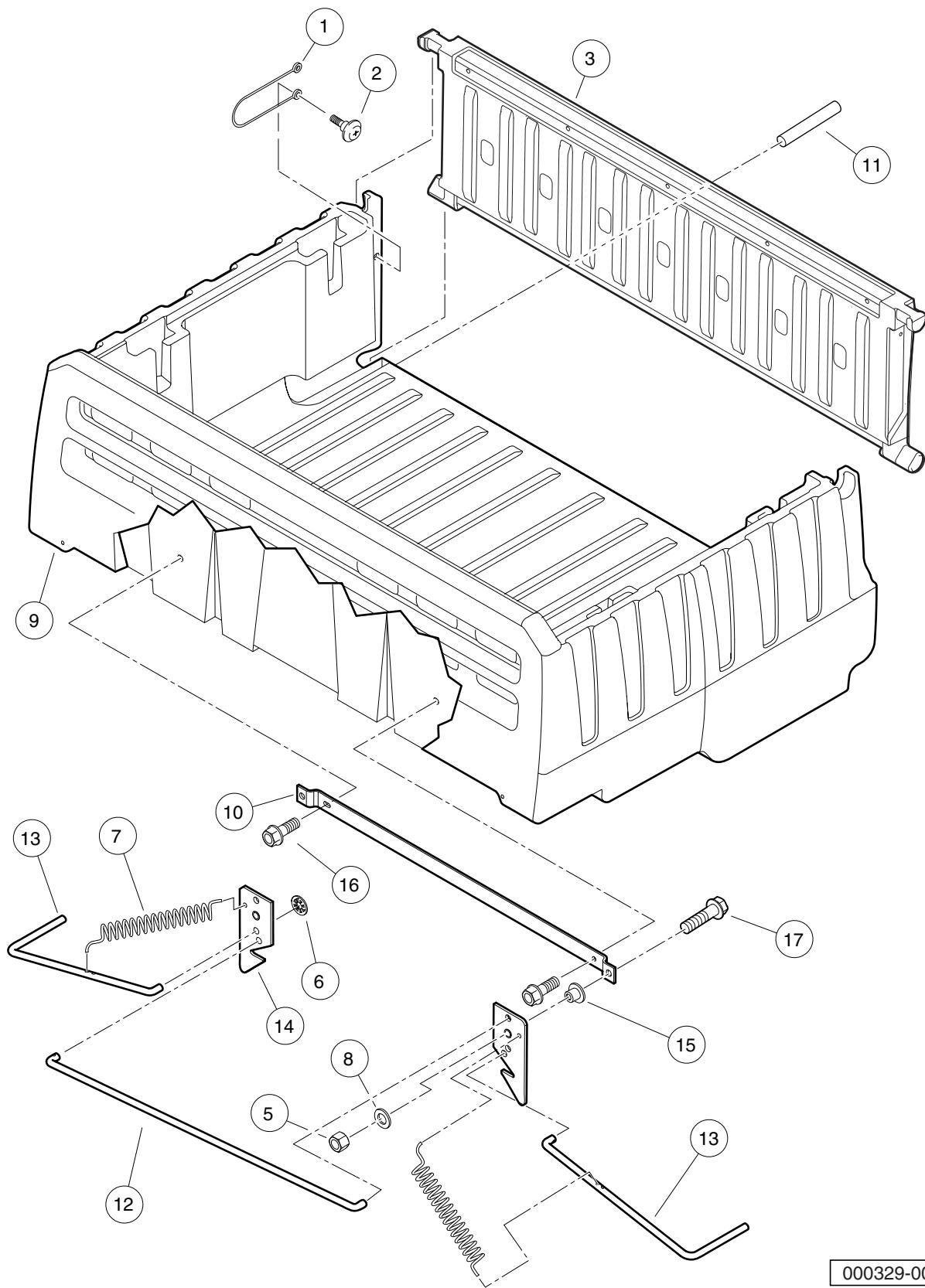
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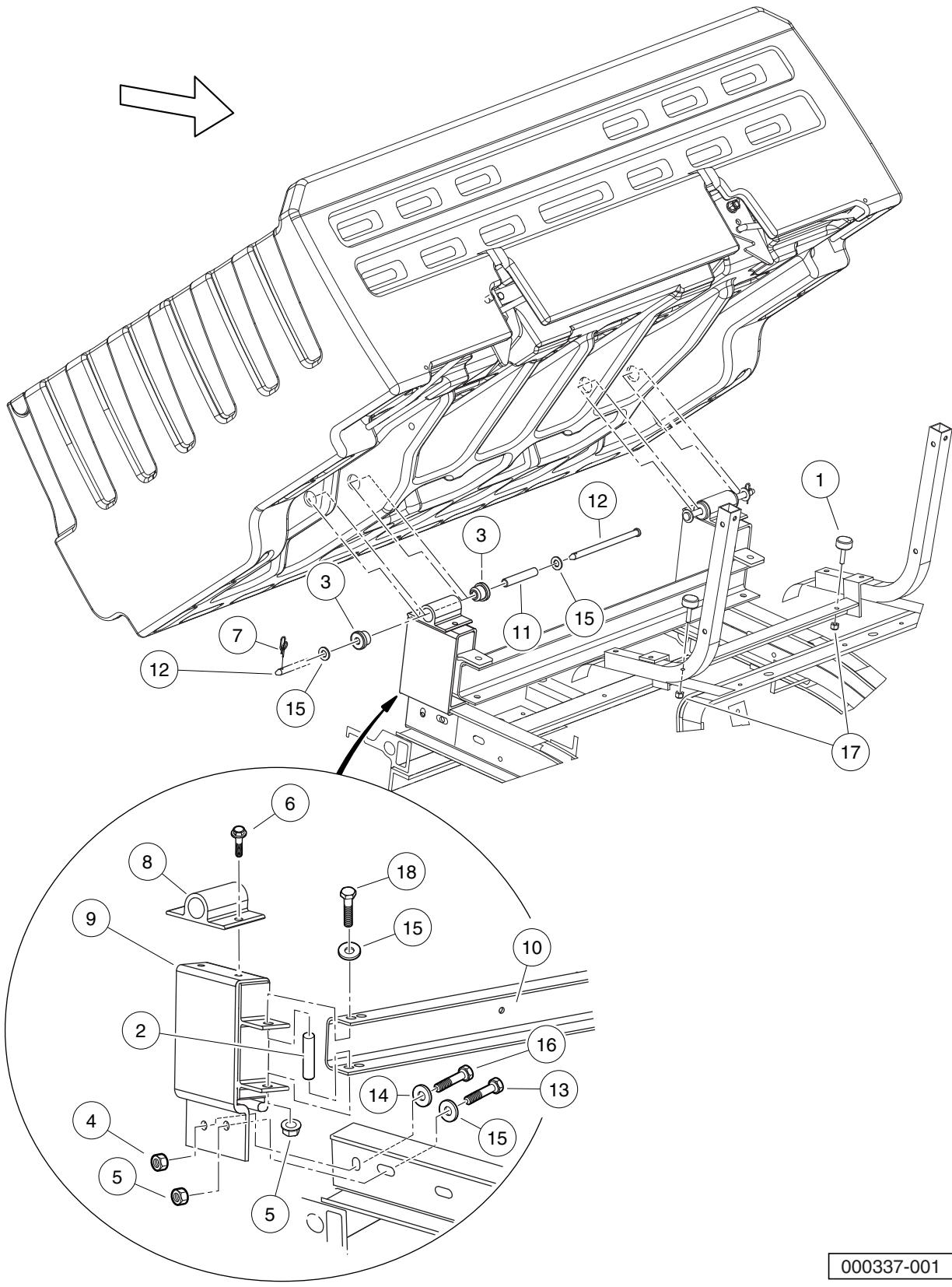
# SEAT BACK

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 1   |
| 1    | <u>1011931</u>   | Washer, 1/4 Flat .....  | 12  |
| 2    | <u>1017774</u>   | Body Spacer .....   | 4   |
| 3    | <u>101910401</u> | Screw, 5/16-18 X 1.25 Thrd Frm .....                                  | 4   |
| 4    | <u>102296530</u> | Screw - M6 X 1.0 X 30 Sems .....                                      | 2   |
| 5    | <u>102503221</u> | Service Backrest Asm, Beige .....                                     | 1   |
| 6    | <u>102503222</u> | Service Backrest Asm, White .....                                     | 1   |
| 7    | <u>102503224</u> | Service Backrest Asm, Gray .....                                      | 1   |
| 8    | <u>102544201</u> | Screw, M6 Hex .....   | 2   |
| 9    | <u>102581201</u> | Plug, Square - 25.4 mm .....  | 2   |
| 10   | <u>102796101</u> | Weldment, Bed Support .....   | 1   |
| 11   | <u>102816201</u> | Seat Support, Cross Brace .....                                       | 1   |
| 12   | <u>102913101</u> | Seat Support W/striker, Drv (includes items 13 through 16) .....      | 1   |
| 13   | <u>102796301</u> | Seat Support, Driver-Side .....                                       | 1   |
| 14   | <u>102840301</u> | Striker Plate .....   | 1   |
| 15   | <u>7847</u>      | Screw, 1/4-20 X 0.75 Hex-Head Cap .....                               | 2   |
| 16   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....                                    | 2   |
| 17   | <u>102913102</u> | Support, Seat, Right (passenger) (includes items 18 through 21) ..... | 1   |
| 18   | <u>102796302</u> | Seat Support, Passenger-Side .....                                    | 1   |
| 19   | <u>102840301</u> | Striker Plate .....   | 1   |
| 20   | <u>7847</u>      | Screw, 1/4-20 X 0.75 Hex-Head Cap .....                               | 2   |
| 21   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....                                    | 2   |
| 22   | <u>1241</u>      | Washer, 5/16 Type A Flat .....  | 4   |
| 23   | <u>7311</u>      | Screw, 1/4-20 X 2.00 Hex-Head Cap .....                               | 6   |
| 24   | <u>7473</u>      | Locknut, 5/16-18 Nylon Insert .....                                   | 2   |
| 25   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....                                    | 6   |
| 26   | <u>8963</u>      | Screw, 5/16-18 X 1.75 Hex-Head Cap .....                              | 2   |

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# CARGO BED

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 1   |
| 1    | <u>102779001</u> | Lanyard, Tailgate .....   | 2   |
| 2    | <u>102779401</u> | Bolt Lanyard .....  | 2   |
| 3    | <u>102779501</u> | Tailgate .....  | 1   |
| 4    | <u>103189901</u> | Bed Assembly (includes items 5 through 17) .....                | 1   |
| 5    | <u>1010138</u>   | Locknut, 3/8-16 Dimpled .....                                   | 2   |
| 6    | <u>1013876</u>   | Pushnut, 3/8 .....  | 4   |
| 7    | N/A              | Extension, Spring Latch .....                                   | 2   |
| 8    | N/A              | Washer, 3/8 Flat Type A .....                                   | 2   |
| 9    | N/A              | Bed .....   | 1   |
| 10   | N/A              | Support, Latch Link .....                                       | 1   |
| 11   | N/A              | Pin, Support .....  | 2   |
| 12   | N/A              | Rod, Long Link .....  | 1   |
| 13   | N/A              | Rod, Bed Lift, Short Bent .....                                 | 2   |
| 14   | N/A              | Catch, Tilt Bed .....   | 2   |
| 15   | N/A              | Bearing, Bronze, 1/2x9/32 .....                                 | 2   |
| 16   | 304              | Screw, 1/4-20 X 1.0 Hex-Head Cap .....                          | 2   |
| 17   | 320              | Screw, 3/8-16 X 1.00 Hex-Head Cap .....                         | 1   |
| 18   | <u>103317501</u> | Kit, Plastic Bed Box Latch (includes items 19 through 22) ..... | 1   |
| 19   | <u>1010545</u>   | Screw, Hex Washer Head 1/4-14 X .75 .....                       | 2   |
| 20   | <u>1011578</u>   | Washer, 5/16 Type B Flat .....                                  | 2   |
| 21   | 103293501        | Spring, Tilt Latch 3.4 Lb/in .....                              | 2   |
| 22   | 103317601        | Instr, Bed Box Field Kit .....                                  | 1   |

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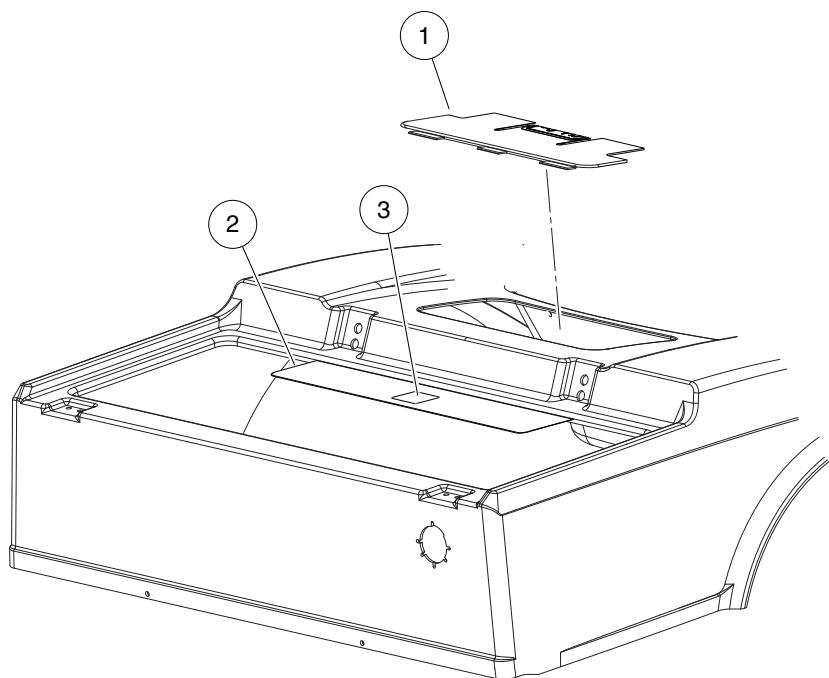
# BED HINGE

| ITEM | PART NO.         | DESCRIPTION                             | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4                                 |     |
| 1    | <u>1010878</u>   | Bumper, Rubber .....                    | 2   |
| 2    | <u>1012303</u>   | Bushing, Steel .....                    | 2   |
| 3    | <u>1015583</u>   | Bushing, Urethane .....                 | 4   |
| 4    | <u>101835601</u> | Locknut, 1/4-20 Hex Whiz .....          | 2   |
| 5    | <u>102065901</u> | Locknut, 3/8-16 Flanged Dimple .....    | 4   |
| 6    | <u>102289001</u> | Screw, M8X1.25X30, Hex .....            | 4   |
| 7    | <u>102289301</u> | Rue Ring - 1/2" .....                   | 2   |
| 8    | <u>102797201</u> | Hinge, Roto Bed .....                   | 2   |
| 9    | <u>102820301</u> | Support, Hinge .....                    | 2   |
| 10   | <u>102820501</u> | Stiffener, Bed Support .....            | 1   |
| 11   | <u>102821101</u> | Bushing, Steel .....                    | 2   |
| 12   | <u>102823201</u> | Pin, Clevis, 3/8 .....                  | 2   |
| 13   | <u>320</u>       | Screw, 3/8-16 X 1.00 Hex-Head Cap ..... | 2   |
| 14   | <u>332</u>       | Washer, 1/4 Type A Narrow Flat .....    | 2   |
| 15   | <u>334</u>       | Washer, 3/8 Type A Flat .....           | 8   |
| 16   | <u>7847</u>      | Screw, 1/4-20 X 0.75 Hex-Head Cap ..... | 2   |
| 17   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....      | 2   |
| 18   | <u>8755</u>      | Screw, 3/8-16 X 3.375 Hex Cap .....     | 2   |

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# ACCESS PANEL AND HEAT SHIELD

| ITEM | PART NO.         | DESCRIPTION                                | QTY |
|------|------------------|--|-----|
| 1    | N/A              | 1 2 3 4<br>Access Panel - Black, Cut ..... | 1   |
| 2    | <u>101806901</u> | Shield, Heat .....                         | 1   |
| 3    | <u>101960501</u> | Decal, Rotating Parts/Hot Manifold .....   | 1   |

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# **WHEELS AND TIRES**

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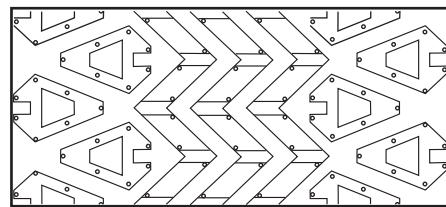
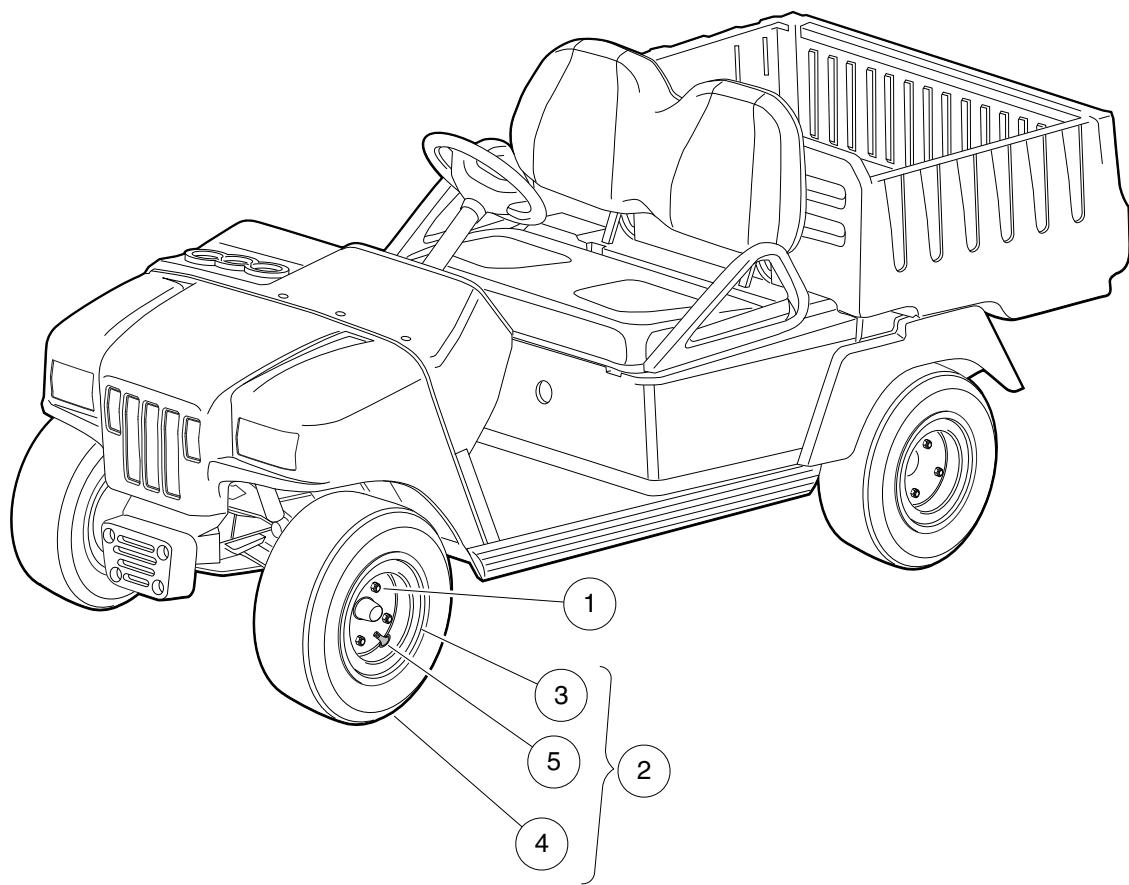
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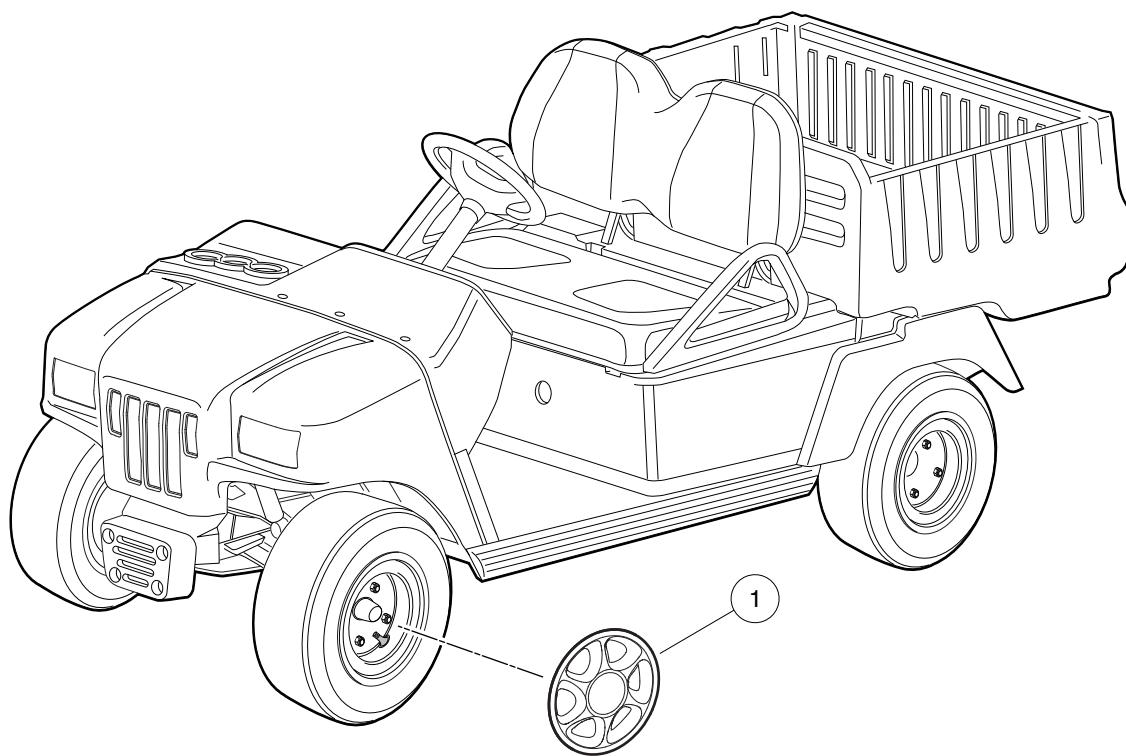
## WHEELS AND TIRES

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | <u>1010984</u>   | .500-20 Unf Lug Nut .....                                      | 16  |
| 2    | <u>102819101</u> | Tire Assembly, All Trail II (includes items 3 through 5) ..... | 4   |
| 3    | <u>102815801</u> | Wheel Rim, Gray .....  | 1   |
| 4    | <u>102815901</u> | Tire, Unmounted, All Trail II .....                            | 1   |
| 5    | <u>7310</u>      | Valve Stem .....   | 1   |

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000318-002

## HUBCAP – XRT810 AND XRT810-E

| ITEM | PART NO.         | DESCRIPTION                                | QTY |                                  |
|------|------------------|--|-----|----------------------------------|
| 1    | <u>102861401</u> | 1 2 3 4<br>Wheel Cover, Chrome Elite ..... | 4   | <b>2</b><br><b>G</b><br><b>E</b> |

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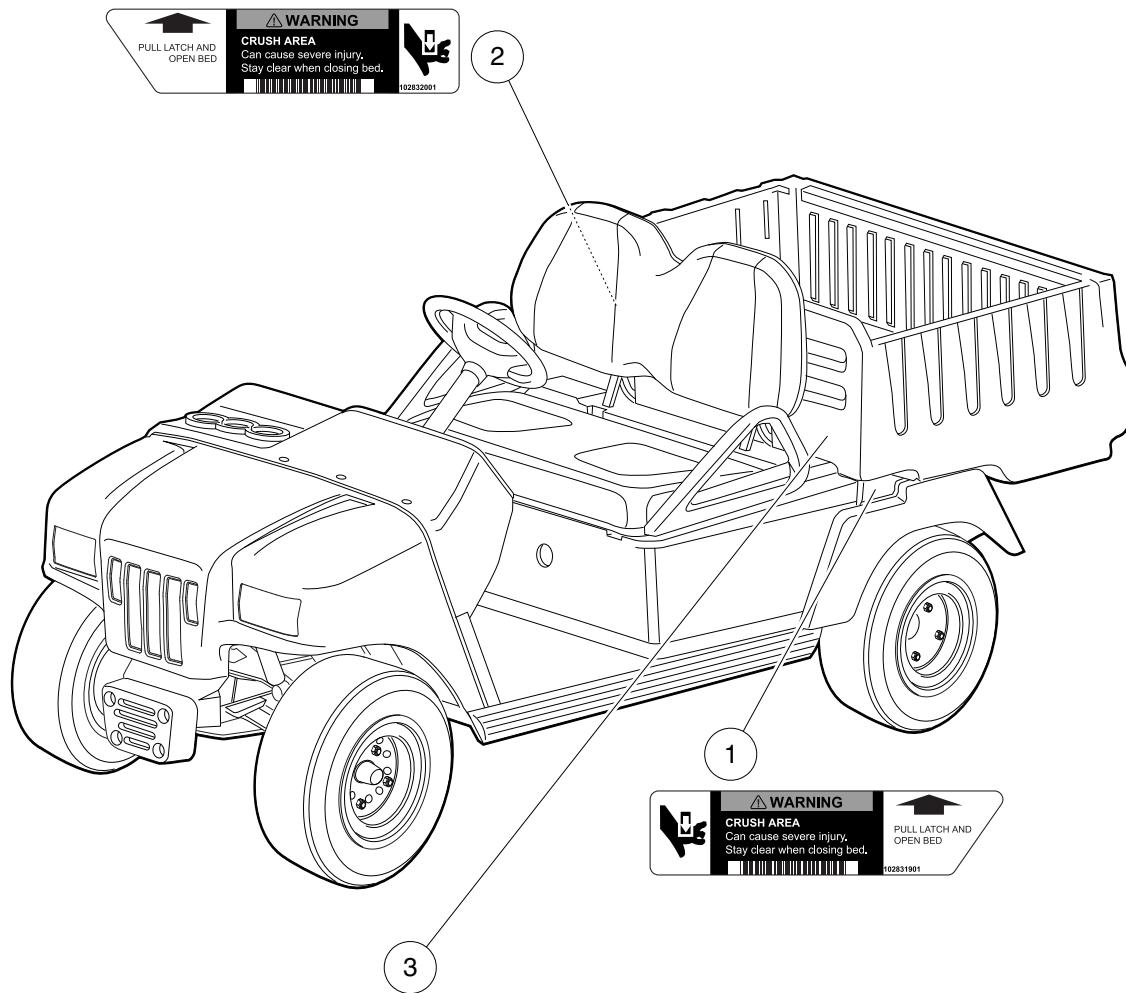
# **DECALS**

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**3****G****E****NOTICE**

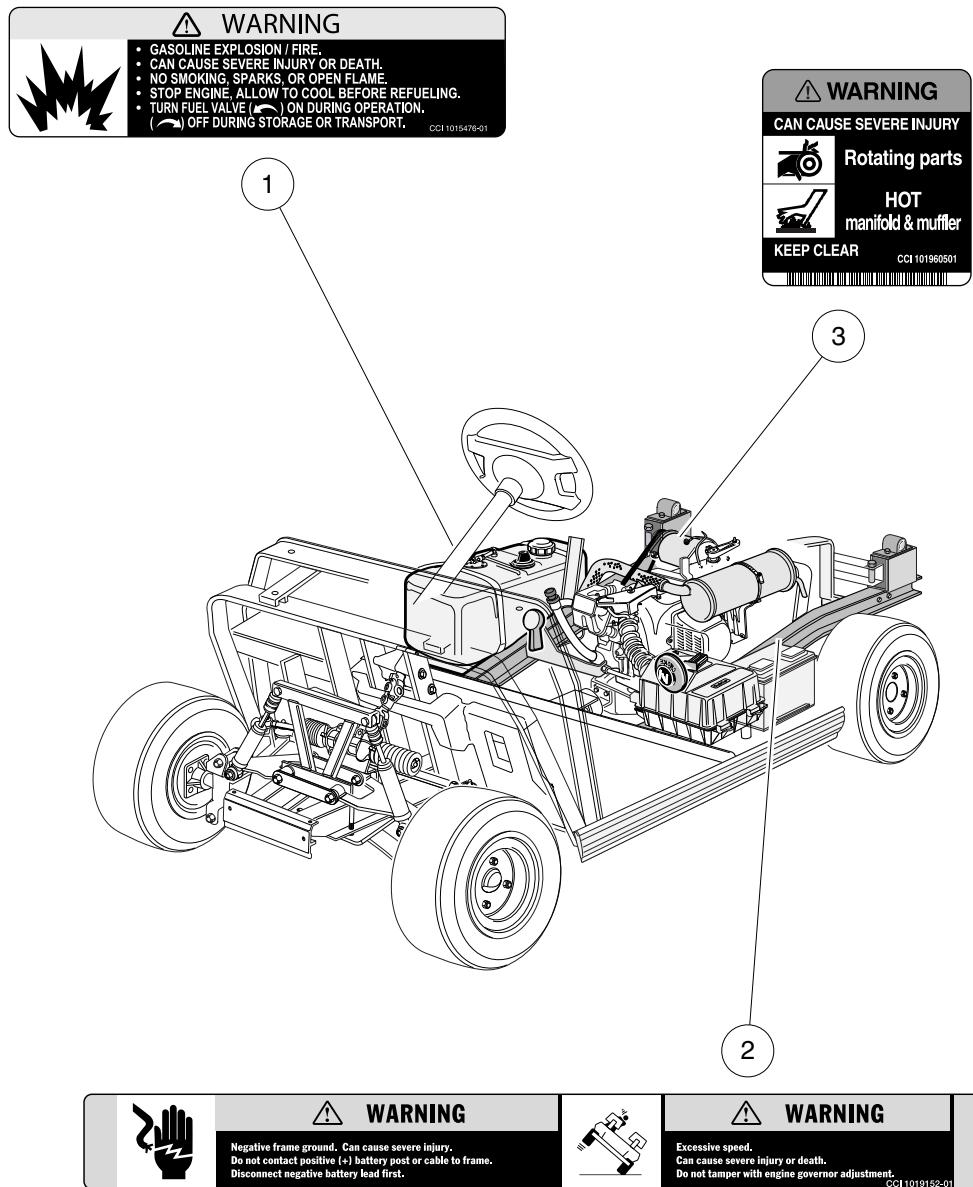
- THE OWNER/OPERATOR should maintain, lubricate, adjust, and operate the vehicle as detailed in the vehicle owners manual.

CCI 102833301

000225-002

## SAFETY DECALS – GASOLINE VEHICLES

| ITEM | PART NO.         | DESCRIPTION  | QTY |          |
|------|------------------|--|-----|----------|
| 1    | <u>102831901</u> | 1 2 3 4<br>Decal, Crush Warning, Driver-Side ..... | 1   | <b>3</b> |
| 2    | <u>102832001</u> | Decal, Crush Warning, Passenger-Side .....         | 1   | <b>G</b> |
| 3    | <u>102833301</u> | Decal, Maintenance .....                           | 1   | <b>E</b> |

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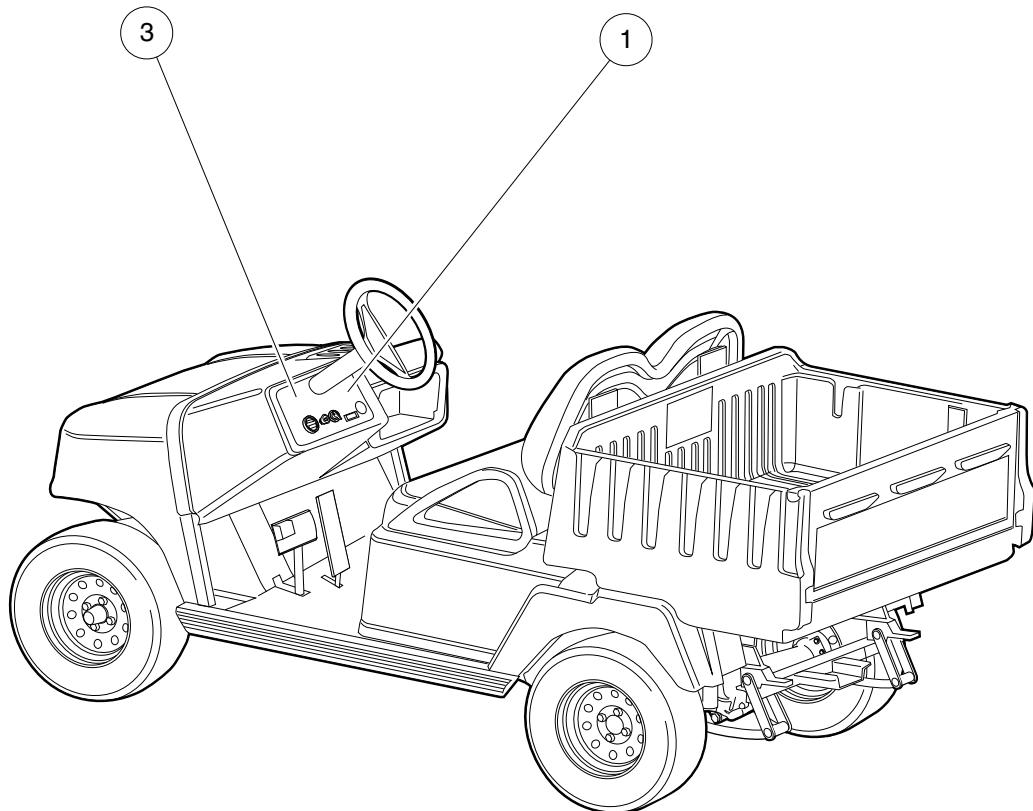
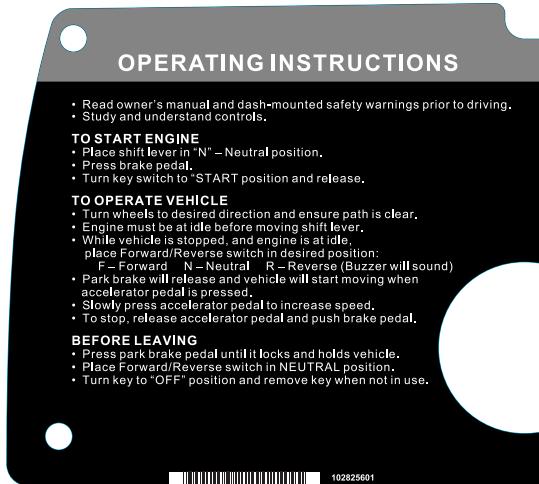
## SAFETY DECALS – GASOLINE VEHICLES, CONTINUED

| ITEM | PART NO.         | DESCRIPTION   | QTY |          |
|------|------------------|---|-----|----------|
| 1    | <u>101547601</u> | 1 2 3 4<br>Decal, Gasoline Explosion/Fire Warning ..... | 1   | <b>3</b> |
| 2    | <u>101915201</u> | Decal, Frame Ground and Governor Warning .....          | 1   | <b>G</b> |
| 3    | <u>101960501</u> | Decal, Rotating Parts/Hot Manifold .....                | 1   | <b>E</b> |

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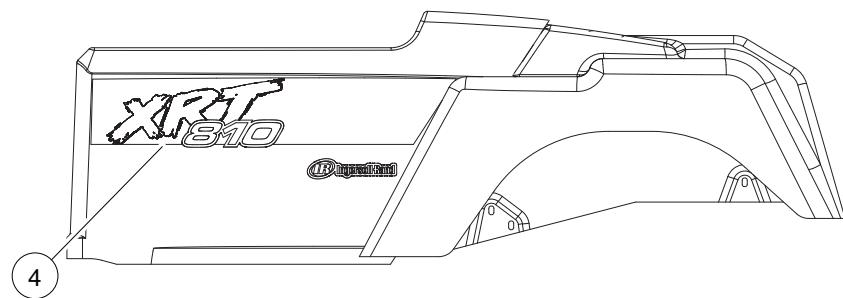
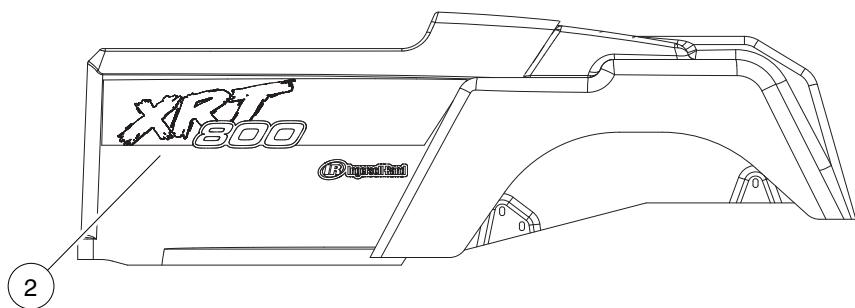
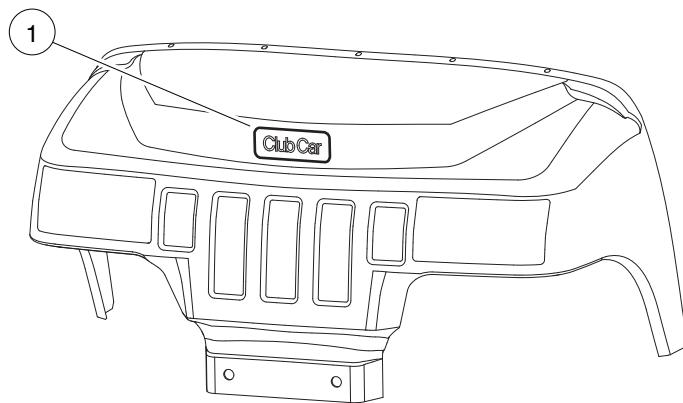
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## SAFETY DECALS – GASOLINE VEHICLES, CONTINUED

| ITEM | PART NO.         | DESCRIPTION   | QTY |          |
|------|------------------|---|-----|----------|
|      |                  | 1 2 3 4   |     | <b>3</b> |
| 1    | <u>102825401</u> | Decal, Warning, Instrument Panel .....  | 1   | <b>G</b> |
| 2    | <u>102825402</u> | Decal, Warning, Instrument Panel .....  | 1   |          |
| 3    | <u>102825601</u> | Decal, Operating Instructions, Instrument Panel .....                         | 1   | <b>E</b> |
|      |                  | Note: Item 2 is for use on vehicles equipped with a 12-volt accessory outlet. |     |          |

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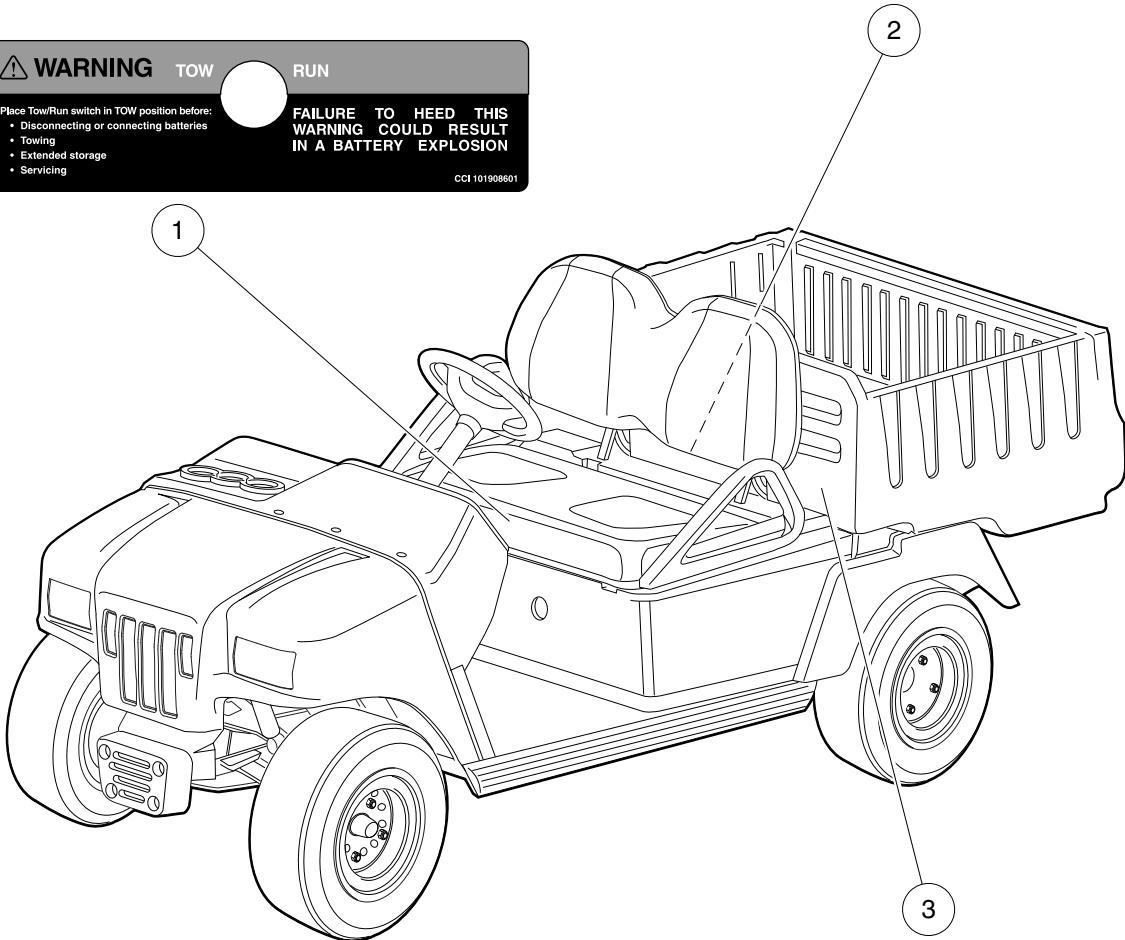
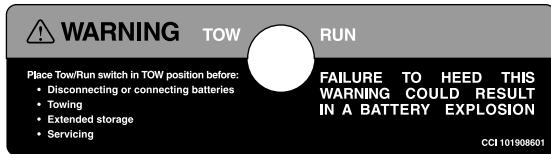
## LOGO DECALS – GASOLINE VEHICLES

| ITEM | PART NO.         | DESCRIPTION                      | QTY |          |
|------|------------------|----------------------------------|-----|----------|
| 1    | <u>102278801</u> | 1 2 3 4<br>Decal, Club Car ..... | 1   | <b>3</b> |
| 2    | <u>102850801</u> | Decal, 800 Drv .....             | 1   | <b>G</b> |
| 3    | <u>102850901</u> | Decal, 800 Pass .....            | 1   |          |
| 4    | <u>102851201</u> | Decal, 810 Drv .....             | 1   |          |
| 5    | <u>102851301</u> | Decal, 810 Pass .....            | 1   | <b>E</b> |

**3****G****E****NOTICE**

Do not operate vehicle without this cover properly installed.  
Do not direct water stream in this area; will cause damage to components.

CCI 101931501

**NOTICE**

- THE OWNER/OPERATOR should maintain, lubricate, adjust, and operate the vehicle as detailed in the vehicle owners manual.

CCI 102833301

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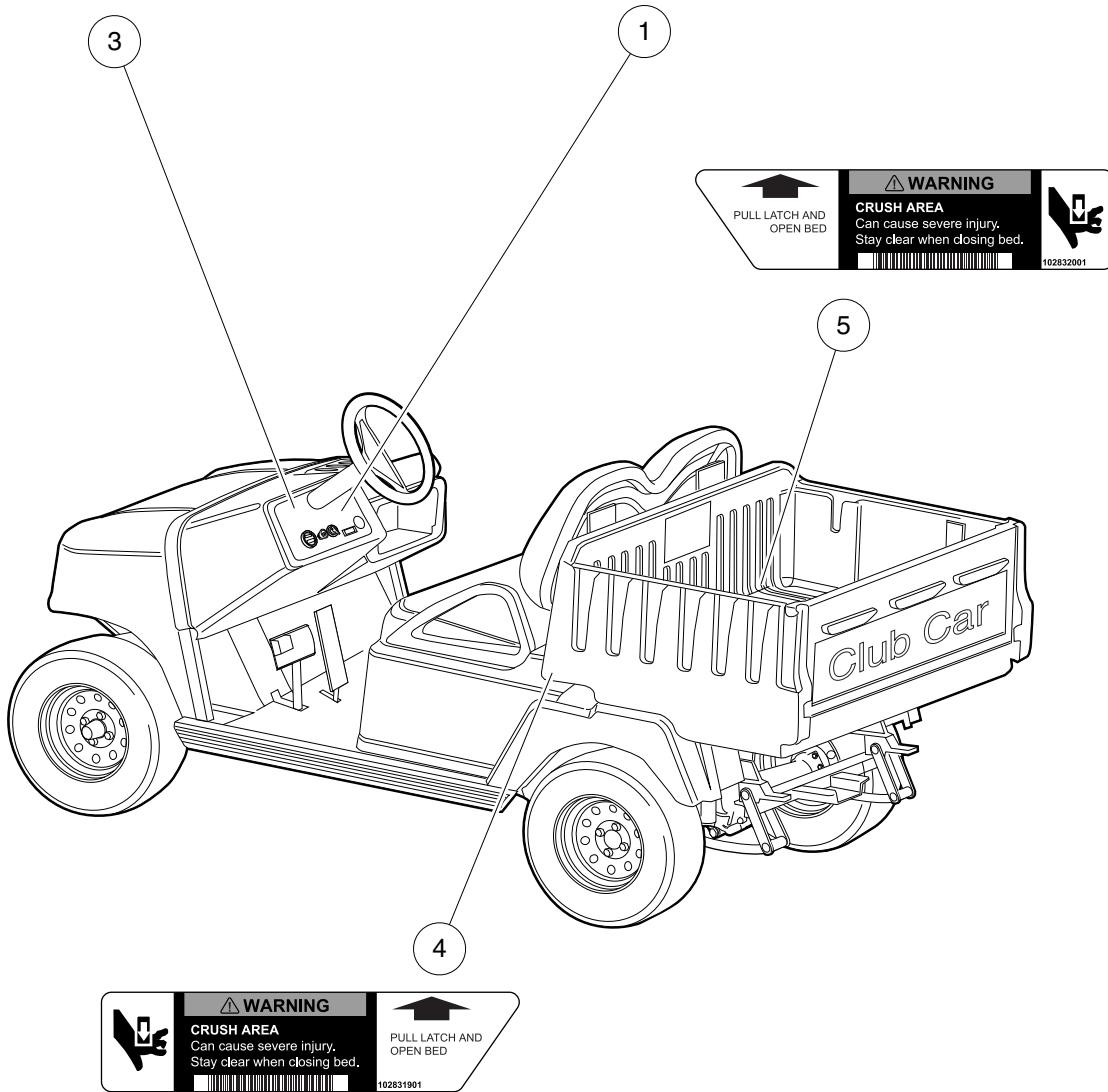
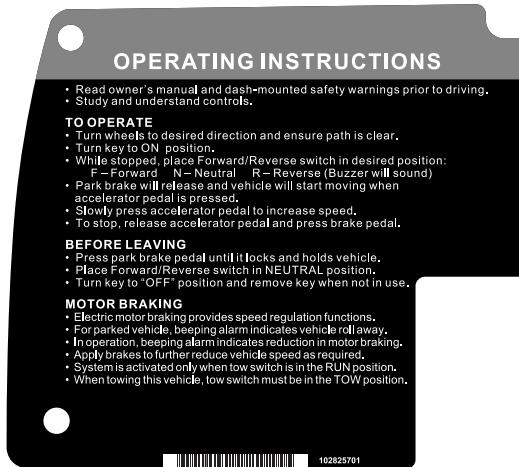
## SAFETY DECALS – ELECTRIC VEHICLES

| ITEM | PART NO.         | DESCRIPTION                                    | QTY |
|------|------------------|--|-----|
| 1    | <u>101908601</u> | 1 2 3 4<br>Decal, Tow/Run Switch Warning ..... | 1   |
| 2    | <u>101931501</u> | Decal, Component Cover .....                   | 1   |
| 3    | <u>102833301</u> | Decal, Maintenance .....                       | 1   |

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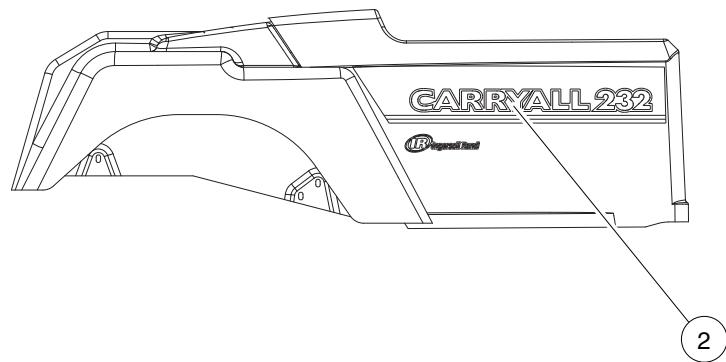
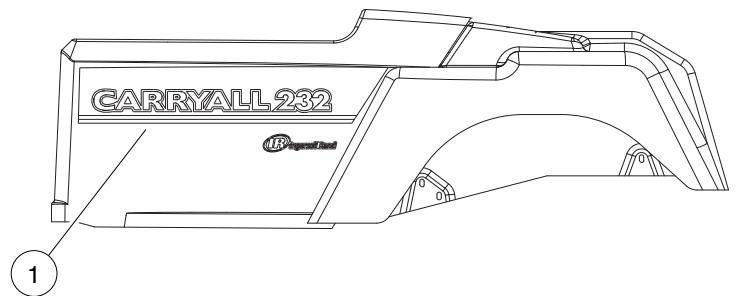
## SAFETY DECALS – ELECTRIC VEHICLES, CONTINUED

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 3   |
| 1    | <u>102825501</u> | Decal, Warning, Instrument Panel .....  | 1   |
| 2    | <u>102825502</u> | Decal, Warning, Instrument Panel .....  | 1   |
| 3    | <u>102825701</u> | Decal, Operating Instructions, Instrument Panel .....                         | 1   |
| 4    | <u>102831901</u> | Decal, Crush Warning, Driver-Side .....                                       | 1   |
| 5    | <u>102832001</u> | Decal, Crush Warning, Passenger-Side .....                                    | 1   |
|      |                  | Note: Item 2 is for use on vehicles equipped with a 12-volt accessory outlet. |     |

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# LOGO DECALS

| ITEM | PART NO.         | DESCRIPTION             | QTY |
|------|------------------|-------------------------|-----|
|      |                  | 1 2 3 4                 |     |
| 1    | <u>102278801</u> | Decal, Club Car .....   | 1   |
| 2    | <u>102851001</u> | Decal, 800E, Drv .....  | 1   |
| 3    | <u>102851101</u> | Decal, 800E, Pass ..... | 1   |
| 4    | <u>102851401</u> | Decal, 810E, Drv .....  | 1   |
| 5    | <u>102851501</u> | Decal, 810E, Pass ..... | 1   |

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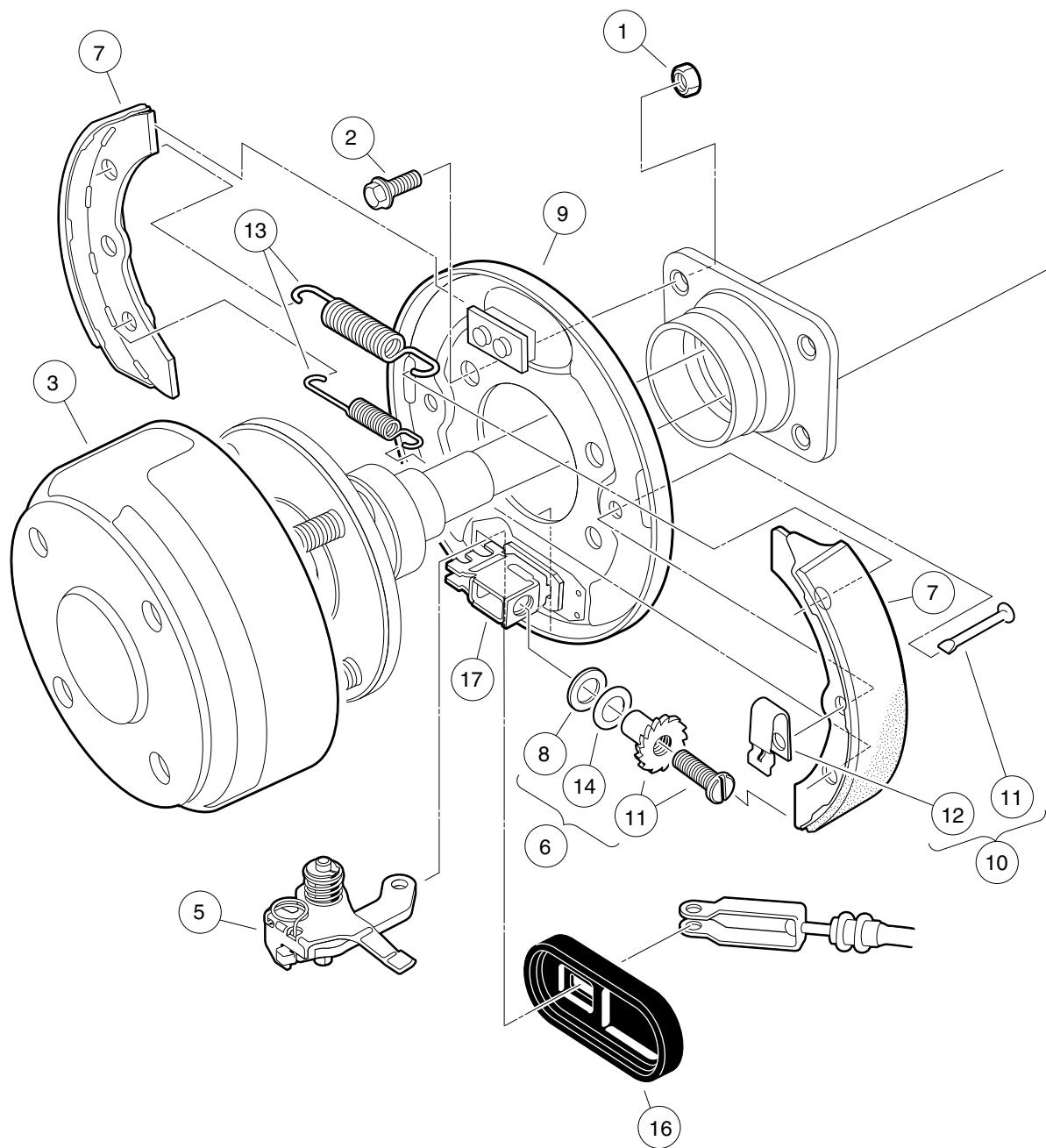
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# BRAKE SYSTEMS

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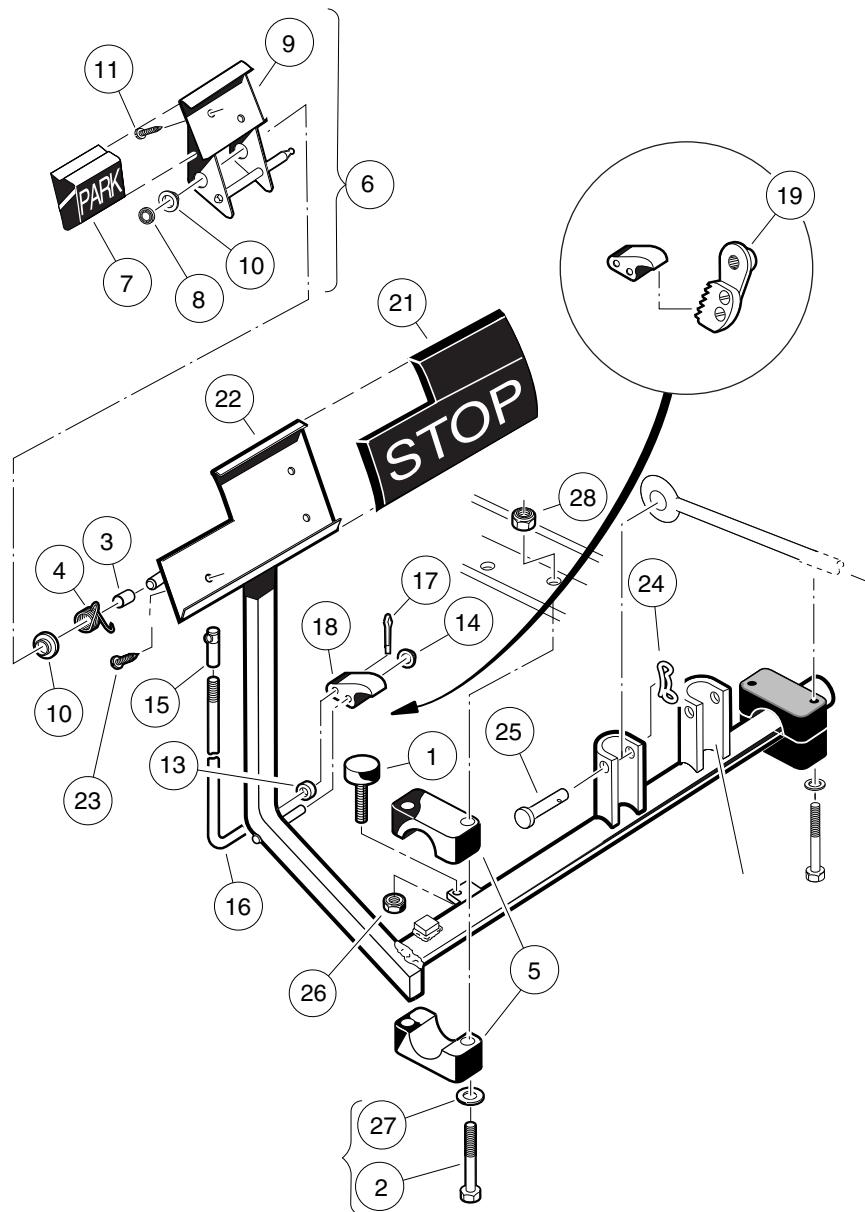
# REAR BRAKE ASSEMBLY, SELF-ADJUSTING – VEHICLE WITH 2-WHEEL BRAKES

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>1013924</u>   | Nut, 5/16-24 Hex Head Cone .....  | 8   |
| 2    | <u>1014153</u>   | Bolt, Brake Cluster Mounting .....  | 8   |
| 3    | <u>101791101</u> | Drum without Center Hole, Brake .....   | 2   |
| 4    | <u>103380201</u> | Asm, Brake Cluster, Mech, Drvr (includes items 5 through 17) .....  | 1   |
| 5    | <u>101815501</u> | Lever Assembly, Self-Adjusting Brake, Right (Passenger) .....   | 1   |
| 6    | <u>101816501</u> | Adj Mechanism, S.A. Brakes, Right (Passenger) .....   | 1   |
| 7    | <u>101823201</u> | Package, Brake Shoe, Self-Adjusting .....   | 1   |
| 8    | <u>101823801</u> | Plate, Washer, Brake, Self-Adjusting .....  | 1   |
| 9    | <u>103483101</u> | Back Plate, Rh .....  | 1   |
| 10   | <u>103483201</u> | Kit, Shoe Retainer (includes items 11 and 12) .....   | 1   |
| 11   | <u>1010953</u>   | Pin .....   | 2   |
| 12   | <u>103483301</u> | Spring, Shoe, Clamp .....   | 2   |
| 13   | <u>103483401</u> | Package Brake Spring Self Adj (includes items 14 and 15) .....  | 1   |
| 14   | <u>101816401</u> | Brake Spring Self Adj .....   | 2   |
| 15   | <u>103483501</u> | Spring Brake .....  | 2   |
| 16   | <u>103483601</u> | Cover, Dust .....   | 1   |
| 17   | <u>103483701</u> | Brake Block .....   | 1   |
| 18   | <u>103380202</u> | Asm, Brake Cluster, Mech, Pass (includes items 19 through 31) .....   | 1   |
| 19   | <u>101815502</u> | Lever Assembly, Self-Adjusting Brake, Left .....  | 1   |
| 20   | <u>101816502</u> | Adjusting Mechanism, Self-Adjusting Brake, Left .....   | 1   |
| 21   | <u>101823201</u> | Package, Brake Shoe, Self-Adjusting .....   | 1   |
| 22   | <u>101823801</u> | Plate, Washer, Brake, Self-Adjusting .....  | 1   |
| 23   | <u>103483102</u> | Back Plate, Lh .....  | 1   |
| 24   | <u>103483201</u> | Kit, Shoe Retainer (includes items 25 and 26) .....   | 1   |
| 25   | <u>1010953</u>   | Pin .....   | 2   |
| 26   | <u>103483301</u> | Spring, Shoe, Clamp .....   | 2   |
| 27   | <u>103483401</u> | Package Brake Spring Self Adj (includes items 28 and 29) .....  | 1   |
| 28   | <u>101816401</u> | Brake Spring Self Adj .....   | 2   |
| 29   | <u>103483501</u> | Spring Brake .....  | 2   |
| 30   | <u>103483601</u> | Cover, Dust .....   | 1   |
| 31   | <u>103483701</u> | Brake Block .....   | 1   |
|      |                  | Note: Driver-side brake cluster not shown. Components have a similar appearance to passenger-side brake cluster components. |     |

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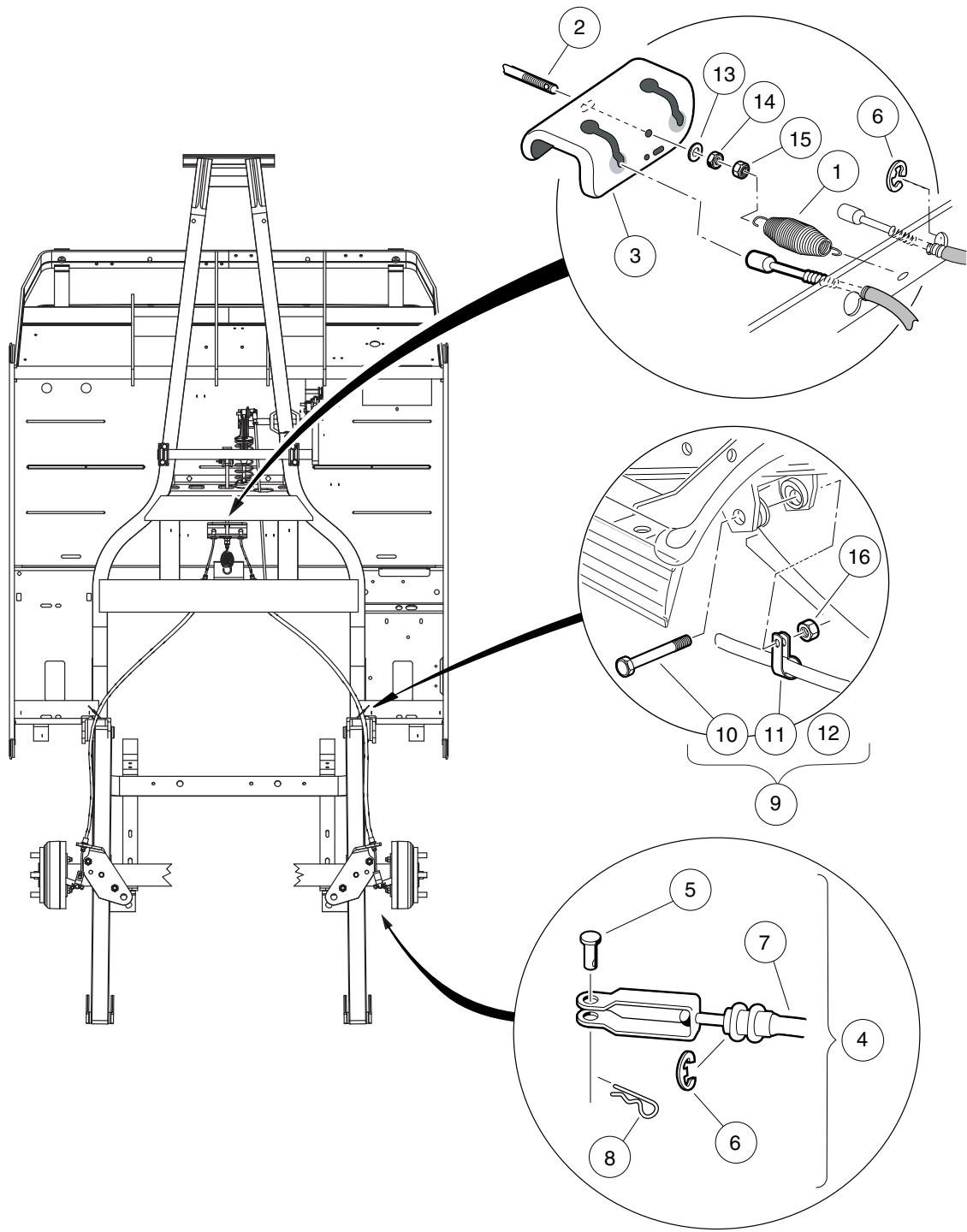
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# BRAKE PEDAL ASSEMBLY

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  | 4   |
| 1    | <u>1010878</u>   | Bumper, Rubber .....                                       | 1   |
| 2    | <u>1010921</u>   | Screw, 5/16-18 X 2.50 Hex Cap .....                        | 4   |
| 3    | <u>1010927</u>   | Hill Brake Spacer .....                                    | 1   |
| 4    | <u>1010933</u>   | Spring, Hill Brake Torsion .....                           | 1   |
| 5    | <u>1011402</u>   | Package, Brake Mounting Block .....                        | 1   |
| 6    | <u>1011418</u>   | Kit, Hill Brake Pedal (includes items 7 through 11) .....  | 1   |
| 7    | <u>1013870</u>   | Pad, Hill Brake .....                                      | 1   |
| 8    | <u>1013876</u>   | Pushnut, 3/8 .....   | 1   |
| 9    | N/A              | Hill Brake Weld Assembly .....                             | 1   |
| 10   | <u>1032</u>      | Bushing, Nylon .....                                       | 2   |
| 11   | 7716             | Screw, #10-16 Type AB, Sheet Metal .....                   | 2   |
| 12   | <u>101187702</u> | Kit, Hill Brake Latch (includes items 13 through 19) ..... | 1   |
| 13   | <u>1010805</u>   | Sleeve, Hill Brake Rod .....                               | 1   |
| 14   | <u>1010877</u>   | Pushnut, 3/8 .....   | 1   |
| 15   | 1010932          | Ball Joint, 1/4-28 .....                                   | 1   |
| 16   | N/A              | Rod, Hill Brake .....                                      | 1   |
| 17   | <u>1017029</u>   | Pin, Cotter, 7/64 x 1/2 Stainless-Steel .....              | 1   |
| 18   | N/A              | Pawl, Hill Brake .....                                     | 1   |
| 19   | 101918501        | Ratchet Assembly .....                                     | 1   |
| 20   | <u>101878201</u> | Brake Pedal Kit (includes items 21 through 23) .....       | 1   |
| 21   | <u>1013869</u>   | Pad, Brake Pedal .....                                     | 1   |
| 22   | N/A              | Weldment, Brake Pedal 4wb Std .....                        | 1   |
| 23   | 7716             | Screw, #10-16 Type AB, Sheet Metal .....                   | 3   |
| 24   | <u>102323101</u> | Pin, Bow Tie Locking .....                                 | 1   |
| 25   | <u>102323201</u> | Pin, 3/8 X 1-5/16 Clevis .....                             | 1   |
| 26   | <u>1028</u>      | Nut, 1/4-20 Hex .....                                      | 1   |
| 27   | <u>1241</u>      | Washer, 5/16 Type A Flat .....                             | 4   |
| 28   | <u>7473</u>      | Locknut, 5/16-18 Nylon Insert .....                        | 4   |

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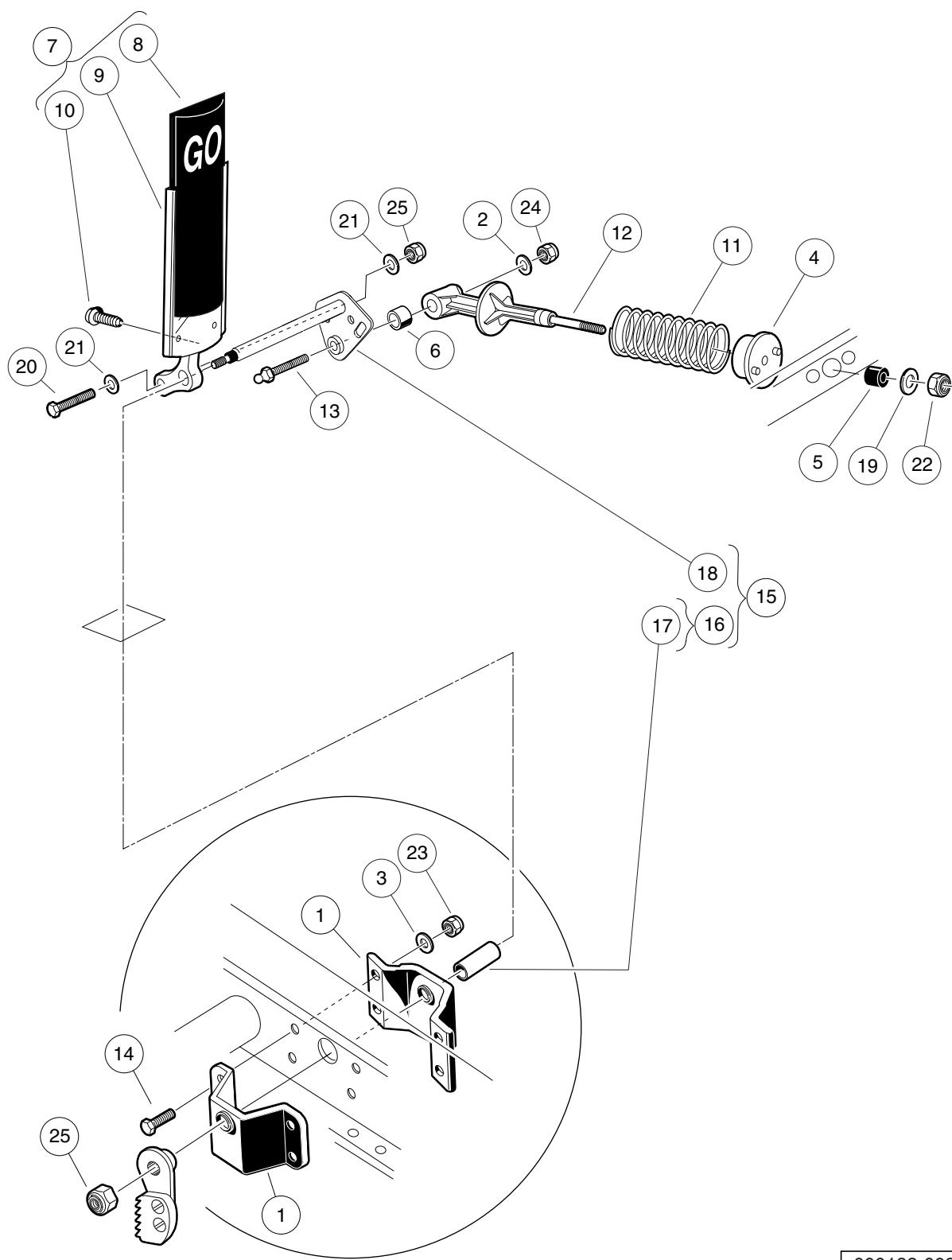
# BRAKE CABLE, EQUALIZER, AND EQUALIZER ROD – VEHICLES WITH TWO-WHEEL BRAKES

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 4   |
| 1    | <u>1013531</u>   | Spring, Brake Return .....  | 1   |
| 2    | <u>101953101</u> | Rod, Equalizer, 8.91"   | 1   |
| 3    | <u>101990801</u> | Equalizer Bracket .....   | 1   |
| 4    | <u>102022101</u> | Brake Cable Kit (includes items 5 through 8) .....                  | 2   |
| 5    | <u>1010829</u>   | Pin, Clevis, 5/16 X 3/4 .....                                       | 1   |
| 6    | <u>1011779</u>   | E-Clip, 1/2 .....   | 2   |
| 7    | N/A              | Cable, Brake, 41" .....   | 1   |
| 8    | <u>1035</u>      | Cotter Pin, 3/32 x 1 .....  | 1   |
| 9    | <u>103377301</u> | Kit, Field P-clamp, Brake Line (includes items 10 through 12) ..... | 1   |
| 10   | <u>102066201</u> | Screw, 3/8-16 X 3.50 Hex Cap .....                                  | 2   |
| 11   | <u>103377201</u> | P-clamp, Brake Line .....   | 2   |
| 12   | N/A              | Instr Fd. P-clamp, Brake Line .....                                 | 1   |
| 13   | <u>1241</u>      | Washer, 5/16 Type A Flat .....                                      | 5   |
| 14   | <u>1242</u>      | Nut, 5/16-18 Hex .....  | 1   |
| 15   | <u>7473</u>      | Locknut, 5/16-18 Nylon Insert .....                                 | 5   |
| 16   | <u>8754</u>      | Locknut, 3/8-16 Hex .....   | 2   |

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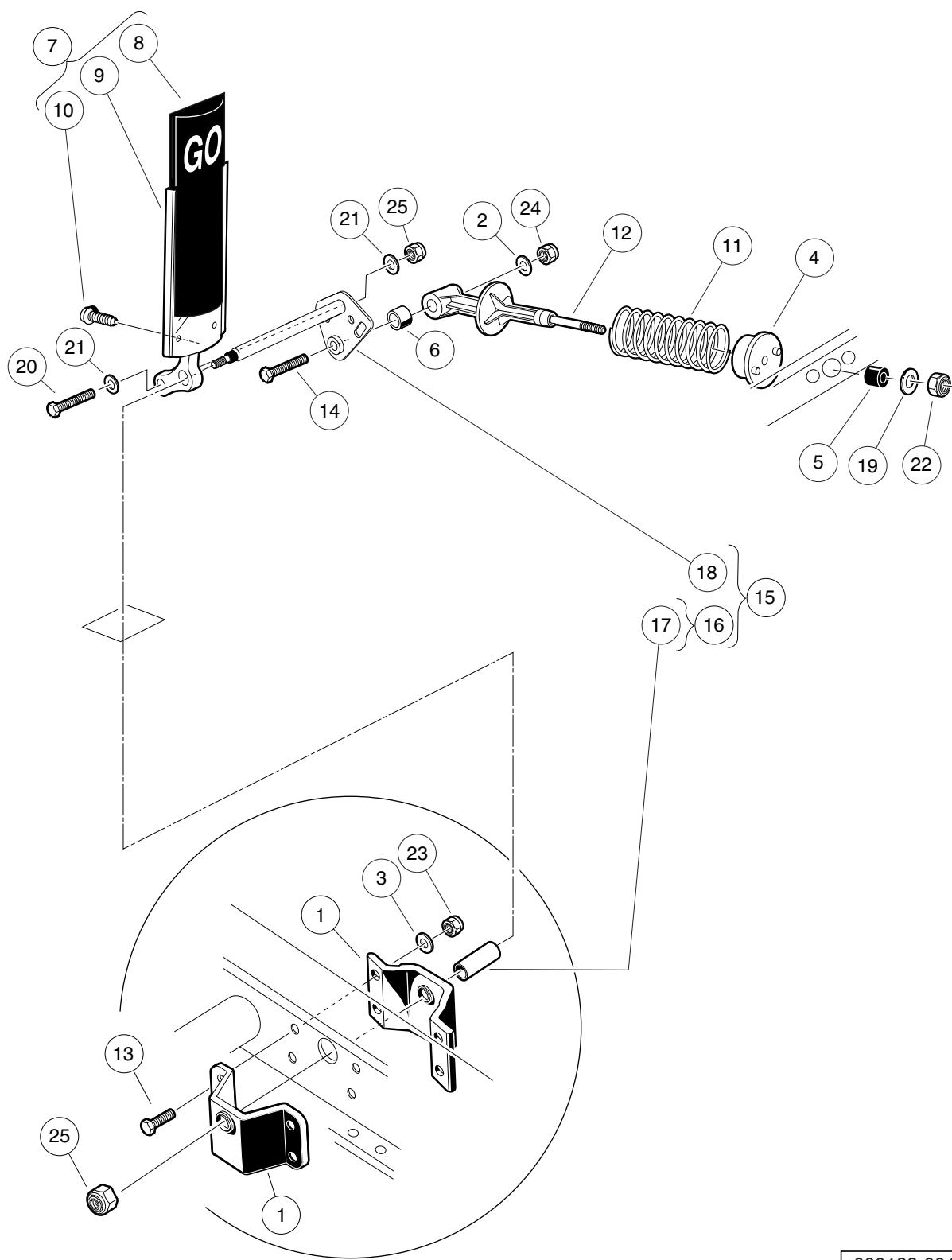
# ACCELERATOR PEDAL – GASOLINE VEHICLES

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | <u>1011694</u>   | Accelerator Bracket and Bearing Assembly .....                           | 2   |
| 2    | <u>1011931</u>   | Washer, 1/4 Flat .....   | 1   |
| 3    | <u>1014007</u>   | Washer, 1/4 Flat .....   | 4   |
| 4    | <u>1017378</u>   | Cup, Spring .....  | 1   |
| 5    | <u>1017380</u>   | Bumper, Spring Return .....  | 1   |
| 6    | <u>1017424</u>   | Bearing, Pivot Support .....   | 1   |
| 7    | <u>1017696</u>   | Sub Asm, Accelerator Pedal (includes items 8 through 10) .....           | 1   |
| 8    | 1013871          | Pad, Accelerator Pedal .....   | 1   |
| 9    | N/A              | Accelerator Pedal Weldment .....   | 1   |
| 10   | 7716             | Screw, #10-16 Type AB, Sheet Metal .....                                 | 4   |
| 11   | 101796201        | Spring, Accelerator Return .....   | 1   |
| 12   | <u>101817401</u> | Retainer, Spring .....   | 1   |
| 13   | 101818801        | Stud, 1/4-28 X 1.35 Ball .....   | 1   |
| 14   | <u>101861901</u> | Screw, 1/4-20 X 1.125 Hex Cap .....                                      | 4   |
| 15   | <u>102026001</u> | Kit, Accelerator Pivot Rod Assembly (includes items 16 through 18) ..... | 1   |
| 16   | <u>1011700</u>   | Spacer Assembly (includes item 17) .....                                 | 1   |
| 17   | 101919801        | Spacer, Accelerator .....  | 1   |
| 18   | N/A              | Pivot Rod Weldment .....   | 1   |
| 19   | <u>1241</u>      | Washer, 5/16 Type A Flat .....   | 1   |
| 20   | <u>1624</u>      | Screw, 3/8-16 X 1.50 Hex-Head Cap .....                                  | 1   |
| 21   | <u>334</u>       | Washer, 3/8 Type A Flat .....  | 2   |
| 22   | <u>7473</u>      | Locknut, 5/16-18 Nylon Insert .....                                      | 1   |
| 23   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....                                       | 4   |
| 24   | <u>8717</u>      | Locknut, 1/4-28 Nylon Insert .....                                       | 1   |
| 25   | <u>8754</u>      | Locknut, 3/8-16 Hex .....  | 2   |

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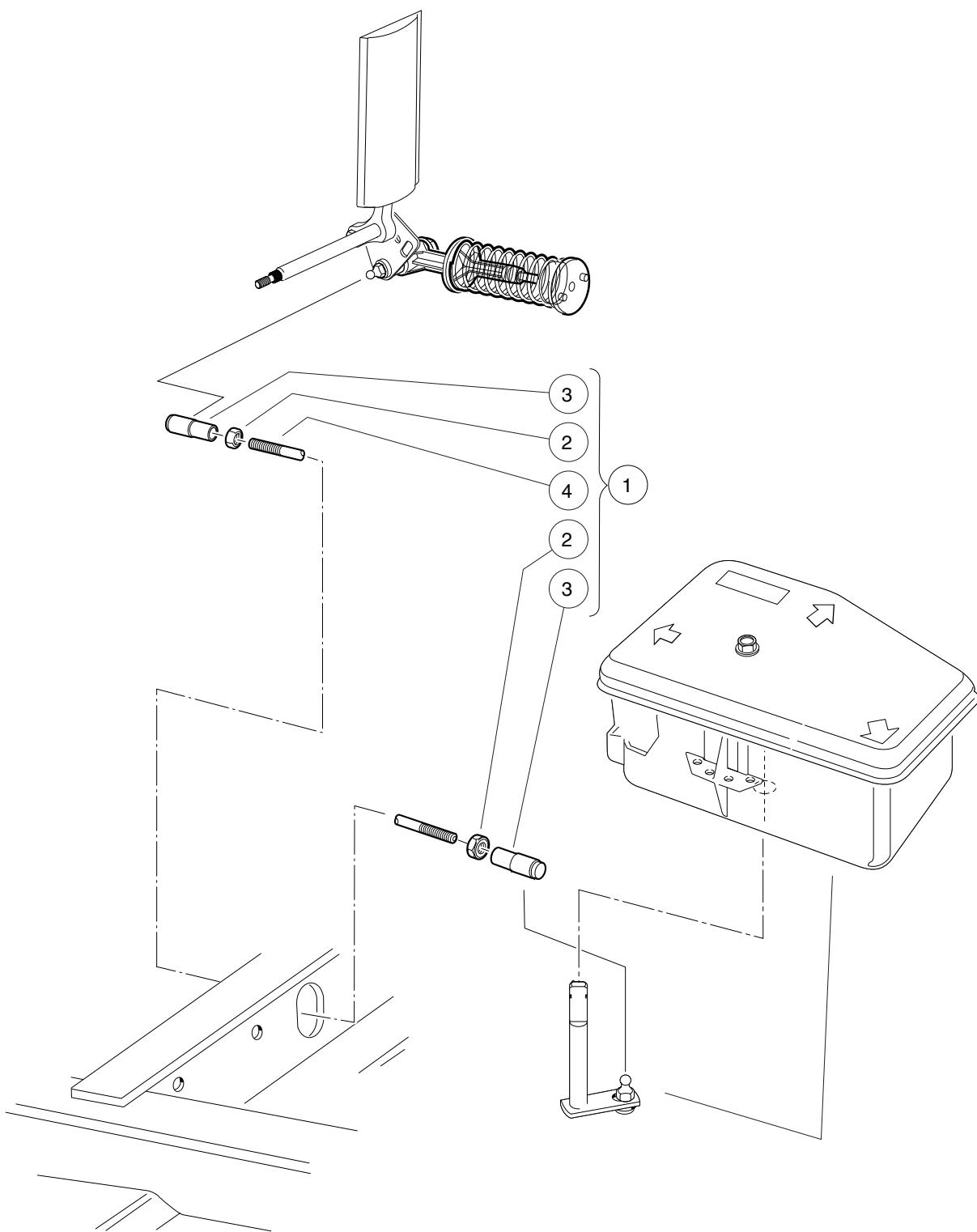
# ACCELERATOR PEDAL ASSEMBLY – ELECTRIC VEHICLES WITH MCOR

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | <u>1011694</u>   | Accelerator Bracket and Bearing Assembly .....                           | 2   |
| 2    | <u>1011931</u>   | Washer, 1/4 Flat .....   | 1   |
| 3    | <u>1014007</u>   | Washer, 1/4 Flat .....   | 4   |
| 4    | <u>1017378</u>   | Cup, Spring .....  | 1   |
| 5    | <u>1017380</u>   | Bumper, Spring Return .....  | 1   |
| 6    | <u>1017424</u>   | Bearing, Pivot Support .....   | 1   |
| 7    | <u>1017696</u>   | Sub Asm, Accelerator Pedal (includes items 8 through 10) .....           | 1   |
| 8    | 1013871          | Pad, Accelerator Pedal .....   | 1   |
| 9    | N/A              | Accelerator Pedal Weldment .....   | 1   |
| 10   | 7716             | Screw, #10-16 Type AB, Sheet Metal .....                                 | 4   |
| 11   | 101796201        | Spring, Accelerator Return .....   | 1   |
| 12   | <u>101817401</u> | Retainer, Spring .....   | 1   |
| 13   | <u>101861901</u> | Screw, 1/4-20 X 1.125 Hex Cap .....                                      | 4   |
| 14   | <u>101862001</u> | Screw, 1/4-20 X 1.500 Flange .....                                       | 1   |
| 15   | <u>102026001</u> | Kit, Accelerator Pivot Rod Assembly (includes items 16 through 18) ..... | 1   |
| 16   | <u>1011700</u>   | Spacer Assembly (includes item 17) .....                                 | 1   |
| 17   | 101919801        | Spacer, Accelerator .....  | 1   |
| 18   | N/A              | Pivot Rod Weldment .....   | 1   |
| 19   | <u>1241</u>      | Washer, 5/16 Type A Flat .....   | 1   |
| 20   | <u>1624</u>      | Screw, 3/8-16 X 1.50 Hex-Head Cap .....                                  | 1   |
| 21   | <u>334</u>       | Washer, 3/8 Type A Flat .....  | 2   |
| 22   | <u>7473</u>      | Locknut, 5/16-18 Nylon Insert .....                                      | 1   |
| 23   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....                                       | 4   |
| 24   | <u>8717</u>      | Locknut, 1/4-28 Nylon Insert .....                                       | 1   |
| 25   | <u>8754</u>      | Locknut, 3/8-16 Hex .....  | 2   |

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# ACCELERATOR ROD – GASOLINE VEHICLES

| ITEM | PART NO.       | DESCRIPTION   | QTY |
|------|----------------|---|-----|
|      |                | 1 2 3 4   |     |
| 1    | 101912401      | Rod, Accelerator (includes items 2 through 4) ..... | 1   |
| 2    | <u>1011084</u> | Nut, 1/4-28 Hex Jam .....                           | 2   |
| 3    | <u>1011734</u> | Joint, Ball .....                                   | 2   |
| 4    | N/A            | Accelerator Rod .....                               | 1   |

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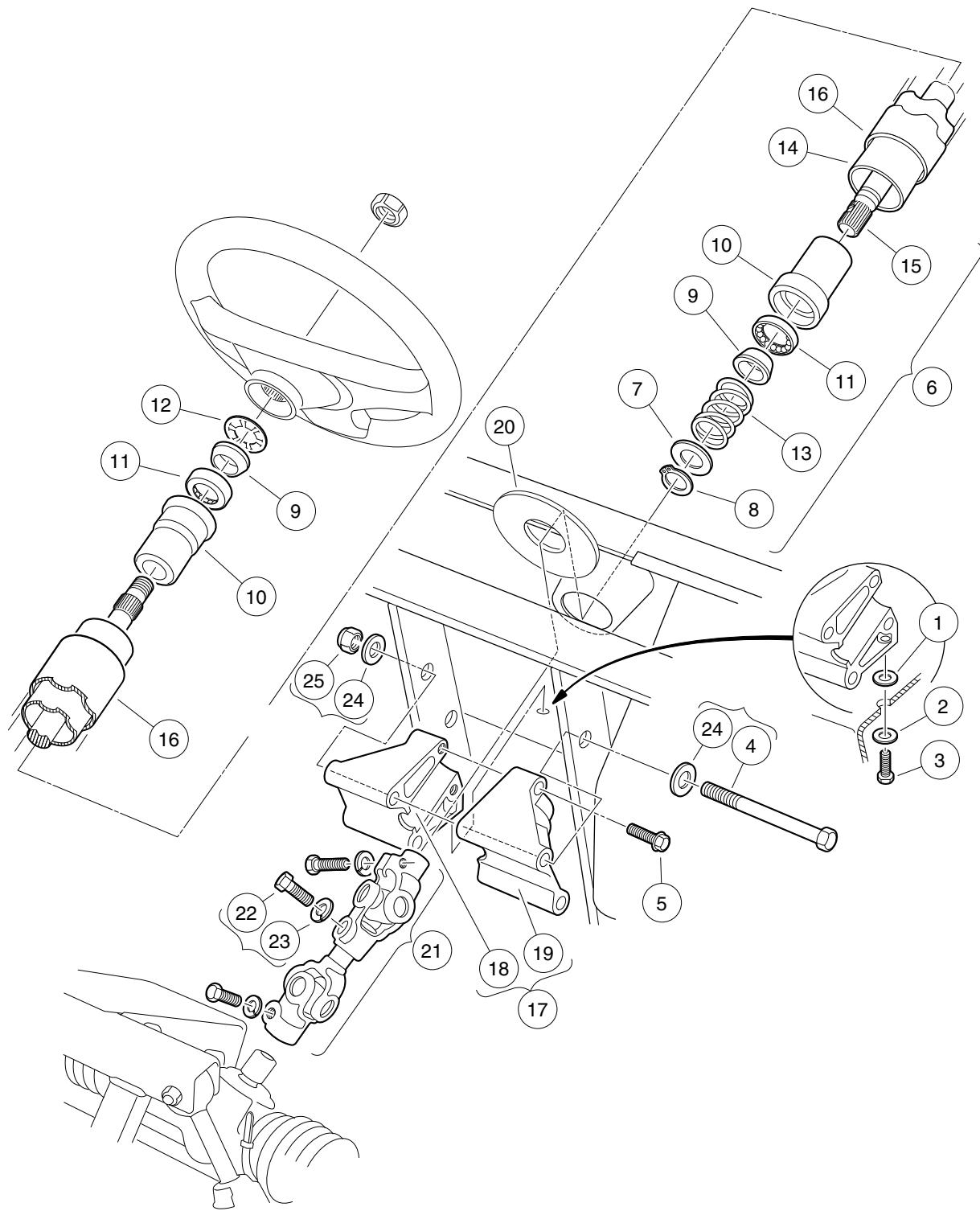
# **STEERING AND SUSPENSIONS**

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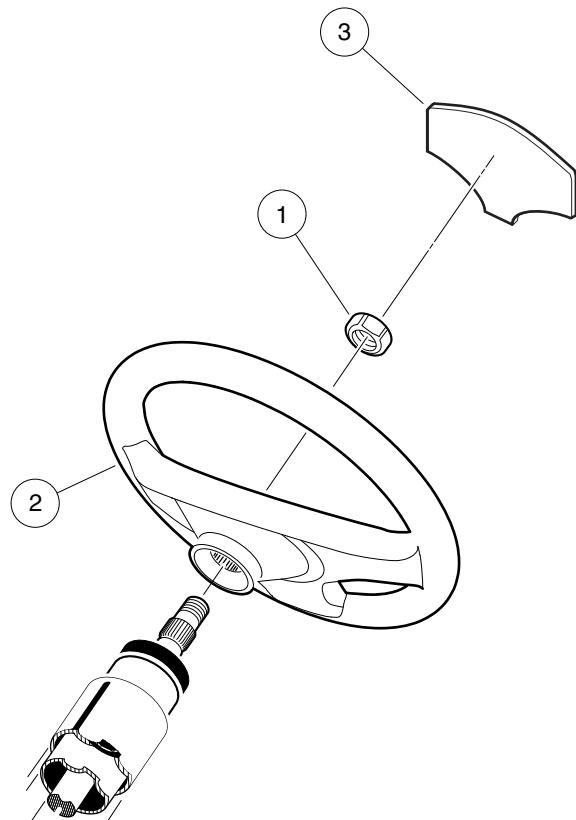
# STEERING COLUMN

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  | 5   |
| 1    | <u>1011578</u>   | Washer, 5/16 Type B Flat .....   | 1   |
| 2    | <u>1011697</u>   | Washer, 5/16 Flat .....  | 1   |
| 3    | <u>1014288</u>   | Screw, 5/16-18 X 0.75 Thread-Forming .....                             | 1   |
| 4    | <u>1016183</u>   | Screw, 3/8-16 X 7.00 Hex Cap .....                                     | 2   |
| 5    | <u>1016269</u>   | Screw, 5/16-18 Thrd Forming .....                                      | 2   |
| 6    | <u>1017313</u>   | Steering Shaft Assembly (includes items 7 through 15) .....            | 1   |
| 7    | <u>1012604</u>   | Washer, 0.675 ID X 1.19 OD .....                                       | 1   |
| 8    | <u>1012605</u>   | Ring, 0.579 Internal Retaining .....                                   | 1   |
| 9    | <u>1014125</u>   | Wedge, Molded .....  | 2   |
| 10   | <u>1014126</u>   | Seat, Plastic Bearing .....  | 2   |
| 11   | <u>1014213</u>   | Bearing, Ball .....  | 2   |
| 12   | <u>1014214</u>   | Ring, Retaining .....  | 1   |
| 13   | <u>1014217</u>   | Spring, Steering Shaft .....   | 1   |
| 14   | <u>1017314</u>   | Column, Aluminum Steering .....  | 1   |
| 15   | <u>1017315</u>   | Shaft Steering Column .....  | 1   |
| 16   | <u>1017317</u>   | Tube Cover, Steering Column .....                                      | 1   |
| 17   | <u>101984801</u> | Kit, Steering Column Mounting Bracket (includes items 18 and 19) ..... | 1   |
| 18   | N/A              | Bracket, RH Steering Column Mount .....                                | 1   |
| 19   | N/A              | Bracket, LH Steering column mount .....                                | 1   |
| 20   | <u>102278001</u> | Boot, Steering Column Round .....                                      | 1   |
| 21   | <u>103601601</u> | Shaft, Intermediate Steering (includes items 22 and 23) .....          | 1   |
| 22   | <u>1017226</u>   | Bolt, Hex-Head, 8mm X 1.25 - 30 .....                                  | 3   |
| 23   | <u>7174</u>      | Lockwasher, 5/16 Split .....   | 3   |
| 24   | <u>334</u>       | Washer, 3/8 Type A Flat .....  | 4   |
| 25   | <u>8754</u>      | Locknut, 3/8-16 Hex .....  | 2   |

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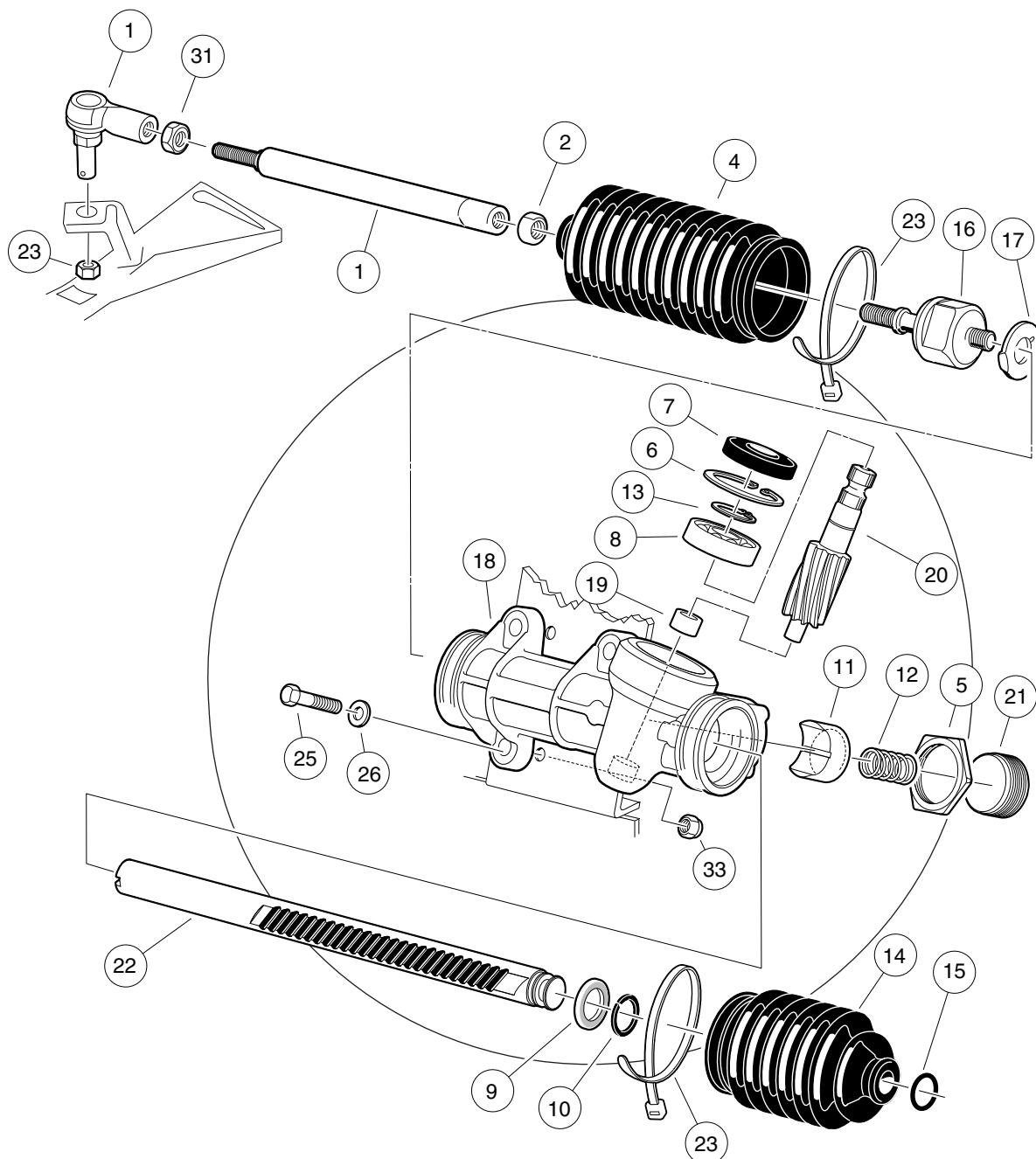
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## STEERING WHEEL

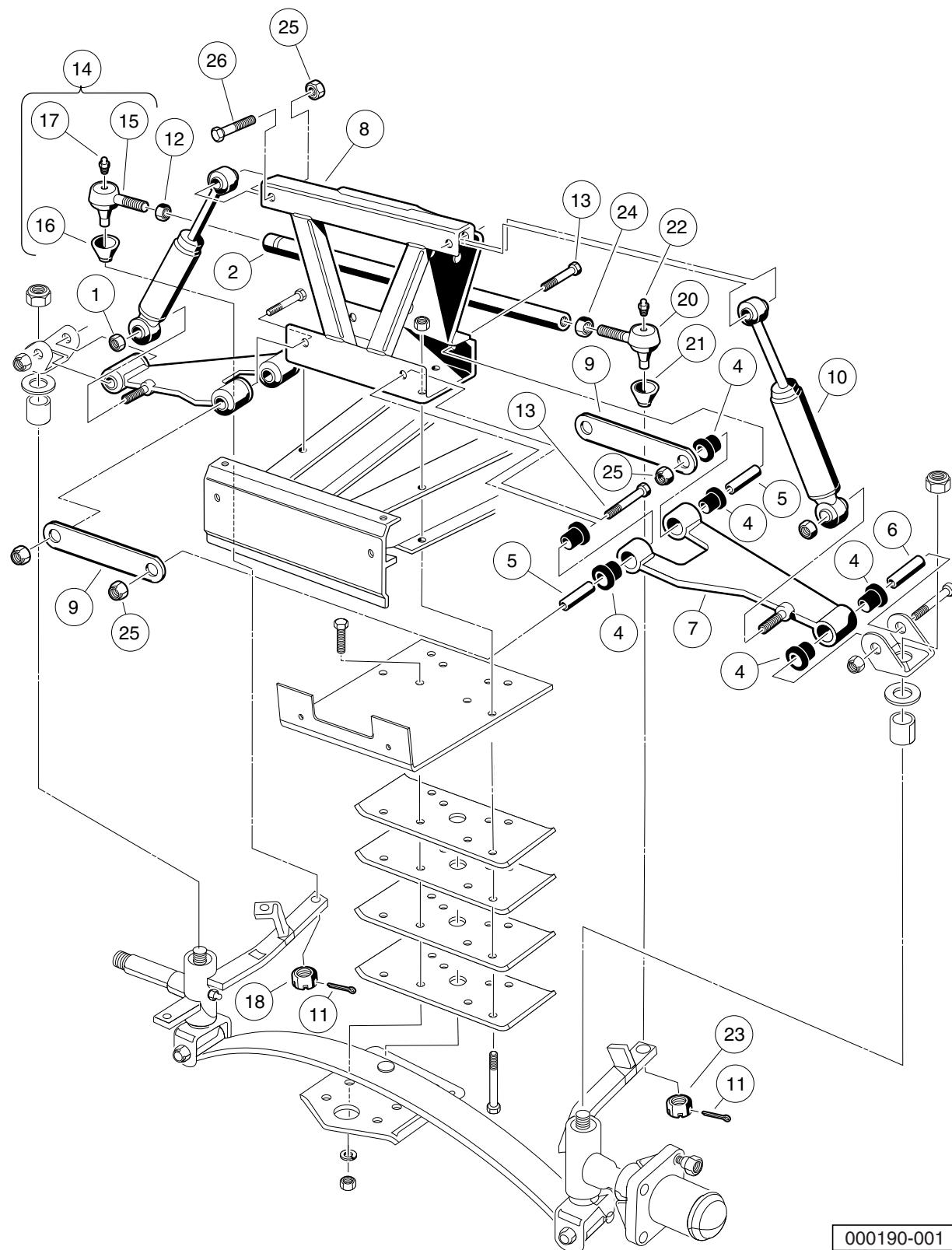
| ITEM | PART NO.         | DESCRIPTION                                   | QTY |          |
|------|------------------|---|-----|----------|
| 1    | <u>1017273</u>   | 1 2 3 4<br>Nut, 5/8-18 Nylon Insert Jam ..... | 1   | <b>5</b> |
| 2    | <u>102796201</u> | Steering Wheel, Spline .....                  | 1   | <b>G</b> |
| 3    | <u>102822401</u> | Wheel Center .....                            | 1   | <b>E</b> |

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# STEERING GEAR ASSEMBLY

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 5   |
| 1    | <u>1012467</u>   | Link, Rack and Pinion Drag .....  | 1   |
| 2    | 1013042          | Nut, 12mm Hex .....   | 1   |
| 3    | <u>101878302</u> | Steering Gear Assembly (without yoke) (includes items 4 through 23) ..... | 1   |
| 4    | <u>1013035</u>   | Bellows, Long .....   | 1   |
| 5    | <u>1013044</u>   | Rack Screw Locknut .....  | 1   |
| 6    | 1013051          | Snap Ring .....   | 1   |
| 7    | <u>1013052</u>   | Seal, Steering Pinion Dust .....  | 1   |
| 8    | <u>101879401</u> | Bearing, Ball .....   | 1   |
| 9    | <u>101879501</u> | Stop Washer .....   | 1   |
| 10   | 101879601        | Stop Ring, C-Type .....   | 1   |
| 11   | <u>101879701</u> | Support Yoke .....  | 1   |
| 12   | <u>101879801</u> | Rack Guide Pressure Spring .....  | 1   |
| 13   | <u>101879901</u> | Ring, Stop, C-Type .....  | 1   |
| 14   | <u>101880001</u> | Bellows, Short .....  | 1   |
| 15   | 101880101        | Dust Seal Retaining Ring .....  | 1   |
| 16   | <u>101880201</u> | Inner Ball Joint Asm .....  | 1   |
| 17   | 101880301        | Washer, Tab .....   | 1   |
| 18   | N/A              | Box, Steering Gear .....  | 1   |
| 19   | N/A              | Bearing, Lower Pinion .....   | 1   |
| 20   | N/A              | Pinion, Steering .....  | 1   |
| 21   | N/A              | Screw, Rack Guide .....   | 1   |
| 22   | N/A              | Rack, Steering .....  | 1   |
| 23   | <u>8990</u>      | Tie Wrap, 8" Nylon .....  | 2   |
| 24   | <u>1035</u>      | Cotter Pin, 3/32 x 1 .....  | 1   |
| 25   | <u>1624</u>      | Screw, 3/8-16 X 1.50 Hex-Head Cap .....                                   | 3   |
| 26   | <u>334</u>       | Washer, 3/8 Type A Flat .....   | 3   |
| 27   | <u>7540</u>      | Ball Joint, Left (includes items 28 through 31) .....                     | 1   |
| 28   | 1011895          | Socket, LH Vertical .....   | 1   |
| 29   | <u>1011930</u>   | Seal, Vertical Socket Dust .....  | 1   |
| 30   | <u>1015597</u>   | Fitting, 1/4-28 Thread-Forming Grease .....                               | 1   |
| 31   | <u>7602</u>      | Nut, 3/8-24 UNF Hex .....   | 1   |
| 32   | <u>7555</u>      | Nut, 1/2-20 Hex, Left-Hand Thread .....                                   | 1   |
| 33   | <u>8754</u>      | Locknut, 3/8-16 Hex .....   | 3   |

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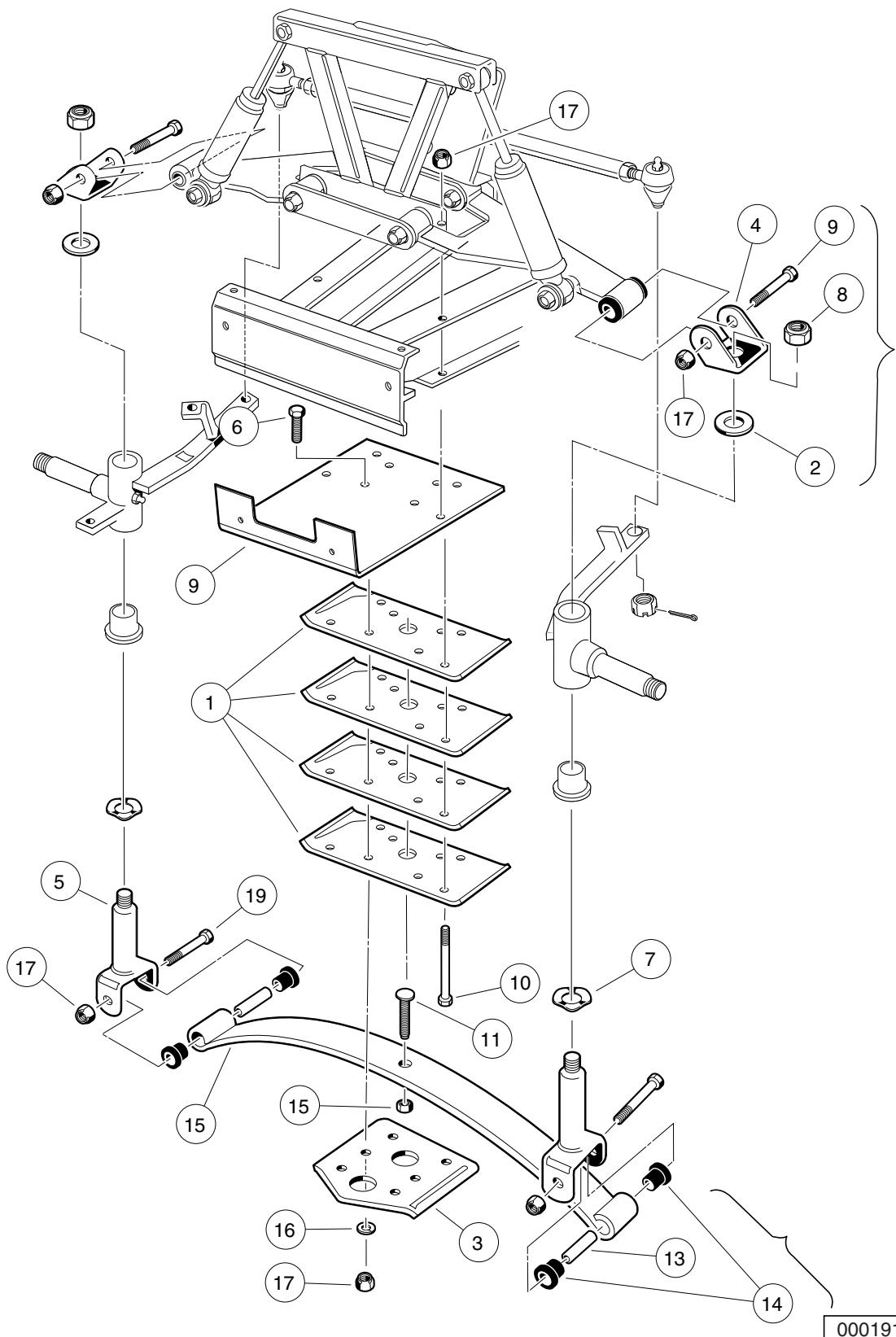
# FRONT SUSPENSION, UPPER

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  | 5   |
| 1    | <u>1010138</u>   | Locknut, 3/8-16 Dimpled .....                                  | 2   |
| 2    | <u>1010219</u>   | Tie Rod .....  | 1   |
| 3    | <u>1016353</u>   | Sub-Assembly, Delta A-Plate (includes items 4 through 7) ..... | 2   |
| 4    | <u>1016346</u>   | Bushing, Urethane .....  | 6   |
| 5    | <u>1016349</u>   | Sleeve, Delta Inner .....                                      | 2   |
| 6    | <u>1016350</u>   | Sleeve, Delta Outer .....                                      | 1   |
| 7    | <u>1016351</u>   | Delta A-Plate .....  | 1   |
| 8    | <u>1016385</u>   | Delta Shock and Gear Support Assembly .....                    | 1   |
| 9    | <u>1017266</u>   | A-Plate Strap .....  | 2   |
| 10   | <u>103351001</u> | Shock Absorber, Front, Common .....                            | 2   |
| 11   | <u>1035</u>      | Cotter Pin, 3/32 x 1 .....                                     | 2   |
| 12   | <u>1308</u>      | Nut, 1/2-20 Hex .....  | 1   |
| 13   | <u>2402</u>      | Screw, 3/8-16 X 2.25 Hx Hd Cap .....                           | 4   |
| 14   | <u>7539</u>      | Ball Joint, Right-Hand (includes items 15 through 18) .....    | 1   |
| 15   | <u>1011893</u>   | Socket, RH Vertical .....                                      | 1   |
| 16   | <u>1011930</u>   | Seal, Vertical Socket Dust .....                               | 1   |
| 17   | <u>1015597</u>   | Fitting, 1/4-28 Thread-Forming Grease .....                    | 1   |
| 18   | <u>7602</u>      | Nut, 3/8-24 UNF Hex .....                                      | 1   |
| 19   | <u>7540</u>      | Ball Joint, Left (includes items 20 through 23) .....          | 1   |
| 20   | <u>1011895</u>   | Socket, LH Vertical .....                                      | 1   |
| 21   | <u>1011930</u>   | Seal, Vertical Socket Dust .....                               | 1   |
| 22   | <u>1015597</u>   | Fitting, 1/4-28 Thread-Forming Grease .....                    | 1   |
| 23   | <u>7602</u>      | Nut, 3/8-24 UNF Hex .....                                      | 1   |
| 24   | <u>7555</u>      | Nut, 1/2-20 Hex, Left-Hand Thread .....                        | 1   |
| 25   | <u>8754</u>      | Locknut, 3/8-16 Hex .....                                      | 10  |
| 26   | <u>8861</u>      | Bolt, 3/8-16 X 1.75 Hex .....                                  | 2   |

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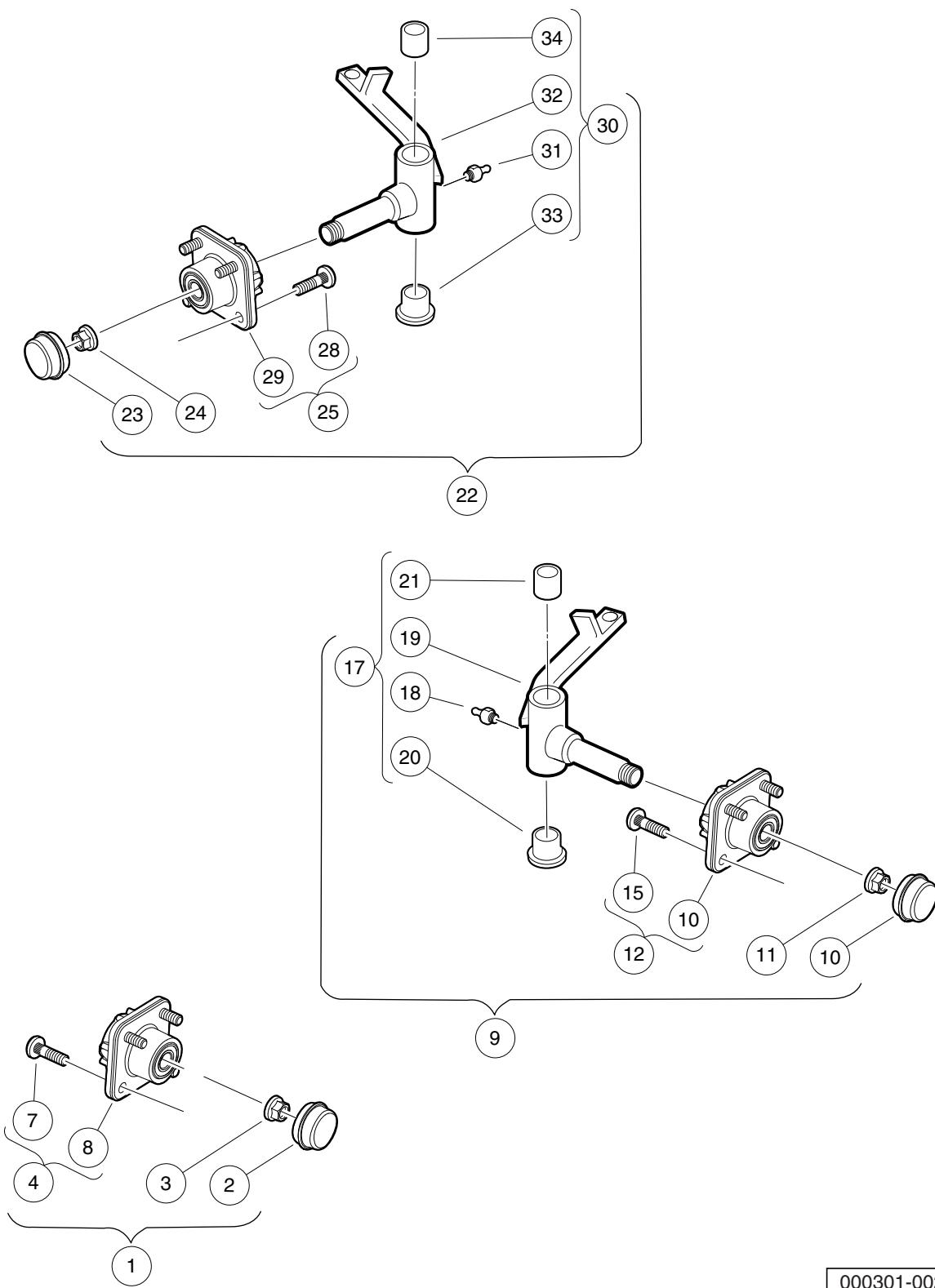
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# FRONT SUSPENSION, LOWER

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  | 5   |
| 1    | <u>1010124</u>   | Plate, Spring Mount .....                                      | 4   |
| 2    | <u>1010150</u>   | Bearing, Thrust .....  | 2   |
| 3    | <u>1014276</u>   | Plate, Front Spring Retainer .....                             | 1   |
| 4    | <u>1016384</u>   | Clevis, Delta Upper .....                                      | 2   |
| 5    | <u>1016386</u>   | King Pin Assembly .....  | 2   |
| 6    | <u>1016387</u>   | Screw, 3/8-16 X 2.75 Hx Hd Cap .....                           | 6   |
| 7    | <u>1016389</u>   | Washer, 1.125 Od Wave .....                                    | 2   |
| 8    | <u>101903101</u> | Locknut, 1/2-20 Nylon Insert .....                             | 2   |
| 9    | <u>102830401</u> | Support, Brush Guard .....                                     | 1   |
| 10   | <u>102913601</u> | Screw, 3/8-16 X 5.50 Hx Hd Cap .....                           | 4   |
| 11   | <u>103507001</u> | Eccentric Bolt Common .....                                    | 1   |
| 12   | N/A              | Spring Asm, Front, 1 Leaf (includes items 13 through 15) ..... | 1   |
| 13   | <u>1012303</u>   | Bushing, Steel .....   | 2   |
| 14   | <u>1015583</u>   | Bushing, Urethane .....  | 4   |
| 15   | N/A              | Spring, Front, 1 Leaf .....                                    | 1   |
| 16   | <u>357</u>       | Lockwasher, 3/8 Split .....                                    | 4   |
| 17   | <u>706</u>       | Nut, Hex 3/8-16 .....  | 1   |
| 18   | <u>8754</u>      | Locknut, 3/8-16 Hex .....                                      | 8   |
| 19   | <u>8755</u>      | Screw, 3/8-16 X 3.375 Hex Cap .....                            | 2   |

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000301-002

# FRONT SPINDLES AND HUBS

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 5   |
| 1    | N/A              | Replacement Kit, Front Hub (includes items 2 through 4) .....             | 2   |
| 2    | <u>102353201</u> | Cap, Front Hub .....  | 1   |
| 3    | <u>102353301</u> | Hex Nut, Locking Flange, M14x2 .....                                      | 1   |
| 4    | N/A              | Asm, Front Hub, Bb, Long Stud (includes items 5 through 8) .....          | 1   |
| 5    | N/A              | Bearing, Ball, 6204 .....   | 2   |
| 6    | N/A              | Spacer, Bearing, Front Hub, Pm .....                                      | 1   |
| 7    | <u>103477901</u> | Lug Stud, 1/2-20 Unf, 4037 .....  | 4   |
| 8    | N/A              | Front Hub, Ball Brdg, Long Stud .....                                     | 1   |
| 9    | N/A              | Asm, Hub And Spindle, Left-Hand Ext (includes items 10 through 15) .....  | 1   |
| 10   | 102352801        | Front Hub Assembly, Ball Bearing (includes items 11 and 12) .....         | 1   |
| 11   | <u>102353401</u> | Lug Stud, 1/2-20 UNF, 4037 Stl .....                                      | 4   |
| 12   | N/A              | Hub, Front .....  | 1   |
| 13   | <u>102353201</u> | Cap, Front Hub .....  | 1   |
| 14   | <u>102353301</u> | Hex Nut, Locking Flange, M14x2 .....                                      | 1   |
| 15   | <u>102354204</u> | Asm, Spindle, LH, Ext (includes items 16 through 19) .....                | 1   |
| 16   | <u>1015597</u>   | Fitting, 1/4-28 Thread-Forming Grease .....                               | 1   |
| 17   | N/A              | Subasm, Spindle, LH, Ext .....  | 1   |
| 18   | <u>7048</u>      | Bushing, Flanged Bronze .....   | 1   |
| 19   | <u>8067</u>      | Bushing, Bronze Spindle .....   | 1   |
| 20   | N/A              | Asm, Hub And Spindle, Right-Hand Ext (includes items 21 through 26) ..... | 1   |
| 21   | 102352801        | Front Hub Assembly, Ball Bearing (includes items 22 and 23) .....         | 1   |
| 22   | <u>102353401</u> | Lug Stud, 1/2-20 UNF, 4037 Stl .....                                      | 4   |
| 23   | N/A              | Hub, Front .....  | 1   |
| 24   | <u>102353201</u> | Cap, Front Hub .....  | 1   |
| 25   | <u>102353301</u> | Hex Nut, Locking Flange, M14x2 .....                                      | 1   |
| 26   | <u>102354104</u> | Asm, Spindle, RH, Ext (includes items 27 through 30) .....                | 1   |
| 27   | <u>1015597</u>   | Fitting, 1/4-28 Thread-Forming Grease .....                               | 1   |
| 28   | N/A              | Subasm, Spindle, RH, Ext .....  | 1   |
| 29   | <u>7048</u>      | Bushing, Flanged Bronze .....   | 1   |
| 30   | <u>8067</u>      | Bushing, Bronze Spindle .....   | 1   |

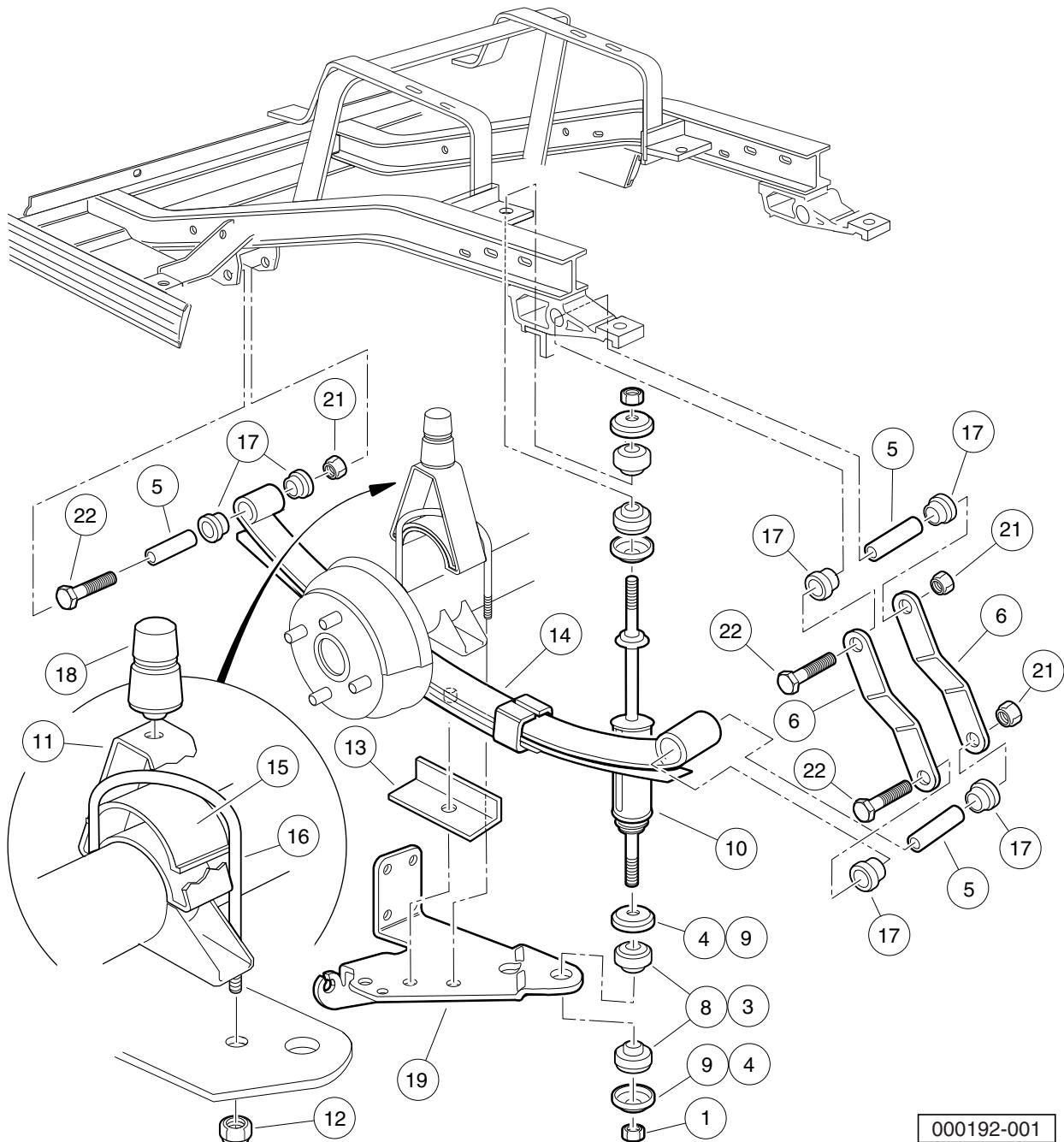
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Items 3 through 4

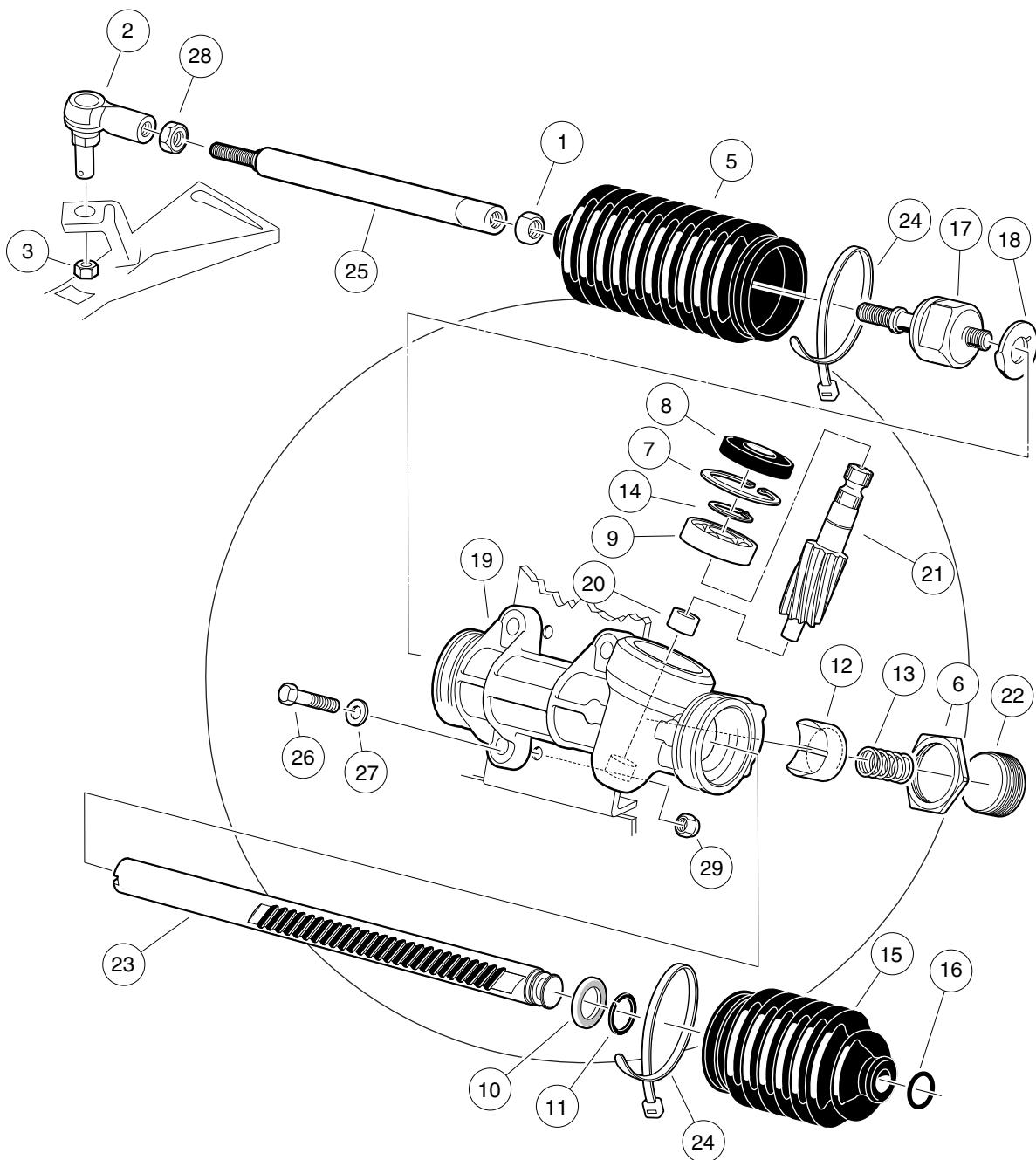
Items  
through  
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# REAR SUSPENSION

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | <b>1 2 3 4</b>   |     |
| 1    | <u>1010145</u>   | Nut, 3/8-24 Hex .....                                      | 4   |
| 2    | <u>1011415</u>   | Kit, Shock Absorber Cushion (includes items 3 and 4) ..... | 4   |
| 3    | <u>1010142</u>   | Cushion, Shock Absorber .....                              | 2   |
| 4    | <u>1010144</u>   | Retainer, Shock Absorber Cushion .....                     | 2   |
| 5    | <u>1012303</u>   | Bushing, Steel .....                                       | 6   |
| 6    | <u>1012304</u>   | Shackle, Rear Spring .....                                 | 4   |
| 7    | <u>1013164</u>   | Shock Absorber Kit (includes items 8 through 10) .....     | 1   |
| 8    | <u>1010142</u>   | Cushion, Shock Absorber .....                              | 8   |
| 9    | <u>1010144</u>   | Retainer, Shock Absorber Cushion .....                     | 8   |
| 10   | <u>102588501</u> | Shock Absorber Rear Prv Spd .....                          | 2   |
| 11   | <u>101454902</u> | Bumper Mount, Angled .....                                 | 2   |
| 12   | <u>1014555</u>   | Locknut, 7/16-14 Nylon Hex .....                           | 4   |
| 13   | <u>1014573</u>   | Spring Retainer .....                                      | 2   |
| 14   | <u>1014675</u>   | Rear Leaf Spring .....                                     | 2   |
| 15   | <u>1014901</u>   | Spacer, Overload Bumper .....                              | 2   |
| 16   | <u>1014902</u>   | U-Bolt .....   | 2   |
| 17   | <u>1015583</u>   | Bushing, Urethane .....                                    | 12  |
| 18   | <u>1017235</u>   | Bumper, Jounce .....                                       | 2   |
| 19   | <u>101926501</u> | Bracket, Left-Hand .....                                   | 1   |
| 20   | 101929401        | Bracket, Right .....                                       | 1   |
| 21   | <u>8754</u>      | Locknut, 3/8-16 Hex .....                                  | 6   |
| 22   | <u>8755</u>      | Screw, 3/8-16 X 3.375 Hex Cap .....                        | 6   |

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# STEERING GEAR ASSEMBLY

| ITEM | PART NO.  | DESCRIPTION   | QTY |
|------|-----------|---|-----|
|      |           | 1 2 3 4   | 5   |
| 1    | 1013042   | Nut, 12mm Hex .....   | 1   |
| 2    | 102022602 | End, Tie Rod, M12 X 1.25, Lh .....                                | 1   |
| 3    | 102289201 | Nut - Hex Locking, M12 X 1.25 .....                               | 3   |
| 4    | 103601501 | Asm, Steering Rack And Pinion (includes items 5 through 24) ..... | 1   |
| 5    | 1013035   | Bellows, Long .....   | 1   |
| 6    | 1013044   | Rack Screw Locknut .....  | 1   |
| 7    | 1013051   | Snap Ring .....   | 1   |
| 8    | 1013052   | Seal, Steering Pinion Dust .....                                  | 1   |
| 9    | 101879401 | Bearing, Ball .....   | 1   |
| 10   | 101879501 | Stop Washer .....   | 1   |
| 11   | 101879601 | Stop Ring, C-Type .....   | 1   |
| 12   | 101879701 | Support Yoke .....  | 1   |
| 13   | 101879801 | Rack Guide Pressure Spring .....                                  | 1   |
| 14   | 101879901 | Ring, Stop, C-Type .....  | 1   |
| 15   | 101880001 | Bellows, Short .....  | 1   |
| 16   | 101880101 | Dust Seal Retaining Ring .....                                    | 1   |
| 17   | 101880201 | Inner Ball Joint Asm .....  | 1   |
| 18   | 101880301 | Washer, Tab .....   | 1   |
| 19   | N/A       | Box, Steering Gear .....  | 1   |
| 20   | N/A       | Bearing, Lower Pinion .....                                       | 1   |
| 21   | N/A       | Pinion, Steering .....  | 1   |
| 22   | N/A       | Screw, Rack Guide .....   | 1   |
| 23   | N/A       | Rack, Steering .....  | 1   |
| 24   | 8990      | Tie Wrap, 8" Nylon .....  | 2   |
| 25   | 103653401 | Link, Drag, Male Thd .....  | 1   |
| 26   | 1624      | Screw, 3/8-16 X 1.50 Hex-Head Cap .....                           | 3   |
| 27   | 334       | Washer, 3/8 Type A Flat .....                                     | 3   |
| 28   | 7555      | Nut, 1/2-20 Hex, Left-Hand Thread .....                           | 1   |
| 29   | 8754      | Locknut, 3/8-16 Hex .....   | 3   |

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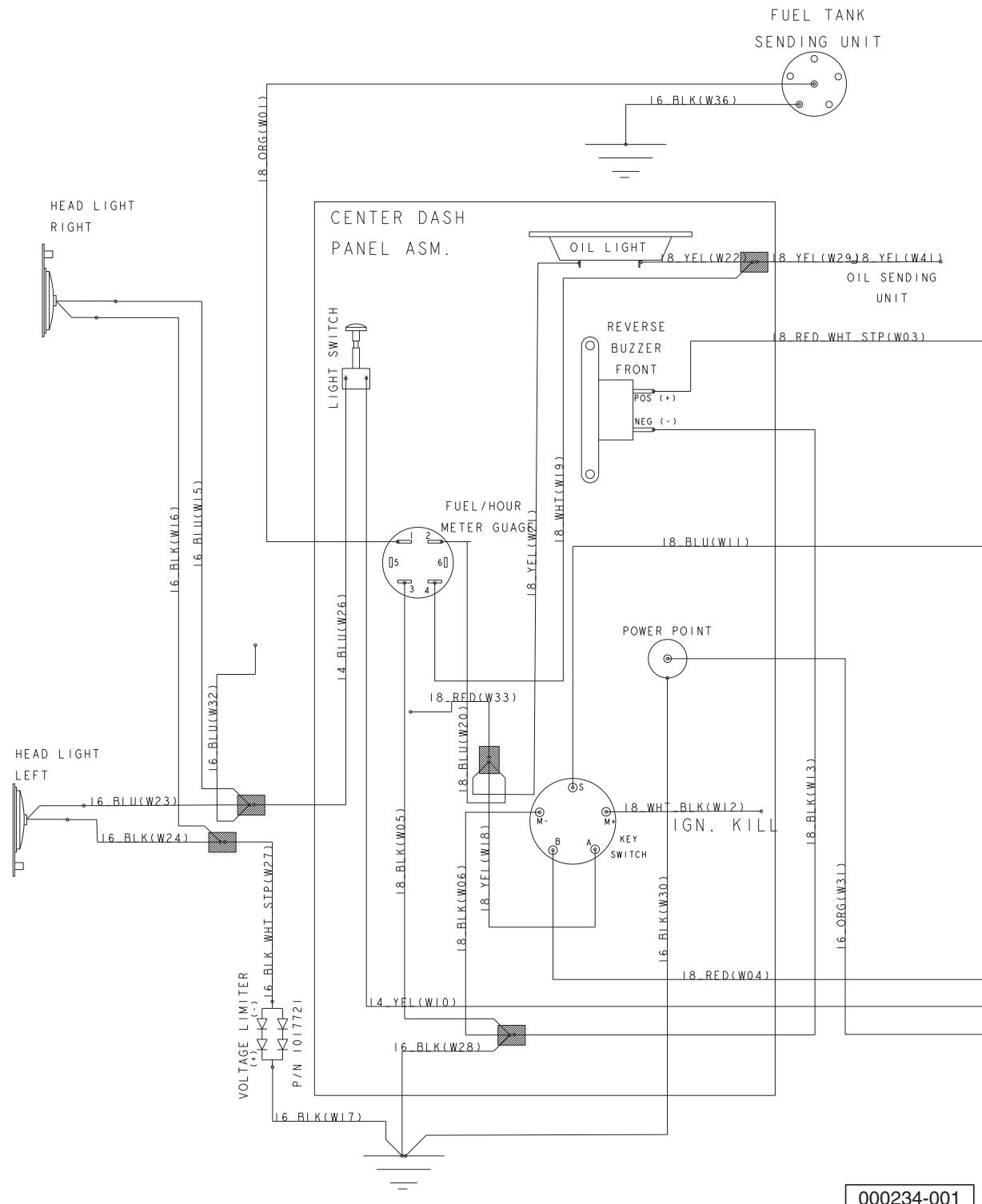
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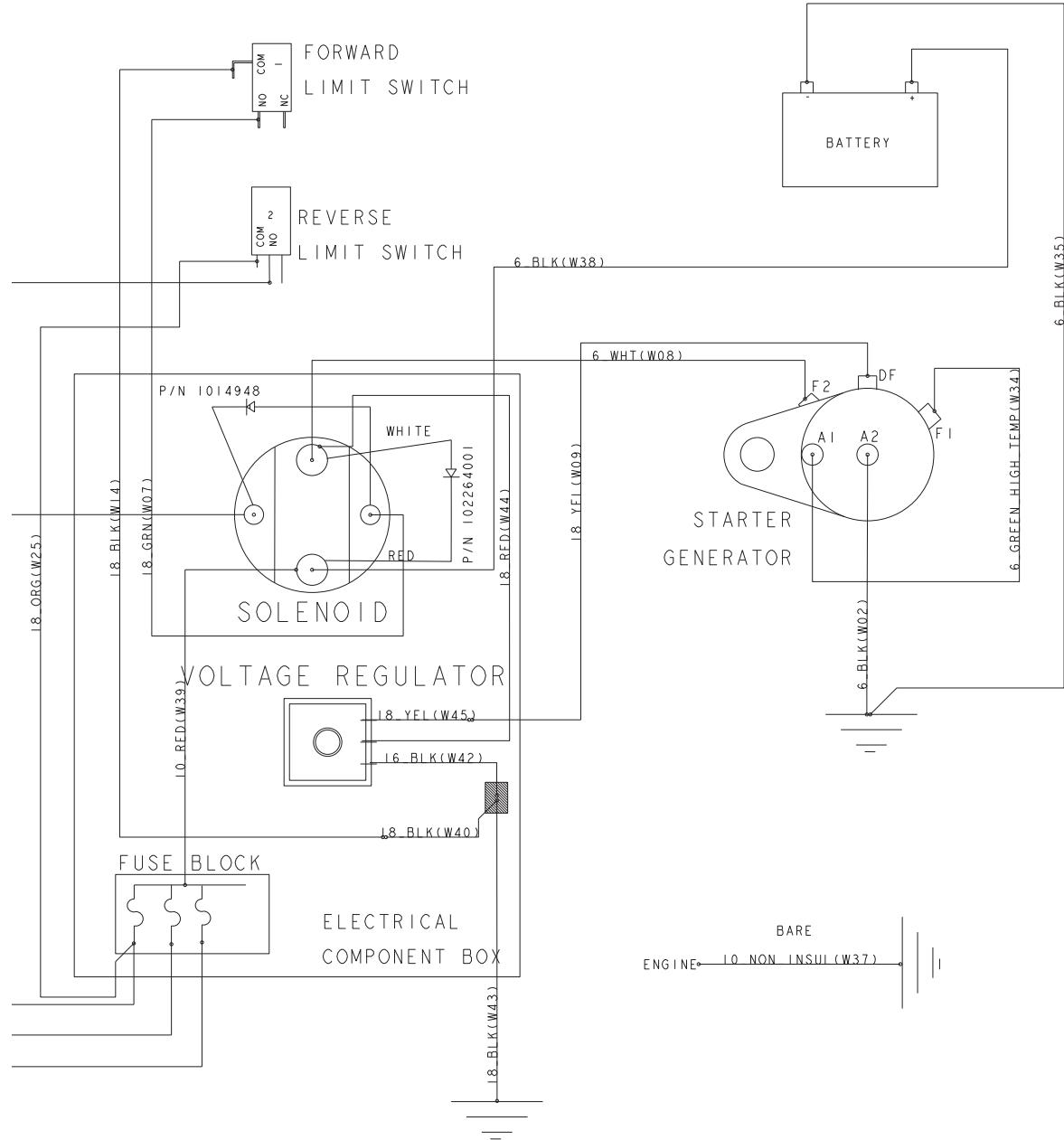
# **ELECTRICAL SYSTEM – GASOLINE VEHICLES**

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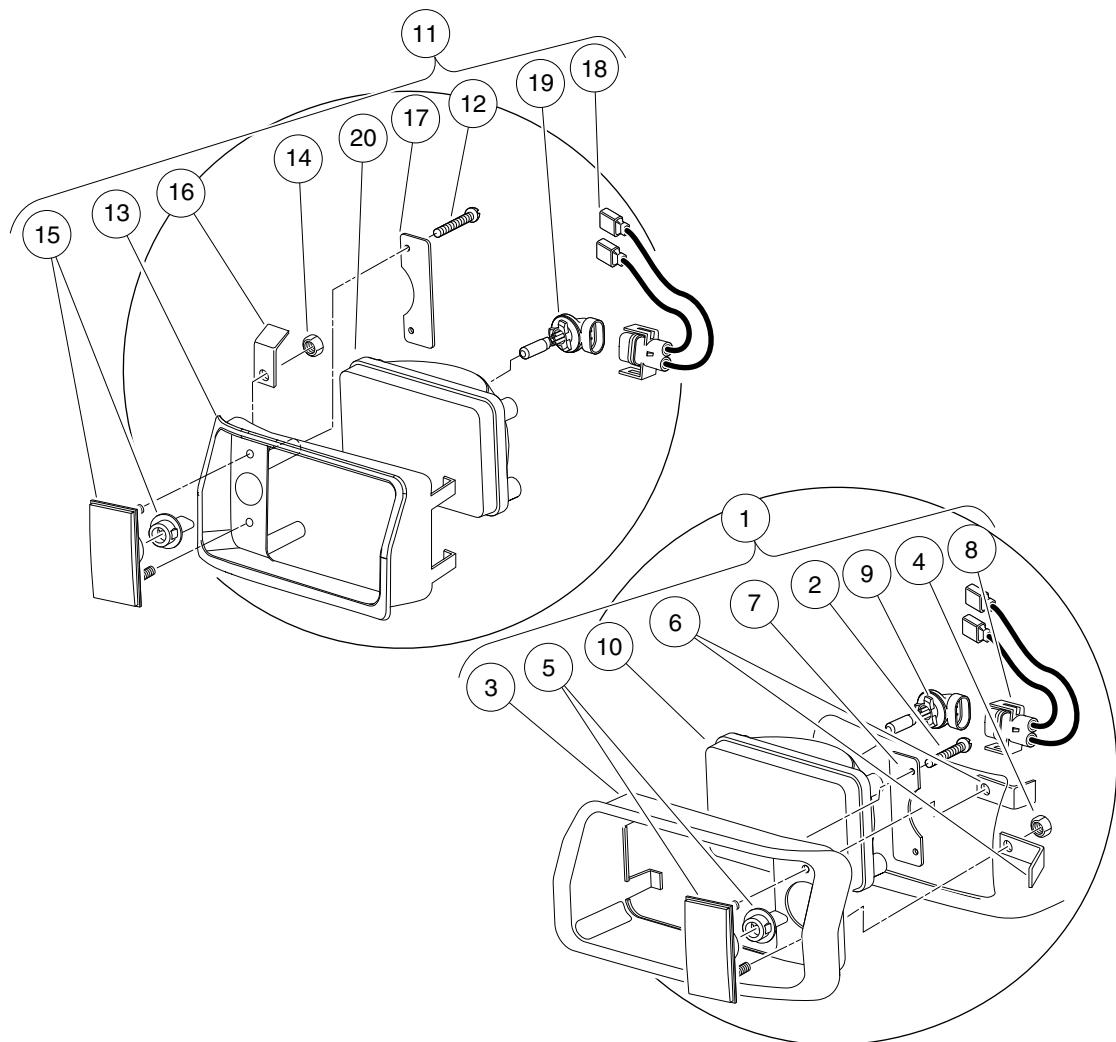


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See previous two pages for illustration.

## WIRING – GASOLINE VEHICLE

| ITEM | PART NO.         | DESCRIPTION                                     | QTY |                      |
|------|------------------|---|-----|----------------------|
| 1    | <u>102803001</u> | 1 2 3 4<br>Wire Harness, Gasoline Vehicle ..... | 1   | <b>6</b><br><b>G</b> |



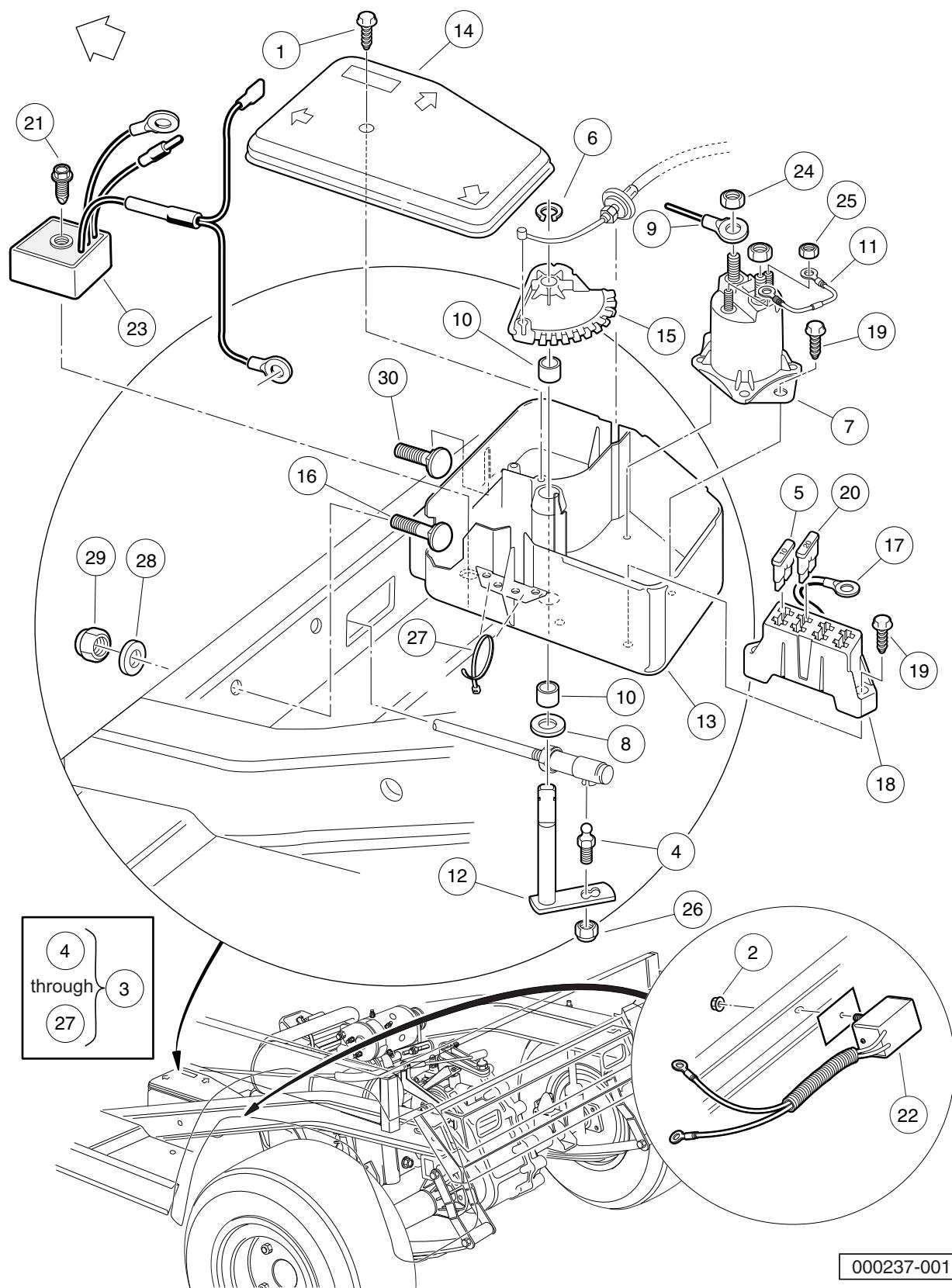
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# HEADLIGHTS

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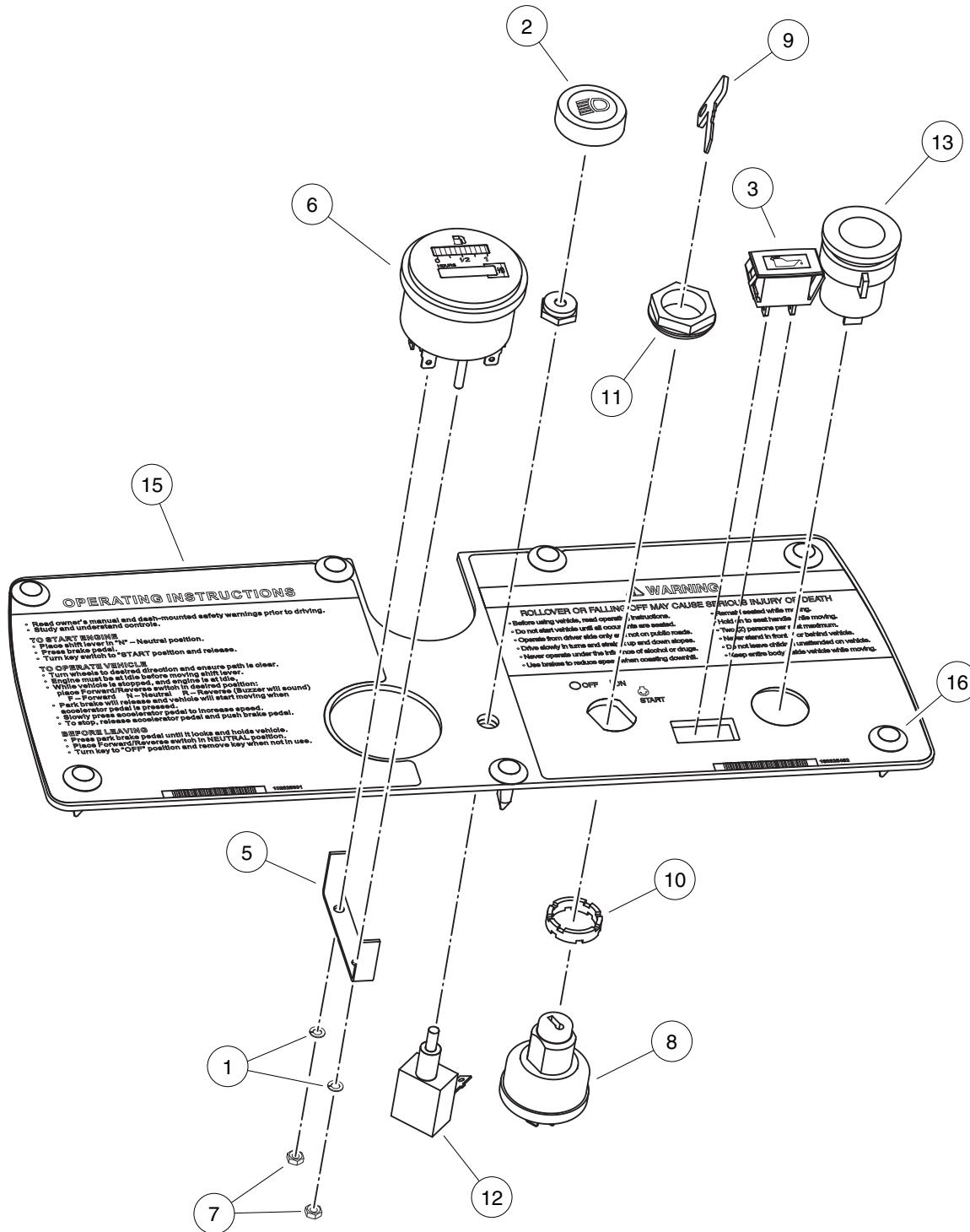
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| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>101988001</u> | Headlight Assembly, Driver-Side Single Beam (includes items 2 through 10) ..... | 1   |
| 2    | <u>1013461</u>   | Screw, #10-16 Hex-Head Hi-Lo .....  | 2   |
| 3    | <u>1016880</u>   | Headlight Bezel, Left .....   | 1   |
| 4    | <u>1017</u>      | Nut, #10-24 Stainless-Steel Hex Machine .....                                   | 2   |
| 5    | <u>1017062</u>   | Turn Signal Lens Assy .....   | 1   |
| 6    | <u>1017064</u>   | Mounting Bracket .....  | 2   |
| 7    | <u>1017065</u>   | Retainer, Headlight .....   | 1   |
| 8    | <u>101987901</u> | Connector Harness Assembly, Headlight .....                                     | 1   |
| 9    | <u>101988101</u> | Bulb, Headlight .....   | 1   |
| 10   | <u>101988201</u> | Lens, Headlight .....   | 1   |
| 11   | <u>101988002</u> | Headlight Assy, Passenger-Side Single Beam (includes items 12 through 20) ..... | 1   |
| 12   | <u>1013461</u>   | Screw, #10-16 Hex-Head Hi-Lo .....  | 2   |
| 13   | <u>1016879</u>   | Headlight Bezel, Right .....  | 1   |
| 14   | <u>1017</u>      | Nut, #10-24 Stainless-Steel Hex Machine .....                                   | 2   |
| 15   | <u>1017062</u>   | Turn Signal Lens Assy .....   | 1   |
| 16   | <u>1017064</u>   | Mounting Bracket .....  | 2   |
| 17   | <u>1017065</u>   | Retainer, Headlight .....   | 1   |
| 18   | <u>101987901</u> | Connector Harness Assembly, Headlight .....                                     | 1   |
| 19   | <u>101988101</u> | Bulb, Headlight .....   | 1   |
| 20   | <u>101988201</u> | Lens, Headlight .....   | 1   |

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# ELECTRICAL COMPONENT BOX – GASOLINE VEHICLE

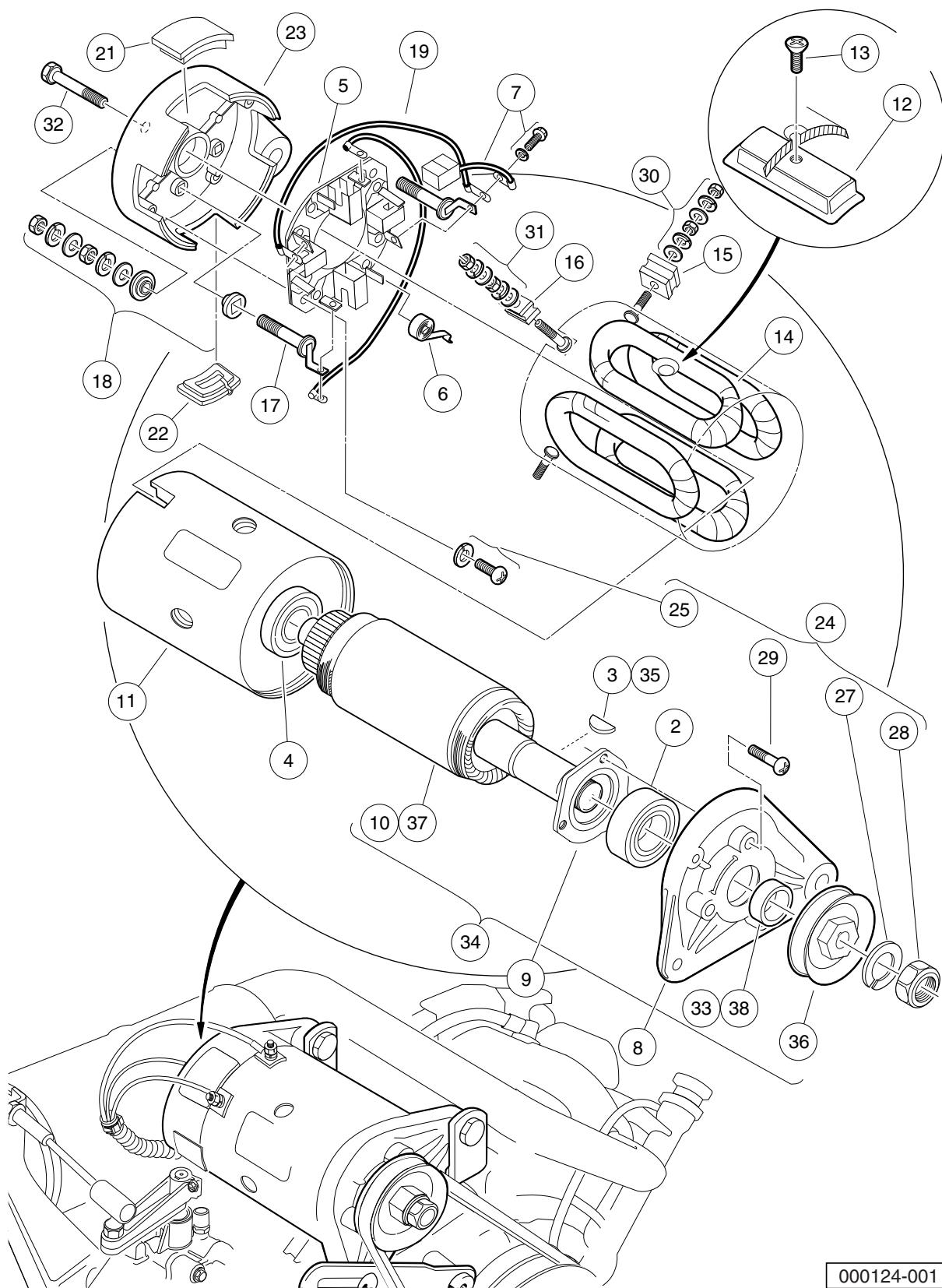
| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  | 6   |
| 1    | <u>1015752</u>   | Screw, #12-16 X 0.625 Hi-Lo .....                                      | 1   |
| 2    | <u>101963401</u> | Locknut, 5/16-18 Hex Flange .....                                      | 1   |
| 3    | N/A              | Assembly, Electrical Component Box (includes items 4 through 27) ..... | 1   |
| 4    | <u>1010954</u>   | Stud, 1/4-28 X 0.560 Ball .....  | 1   |
| 5    | <u>1012295</u>   | Fuse, 10-Amp .....   | 1   |
| 6    | <u>1013589</u>   | Ring, 0.338" Internal Retaining .....                                  | 1   |
| 7    | <u>1013609</u>   | Solenoid, 12-Volt .....  | 1   |
| 8    | <u>1014065</u>   | Washer, 0.38" ID Delrin Flat .....                                     | 1   |
| 9    | <u>1014119</u>   | Wire Assembly #6 Red .....   | 1   |
| 10   | <u>1014145</u>   | Bushing, Secondary Weight, Split .....                                 | 2   |
| 11   | 1014948          | Diode .....  | 1   |
| 12   | 1015345          | Bell Crank and Shaft Assembly .....                                    | 1   |
| 13   | <u>1015371</u>   | Box, Electrical Component .....  | 1   |
| 14   | <u>1015372</u>   | Cover, Electric Box .....  | 1   |
| 15   | <u>1015373</u>   | Cam, Electric Box .....  | 1   |
| 16   | <u>1015405</u>   | Bolt, Carriage, 5/16-18 X 2.0 .....                                    | 1   |
| 17   | <u>1015737</u>   | Wire Assy, #10 Red .....   | 1   |
| 18   | <u>1015741</u>   | Fuse Block .....   | 1   |
| 19   | <u>1015752</u>   | Screw, #12-16 X 0.625 Hi-Lo .....                                      | 4   |
| 20   | <u>1016423</u>   | Fuse, 20-Amp .....   | 1   |
| 21   | <u>101856102</u> | Screw, 1/4-15 X 1.50 Hi-lo Hex .....                                   | 1   |
| 22   | 102264001        | Diode Assembly .....   | 1   |
| 23   | <u>102711201</u> | Voltage Regulator .....  | 1   |
| 24   | <u>1242</u>      | Nut, 5/16-18 Hex .....   | 2   |
| 25   | <u>7893</u>      | Nut, #10-32 Hex .....  | 2   |
| 26   | <u>8717</u>      | Locknut, 1/4-28 Nylon Insert .....                                     | 1   |
| 27   | <u>8990</u>      | Tie Wrap, 8" Nylon .....   | 2   |
| 28   | <u>1241</u>      | Washer, 5/16 Type A Flat .....   | 2   |
| 29   | <u>7473</u>      | Locknut, 5/16-18 Nylon Insert .....                                    | 2   |
| 30   | <u>7818</u>      | Bolt, Carriage, 5/16-18 X 1.5 .....                                    | 1   |



000232-001

# ELECTRICAL COMPONENTS, FRONT BODY – GASOLINE VEHICLE

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  | 6   |
| 1    | <u>1012986</u>   | Lockwasher, M4 .....   | 2   |
| 2    | <u>1013857</u>   | Knob, Light Switch .....                                       | 1   |
| 3    | <u>1016630</u>   | Light, Oil .....   | 1   |
| 4    | <u>101990703</u> | Gauge, Fuel/Hour, with Bracket (includes items 5 and 6) .....  | 1   |
| 5    | 102025901        | Bracket, Fuel Gauge/Hour Meter .....                           | 1   |
| 6    | N/A              | Gauge, Fuel/Hour .....   | 1   |
| 7    | <u>101991101</u> | Nut, M4-0.7 .....  | 2   |
| 8    | <u>102044702</u> | Key Switch 12v Key Start .....                                 | 1   |
| 9    | 102044801        | Key Set .....  | 1   |
| 10   | <u>102051601</u> | Spacer, Keyswitch .....  | 1   |
| 11   | <u>102051701</u> | Nut, Key Switch .....  | 1   |
| 12   | <u>102051901</u> | Switch, Light .....  | 1   |
| 13   | <u>102198001</u> | Receptacle, Accessory .....                                    | 1   |
| 14   | <u>102804501</u> | Panel, Instrument .....  | 1   |
| 15   | <u>102804502</u> | Panel, Instrument (with 12-Volt Accessory Outlet Cutout) ..... | 1   |
| 16   | <u>102967901</u> | Rivet, Removable, Tuflok 1/4"                                  | 7   |

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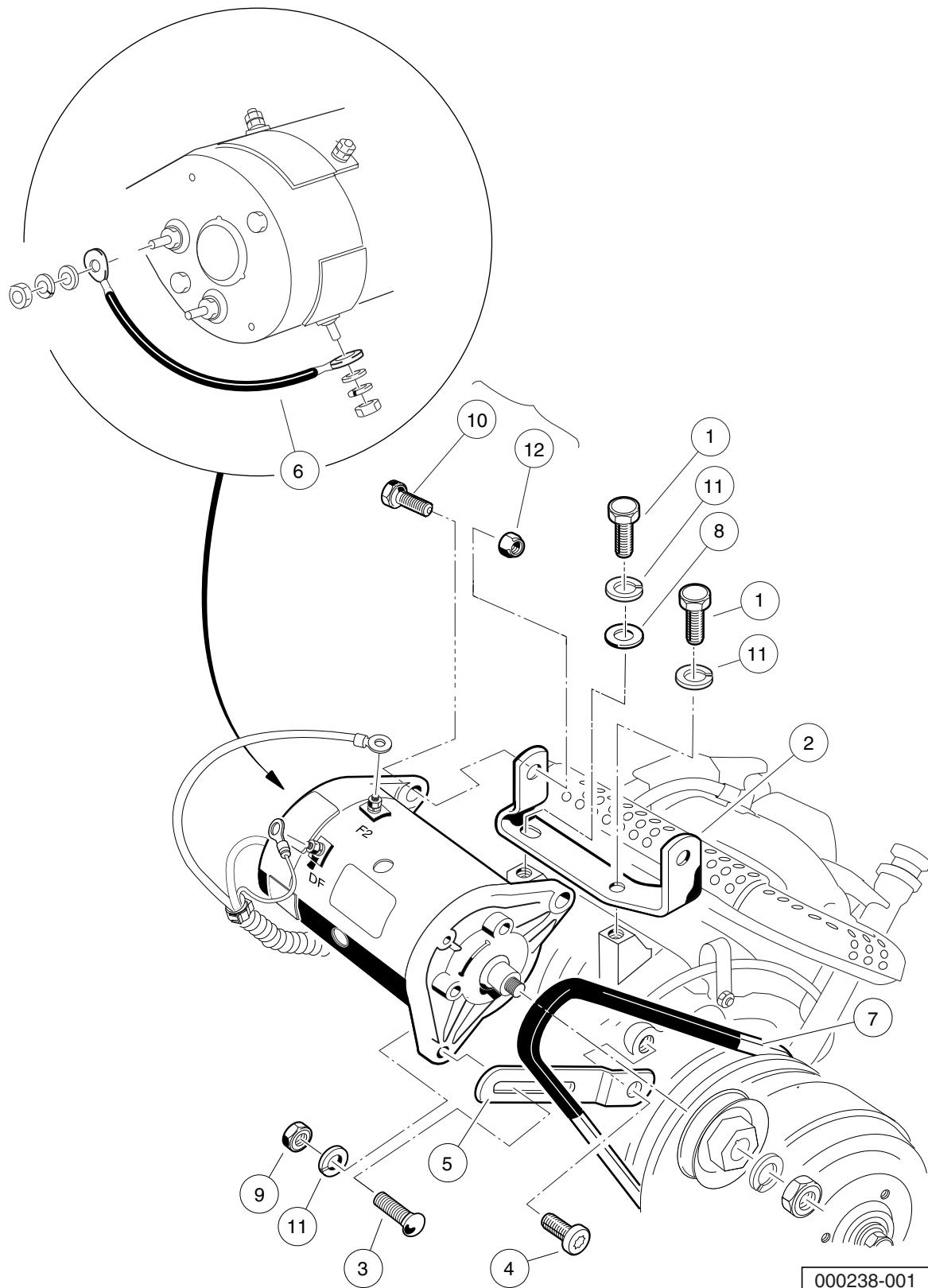
# STARTER/GENERATOR ASSEMBLY

## MODEL G425419 – GASOLINE VEHICLES

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | <b>1 2 3 4</b>   |     |
| 1    | <u>101833701</u> | Starter/Generator (cw) (includes items 2 through 33)         | 1   |
| 2    | <u>1013001</u>   | Bearing, Output Shaft Ball                                   | 1   |
| 3    | <u>1013003</u>   | Key, Starter/Generator                                       | 1   |
| 4    | <u>1013005</u>   | Bearing, Ball  | 1   |
| 5    | <u>101301102</u> | Brush Holder Assembly (cw) (includes item 6)                 | 1   |
| 6    | <u>101878101</u> | Brush Spring Set   | 4   |
| 7    | <u>101869302</u> | Brush and Screw Set (cw)                                     | 1   |
| 8    | <u>101874901</u> | Front Bracket  | 1   |
| 9    | <u>101875001</u> | Retainer   | 1   |
| 10   | <u>101875101</u> | Armature   | 1   |
| 11   | <u>101875201</u> | Field Coil Housing   | 1   |
| 12   | <u>101875301</u> | Pole Set   | 1   |
| 13   | <u>101875401</u> | Screw Set  | 1   |
| 14   | <u>101875501</u> | Field Stator Coil Assembly                                   | 1   |
| 15   | <u>101875601</u> | F Insulator Set  | 2   |
| 16   | <u>101875701</u> | DF Insulator   | 1   |
| 17   | <u>101875802</u> | A Connector (cw)   | 1   |
| 18   | <u>101876001</u> | Screw and Mold Assembly                                      | 2   |
| 19   | <u>101876202</u> | Brush Connector Assembly (cw)                                | 2   |
| 20   | <u>101876301</u> | Cover Set (includes items 21 and 22)                         | 1   |
| 21   | <u>1012991</u>   | Brush Inspection Port Cover                                  | 3   |
| 22   | <u>1017653</u>   | Brush Port Cover w/Drain                                     | 1   |
| 23   | <u>101876402</u> | Rear Bracket (cw)  | 1   |
| 24   | <u>101876501</u> | Nut and Screw Set (includes items 25 through 29)             | 1   |
| 25   | <u>101896501</u> | Brush Holder Asm Screw                                       | 2   |
| 26   | N/A              | Washer, M5 Flat  | 1   |
| 27   | N/A              | Washer, M14 Lock   | 1   |
| 28   | N/A              | Nut, Hex, M14 x 2  | 1   |
| 29   | N/A              | Screw, M5 x 0.8 x 18mm                                       | 3   |
| 30   | <u>101877601</u> | Nut and Washer Set   | 2   |
| 31   | <u>101877701</u> | Nut and Washer Set   | 1   |
| 32   | <u>101879001</u> | Through Bolt Set   | 2   |
| 33   | <u>101939901</u> | Spacer   | 1   |
| 34   | <u>101875102</u> | Armature Asm Conversion Kit (includes items 35 through 38)   | 1   |
| 35   | <u>1013003</u>   | Key, Starter/Generator                                       | 1   |
| 36   | <u>1014289</u>   | Pulley, Starter/Generator                                    | 1   |
| 37   | <u>101875101</u> | Armature   | 1   |
| 38   | <u>101939901</u> | Spacer   | 1   |
|      |                  | Note: Item 36 will ONLY fit Model G425419 Starter/Generator. |     |

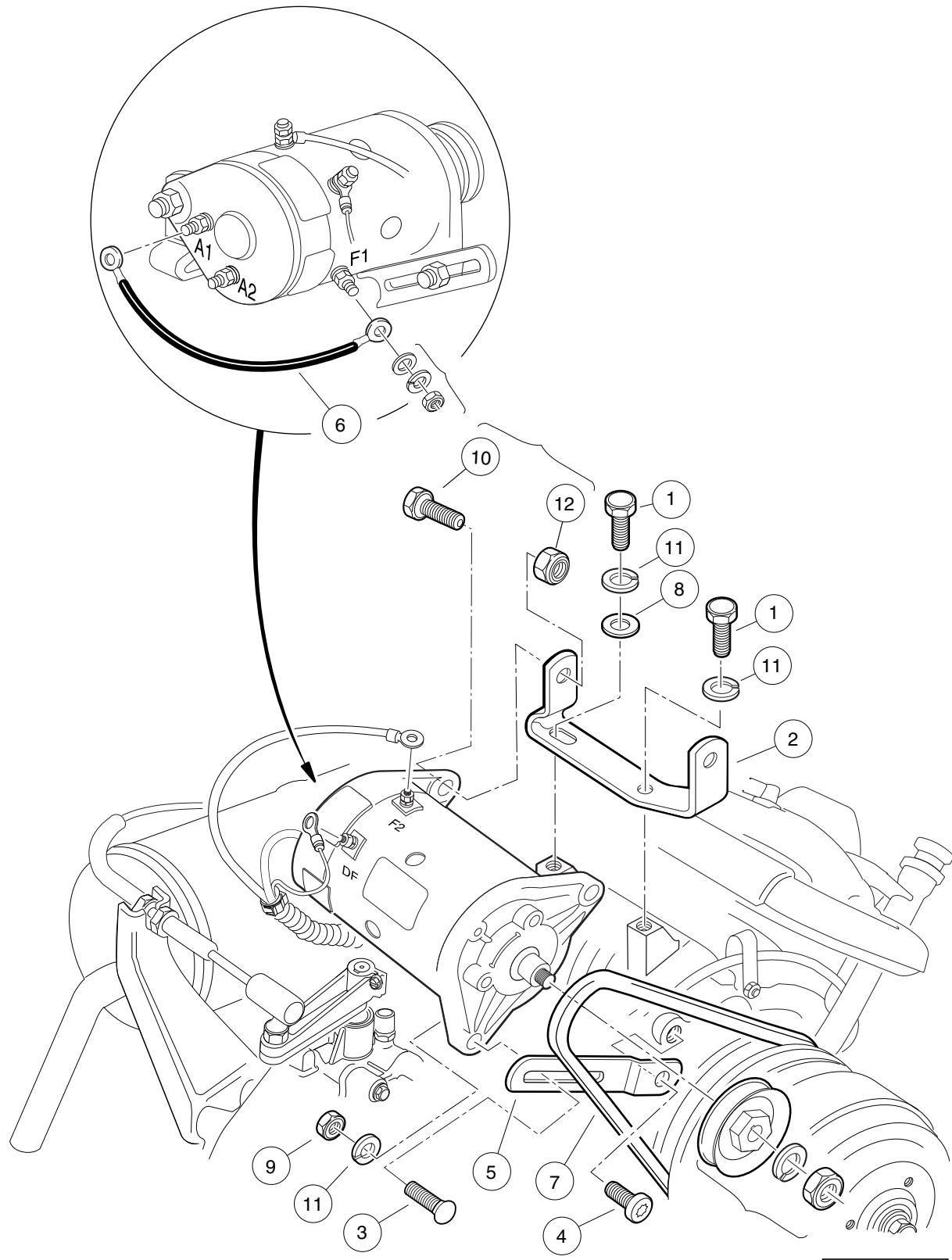
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# FE290 STARTER/GENERATOR MOUNTING – GASOLINE VEHICLE

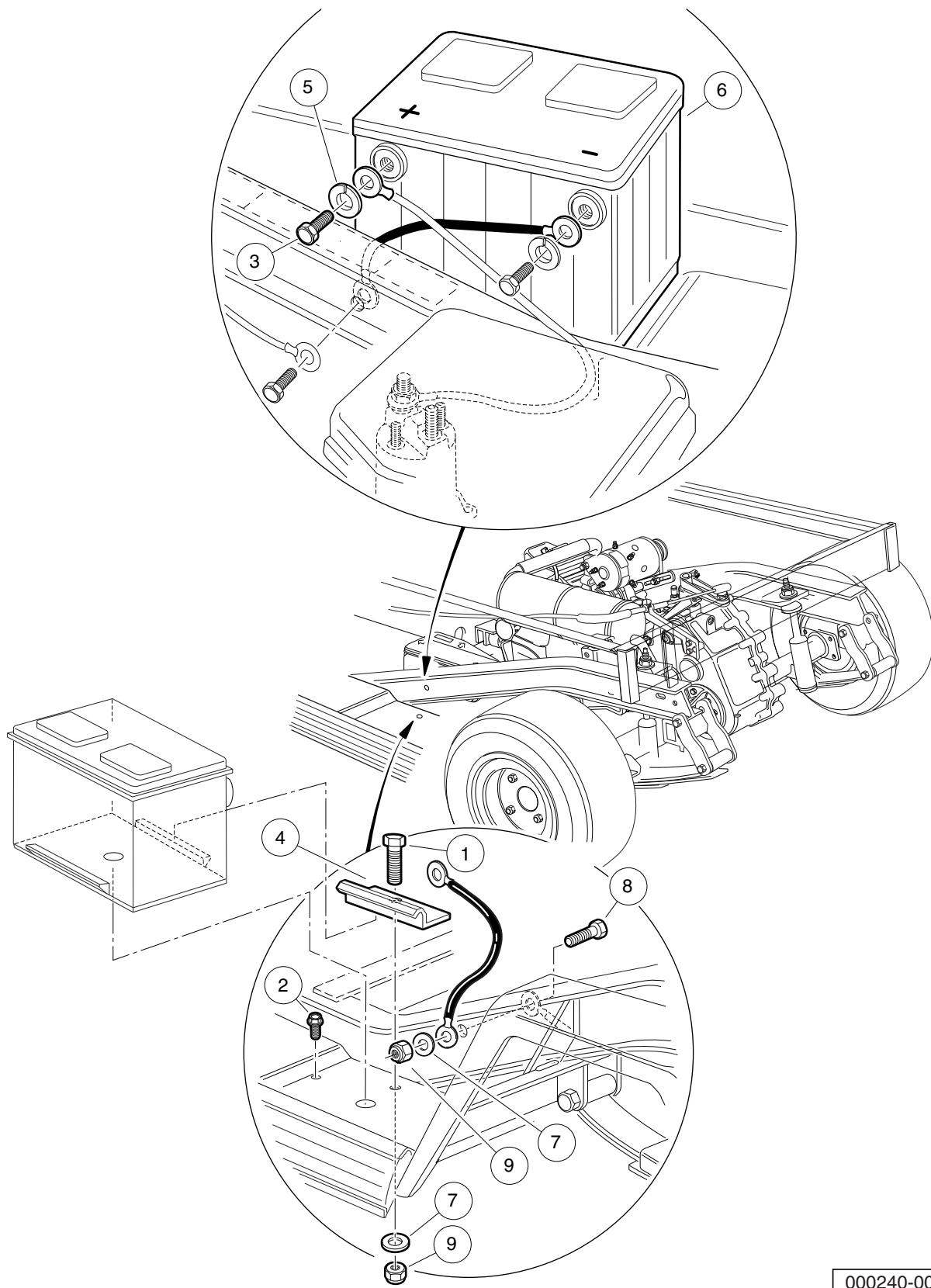
| ITEM | PART NO.         | DESCRIPTION                                       | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 6   |
| 1    | <u>1012830</u>   | Screw, M8-125 X 22 Hex-Head .....                 | 2   |
| 2    | <u>101524001</u> | Bracket, Starter/Generator Mounting (FE290) ..... | 1   |
| 3    | <u>1015932</u>   | Bolt, Carriage, 5/16-18 .....                     | 1   |
| 4    | <u>1016074</u>   | Screw, M8-1.25 X 18mm Torx .....                  | 1   |
| 5    | <u>1016883</u>   | Bracket, Starter/Generator Adjustment .....       | 1   |
| 6    | <u>101837301</u> | Wire Assy, #6 Green .....                         | 1   |
| 7    | <u>101916701</u> | V-Belt .....                                      | 1   |
| 8    | <u>1241</u>      | Washer, 5/16 Type A Flat .....                    | 1   |
| 9    | <u>1242</u>      | Nut, 5/16-18 Hex .....                            | 1   |
| 10   | <u>705</u>       | Screw, Cap-hex Hd 3/8-16x1.25 .....               | 2   |
| 11   | <u>7174</u>      | Lockwasher, 5/16 Split .....                      | 3   |
| 12   | <u>8754</u>      | Locknut, 3/8-16 Hex .....                         | 2   |

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# FE350 STARTER/GENERATOR MOUNTING – GASOLINE VEHICLES

| ITEM | PART NO.         | DESCRIPTION                                 | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4                                     | 6   |
| 1    | <u>1012830</u>   | Screw, M8-125 X 22 Hex-Head .....           | 2   |
| 2    | <u>101524002</u> | Bracket, Starter/Generator Mounting .....   | 1   |
| 3    | <u>1015932</u>   | Bolt, Carriage, 5/16-18 .....               | 1   |
| 4    | <u>1016074</u>   | Screw, M8-1.25 X 18mm Torx .....            | 1   |
| 5    | <u>1016883</u>   | Bracket, Starter/Generator Adjustment ..... | 1   |
| 6    | <u>101837301</u> | Wire Assy, #6 Green .....                   | 1   |
| 7    | <u>101916701</u> | V-Belt .....                                | 1   |
| 8    | <u>1241</u>      | Washer, 5/16 Type A Flat .....              | 1   |
| 9    | <u>1242</u>      | Nut, 5/16-18 Hex .....                      | 1   |
| 10   | <u>705</u>       | Screw, Cap-hex Hd 3/8-16x1.25 .....         | 2   |
| 11   | <u>7174</u>      | Lockwasher, 5/16 Split .....                | 3   |
| 12   | <u>8754</u>      | Locknut, 3/8-16 Hex .....                   | 2   |

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# BATTERY – GASOLINE VEHICLE

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 6   |
| 1    | <u>1010934</u>   | Screw, 5/16-18 X 1.00 Hex Cap .....                 | 1   |
| 2    | <u>1014288</u>   | Screw, 5/16-18 X 0.75 Thread-Forming .....          | 1   |
| 3    | <u>1014375</u>   | Screw, 3/8-16 X 0.50 Stainless Steel Hex-Head ..... | 2   |
| 4    | <u>101898001</u> | Clamp, Battery .....                                | 1   |
| 5    | <u>102355301</u> | Lockwasher, #10 Split Ss .....                      | 2   |
| 6    | N/A              | Battery, Start, 12v .....                           | 1   |
| 7    | <u>1241</u>      | Washer, 5/16 Type A Flat .....                      | 2   |
| 8    | <u>7173</u>      | Screw, 5/16-18 X 0.75 Hex-Head Cap .....            | 1   |
| 9    | <u>7473</u>      | Locknut, 5/16-18 Nylon Insert .....                 | 2   |

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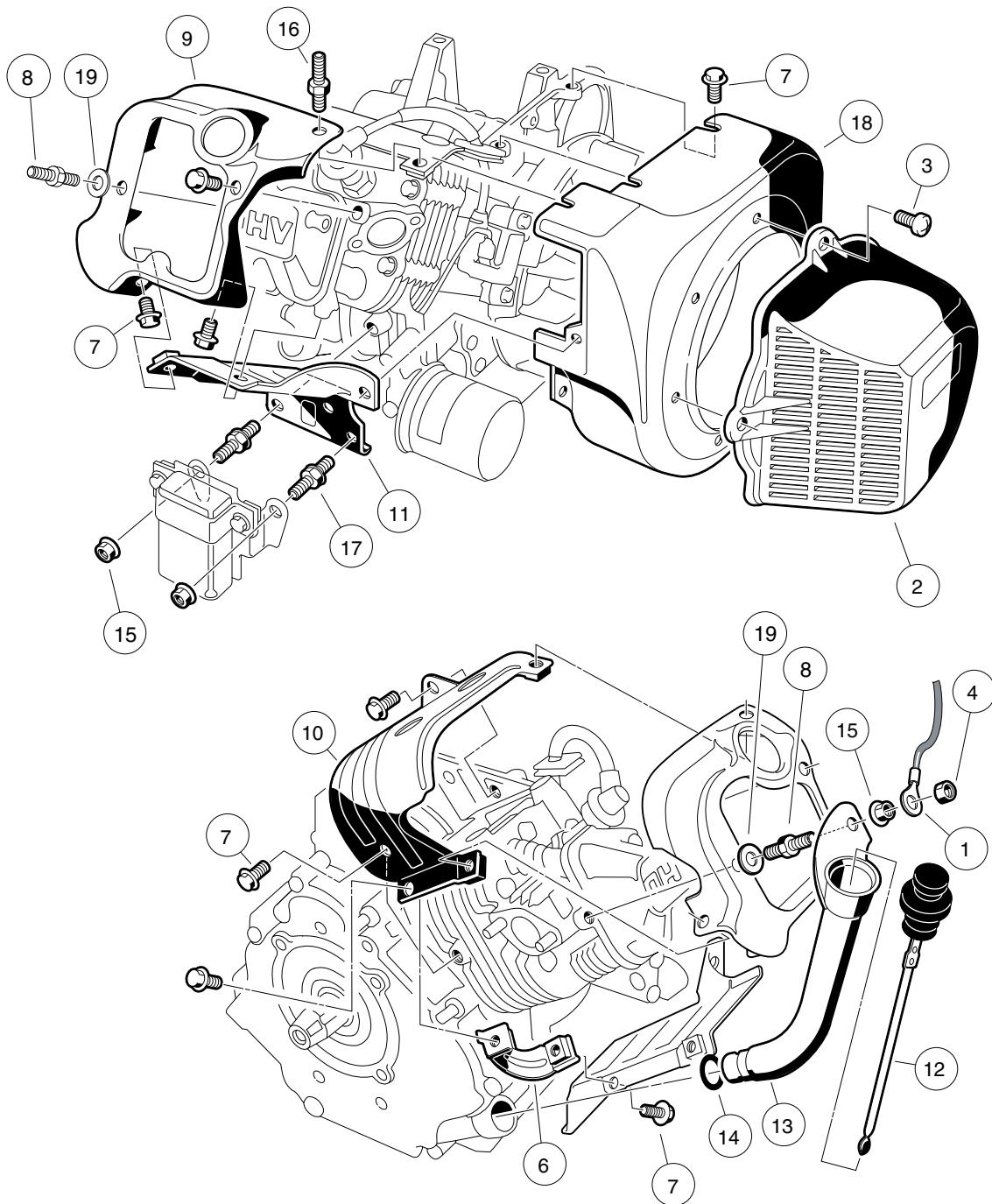
# FE290 ENGINE

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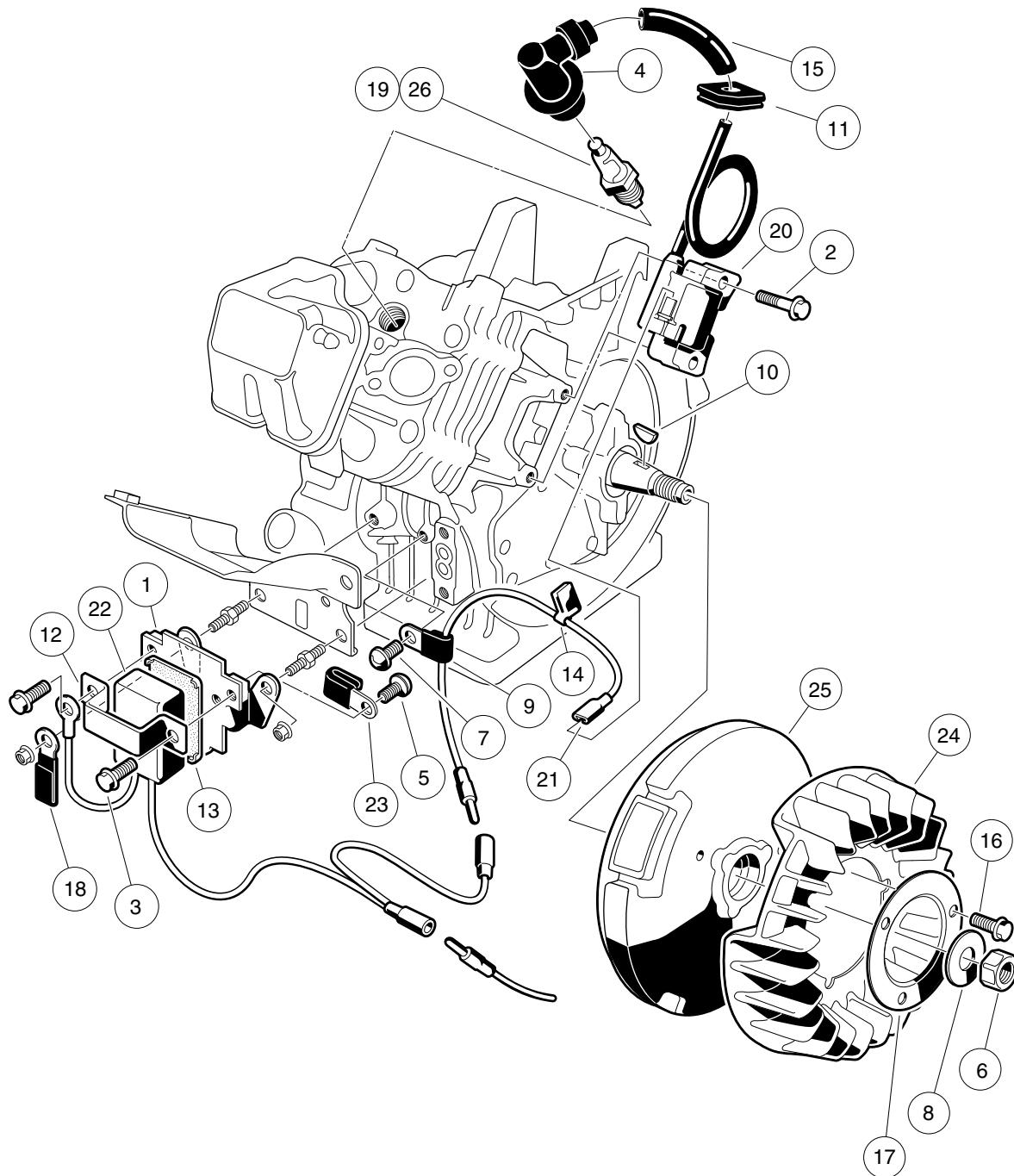
# FE290 ENGINE – SHROUDS AND BRACKETS

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | <b>1 2 3 4</b>   |     |
| 1    | <u>1015332</u>   | Wire Assembly, #10, Uninsulated .....                    | 1   |
| 2    | <u>1015649</u>   | Shroud, Fan .....  | 1   |
| 3    | <u>1015969</u>   | Screw, M6-1.00 X 10mm Pan Hd .....                       | 4   |
| 4    | <u>101887601</u> | Locknut, M6-1.00 Nylon Insert .....                      | 1   |
| 5    | <u>101953901</u> | Engine, FE290 (cw) * (includes items 6 through 19) ..... | 1   |
| 6    | <u>1016443</u>   | Bracket .....  | 1   |
| 7    | <u>1016456</u>   | Bolt, Flange Head, M6 x 1 x 12 mm .....                  | 15  |
| 8    | <u>1016507</u>   | Bolt, Two-Ended .....                                    | 1   |
| 9    | <u>1016524</u>   | Shroud, Engine, FE290D .....                             | 1   |
| 10   | <u>1016525</u>   | Shroud, Engine, FE290D .....                             | 1   |
| 11   | <u>1016526</u>   | Shroud, Engine, FE290D .....                             | 1   |
| 12   | <u>1016531</u>   | Dipstick .....   | 1   |
| 13   | <u>1016536</u>   | Tube, Oil Filler, FE290D .....                           | 1   |
| 14   | <u>1016539</u>   | O-Ring .....   | 1   |
| 15   | <u>1016547</u>   | Nut, M6 Flange .....                                     | 3   |
| 16   | <u>1017221</u>   | Screw, M6-1.00 Stud .....                                | 1   |
| 17   | <u>101909701</u> | Stud, M6-1.00, Two-Ended .....                           | 2   |
| 18   | <u>101915601</u> | Housing, FE290 Fan .....                                 | 1   |
| 19   | N/A              | Washer, 6 mm Flat .....                                  | 1   |

\* Note: FE290 engine component listings span several pages.

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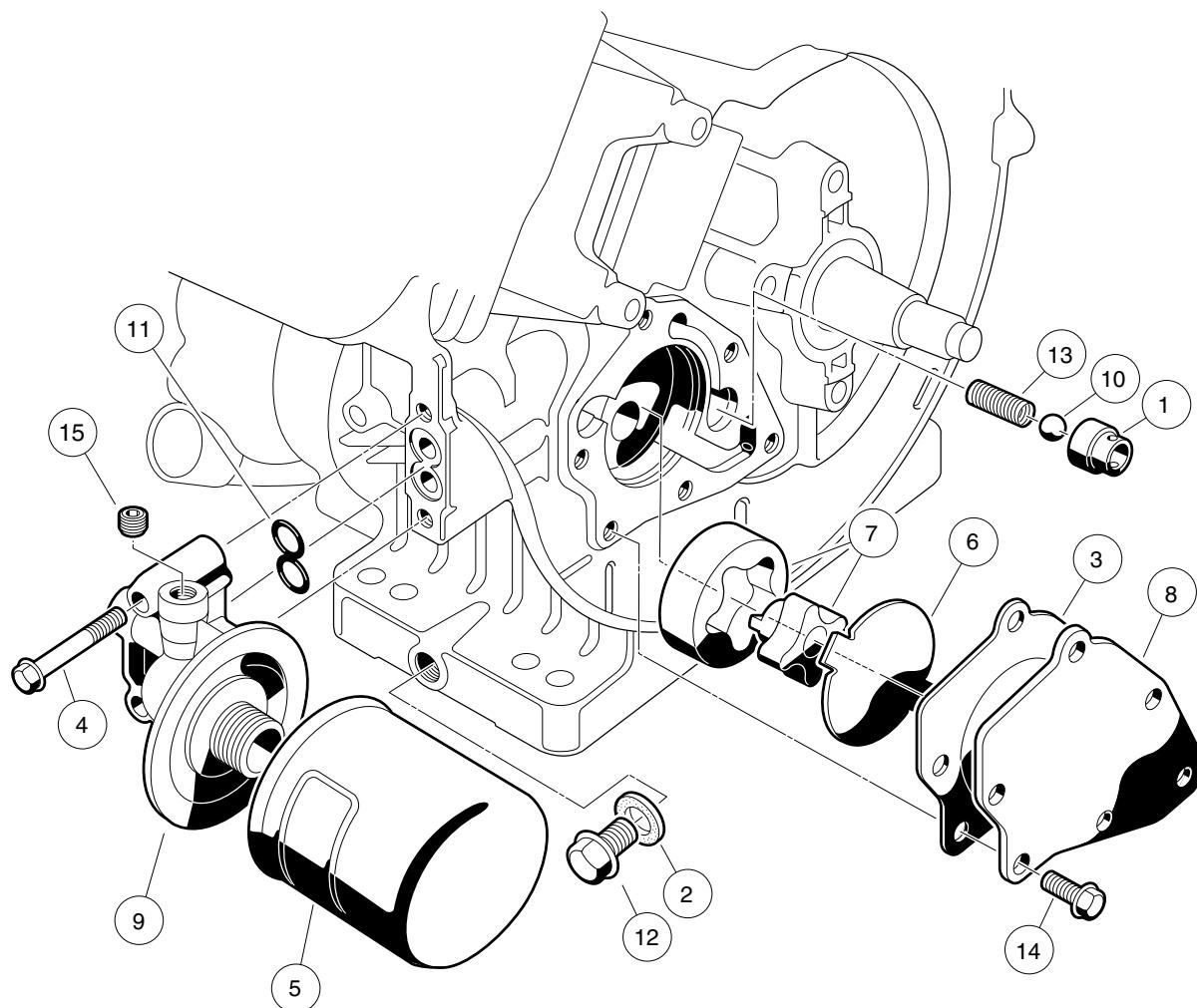
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# FE290 ENGINE – IGNITION COMPONENTS AND FLYWHEEL

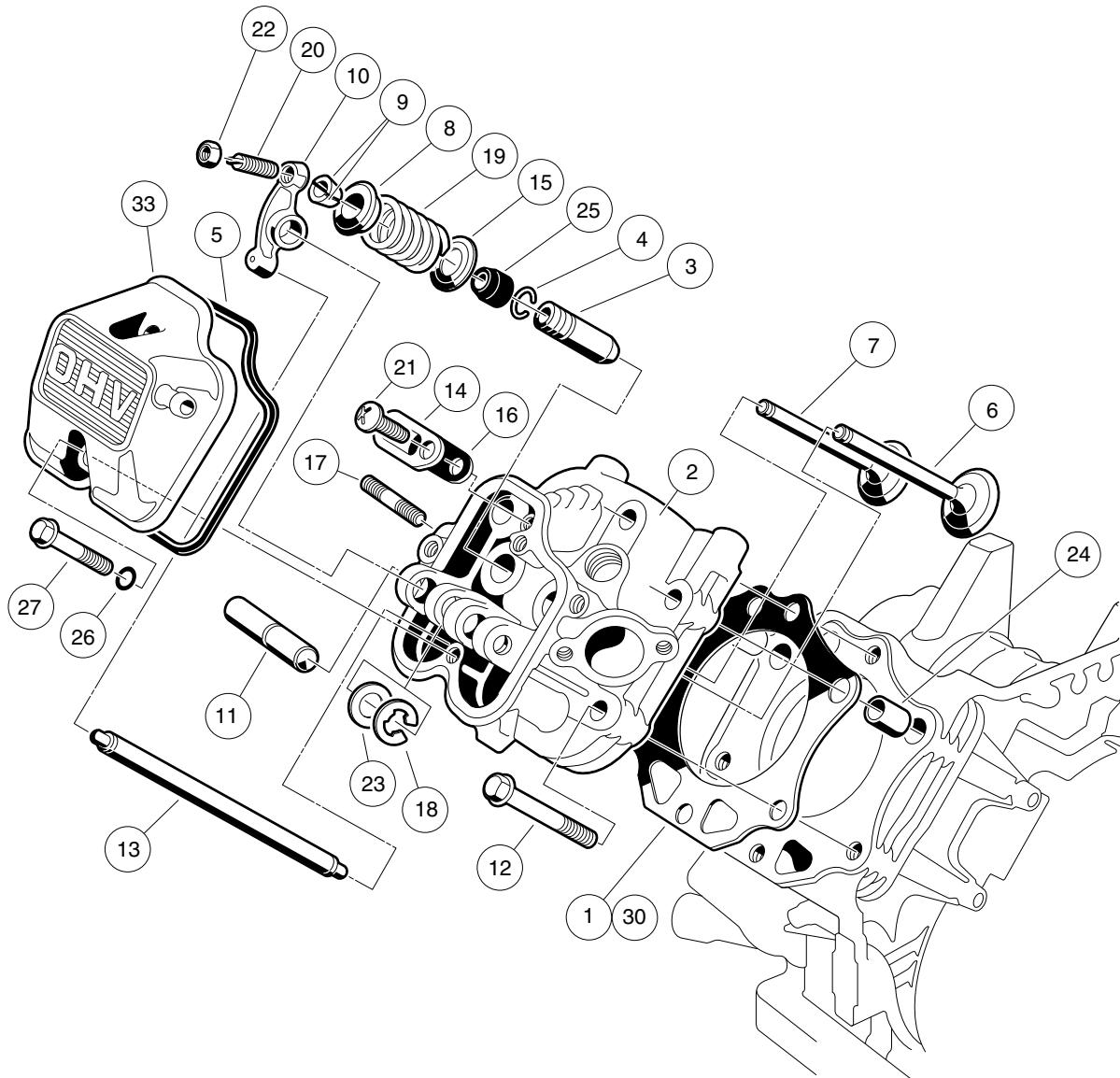
| ITEM | PART NO.         | DESCRIPTION                             | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4                                 | 7   |
| 1    | <u>1016445</u>   | Bracket, RPM Limiter .....              | 1   |
| 2    | <u>1016455</u>   | Bolt, Flange Head .....                 | 2   |
| 3    | <u>1016456</u>   | Bolt, Flange Head, M6 x 1 x 12 mm ..... | 2   |
| 4    | <u>1016493</u>   | Cap, Spark Plug .....                   | 1   |
| 5    | <u>1016497</u>   | Screw, Pan WP Cross .....               | 1   |
| 6    | <u>1016505</u>   | Nut, Hex, Fine .....                    | 1   |
| 7    | <u>1016544</u>   | Screw .....                             | 1   |
| 8    | <u>1016548</u>   | Washer, M16 Flat .....                  | 1   |
| 9    | <u>1016561</u>   | Clamp .....                             | 1   |
| 10   | <u>1016562</u>   | Key .....                               | 1   |
| 11   | <u>1016578</u>   | Ignition, Grommet .....                 | 1   |
| 12   | <u>1016579</u>   | Band, RPM Limiter Mount .....           | 1   |
| 13   | <u>1016586</u>   | Damper, RPM Limiter .....               | 1   |
| 14   | <u>1016587</u>   | Clamp .....                             | 1   |
| 15   | <u>1016588</u>   | Tube, 7mm X 10mm X 70mm .....           | 1   |
| 16   | <u>1017448</u>   | Bolt, Flanged .....                     | 3   |
| 17   | <u>1017455</u>   | Plate, Flywheel Fan .....               | 1   |
| 18   | <u>1017468</u>   | Clamp .....                             | 1   |
| 19   | <u>101881101</u> | Spark Plug, OHV (Autolite) .....        | 1   |
| 20   | <u>101909201</u> | Coil, Ignition .....                    | 1   |
| 21   | <u>101909301</u> | Lead Wire Assy .....                    | 1   |
| 22   | 101909401        | Limiter, RPM .....                      | 1   |
| 23   | 101909501        | Clamp, Steel .....                      | 1   |
| 24   | <u>101915801</u> | Fan, FE290 (cw) .....                   | 1   |
| 25   | <u>101929301</u> | Flywheel, Complete .....                | 1   |
| 26   | <u>AM10724</u>   | Spark Plug, OHV (NGK) .....             | 1   |



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# FE290 ENGINE – OIL CIRCULATION

| ITEM | PART NO.         | DESCRIPTION                        | QTY |
|------|------------------|------------------------------------|-----|
|      |                  | 1 2 3 4                            |     |
| 1    | <u>1016429</u>   | Seat, Valve Oil Press Relief ..... | 1   |
| 2    | <u>1016432</u>   | Gasket, Drain Plug .....           | 1   |
| 3    | <u>1016435</u>   | Gasket, Oil Pump .....             | 1   |
| 4    | <u>1016457</u>   | Bolt, Flange Head .....            | 2   |
| 5    | <u>1016467</u>   | Filter, Oil .....                  | 1   |
| 6    | <u>1016473</u>   | Plate, Oil Pump .....              | 1   |
| 7    | <u>101648203</u> | Oil Pump And Rotor .....           | 1   |
| 8    | <u>1016484</u>   | Cover, Pump .....                  | 1   |
| 9    | <u>1016502</u>   | Bracket, Oil Filter Mount .....    | 1   |
| 10   | <u>1016537</u>   | Ball, Steel, Press, Relief .....   | 1   |
| 11   | <u>1016570</u>   | O-Ring .....                       | 1   |
| 12   | <u>1016576</u>   | Plug, Drain .....                  | 1   |
| 13   | <u>1016581</u>   | Spring .....                       | 1   |
| 14   | <u>1017456</u>   | Bolt, Flanged .....                | 6   |
| 15   | <u>1017507</u>   | Plug .....                         | 2   |



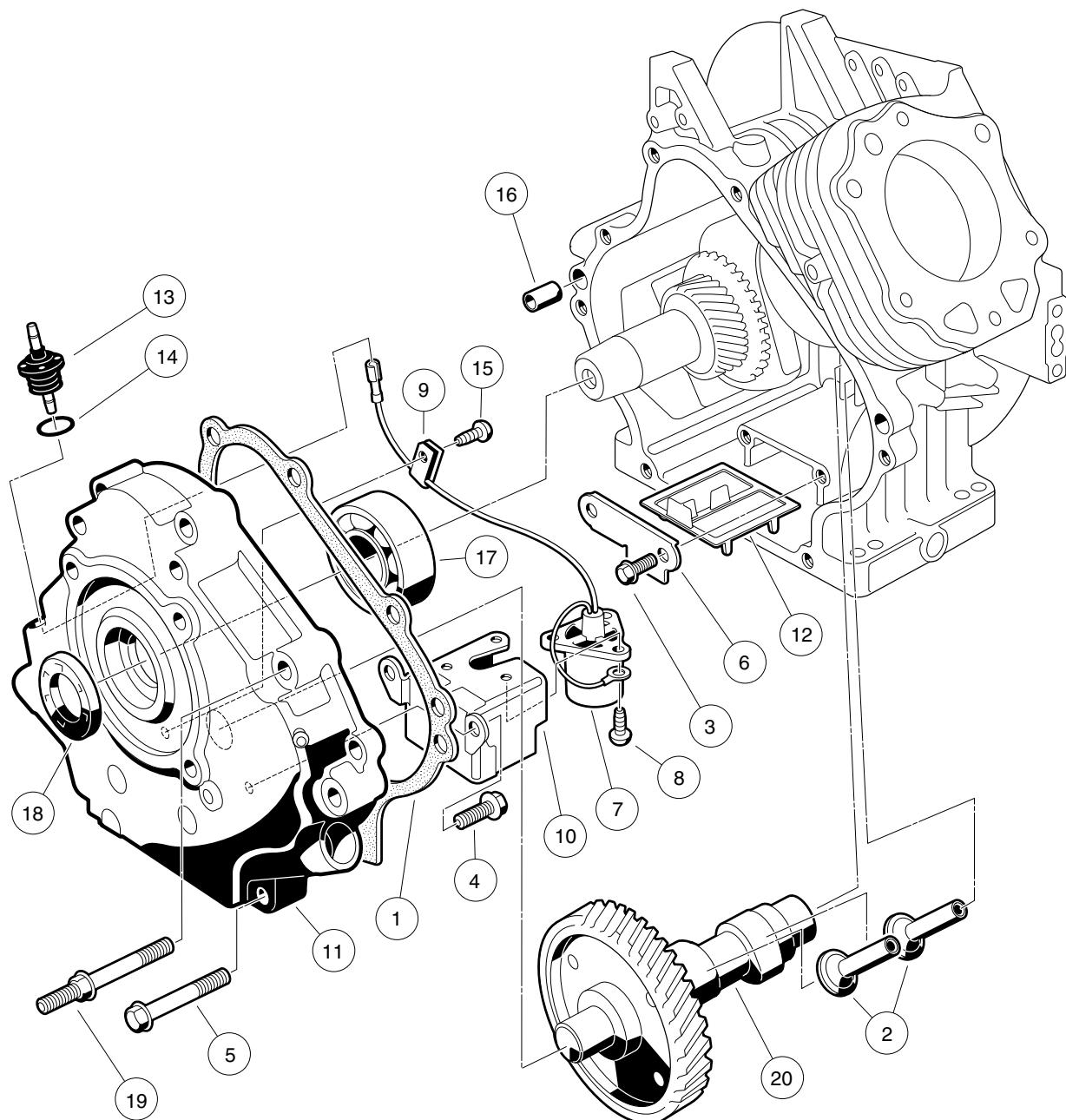
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# FE290 ENGINE – CYLINDER HEAD

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | <b>1 2 3 4</b>   |     |
| 1    | <u>1016430</u>   | Gasket, Head, FE290 .....                                    | 1   |
| 2    | <u>1016431</u>   | Head Assembly, FE290 Cylinder (includes items 3 and 4) ..... | 1   |
| 3    | <u>1016519</u>   | Guide, Valve .....   | 2   |
| 4    | <u>1016560</u>   | Snap Ring .....  | 2   |
| 5    | <u>1016436</u>   | Gasket, Rocker Case .....                                    | 1   |
| 6    | <u>1016447</u>   | Valve, Intake .....  | 1   |
| 7    | <u>1016448</u>   | Valve, Exhaust .....   | 1   |
| 8    | <u>1016449</u>   | Retainer, Valve Spring .....                                 | 2   |
| 9    | <u>1016450</u>   | Collet .....   | 4   |
| 10   | <u>1016451</u>   | Arm, Rocker .....  | 2   |
| 11   | <u>1016452</u>   | Shaft, Rocker .....  | 1   |
| 12   | <u>1016458</u>   | Bolt, Flange Head, M8 x 1.25 x 45 mm .....                   | 6   |
| 13   | <u>1016471</u>   | Rod, Push .....  | 2   |
| 14   | <u>1016474</u>   | Plate .....  | 1   |
| 15   | <u>1016479</u>   | Seat, Spring .....   | 2   |
| 16   | <u>1016483</u>   | Valve .....  | 1   |
| 17   | <u>1016489</u>   | Stud, Two-Ended, M8-1.25 .....                               | 2   |
| 18   | <u>1016517</u>   | Circlip, Type-E .....  | 1   |
| 19   | <u>1016523</u>   | Spring, Engine Valve .....                                   | 2   |
| 20   | <u>1016542</u>   | Screw .....  | 2   |
| 21   | <u>1016544</u>   | Screw .....  | 1   |
| 22   | <u>1016545</u>   | Nut .....  | 2   |
| 23   | <u>1016549</u>   | Washer, 12.1x19x1.8 .....                                    | 1   |
| 24   | <u>1016563</u>   | Pin .....  | 2   |
| 25   | <u>1016566</u>   | Seal, Oil .....  | 2   |
| 26   | <u>1016569</u>   | O-Ring .....   | 2   |
| 27   | <u>1016583</u>   | Bolt, 6x35 .....   | 2   |
| 28   | <u>102304701</u> | Kit, Gasket, FE290 (includes items 29 through 32) .....      | 1   |
| 29   | <u>1015330</u>   | Gasket, Exhaust .....  | 1   |
| 30   | <u>1016430</u>   | Gasket, Head, FE290 .....                                    | 1   |
| 31   | <u>1016440</u>   | Gasket, Engine to Insulator .....                            | 1   |
| 32   | <u>1016446</u>   | Gasket, Crankcase Cover .....                                | 1   |
| 33   | <u>102753401</u> | Case, Rocker .....   | 1   |

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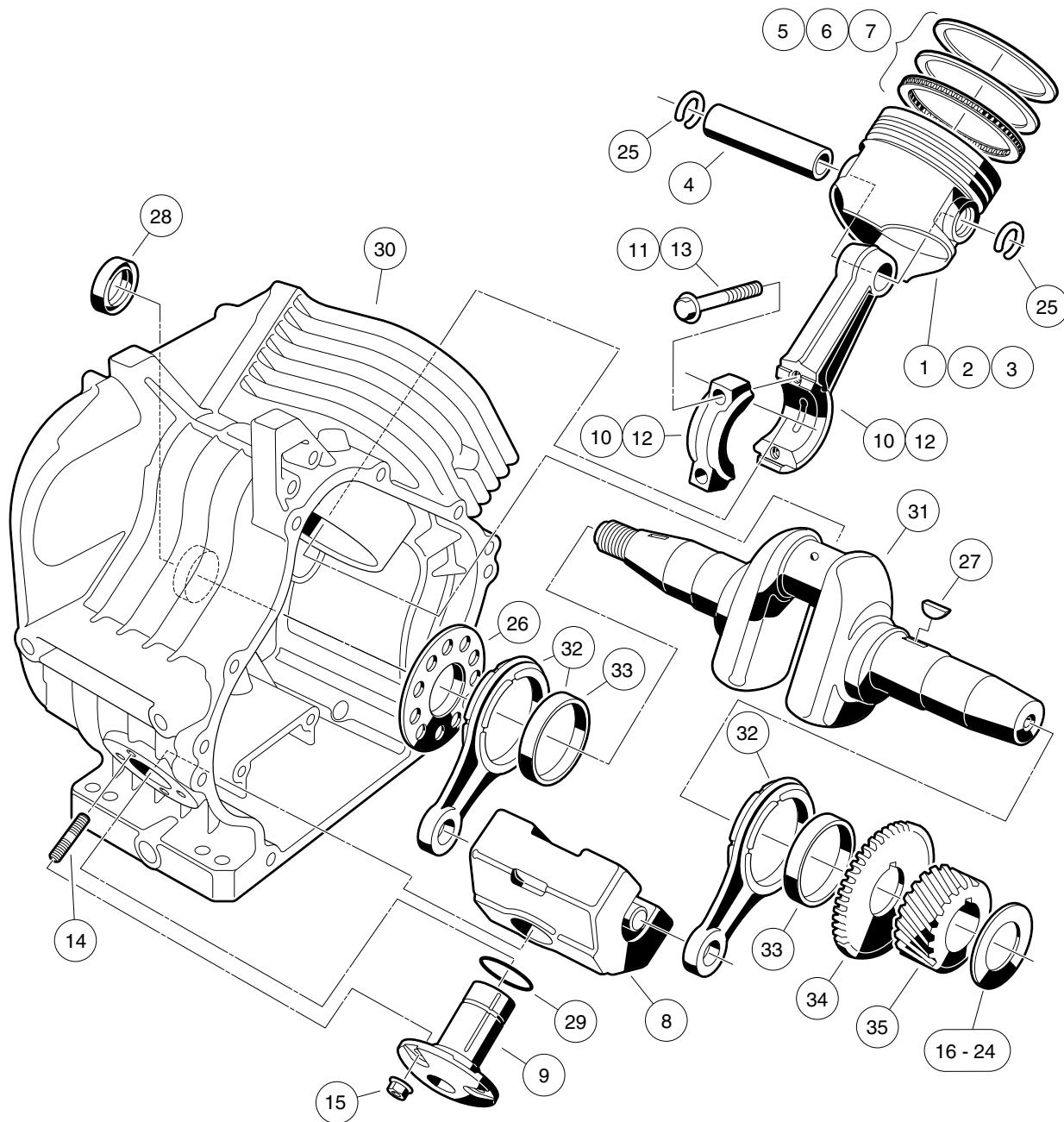
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# FE290 ENGINE – CRANKCASE, CAMSHAFT, AND OIL SENSOR

| ITEM | PART NO.         | DESCRIPTION                                  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4                                      | 7   |
| 1    | <u>1016446</u>   | Gasket, Crankcase Cover .....                | 1   |
| 2    | 1016453          | Tappet .....                                 | 2   |
| 3    | <u>1016454</u>   | Bolt, Flange Head, M5 x 0.8 x 8 mm .....     | 2   |
| 4    | <u>1016456</u>   | Bolt, Flange Head, M6 x 1 x 12 mm .....      | 2   |
| 5    | <u>1016458</u>   | Bolt, Flange Head, M8 x 1.25 x 45 mm .....   | 6   |
| 6    | <u>1016472</u>   | Plate, Oil Filter Screen .....               | 1   |
| 7    | 1016494          | Sensor, Oil Level .....                      | 1   |
| 8    | <u>1016496</u>   | Screw, Cross Pan-Head, M4 x 0.7 x 8 mm ..... | 3   |
| 9    | <u>1016506</u>   | Clamp .....                                  | 1   |
| 10   | <u>1016510</u>   | Bracket, Switch, Oil Level .....             | 1   |
| 11   | <u>1016520</u>   | Cover, Crankcase .....                       | 1   |
| 12   | <u>1016521</u>   | Screen, Oil Filter .....                     | 1   |
| 13   | <u>1016535</u>   | Connector, Cord .....                        | 1   |
| 14   | <u>1016538</u>   | O-Ring .....                                 | 1   |
| 15   | <u>1016544</u>   | Screw .....                                  | 1   |
| 16   | <u>1016564</u>   | Pin .....                                    | 2   |
| 17   | 1016565          | Bearing, Ball .....                          | 1   |
| 18   | <u>1016567</u>   | Seal, Crankshaft .....                       | 1   |
| 19   | <u>1016584</u>   | Bolt, Two-Ended, M8 x 1.25 x 69 mm .....     | 2   |
| 20   | <u>101915401</u> | Camshaft Complete, FE290 .....               | 1   |



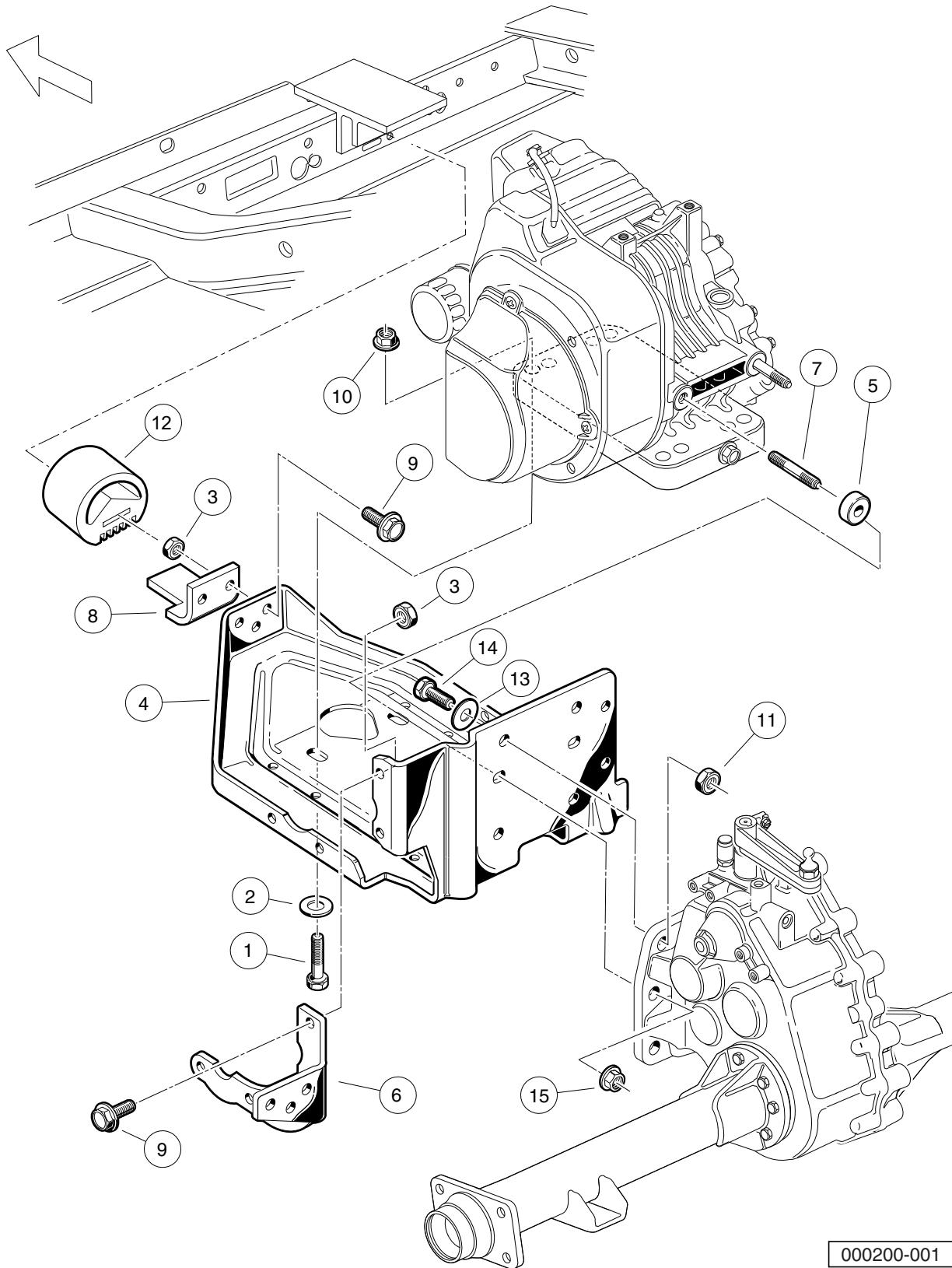
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# FE290 ENGINE – CRANKCASE AND CRANKSHAFT

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 7   |
| 1    | <u>101645901</u> | Piston .....  | 1   |
| 2    | <u>101645902</u> | Piston, Engine 0.25 mm Over .....                                       | 1   |
| 3    | <u>101645903</u> | Piston, Engine 0.50 mm Over .....                                       | 1   |
| 4    | <u>1016460</u>   | Pin, Piston .....   | 1   |
| 5    | <u>101646101</u> | Ring Set, Piston .....  | 1   |
| 6    | <u>101646102</u> | Ring Set, Piston 0.25 mm Over .....                                     | 1   |
| 7    | <u>101646103</u> | Ring Set, Piston 0.50 mm Over .....                                     | 1   |
| 8    | <u>1016469</u>   | Weight, Counterbalance .....  | 1   |
| 9    | <u>1016470</u>   | Shaft, Guide, Counterbalance .....                                      | 1   |
| 10   | <u>101647501</u> | Rod Assembly (includes item 11) .....                                   | 1   |
| 11   | <u>1016509</u>   | Bolt .....  | 2   |
| 12   | <u>101647502</u> | Rod Assembly, Connecting 0.50 mm Under (includes item 13) .....         | 1   |
| 13   | <u>1016509</u>   | Bolt .....  | 2   |
| 14   | <u>1016541</u>   | Stud, 6x14 .....  | 4   |
| 15   | <u>1016547</u>   | Nut, M6 Flange .....  | 4   |
| 16   | <u>101655001</u> | Shim, Crankshaft T=1.13 .....   | 1   |
| 17   | <u>101655002</u> | Shim, Crankshaft T=1.18 .....   | 1   |
| 18   | <u>101655003</u> | Shim, Crankshaft T=1.23 .....   | 1   |
| 19   | <u>101655004</u> | Shim, Crankshaft T=1.28 .....   | 1   |
| 20   | <u>101655005</u> | Shim, Crankshaft T=1.33 .....   | 1   |
| 21   | <u>101655006</u> | Shim, Crankshaft T=1.38 .....   | 1   |
| 22   | <u>101655007</u> | Shim, Crankshaft T=1.43 .....   | 1   |
| 23   | <u>101655008</u> | Shim, Crankshaft T=1.48 .....   | 1   |
| 24   | <u>101655009</u> | Shim, Crankshaft T=1.53 .....   | 1   |
| 25   | <u>1016558</u>   | Ring, Snap .....  | 2   |
| 26   | <u>1016559</u>   | Spacer .....  | 1   |
| 27   | <u>1016562</u>   | Key .....   | 1   |
| 28   | <u>1016568</u>   | Seal, Oil .....   | 1   |
| 29   | <u>1016571</u>   | O-Ring .....  | 1   |
| 30   | <u>101915501</u> | Crankcase Complete, FE290 (cw) .....                                    | 1   |
| 31   | <u>101922301</u> | Crankshaft, FE290 Left-Hand Thread (includes items 32 through 35) ..... | 1   |
| 32   | <u>1016516</u>   | Rod (includes item 33) .....  | 2   |
| 33   | <u>1016580</u>   | Bearing, Plane .....  | 1   |
| 34   | <u>1016532</u>   | Gear, Spur .....  | 1   |
| 35   | <u>1016533</u>   | Gear, Helical .....   | 1   |

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# FE290 ENGINE MOUNTING

| ITEM | PART NO.         | DESCRIPTION                          | QTY |
|------|------------------|--------------------------------------|-----|
|      |                  | 1 2 3 4                              | 7   |
| 1    | <u>1010577</u>   | Bolt, Hex-Head, 5/16-18 X 1.50 ..... | 4   |
| 2    | <u>1012571</u>   | Washer, 5/16 Extra Thick Flat .....  | 4   |
| 3    | <u>1013924</u>   | Nut, 5/16-24 Hex Head Cone .....     | 6   |
| 4    | <u>101827101</u> | Plate, Engine Mounting .....         | 1   |
| 5    | <u>101832101</u> | Spacer, Powdered Metal .....         | 2   |
| 6    | <u>101832701</u> | Stiffener (Flywheel Side) .....      | 1   |
| 7    | <u>101833201</u> | Stud, M8-1.25 X 60mm Two-Ended ..... | 2   |
| 8    | <u>101834601</u> | Snubber Bracket .....                | 1   |
| 9    | <u>101884801</u> | Screw, 5/16-24 X 0.875 Grade-8 ..... | 6   |
| 10   | <u>101963401</u> | Locknut, 5/16-18 Hex Flange .....    | 4   |
| 11   | <u>102065901</u> | Locknut, 3/8-16 Flanged Dimple ..... | 4   |
| 12   | <u>102540301</u> | Inner Frame Snubber .....            | 1   |
| 13   | <u>334</u>       | Washer, 3/8 Type A Flat .....        | 4   |
| 14   | <u>705</u>       | Screw, Cap-hex Hd 3/8-16x1.25 .....  | 4   |
| 15   | <u>96704416</u>  | Nut Flg, M8 X 1.25 Serrated .....    | 2   |

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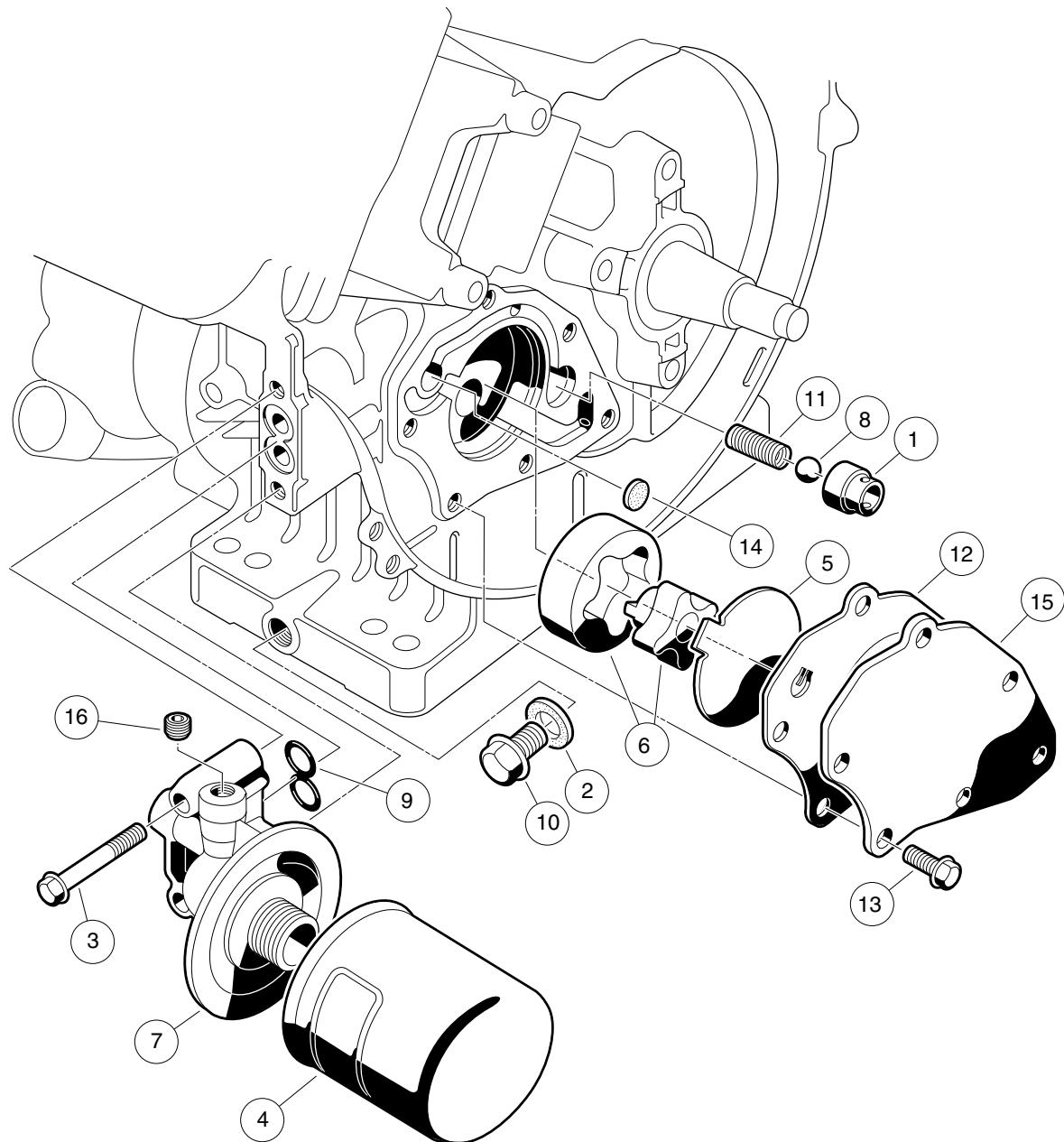
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# **FE350 ENGINE – S27**

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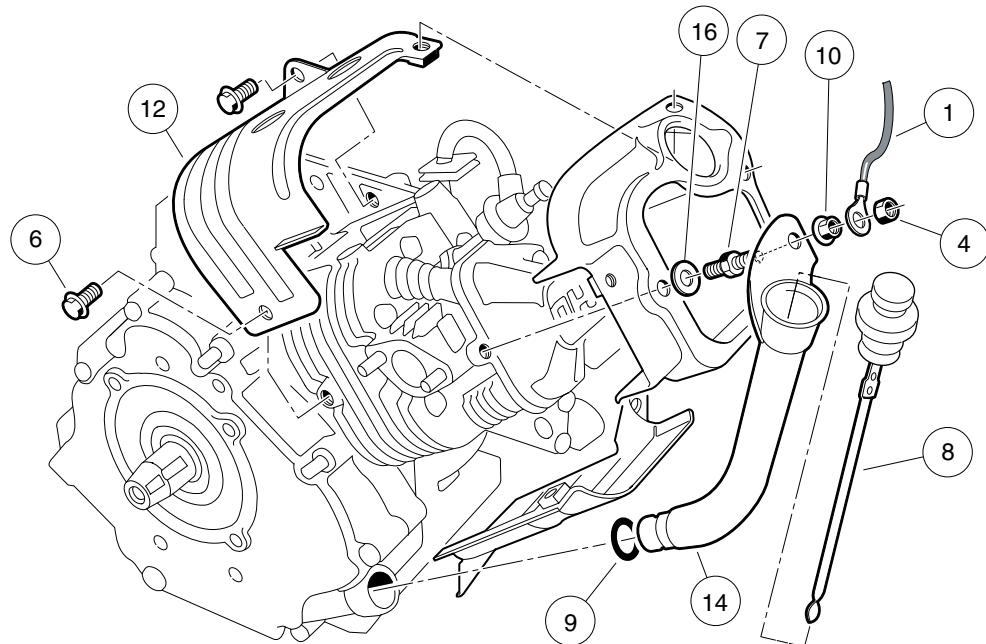
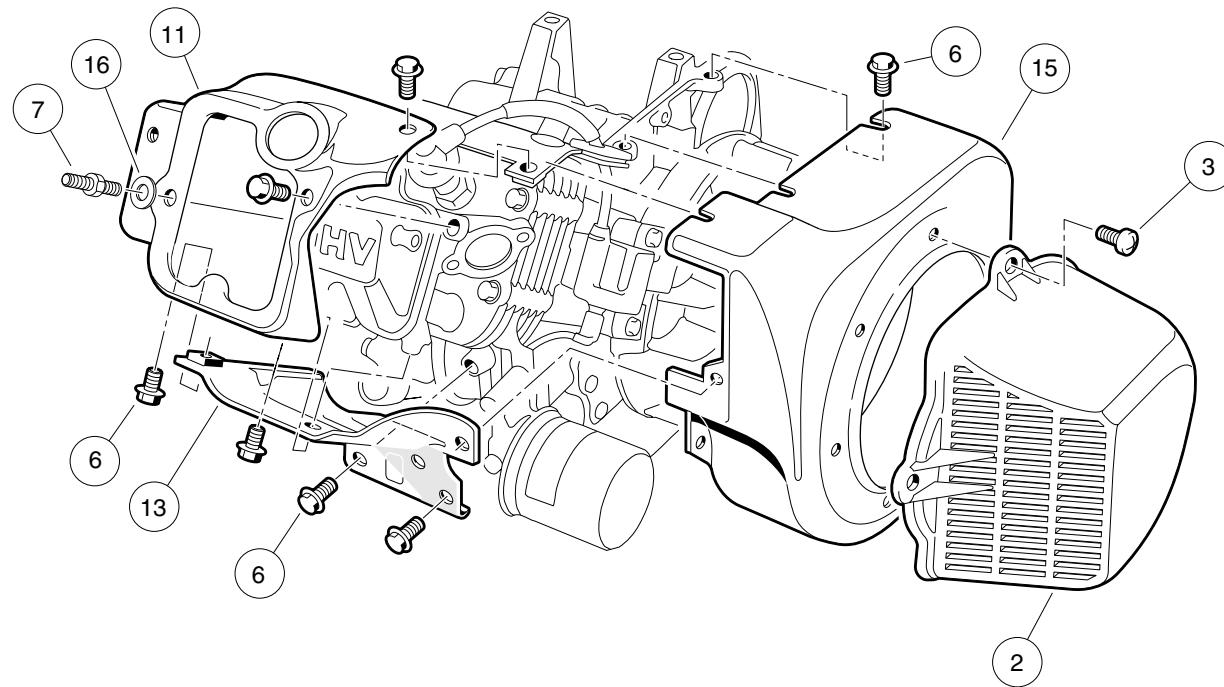
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# FE350 ENGINE – OIL CIRCULATION

| ITEM | PART NO.         | DESCRIPTION                        | QTY |
|------|------------------|------------------------------------|-----|
|      |                  | 1 2 3 4                            |     |
| 1    | <u>1016429</u>   | Seat, Valve Oil Press Relief ..... | 1   |
| 2    | <u>1016432</u>   | Gasket, Drain Plug .....           | 1   |
| 3    | <u>1016457</u>   | Bolt, Flange Head .....            | 2   |
| 4    | <u>1016467</u>   | Filter, Oil .....                  | 1   |
| 5    | <u>1016473</u>   | Plate, Oil Pump .....              | 1   |
| 6    | <u>101648203</u> | Oil Pump And Rotor .....           | 1   |
| 7    | <u>1016502</u>   | Bracket, Oil Filter Mount .....    | 1   |
| 8    | <u>1016537</u>   | Ball, Steel, Press, Relief .....   | 1   |
| 9    | <u>1016570</u>   | O-Ring .....                       | 1   |
| 10   | <u>1016576</u>   | Plug, Drain .....                  | 1   |
| 11   | <u>1016581</u>   | Spring .....                       | 1   |
| 12   | <u>1017442</u>   | Gasket .....                       | 1   |
| 13   | <u>1017456</u>   | Bolt, Flanged .....                | 6   |
| 14   | <u>1017458</u>   | Filter .....                       | 1   |
| 15   | <u>1017460</u>   | Cover, Pump .....                  | 1   |
| 16   | <u>1017507</u>   | Plug .....                         | 2   |



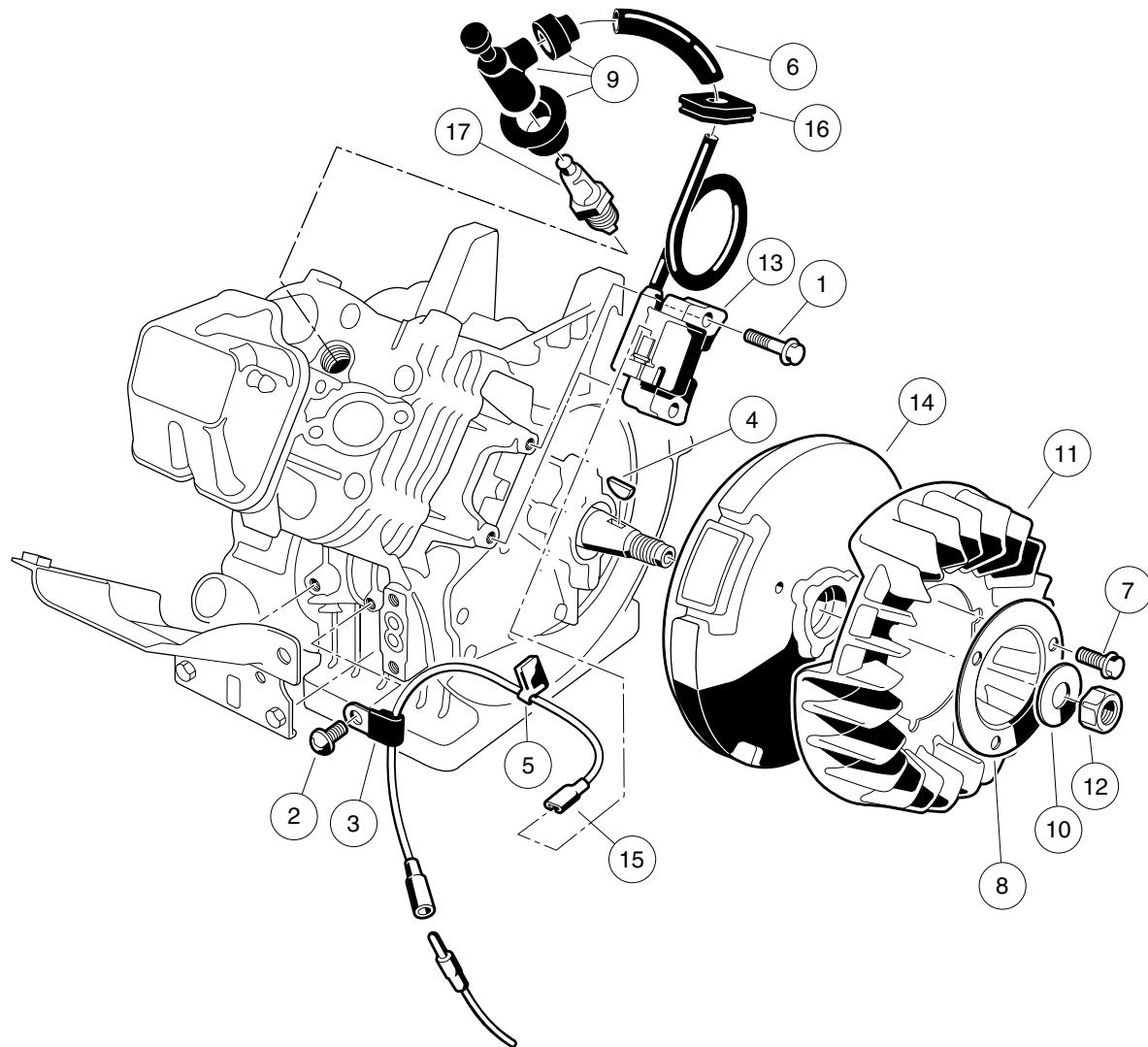
000201-002

# FE350 ENGINE WITHOUT ACR (AUTOMATIC COMPRESSION RELEASE) – SHROUDS AND BRACKETS

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>1015332</u>   | Wire Assembly, #10, Uninsulated .....                 | 1   |
| 2    | <u>1015649</u>   | Shroud, Fan .....                                     | 1   |
| 3    | <u>1015969</u>   | Screw, M6-1.00 X 10mm Pan Hd .....                    | 4   |
| 4    | <u>101887601</u> | Locknut, M6-1.00 Nylon Insert .....                   | 1   |
| 5    | <u>103386202</u> | Engine, FE350 S27 (includes items 6 through 16) ..... | 1   |
| 6    | 1016456          | Bolt, Flange Head, M6 x 1 x 12 mm .....               | 16  |
| 7    | <u>1016507</u>   | Bolt, Two-Ended .....                                 | 1   |
| 8    | 1016531          | Dipstick .....  | 1   |
| 9    | <u>1016539</u>   | O-Ring .....  | 1   |
| 10   | 1016547          | Nut, M6 Flange .....                                  | 1   |
| 11   | <u>1017474</u>   | Shroud, Engine .....                                  | 1   |
| 12   | <u>1017475</u>   | Shroud, Engine .....                                  | 1   |
| 13   | <u>1017476</u>   | Shroud, Engine .....                                  | 1   |
| 14   | <u>1017486</u>   | Tube, Oil Filler .....                                | 1   |
| 15   | <u>101916101</u> | Housing, FE350 Fan .....                              | 1   |
| 16   | N/A              | Washer, 6mm Flat .....                                | 1   |

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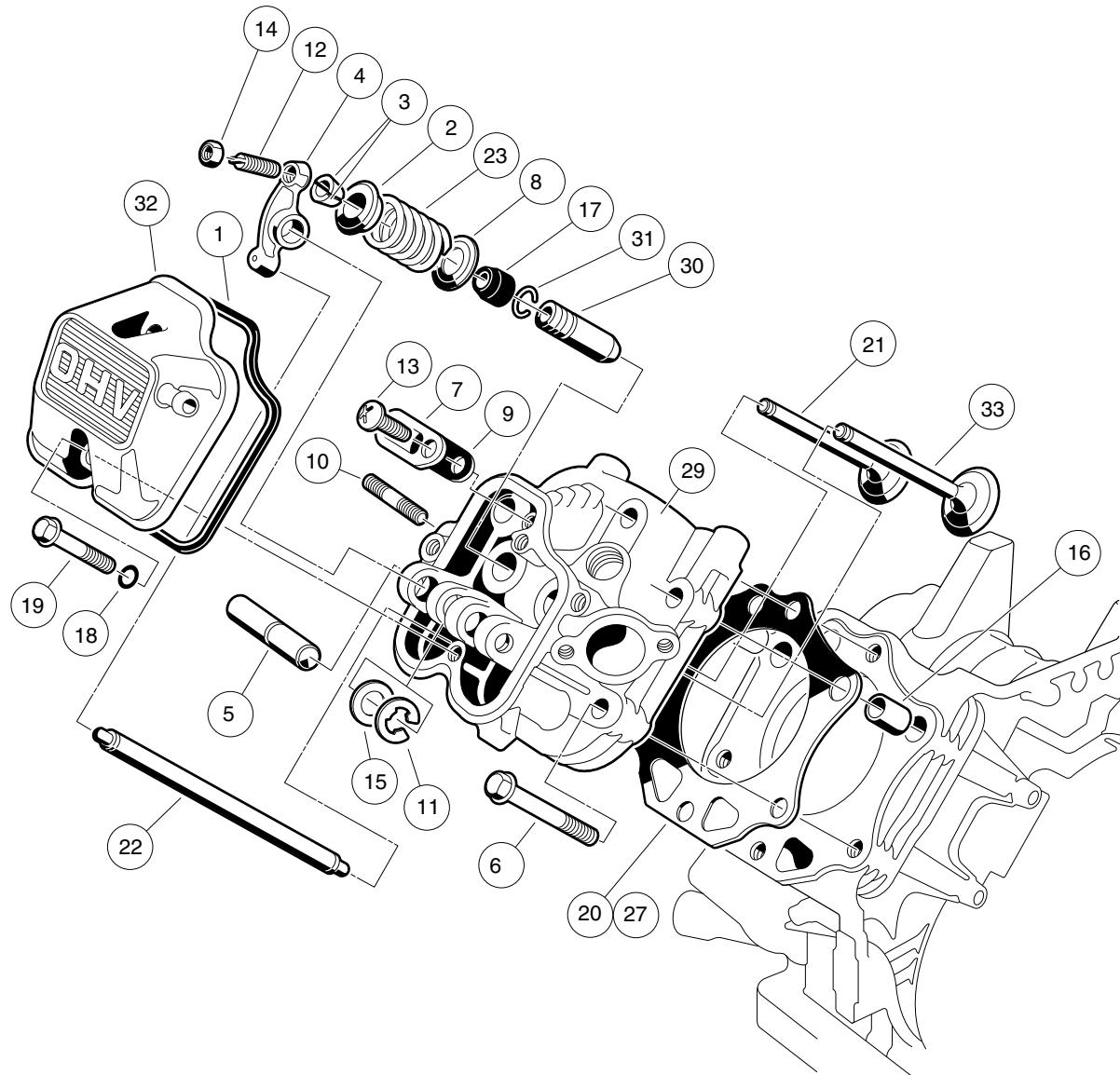
000202-002

# AS26 FE350 ENGINE – IGNITION COMPONENTS AND FLYWHEEL

| ITEM | PART NO.         | DESCRIPTION                   | QTY |
|------|------------------|-------------------------------|-----|
|      |                  | 1 2 3 4                       |     |
| 1    | <u>1016455</u>   | Bolt, Flange Head .....       | 2   |
| 2    | <u>1016544</u>   | Screw .....                   | 1   |
| 3    | <u>1016561</u>   | Clamp .....                   | 1   |
| 4    | <u>1016562</u>   | Key .....                     | 1   |
| 5    | <u>1016587</u>   | Clamp .....                   | 1   |
| 6    | <u>1016588</u>   | Tube, 7mm X 10mm X 70mm ..... | 1   |
| 7    | <u>1017448</u>   | Bolt, Flanged .....           | 3   |
| 8    | <u>1017455</u>   | Plate, Flywheel Fan .....     | 1   |
| 9    | <u>1017463</u>   | Cap Asm Plug .....            | 1   |
| 10   | <u>1017490</u>   | Washer, Flat .....            | 1   |
| 11   | <u>101916301</u> | Fan (cw) .....                | 1   |
| 12   | N/A              | Nut, Hex, 18 mm Fine .....    | 1   |
| 13   | <u>103616501</u> | Ignition, Coil Asm .....      | 1   |
| 14   | <u>103616601</u> | Flywheel Comp .....           | 1   |
| 15   | <u>103616701</u> | Ignition, Wire Lead .....     | 1   |
| 16   | <u>103616801</u> | Ignition, Grommet .....       | 1   |
| 17   | <u>AM1232301</u> | Spark Plug, BPR2ES .....      | 1   |

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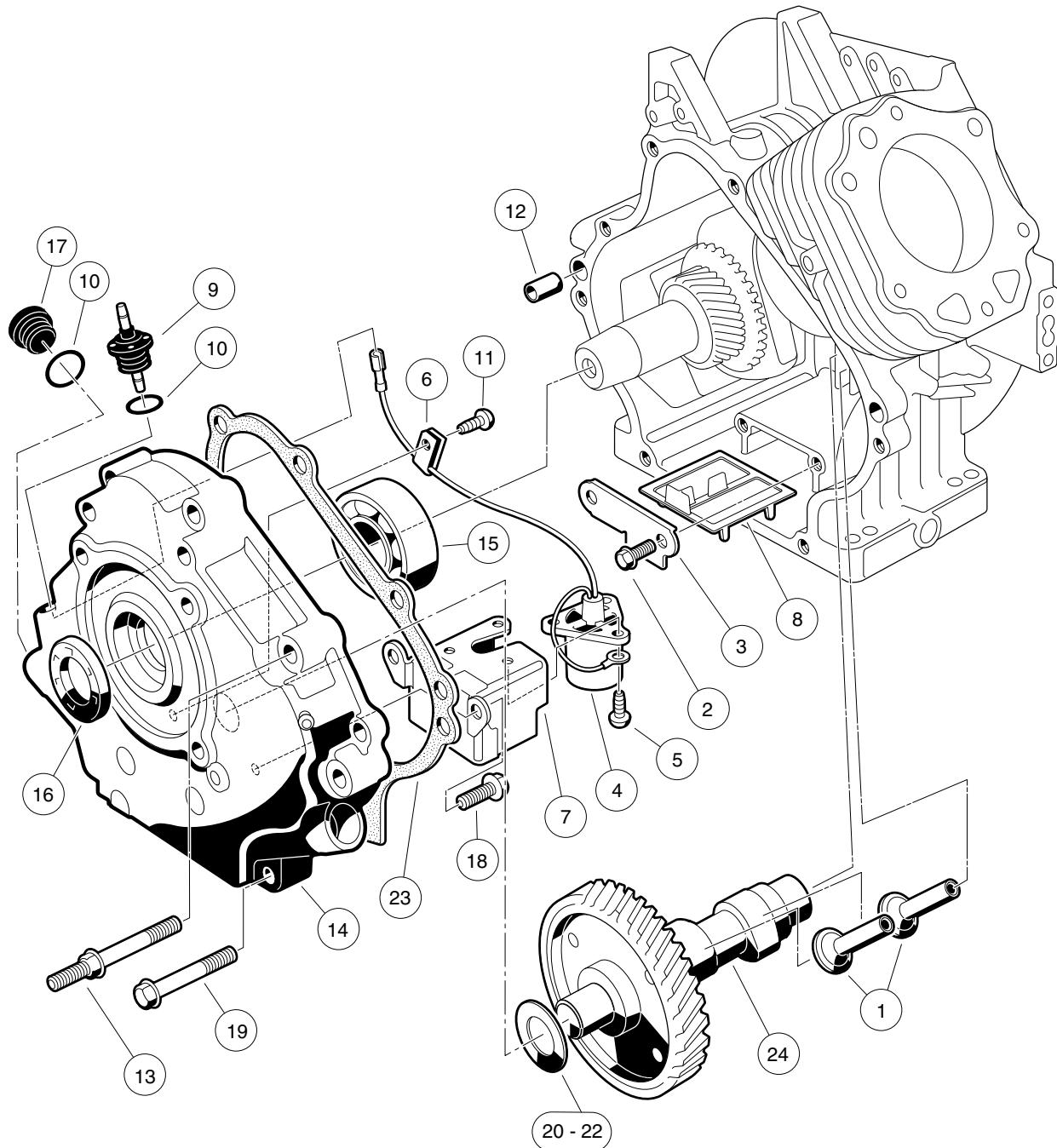
# AS26 FE350 ENGINE – CYLINDER HEAD

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>1016436</u>   | Gasket, Rocker Case .....                               | 1   |
| 2    | <u>1016449</u>   | Retainer, Valve Spring .....                            | 2   |
| 3    | <u>1016450</u>   | Collet .....  | 4   |
| 4    | <u>1016451</u>   | Arm, Rocker .....                                       | 2   |
| 5    | <u>1016452</u>   | Shaft, Rocker .....                                     | 1   |
| 6    | <u>1016458</u>   | Bolt, Flange Head, M8 x 1.25 x 45 mm .....              | 6   |
| 7    | <u>1016474</u>   | Plate .....   | 1   |
| 8    | <u>1016479</u>   | Seat, Spring .....                                      | 2   |
| 9    | <u>1016483</u>   | Valve .....   | 1   |
| 10   | <u>1016489</u>   | Stud, Two-Ended, M8-1.25 .....                          | 2   |
| 11   | <u>1016517</u>   | Circlip, Type-E .....                                   | 1   |
| 12   | <u>1016542</u>   | Screw .....   | 2   |
| 13   | <u>1016544</u>   | Screw .....   | 1   |
| 14   | <u>1016545</u>   | Nut .....   | 2   |
| 15   | <u>1016549</u>   | Washer, 12.1x19x1.8 .....                               | 1   |
| 16   | <u>1016563</u>   | Pin .....   | 2   |
| 17   | <u>1016566</u>   | Seal, Oil .....   | 2   |
| 18   | <u>1016569</u>   | O-Ring .....  | 2   |
| 19   | <u>1016583</u>   | Bolt, 6x35 .....  | 2   |
| 20   | <u>1017434</u>   | Gasket, Head .....                                      | 1   |
| 21   | <u>1017445</u>   | Valve, Exhaust .....                                    | 1   |
| 22   | <u>1017454</u>   | Rod, Push .....   | 2   |
| 23   | <u>1017473</u>   | Spring, Engine Valve .....                              | 2   |
| 24   | <u>102304801</u> | Kit, Gasket, FE350 (includes items 25 through 28) ..... | 1   |
| 25   | <u>1016440</u>   | Gasket, Engine to Insulator .....                       | 1   |
| 26   | <u>1016904</u>   | Gasket, Exhaust .....                                   | 1   |
| 27   | <u>1017434</u>   | Gasket, Head .....                                      | 1   |
| 28   | <u>1017443</u>   | Gasket, Crankcase Cover .....                           | 1   |
| 29   | <u>103615601</u> | Cylinder Head, Fe350 S26, S27 .....                     | 1   |
| 30   | <u>103615701</u> | Case, Rocker, Fe350 S26 S27 .....                       | 1   |
| 31   | <u>103616301</u> | Valve, Intake, Hard Tip .....                           | 1   |

Note: Item 24 is not a component of the FE350 engine.

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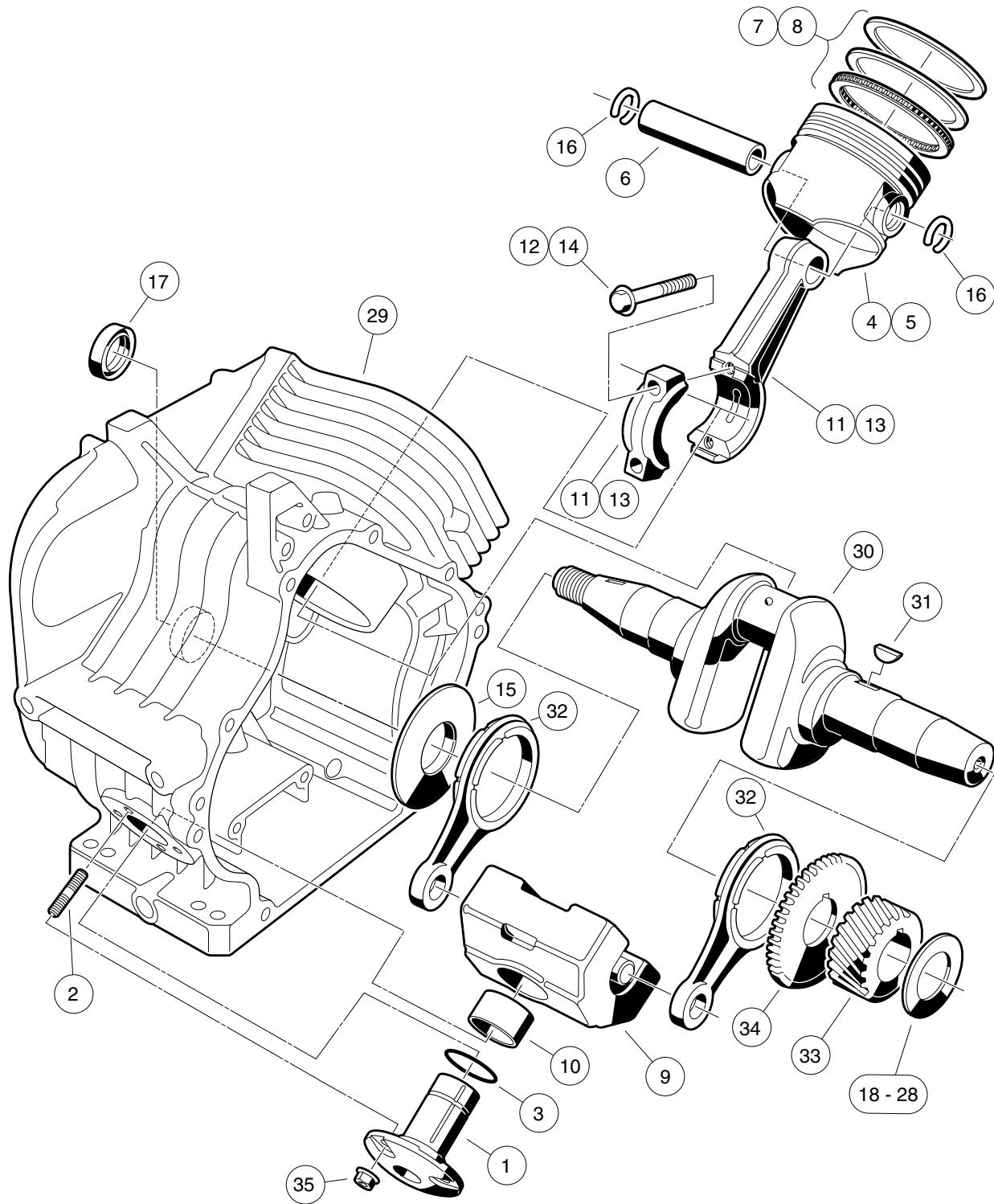


# AS26 FE350 ENGINE – CRANKCASE AND CRANKSHAFT OIL SENSOR

| ITEM | PART NO.         | DESCRIPTION                                  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4                                      |     |
| 1    | <u>1016453</u>   | Tappet .....                                 | 2   |
| 2    | <u>1016454</u>   | Bolt, Flange Head, M5 x 0.8 x 8 mm .....     | 2   |
| 3    | <u>1016472</u>   | Plate, Oil Filter Screen .....               | 1   |
| 4    | <u>1016494</u>   | Sensor, Oil Level .....                      | 1   |
| 5    | <u>1016496</u>   | Screw, Cross Pan-Head, M4 x 0.7 x 8 mm ..... | 3   |
| 6    | <u>1016506</u>   | Clamp .....                                  | 1   |
| 7    | <u>1016510</u>   | Bracket, Switch, Oil Level .....             | 1   |
| 8    | <u>1016521</u>   | Screen, Oil Filter .....                     | 1   |
| 9    | <u>1016535</u>   | Connector, Cord .....                        | 1   |
| 10   | <u>1016538</u>   | O-Ring .....                                 | 2   |
| 11   | <u>1016544</u>   | Screw .....                                  | 1   |
| 12   | <u>1016564</u>   | Pin .....                                    | 2   |
| 13   | <u>1016584</u>   | Bolt, Two-Ended, M8 x 1.25 x 69 mm .....     | 2   |
| 14   | <u>1017472</u>   | Cover Crankcase .....                        | 1   |
| 15   | <u>1017487</u>   | Bearing, Ball .....                          | 1   |
| 16   | <u>1017504</u>   | Seal, Oil .....                              | 1   |
| 17   | <u>1017508</u>   | Plug .....                                   | 1   |
| 18   | <u>1017513</u>   | Bolt Switch Bracket .....                    | 2   |
| 19   | <u>1017514</u>   | Screw, M8-1.25 X 45mm Hex .....              | 6   |
| 20   | <u>101751801</u> | Shim, 0.3 .....                              | 1   |
| 21   | <u>101751802</u> | Shim, 0.4 .....                              | 1   |
| 22   | <u>101751803</u> | Shim, 0.5 .....                              | 1   |
| 23   | <u>103615901</u> | Gasket, Crankcase Cover .....                | 1   |
| 24   | <u>103616401</u> | Camshaft Comp .....                          | 1   |

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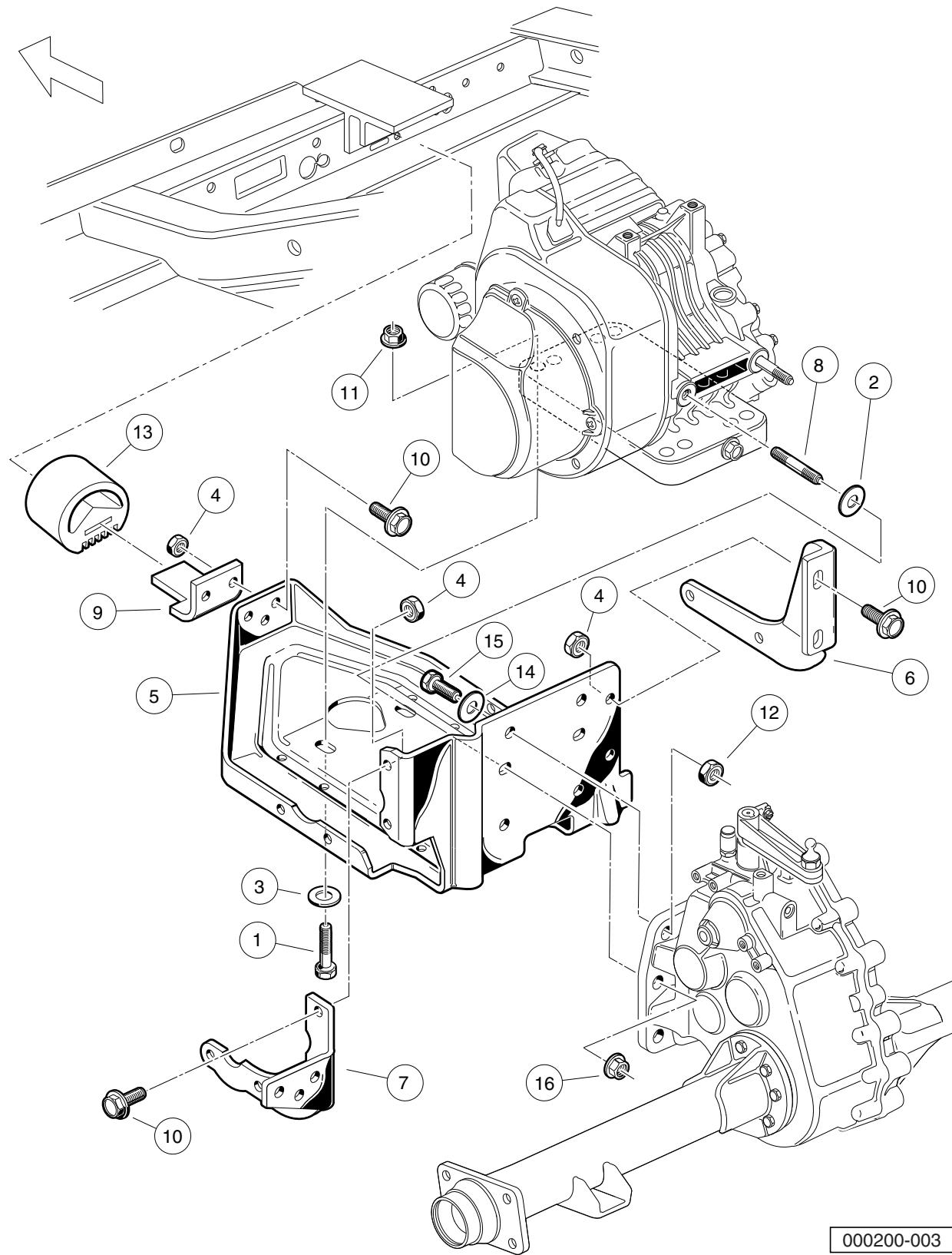
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# AS26 FE350 ENGINE – CRANKCASE AND CRANKSHAFT

| ITEM | PART NO.  | DESCRIPTION  | QTY |
|------|-----------|--|-----|
|      |           | 1 2 3 4  |     |
| 1    | 1016470   | Shaft, Guide, Counterbalance .....                         | 1   |
| 2    | 1016541   | Stud, 6x14 .....   | 4   |
| 3    | 1016571   | O-Ring .....   | 1   |
| 4    | 101744901 | Piston, Standard .....                                     | 1   |
| 5    | 101744902 | Piston, 0.50 mm Oversize .....                             | 1   |
| 6    | 1017450   | Pin, Piston .....  | 1   |
| 7    | 101745101 | Ring Set, Standard Piston .....                            | 1   |
| 8    | 101745102 | Ring Set, Piston, 0.50 mm Oversize .....                   | 1   |
| 9    | 1017453   | Fe400 Counterbalance Weight (includes item 10) .....       | 1   |
| 10   | 1017510   | Bearing, Plain .....                                       | 1   |
| 11   | 101745701 | Asm, Con. Rod Std (includes item 12) .....                 | 1   |
| 12   | 1017512   | Bolt .....   | 2   |
| 13   | 101745702 | Rod Assembly Connecting Rod 0.5mm (includes item 14) ..... | 1   |
| 14   | 1017512   | Bolt .....   | 2   |
| 15   | 1017501   | Spacer .....   | 1   |
| 16   | 1017502   | Snap Ring .....  | 2   |
| 17   | 1017503   | Seal, Oil .....  | 1   |
| 18   | 101773301 | Shim, Crankshaft, 1.18mm .....                             | 1   |
| 19   | 101773302 | Shim, Crankshaft, 1.25mm .....                             | 1   |
| 20   | 101773303 | Shim, Crankshaft, 1.32mm .....                             | 1   |
| 21   | 101773304 | Shim, Crankshaft, 1.39mm .....                             | 1   |
| 22   | 101773305 | Shim, Crankshaft, 1.46mm .....                             | 1   |
| 23   | 101773306 | Shim, Crankshaft, 1.53mm .....                             | 1   |
| 24   | 101773307 | Shim, Crankshaft, 1.60mm .....                             | 1   |
| 25   | 101773308 | Shim, Crankshaft, 1.67mm .....                             | 1   |
| 26   | 101773309 | Shim, Crankshaft, 1.74mm .....                             | 1   |
| 27   | 101773310 | Shim, Crankshaft, 1.11mm .....                             | 1   |
| 28   | 101773311 | Shim, Crankshaft, 1.81mm .....                             | 1   |
| 29   | 103615801 | Crankcase, Fe350 S26 S27 .....                             | 1   |
| 30   | N/A       | Crankshaft, Complete (includes items 31 through 34) .....  | 1   |
| 31   | 1016562   | Key .....  | 1   |
| 32   | 1017471   | Rod .....  | 2   |
| 33   | N/A       | Gear, Helical .....  | 1   |
| 34   | N/A       | Gear, Spur .....   | 1   |
| 35   | 103616201 | Nut, M6 Flange .....                                       | 4   |

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000200-003

# FE350 ENGINE MOUNTING

| ITEM | PART NO.         | DESCRIPTION                           | QTY |
|------|------------------|---------------------------------------|-----|
|      |                  | <b>1 2 3 4</b>                        |     |
| 1    | <u>1010577</u>   | Bolt, Hex-Head, 5/16-18 X 1.50 .....  | 4   |
| 2    | <u>1011697</u>   | Washer, 5/16 Flat .....               | 2   |
| 3    | <u>1012571</u>   | Washer, 5/16 Extra Thick Flat .....   | 4   |
| 4    | <u>1013924</u>   | Nut, 5/16-24 Hex Head Cone .....      | 10  |
| 5    | <u>101827101</u> | Plate, Engine Mounting .....          | 1   |
| 6    | <u>101832601</u> | Stiffener (PTO Side) .....            | 1   |
| 7    | <u>101832701</u> | Stiffener (Flywheel Side) .....       | 1   |
| 8    | <u>101833101</u> | Stud, M8-1.25 X 50 mm Two-Ended ..... | 2   |
| 9    | <u>101834601</u> | Snubber Bracket .....                 | 1   |
| 10   | <u>101884801</u> | Screw, 5/16-24 X 0.875 Grade-8 .....  | 10  |
| 11   | <u>101963401</u> | Locknut, 5/16-18 Hex Flange .....     | 4   |
| 12   | <u>102065901</u> | Locknut, 3/8-16 Flanged Dimple .....  | 4   |
| 13   | <u>102540301</u> | Inner Frame Snubber .....             | 1   |
| 14   | <u>334</u>       | Washer, 3/8 Type A Flat .....         | 4   |
| 15   | <u>705</u>       | Screw, Cap-hex Hd 3/8-16x1.25 .....   | 4   |
| 16   | <u>96704416</u>  | Nut Flg, M8 X 1.25 Serrated .....     | 2   |

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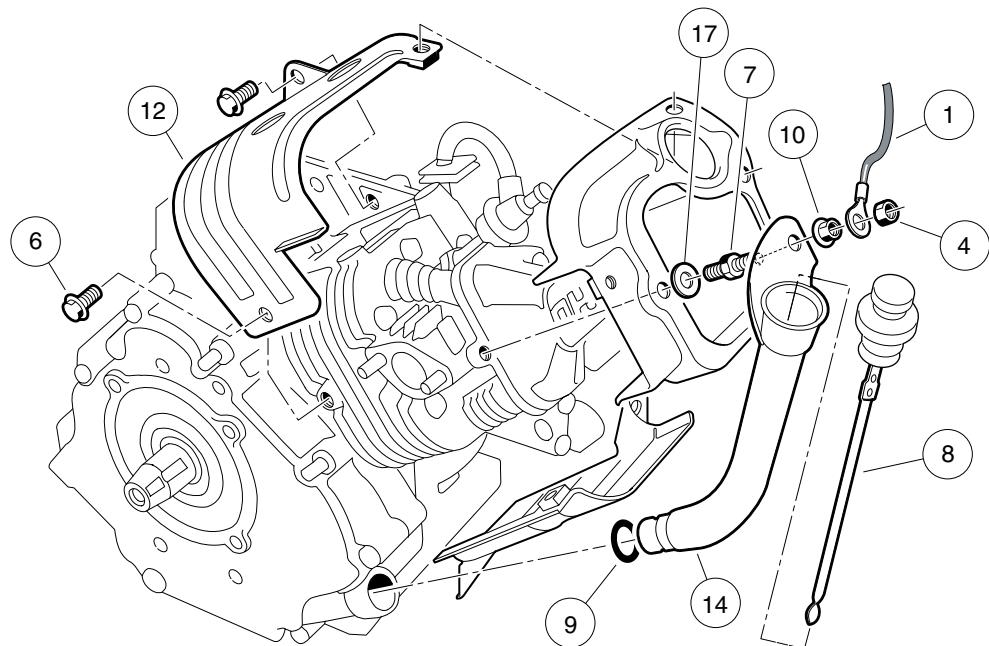
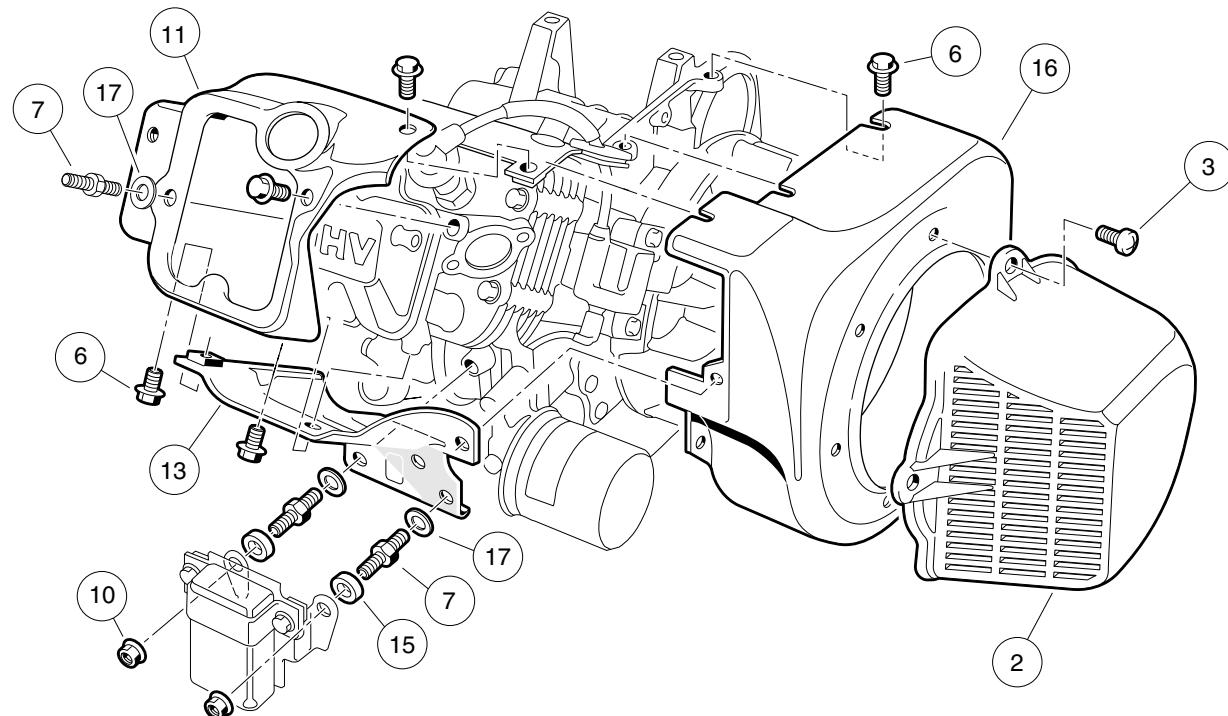
# **AS11 FE350 ENGINE**

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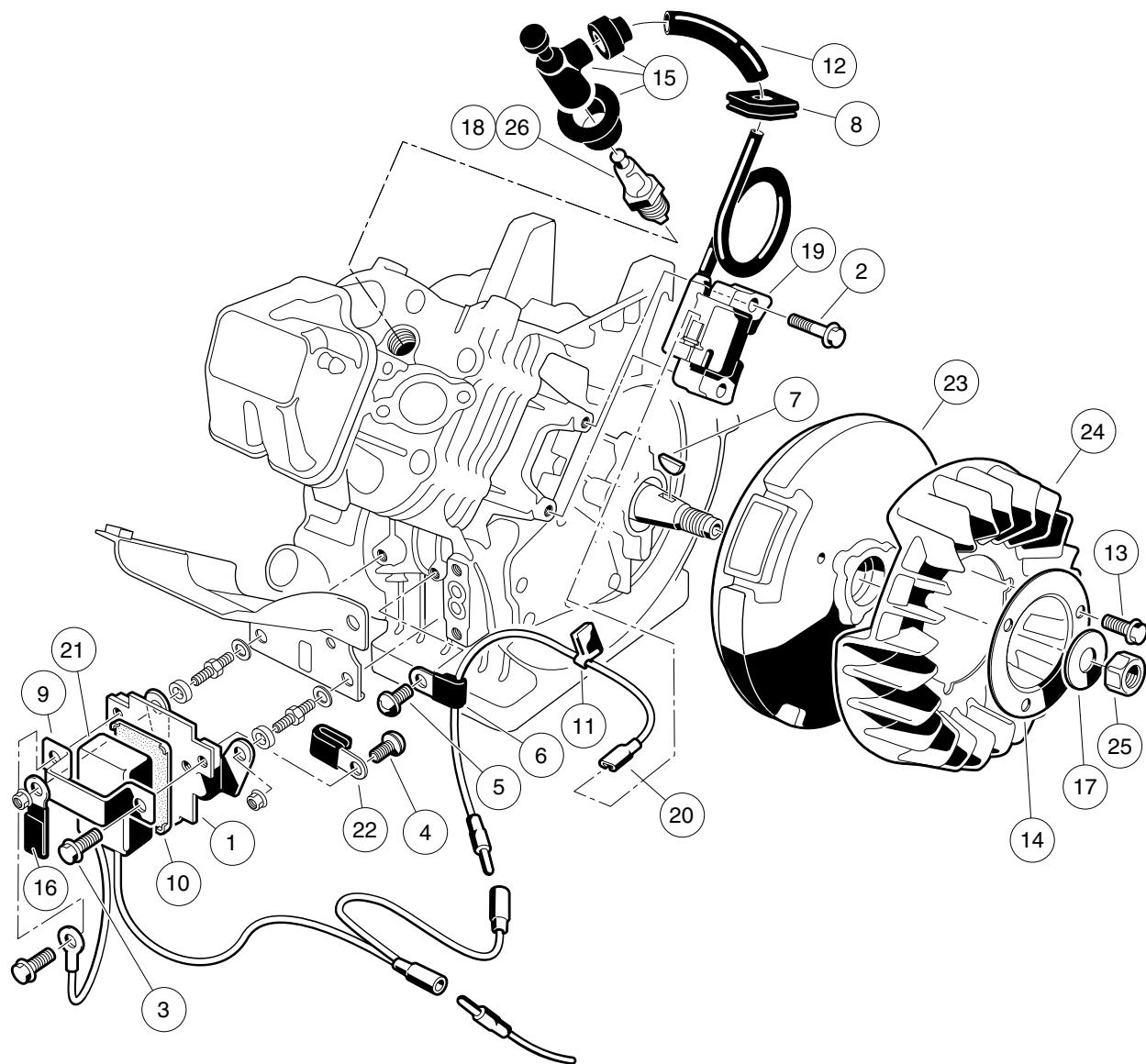


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# AS11 FE350 ENGINE WITHOUT ACR (AUTOMATIC COMPRESSION RELEASE) – SHROUDS AND BRACKETS

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  | 9   |
| 1    | <u>1015332</u>   | Wire Assembly, #10, Uninsulated .....                                | 1   |
| 2    | <u>1015649</u>   | Shroud, Fan .....  | 1   |
| 3    | <u>1015969</u>   | Screw, M6-1.00 X 10mm Pan Hd .....                                   | 4   |
| 4    | <u>101887601</u> | Locknut, M6-1.00 Nylon Insert .....                                  | 1   |
| 5    | <u>101953802</u> | Engine, FE350 (cw) without ACR * (includes items 6 through 17) ..... | 1   |
| 6    | <u>1016456</u>   | Bolt, Flange Head, M6 x 1 x 12 mm .....                              | 14  |
| 7    | <u>1016507</u>   | Bolt, Two-Ended .....  | 3   |
| 8    | <u>1016531</u>   | Dipstick .....   | 1   |
| 9    | <u>1016539</u>   | O-Ring .....   | 1   |
| 10   | <u>1016547</u>   | Nut, M6 Flange .....   | 3   |
| 11   | <u>1017474</u>   | Shroud, Engine .....   | 1   |
| 12   | <u>1017475</u>   | Shroud, Engine .....   | 1   |
| 13   | <u>1017476</u>   | Shroud, Engine .....   | 1   |
| 14   | <u>1017486</u>   | Tube, Oil Filler .....   | 1   |
| 15   | <u>1017500</u>   | Spacer 6.50 X 12 X 5.5 .....   | 2   |
| 16   | <u>101916101</u> | Housing, FE350 Fan .....   | 1   |
| 17   | N/A              | Washer, 6mm Flat .....   | 3   |

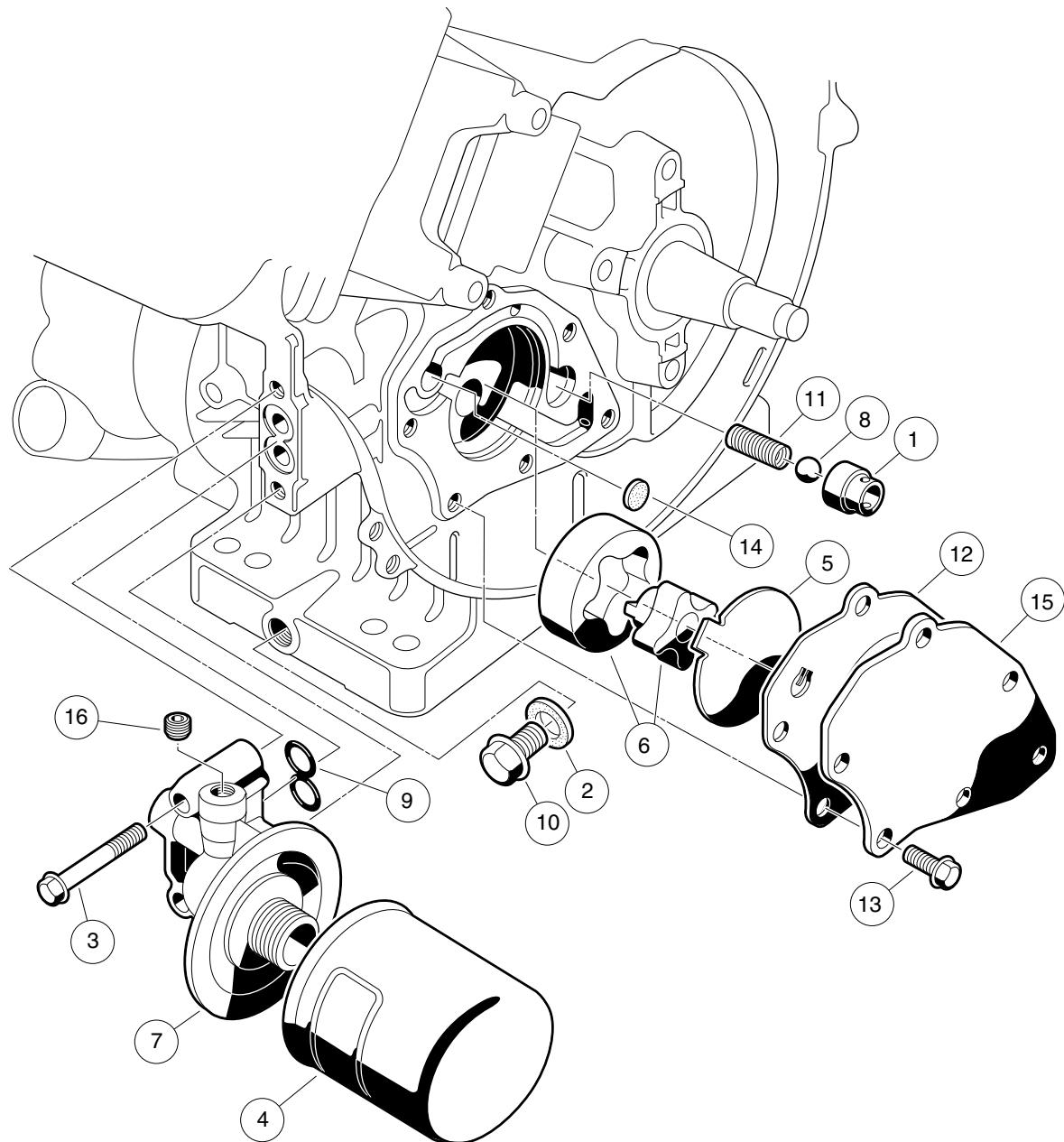
\* Note: FE350 engine component listings span several pages.



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# AS11 FE350 ENGINE – IGNITION COMPONENTS AND FLYWHEEL

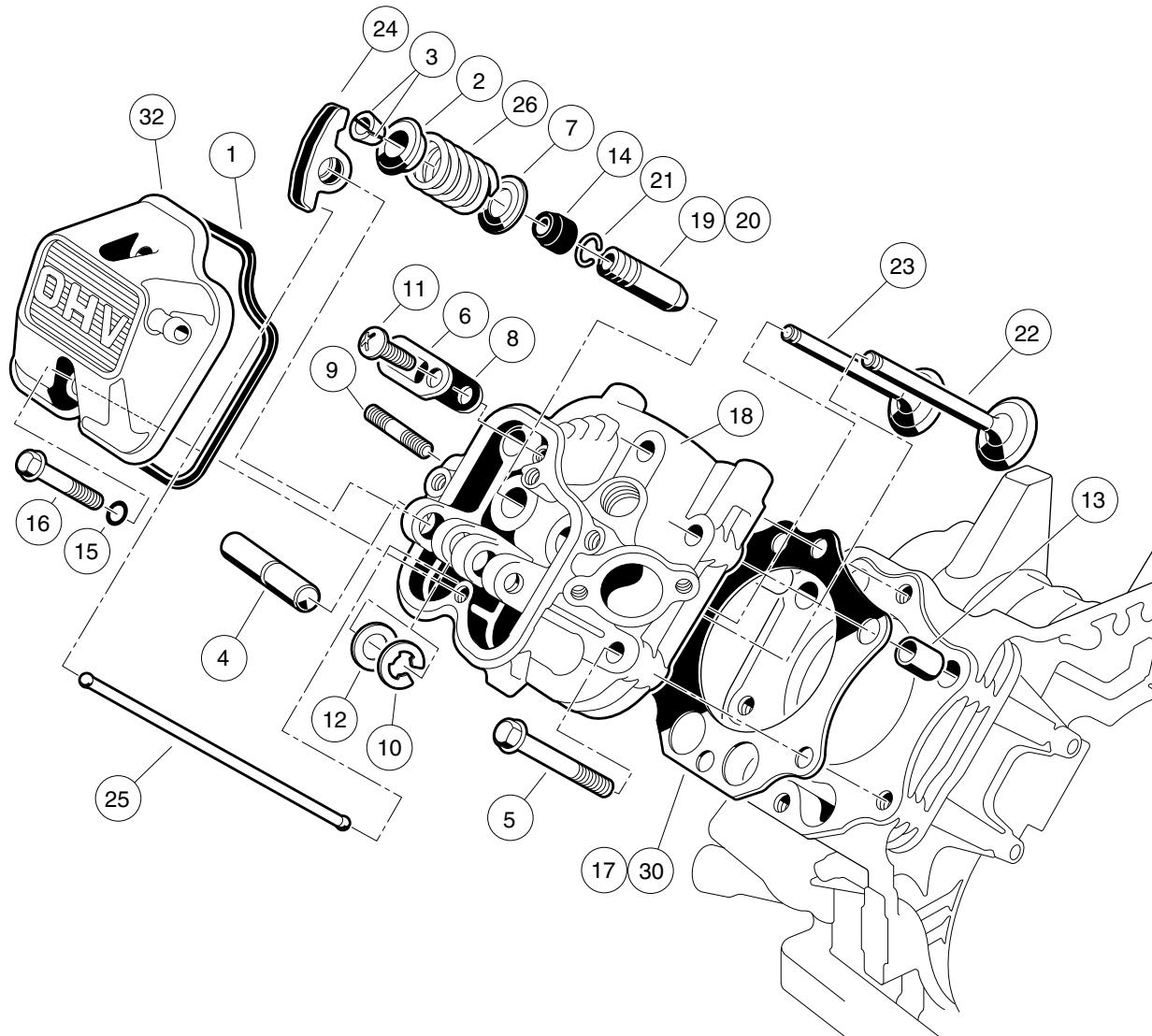
| ITEM | PART NO.  | DESCRIPTION                             | QTY |
|------|-----------|---|-----|
|      |           | 1 2 3 4                                 | 9   |
| 1    | 1016445   | Bracket, RPM Limiter .....              | 1   |
| 2    | 1016455   | Bolt, Flange Head .....                 | 2   |
| 3    | 1016456   | Bolt, Flange Head, M6 x 1 x 12 mm ..... | 2   |
| 4    | 1016497   | Screw, Pan WP Cross .....               | 1   |
| 5    | 1016544   | Screw .....                             | 1   |
| 6    | 1016561   | Clamp .....                             | 1   |
| 7    | 1016562   | Key .....                               | 1   |
| 8    | 1016578   | Ignition, Grommet .....                 | 1   |
| 9    | 1016579   | Band, RPM Limiter Mount .....           | 1   |
| 10   | 1016586   | Damper, RPM Limiter .....               | 1   |
| 11   | 1016587   | Clamp .....                             | 1   |
| 12   | 1016588   | Tube, 7mm X 10mm X 70mm .....           | 1   |
| 13   | 1017448   | Bolt, Flanged .....                     | 3   |
| 14   | 1017455   | Plate, Flywheel Fan .....               | 1   |
| 15   | 1017463   | Cap Asm Plug .....                      | 1   |
| 16   | 1017468   | Clamp .....                             | 1   |
| 17   | 1017490   | Washer, Flat .....                      | 1   |
| 18   | 101881101 | Spark Plug, OHV (Autolite) .....        | 1   |
| 19   | 101909201 | Coil, Ignition .....                    | 1   |
| 20   | 101909301 | Lead Wire Assy .....                    | 1   |
| 21   | 101909401 | Limiter, RPM .....                      | 1   |
| 22   | 101909501 | Clamp, Steel .....                      | 1   |
| 23   | 101916201 | Flywheel .....                          | 1   |
| 24   | 101916301 | Fan (cw) .....                          | 1   |
| 25   | N/A       | Nut, Hex, 18 mm Fine .....              | 1   |
| 26   | AM10724   | Spark Plug, OHV (NGK) .....             | 1   |



000203-001

# FE350 ENGINE – OIL CIRCULATION

| ITEM | PART NO.         | DESCRIPTION                        | QTY |
|------|------------------|------------------------------------|-----|
|      |                  | <b>1 2 3 4</b>                     |     |
| 1    | <u>1016429</u>   | Seat, Valve Oil Press Relief ..... | 1   |
| 2    | <u>1016432</u>   | Gasket, Drain Plug .....           | 1   |
| 3    | <u>1016457</u>   | Bolt, Flange Head .....            | 2   |
| 4    | <u>1016467</u>   | Filter, Oil .....                  | 1   |
| 5    | <u>1016473</u>   | Plate, Oil Pump .....              | 1   |
| 6    | <u>101648203</u> | Oil Pump And Rotor .....           | 1   |
| 7    | <u>1016502</u>   | Bracket, Oil Filter Mount .....    | 1   |
| 8    | <u>1016537</u>   | Ball, Steel, Press, Relief .....   | 1   |
| 9    | <u>1016570</u>   | O-Ring .....                       | 1   |
| 10   | <u>1016576</u>   | Plug, Drain .....                  | 1   |
| 11   | <u>1016581</u>   | Spring .....                       | 1   |
| 12   | <u>1017442</u>   | Gasket .....                       | 1   |
| 13   | <u>1017456</u>   | Bolt, Flanged .....                | 6   |
| 14   | <u>1017458</u>   | Filter .....                       | 1   |
| 15   | <u>1017460</u>   | Cover, Pump .....                  | 1   |
| 16   | <u>1017507</u>   | Plug .....                         | 2   |



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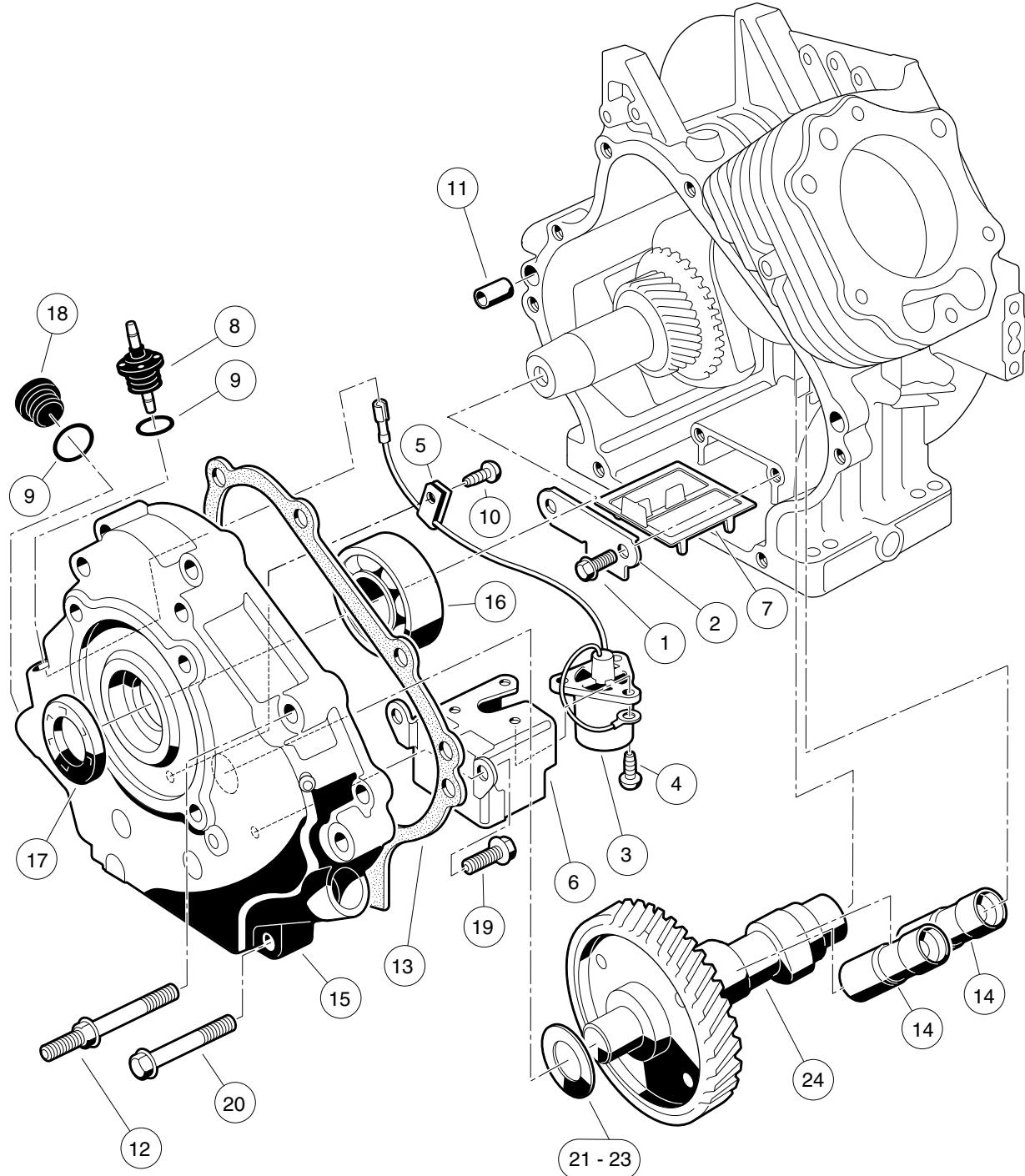
# AS11 FE350 ENGINE – CYLINDER HEAD

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 9   |
| 1    | <u>1016436</u>   | Gasket, Rocker Case .....   | 1   |
| 2    | <u>1016449</u>   | Retainer, Valve Spring .....  | 2   |
| 3    | <u>1016450</u>   | Collet .....  | 4   |
| 4    | <u>1016452</u>   | Shaft, Rocker .....   | 1   |
| 5    | <u>1016458</u>   | Bolt, Flange Head, M8 x 1.25 x 45 mm .....                          | 6   |
| 6    | <u>1016474</u>   | Plate .....   | 1   |
| 7    | <u>1016479</u>   | Seat, Spring .....  | 2   |
| 8    | <u>1016483</u>   | Valve .....   | 1   |
| 9    | <u>1016489</u>   | Stud, Two-Ended, M8-1.25 .....                                      | 2   |
| 10   | <u>1016517</u>   | Circlip, Type-E .....   | 1   |
| 11   | <u>1016544</u>   | Screw .....   | 1   |
| 12   | <u>1016549</u>   | Washer, 12.1x19x1.8 .....   | 1   |
| 13   | <u>1016563</u>   | Pin .....   | 2   |
| 14   | <u>1016566</u>   | Seal, Oil .....   | 2   |
| 15   | <u>1016569</u>   | O-Ring .....  | 2   |
| 16   | <u>1016583</u>   | Bolt, 6x35 .....  | 2   |
| 17   | <u>1017434</u>   | Gasket, Head .....  | 1   |
| 18   | <u>1017435</u>   | Assembly, Cylinder Head, FE350 (includes items 19 through 21) ..... | 1   |
| 19   | <u>1016518</u>   | Guide, Valve, Exhaust .....   | 1   |
| 20   | <u>1016519</u>   | Guide, Valve .....  | 1   |
| 21   | <u>1016560</u>   | Snap Ring .....   | 2   |
| 22   | <u>1017444</u>   | Valve, Intake .....   | 1   |
| 23   | <u>1017445</u>   | Valve, Exhaust .....  | 1   |
| 24   | <u>1017446</u>   | Arm, Rocker .....   | 2   |
| 25   | <u>1017454</u>   | Rod, Push .....   | 2   |
| 26   | <u>1017473</u>   | Spring, Engine Valve .....  | 2   |
| 27   | <u>102304801</u> | Kit, Gasket, FE350 (includes items 28 through 31) .....             | 1   |
| 28   | <u>1016440</u>   | Gasket, Engine to Insulator .....                                   | 1   |
| 29   | <u>1016904</u>   | Gasket, Exhaust .....   | 1   |
| 30   | <u>1017434</u>   | Gasket, Head .....  | 1   |
| 31   | <u>1017443</u>   | Gasket, Crankcase Cover .....                                       | 1   |
| 32   | <u>102753401</u> | Case, Rocker .....  | 1   |

Note: Item 28 is not a component of the FE350 engine.

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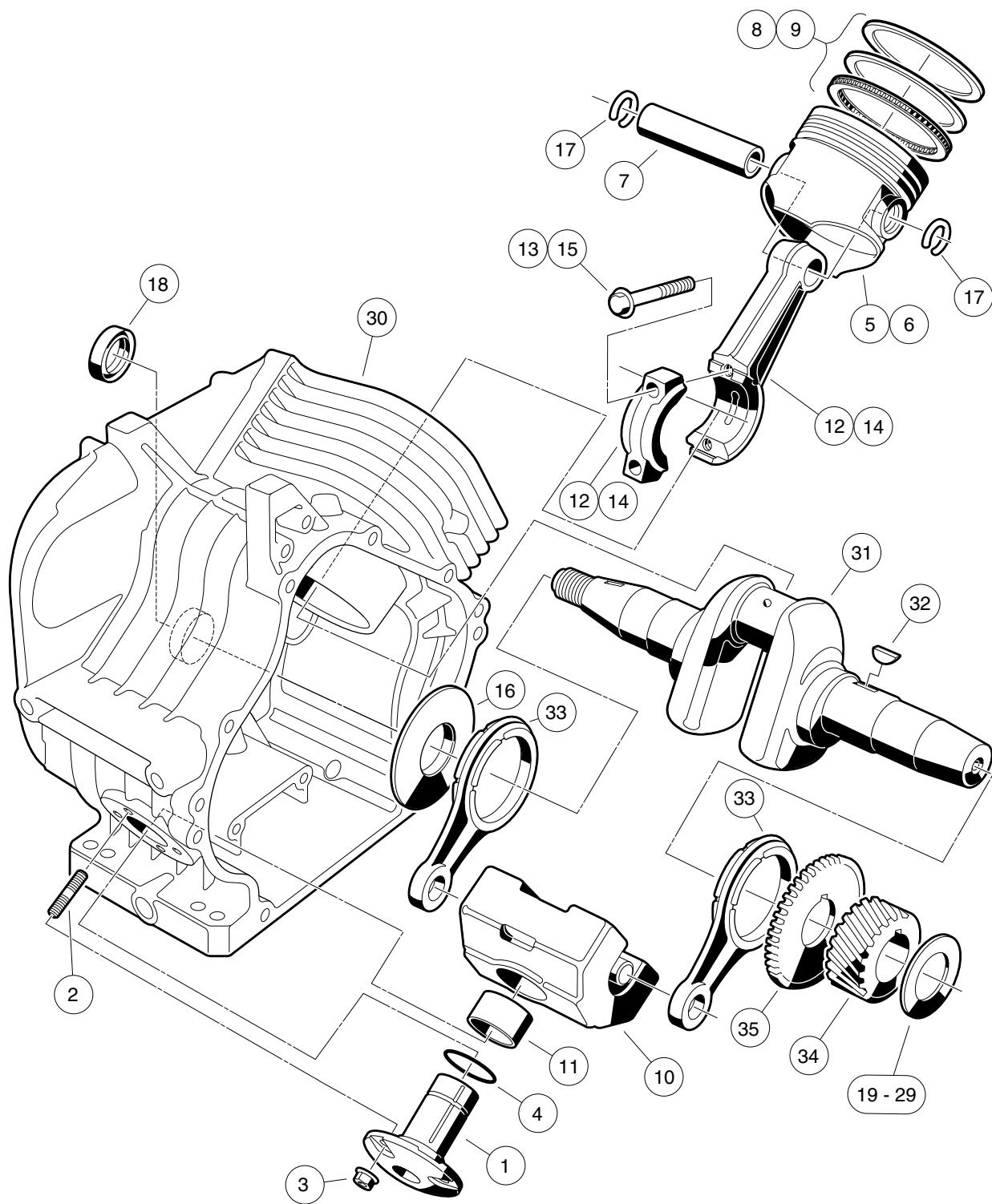
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000205-002

# AS11 FE350 ENGINE WITHOUT ACR – CRANKCASE, CAMSHAFT, AND OIL SENSOR

| ITEM | PART NO.         | DESCRIPTION                                  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4                                      | 9   |
| 1    | <u>1016454</u>   | Bolt, Flange Head, M5 x 0.8 x 8 mm .....     | 2   |
| 2    | <u>1016472</u>   | Plate, Oil Filter Screen .....               | 1   |
| 3    | <u>1016494</u>   | Sensor, Oil Level .....                      | 1   |
| 4    | <u>1016496</u>   | Screw, Cross Pan-Head, M4 x 0.7 x 8 mm ..... | 3   |
| 5    | <u>1016506</u>   | Clamp .....                                  | 1   |
| 6    | <u>1016510</u>   | Bracket, Switch, Oil Level .....             | 1   |
| 7    | <u>1016521</u>   | Screen, Oil Filter .....                     | 1   |
| 8    | <u>1016535</u>   | Connector, Cord .....                        | 1   |
| 9    | <u>1016538</u>   | O-Ring .....                                 | 2   |
| 10   | <u>1016544</u>   | Screw .....                                  | 1   |
| 11   | <u>1016564</u>   | Pin .....                                    | 2   |
| 12   | <u>1016584</u>   | Bolt, Two-Ended, M8 x 1.25 x 69 mm .....     | 2   |
| 13   | <u>1017443</u>   | Gasket, Crankcase Cover .....                | 1   |
| 14   | <u>1017447</u>   | Adjuster, Lash .....                         | 2   |
| 15   | <u>1017472</u>   | Cover Crankcase .....                        | 1   |
| 16   | <u>1017487</u>   | Bearing, Ball .....                          | 1   |
| 17   | <u>1017504</u>   | Seal, Oil .....                              | 1   |
| 18   | <u>1017508</u>   | Plug .....                                   | 1   |
| 19   | <u>1017513</u>   | Bolt Switch Bracket .....                    | 2   |
| 20   | <u>1017514</u>   | Screw, M8-1.25 X 45mm Hex .....              | 6   |
| 21   | <u>101751801</u> | Shim, 0.3 .....                              | 1   |
| 22   | <u>101751802</u> | Shim, 0.4 .....                              | 1   |
| 23   | <u>101751803</u> | Shim, 0.5 .....                              | 1   |
| 24   | <u>102431001</u> | Camshaft, FE350 without ACR, 44-Tooth .....  | 1   |

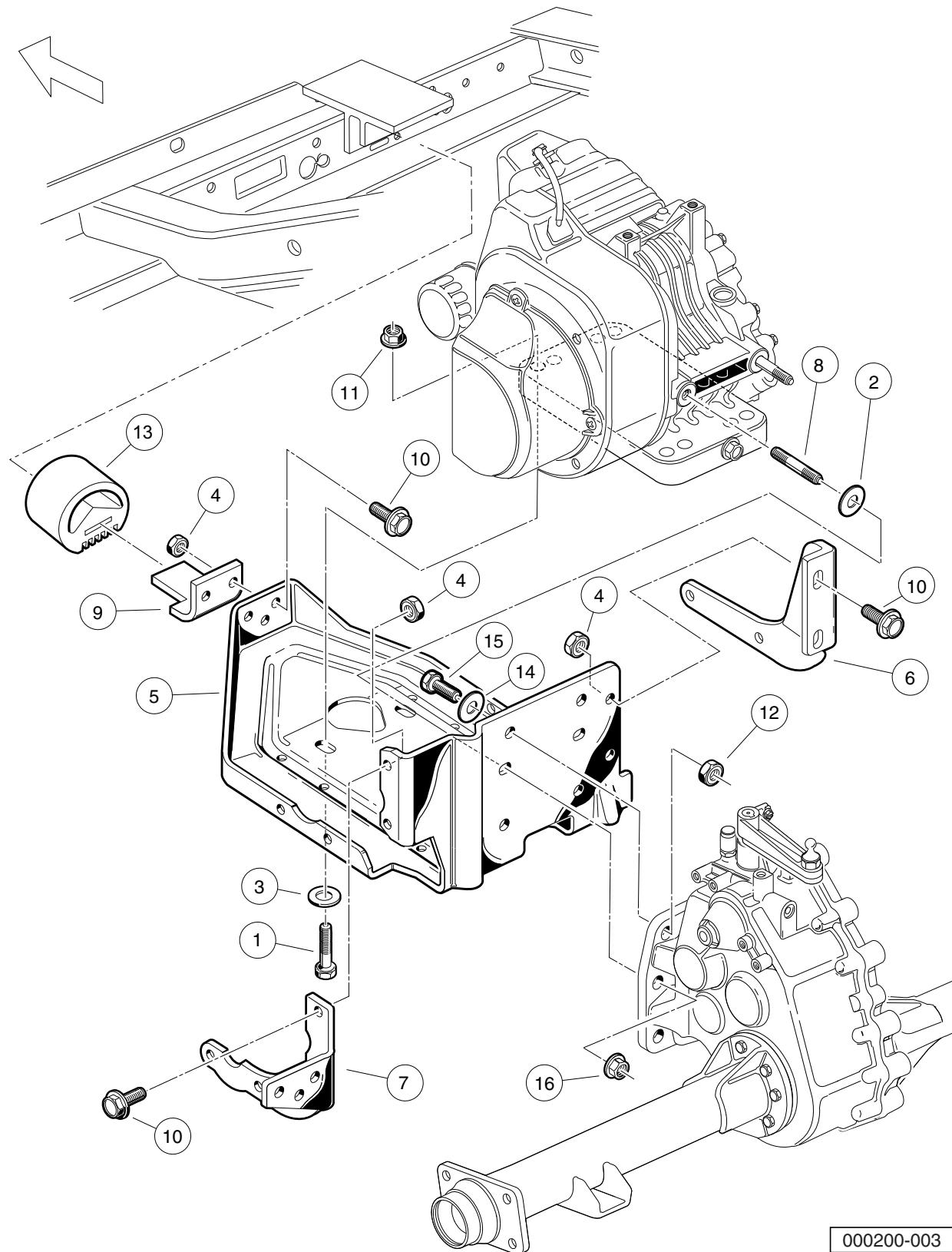


000206-001

# AS11 FE350 ENGINE – CRANKCASE AND CRANKSHAFT

| ITEM | PART NO.  | DESCRIPTION  | QTY |
|------|-----------|--|-----|
|      |           | <b>1 2 3 4</b>   |     |
| 1    | 1016470   | Shaft, Guide, Counterbalance .....   | 1   |
| 2    | 1016541   | Stud, 6x14 .....   | 4   |
| 3    | 1016547   | Nut, M6 Flange .....   | 4   |
| 4    | 1016571   | O-Ring .....   | 1   |
| 5    | 101744901 | Piston, Standard .....   | 1   |
| 6    | 101744902 | Piston, 0.50 mm Oversize .....   | 1   |
| 7    | 1017450   | Pin, Piston .....  | 1   |
| 8    | 101745101 | Ring Set, Standard Piston .....  | 1   |
| 9    | 101745102 | Ring Set, Piston, 0.50 mm Oversize .....                                   | 1   |
| 10   | 1017453   | Fe400 Counterbalance Weight (includes item 11) .....                       | 1   |
| 11   | 1017510   | Bearing, Plain .....   | 1   |
| 12   | 101745701 | Asm, Con. Rod Std (includes item 13) .....                                 | 1   |
| 13   | 1017512   | Bolt .....   | 2   |
| 14   | 101745702 | Rod Assembly Connecting Rod 0.5mm (includes item 15) .....                 | 1   |
| 15   | 1017512   | Bolt .....   | 2   |
| 16   | 1017501   | Spacer .....   | 1   |
| 17   | 1017502   | Snap Ring .....  | 2   |
| 18   | 1017503   | Seal, Oil .....  | 1   |
| 19   | 101773301 | Shim, Crankshaft, 1.18mm .....   | 1   |
| 20   | 101773302 | Shim, Crankshaft, 1.25mm .....   | 1   |
| 21   | 101773303 | Shim, Crankshaft, 1.32mm .....   | 1   |
| 22   | 101773304 | Shim, Crankshaft, 1.39mm .....   | 1   |
| 23   | 101773305 | Shim, Crankshaft, 1.46mm .....   | 1   |
| 24   | 101773306 | Shim, Crankshaft, 1.53mm .....   | 1   |
| 25   | 101773307 | Shim, Crankshaft, 1.60mm .....   | 1   |
| 26   | 101773308 | Shim, Crankshaft, 1.67mm .....   | 1   |
| 27   | 101773309 | Shim, Crankshaft, 1.74mm .....   | 1   |
| 28   | 101773310 | Shim, Crankshaft, 1.11mm .....   | 1   |
| 29   | 101773311 | Shim, Crankshaft, 1.81mm .....   | 1   |
| 30   | 101916001 | Crankcase Complete, FE350 (cw) .....                                       | 1   |
| 31   | 102430901 | Crankshaft, FE350 Left-Hand, 22-Tooth (includes items 32 through 35) ..... | 1   |
| 32   | 1016562   | Key .....  | 1   |
| 33   | 1017471   | Rod .....  | 2   |
| 34   | N/A       | Gear, Helical .....  | 1   |
| 35   | N/A       | Gear, Spur .....   | 1   |

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000200-003

# FE350 ENGINE MOUNTING

| ITEM | PART NO.         | DESCRIPTION                           | QTY |
|------|------------------|---------------------------------------|-----|
|      |                  | <b>1 2 3 4</b>                        |     |
| 1    | <u>1010577</u>   | Bolt, Hex-Head, 5/16-18 X 1.50 .....  | 4   |
| 2    | <u>1011697</u>   | Washer, 5/16 Flat .....               | 2   |
| 3    | <u>1012571</u>   | Washer, 5/16 Extra Thick Flat .....   | 4   |
| 4    | <u>1013924</u>   | Nut, 5/16-24 Hex Head Cone .....      | 10  |
| 5    | <u>101827101</u> | Plate, Engine Mounting .....          | 1   |
| 6    | <u>101832601</u> | Stiffener (PTO Side) .....            | 1   |
| 7    | <u>101832701</u> | Stiffener (Flywheel Side) .....       | 1   |
| 8    | <u>101833101</u> | Stud, M8-1.25 X 50 mm Two-Ended ..... | 2   |
| 9    | <u>101834601</u> | Snubber Bracket .....                 | 1   |
| 10   | <u>101884801</u> | Screw, 5/16-24 X 0.875 Grade-8 .....  | 10  |
| 11   | <u>101963401</u> | Locknut, 5/16-18 Hex Flange .....     | 4   |
| 12   | <u>102065901</u> | Locknut, 3/8-16 Flanged Dimple .....  | 4   |
| 13   | <u>102540301</u> | Inner Frame Snubber .....             | 1   |
| 14   | <u>334</u>       | Washer, 3/8 Type A Flat .....         | 4   |
| 15   | <u>705</u>       | Screw, Cap-hex Hd 3/8-16x1.25 .....   | 4   |
| 16   | <u>96704416</u>  | Nut Flg, M8 X 1.25 Serrated .....     | 2   |

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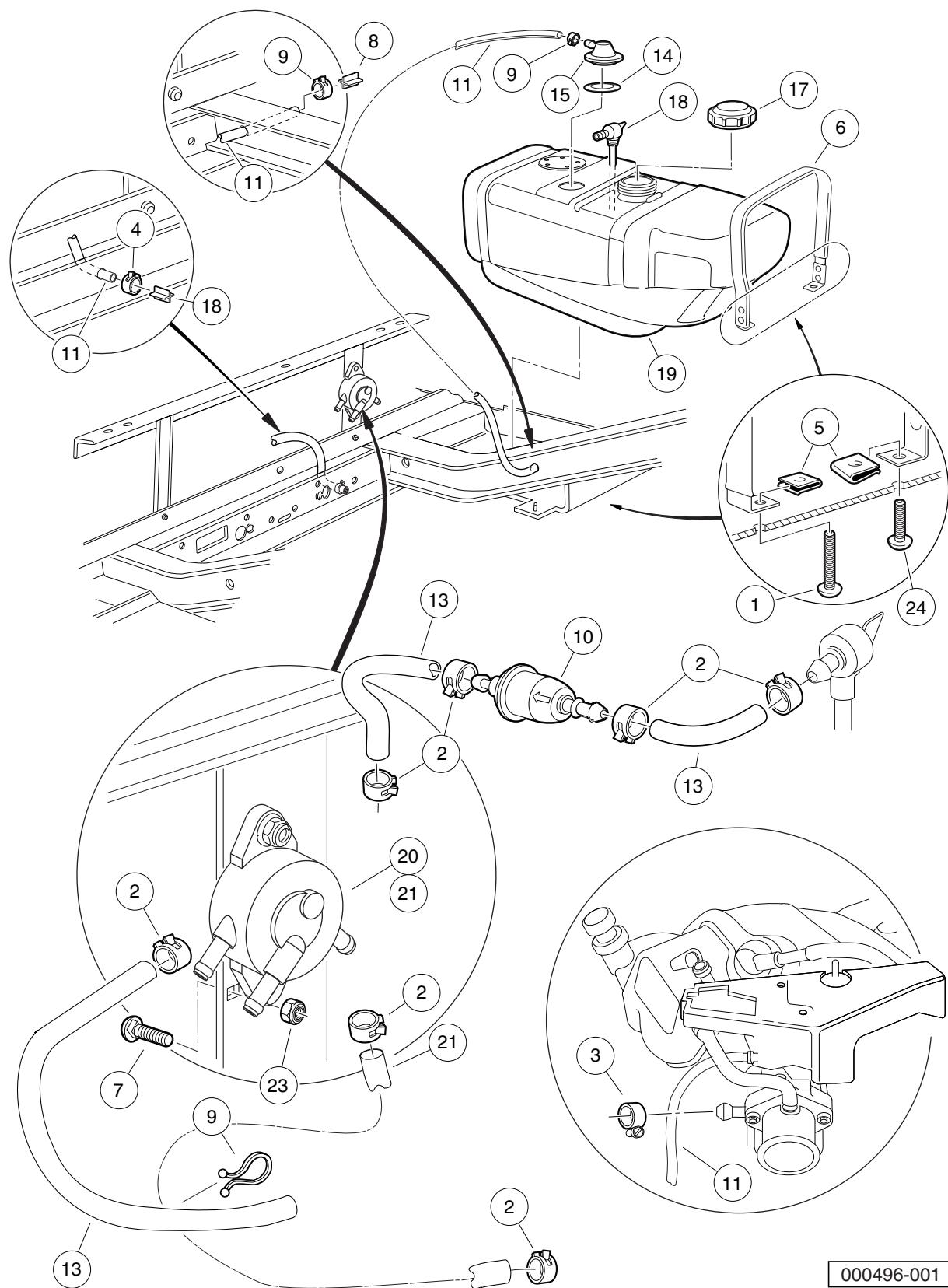
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# **FUEL, INTAKE, AND GOVERNOR SYSTEMS**

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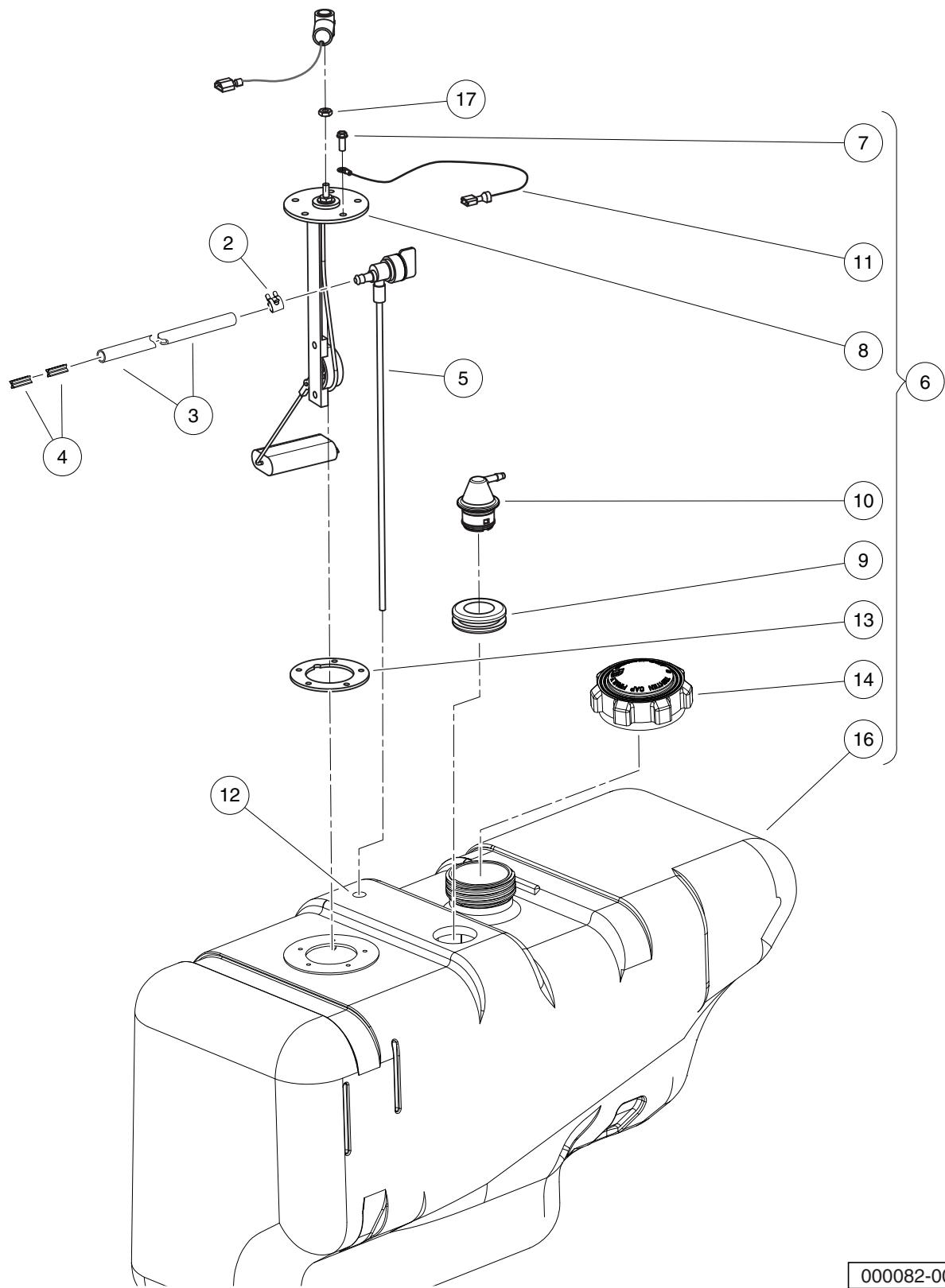
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000496-001

# FUEL SYSTEM

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  | 10  |
| 1    | <u>1011988</u>   | Screw, 1/4-20 X 2.00 Phillips Truss-Head .....                     | 1   |
| 2    | <u>1012649</u>   | Clamp, 0.460 Red Hose .....  | 7   |
| 3    | <u>1013687</u>   | Clamp, 3/8" Hose (screw type) .....                                | 1   |
| 4    | <u>1013746</u>   | Clamp, 0.301 ID Hose .....   | 2   |
| 5    | <u>1014116</u>   | Nut, 1/4-20 Speed .....  | 2   |
| 6    | <u>1014928</u>   | Fuel Strap Assembly Rear .....                                     | 1   |
| 7    | <u>1017203</u>   | Carriage Bolt .....  | 2   |
| 8    | <u>101824401</u> | Vent Barb .....  | 1   |
| 9    | <u>101987701</u> | Clamp, Plastic Tie .....   | 1   |
| 10   | <u>102003201</u> | Filter, Fuel, 30 Micron .....                                      | 1   |
| 11   | <u>102865101</u> | Fuel Line .....  | 1   |
| 12   | <u>103651902</u> | Asm, Tank, Ds Utl Wo/sut Nano (includes items 13 through 19) ..... | 1   |
| 13   | <u>1015137</u>   | Fuel Line (available by the foot) .....                            | 1   |
| 14   | <u>1015139</u>   | Insulation Grommet .....   | 1   |
| 15   | <u>1015143</u>   | Vent, Fuel Tank .....  | 1   |
| 16   | <u>102406701</u> | Bushing, Line, Return .....  | 1   |
| 17   | <u>103372101</u> | Cap, Fuel Tank, Gas, Ratchet .....                                 | 1   |
| 18   | <u>103372302</u> | Fuel Pickup w/Shut-Off Valve, 288mm .....                          | 1   |
| 19   | 103776902        | Tank, Fuel, Top, Wo/su Nano .....                                  | 1   |
| 20   | <u>103781101</u> | Kit, Fuel Pump Retrofit (includes items 21 and 22) .....           | 1   |
| 21   | <u>103010101</u> | Pump, Fuel, Impulse, Fh .....                                      | 1   |
| 22   | 103781201        | Instr, Fuel Pump Retrofit .....                                    | 1   |
| 23   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....                                 | 2   |
| 24   | <u>8248</u>      | Screw, 1/4-20 X 0.75 Truss-Head Machine .....                      | 1   |

Note: Total fuel line length: 47 inches (119.4 cm)

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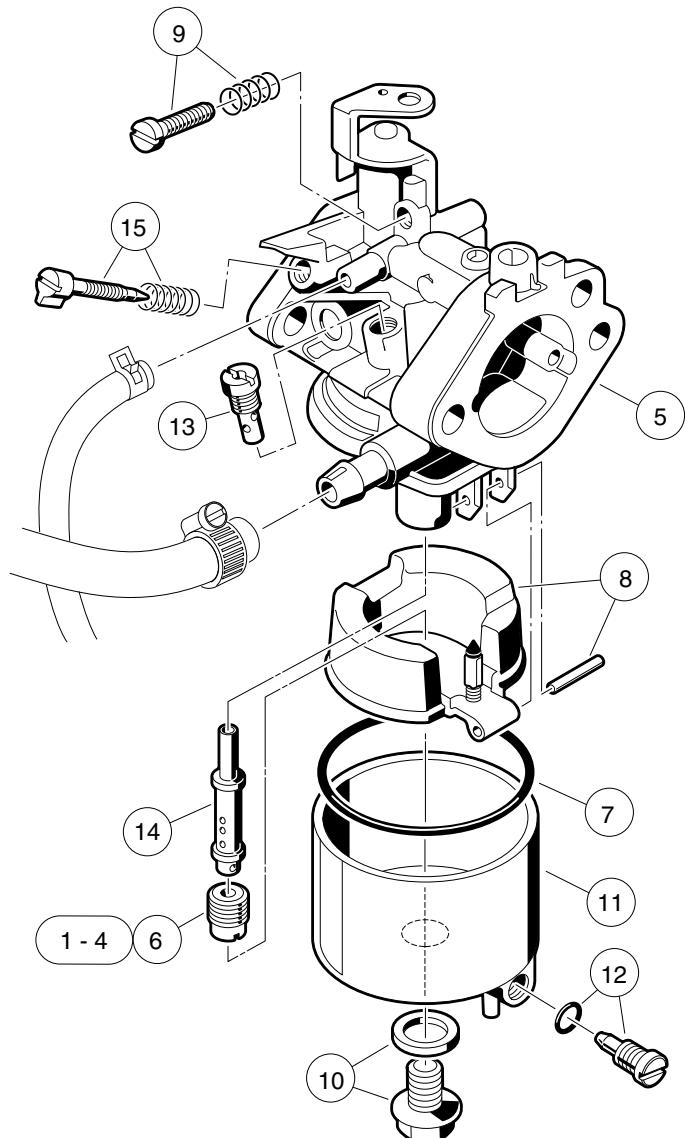
# FUEL TANK WITH FUEL LEVEL SENDING UNIT

| ITEM | PART NO.  | DESCRIPTION  | QTY |
|------|-----------|--|-----|
|      |           | 1 2 3 4  |     |
| 1    | 1016004   | Tank Kit w/Sending Unit (includes items 2 through 6) .....       | 1   |
| 2    | 1013746   | Clamp, 0.301 ID Hose .....                                       | 2   |
| 3    | 1015137   | Fuel Line (available by the foot) .....                          | 1   |
| 4    | 101824401 | Vent Barb .....  | 2   |
| 5    | 101896901 | Fuel Pickup w/Shut-Off Valve .....                               | 1   |
| 6    | 103651901 | Asm, Tank, Ds Utl W/sut Nano (includes items 7 through 16) ..... | 1   |
| 7    | 1013461   | Screw, #10-16 Hex-Head Hi-Lo .....                               | 5   |
| 8    | 1013462   | Sending Unit, Fuel Level *                                       | 1   |
| 9    | 1015139   | Insulation Grommet .....   | 1   |
| 10   | 1015143   | Vent, Fuel Tank .....  | 1   |
| 11   | 1015921   | Wire Assembly #16 Black .....                                    | 1   |
| 12   | 102406701 | Bushing, Line, Return .....                                      | 1   |
| 13   | 102522001 | Gasket, Rubber .....   | 1   |
| 14   | 103372101 | Cap, Fuel Tank, Gas, Ratchet .....                               | 1   |
| 15   | 103372302 | Fuel Pickup w/Shut-Off Valve, 288mm .....                        | 1   |
| 16   | 103776901 | Tank, Fuel, Top, W/su Nano .....                                 | 1   |
| 17   | 8797      | Nut, #10-32 Brass Hex .....                                      | 1   |

\* Note: Must replace fuel sending unit gasket when servicing this component.

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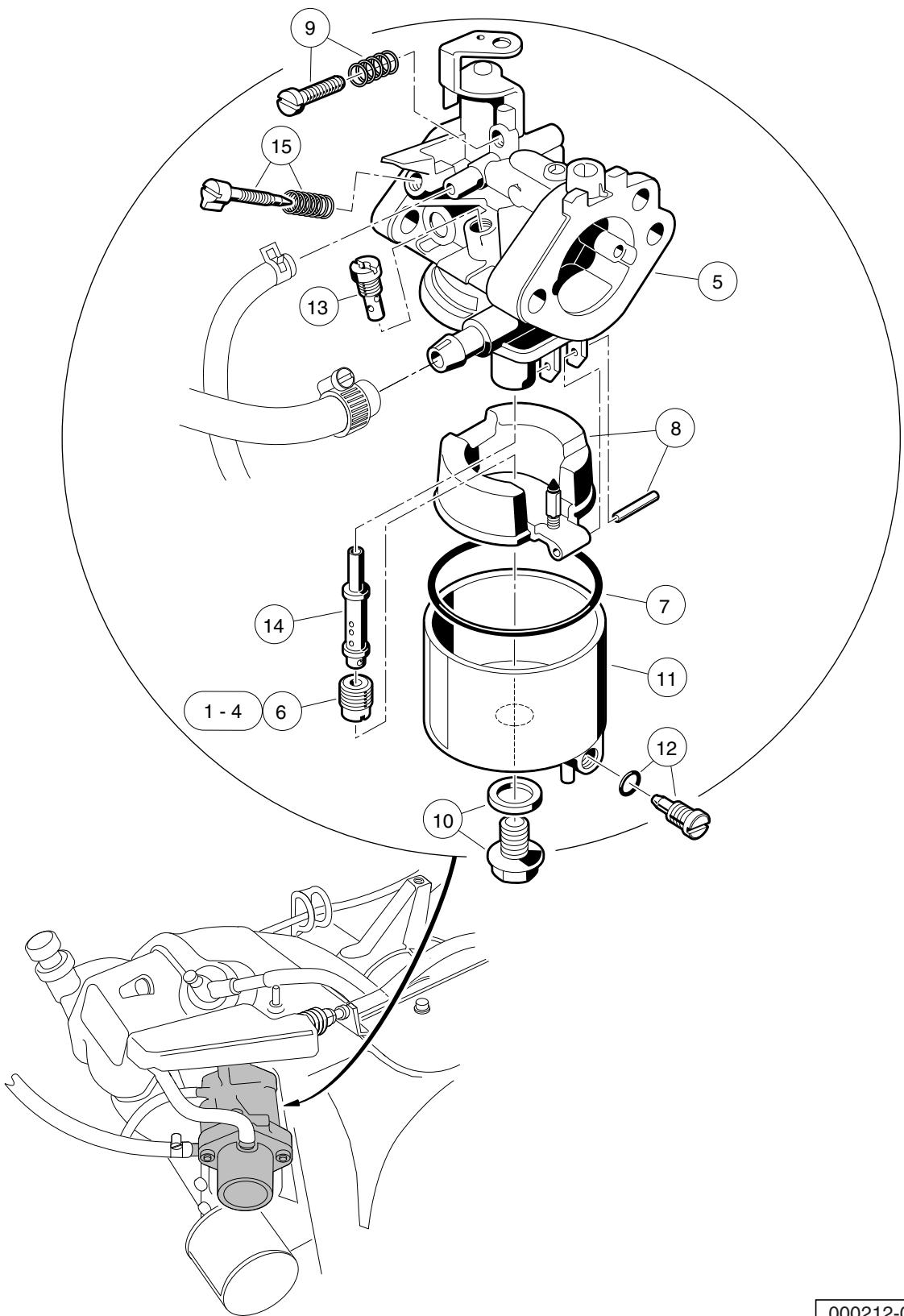
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000211-001

# CARBURETOR ASSEMBLY – FE290

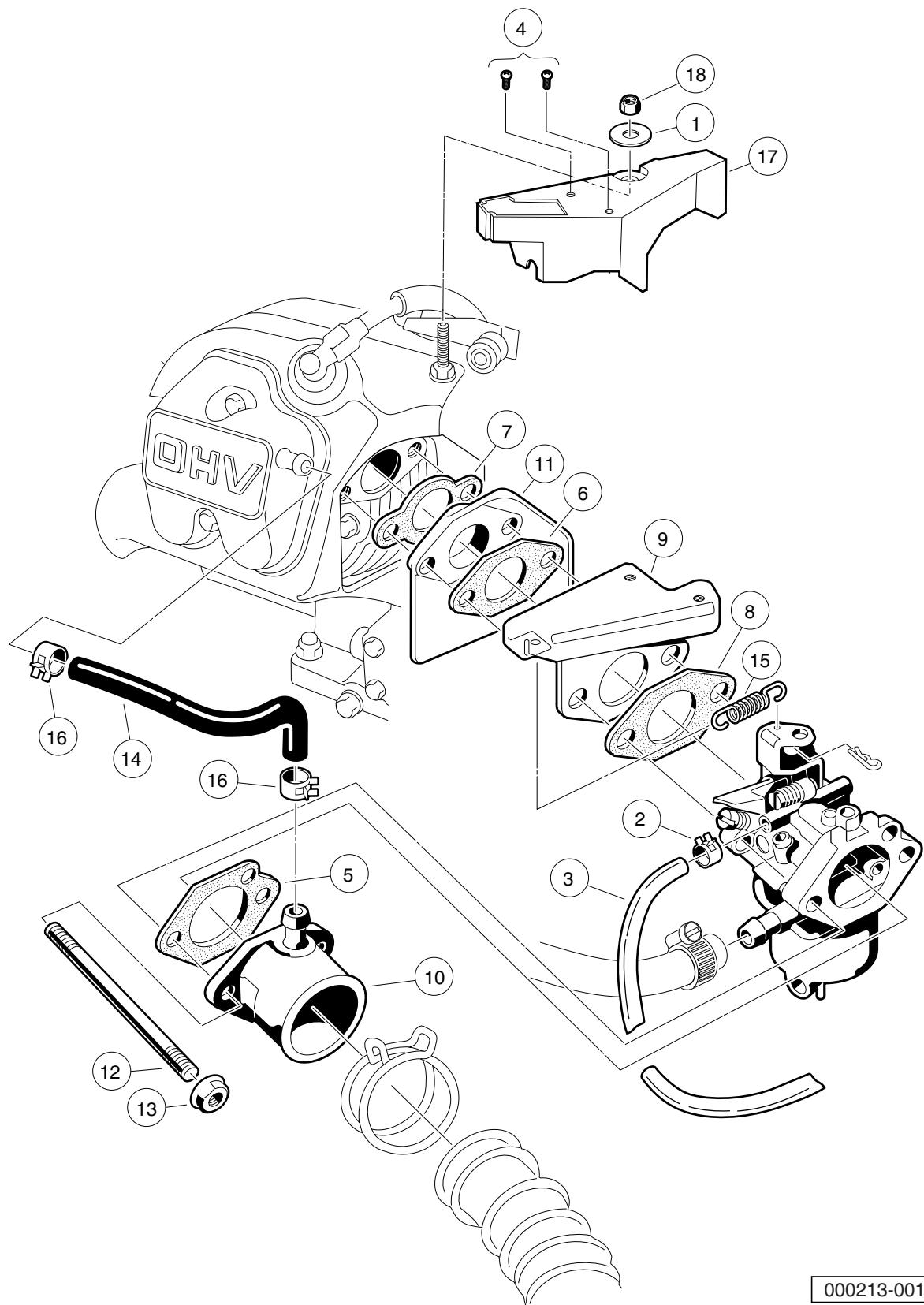
| ITEM | PART NO.         | DESCRIPTION   | QTY |           |
|------|------------------|---|-----|-----------|
|      |                  | 1 2 3 4   |     | <b>10</b> |
| 1    | <u>101642572</u> | Jet, Altitude, # 72 .....   | 1   |           |
| 2    | <u>101642575</u> | Jet, Altitude, # 75 .....   | 1   |           |
| 3    | <u>101642578</u> | Jet, Altitude, # 78 .....   | 1   |           |
| 4    | <u>101642580</u> | Jet, Altitude, # 80 .....   | 1   |           |
| 5    | <u>101905601</u> | Carburetor Assembly, FE290D (includes items 6 through 15) .....   | 1   |           |
| 6    | <u>101642582</u> | Jet, Altitude, # 82 .....   | 1   |           |
| 7    | <u>1016437</u>   | Gasket, Carburetor Bowl OHV .....   | 1   |           |
| 8    | <u>1016486</u>   | Float Assembly .....  | 1   |           |
| 9    | <u>1016501</u>   | Screw Assembly .....  | 1   |           |
| 10   | <u>1016585</u>   | Bolt .....  | 1   |           |
| 11   | <u>1017461</u>   | Chamber Assembly, Float (includes item 12) .....  | 1   |           |
| 12   | <u>1016499</u>   | Screw Assembly .....  | 1   |           |
| 13   | <u>101973101</u> | Jet, #40 Pilot .....  | 1   |           |
| 14   | <u>101973201</u> | Nozzle, Main .....  | 1   |           |
| 15   | N/A              | Assembly, Pilot Air Screw .....   | 1   |           |
|      |                  | Note: <u>101642582</u> for 0 - 3,000 feet; <u>101642580</u> for 3,000 - 5,000 feet;<br><u>101642578</u> for 5,000 - 8,000 feet; <u>101642575</u> for 8,000 - 10,000 feet;<br><u>101642572</u> for 10,000 feet and higher. |     | <b>G</b>  |

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000212-001

# CARBURETOR ASSEMBLY – FE350

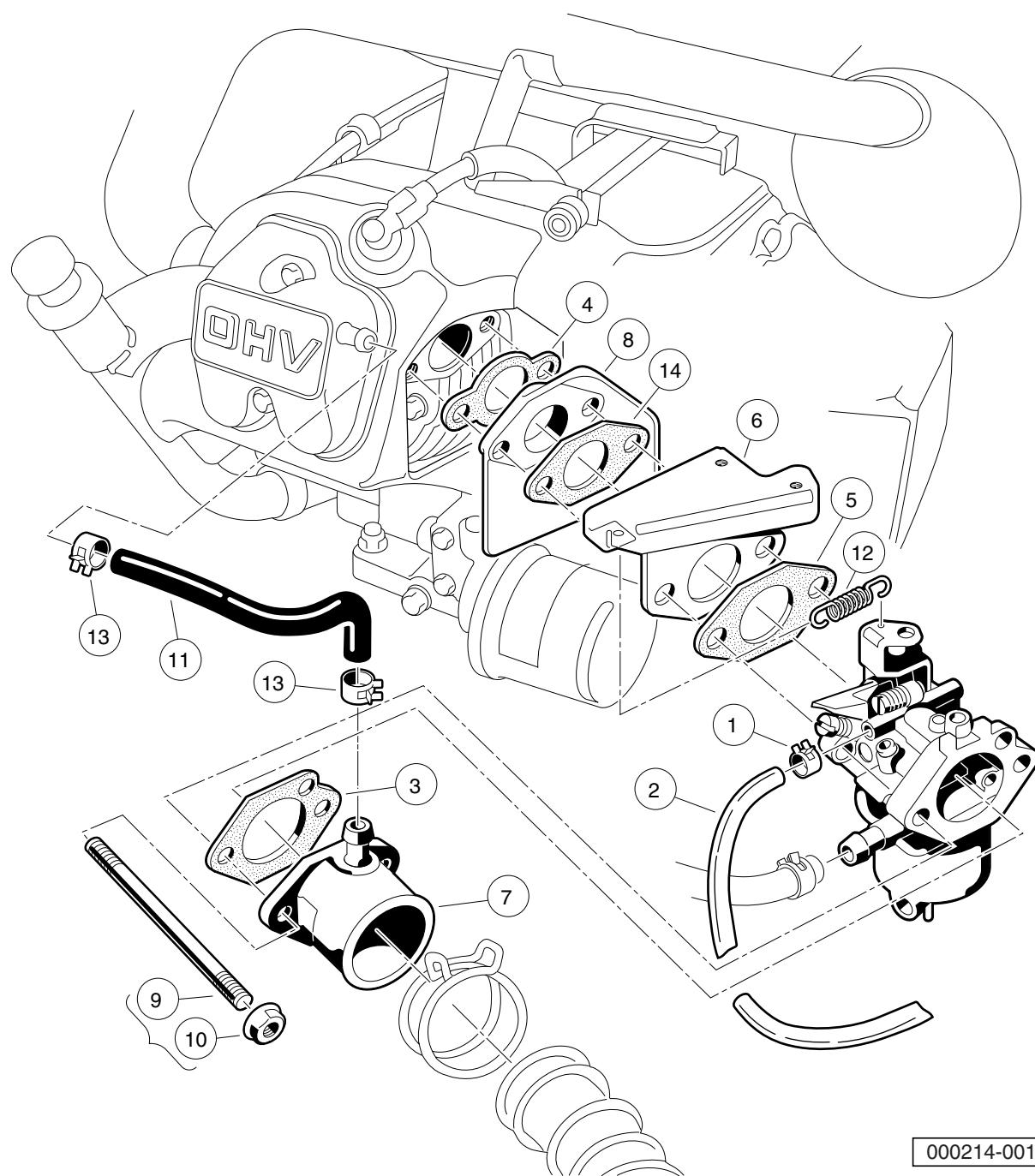
| ITEM | PART NO.         | DESCRIPTION   | QTY |           |
|------|------------------|---|-----|-----------|
|      |                  | 1 2 3 4   |     | <b>10</b> |
| 1    | <u>101642575</u> | Jet, Altitude, # 75 .....   | 1   |           |
| 2    | <u>101642578</u> | Jet, Altitude, # 78 .....   | 1   |           |
| 3    | <u>101642580</u> | Jet, Altitude, # 80 .....   | 1   |           |
| 4    | <u>101642582</u> | Jet, Altitude, # 82 .....   | 1   |           |
| 5    | <u>101905901</u> | Carburetor, FE350D (includes items 6 through 15) .....  | 1   |           |
| 6    | <u>101642585</u> | Jet, Altitude, # 85 .....   | 1   |           |
| 7    | <u>1016437</u>   | Gasket, Carburetor Bowl OHV .....   | 1   |           |
| 8    | <u>1016486</u>   | Float Assembly .....  | 1   |           |
| 9    | <u>1016501</u>   | Screw Assembly .....  | 1   |           |
| 10   | <u>1016585</u>   | Bolt .....  | 1   |           |
| 11   | <u>1017461</u>   | Chamber Assembly, Float (includes item 12) .....  | 1   |           |
| 12   | <u>1016499</u>   | Screw Assembly .....  | 1   |           |
| 13   | <u>101973101</u> | Jet, #40 Pilot .....  | 1   |           |
| 14   | <u>101973301</u> | Nozzle, Main .....  | 1   |           |
| 15   | N/A              | Assembly, Pilot Air Screw .....   | 1   |           |
|      |                  | Note: <u>101642585</u> for 0 - 3,000 feet; <u>101642582</u> for 3,000 - 5,000 feet;<br><u>101642580</u> for 5,000 - 8,000 feet; <u>101642578</u> for 8,000 - 10,000 feet;<br><u>101642575</u> for 10,000 feet and higher. |     | <b>G</b>  |



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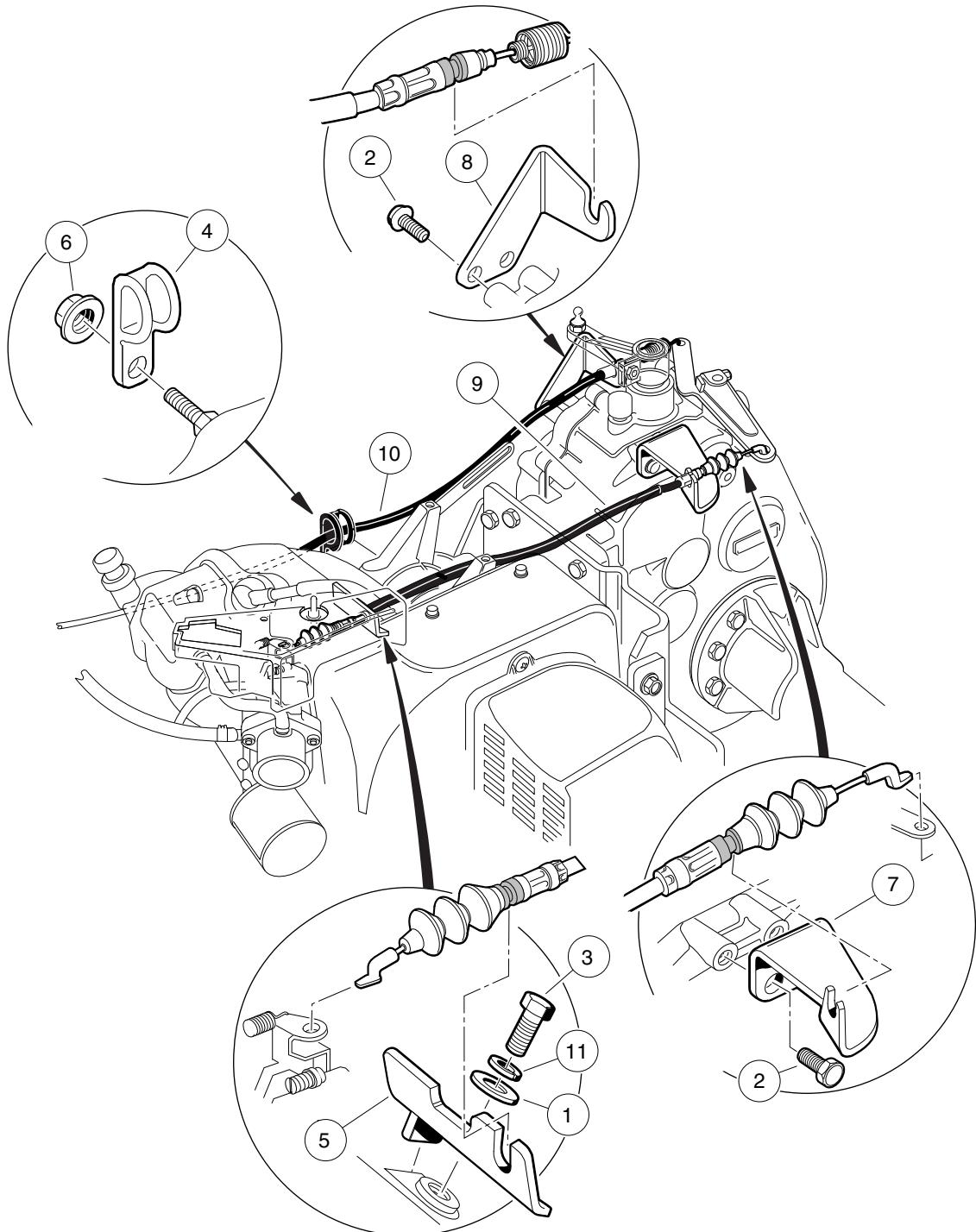
# CARBURETOR INSTALLATION – FE290

| ITEM | PART NO.         | DESCRIPTION                             | QTY |           |
|------|------------------|---|-----|-----------|
|      |                  | 1 2 3 4                                 |     | <b>10</b> |
| 1    | <u>1011697</u>   | Washer, 5/16 Flat .....                 | 1   |           |
| 2    | <u>1013746</u>   | Clamp, 0.301 ID Hose .....              | 1   |           |
| 3    | <u>1015137</u>   | Fuel Line (Available by the foot) ..... | 1   |           |
| 4    | <u>1016103</u>   | Screw, Pan Hd Tx, Taptite 6-32 .....    | 2   |           |
| 5    | <u>1016438</u>   | Gasket, Carb To Intake Manifold .....   | 1   |           |
| 6    | <u>1016439</u>   | Gasket, Insulator .....                 | 1   |           |
| 7    | <u>1016440</u>   | Gasket, Engine to Insulator .....       | 1   |           |
| 8    | <u>1016441</u>   | Gasket, Sprg Brkt To Carb OHV .....     | 1   |           |
| 9    | <u>1016444</u>   | Bracket, Throttle Spring Return .....   | 1   |           |
| 10   | 1016480          | Pipe, Intake Manifold .....             | 1   |           |
| 11   | 101648102        | Insulator, Carburetor .....             | 1   |           |
| 12   | <u>101649002</u> | Stud, M6-1.00 Two-Ended .....           | 2   |           |
| 13   | 1016547          | Nut, M6 Flange .....                    | 2   |           |
| 14   | <u>1016572</u>   | Tube, Crankcase Vent .....              | 1   |           |
| 15   | <u>1016582</u>   | Spring, Throttle Return .....           | 1   |           |
| 16   | <u>1017466</u>   | Clamp .....                             | 2   |           |
| 17   | 101820201        | Shield, Governor .....                  | 1   |           |
| 18   | <u>101887601</u> | Locknut, M6-1.00 Nylon Insert .....     | 1   |           |



# CARBURETOR INSTALLATION – FE350

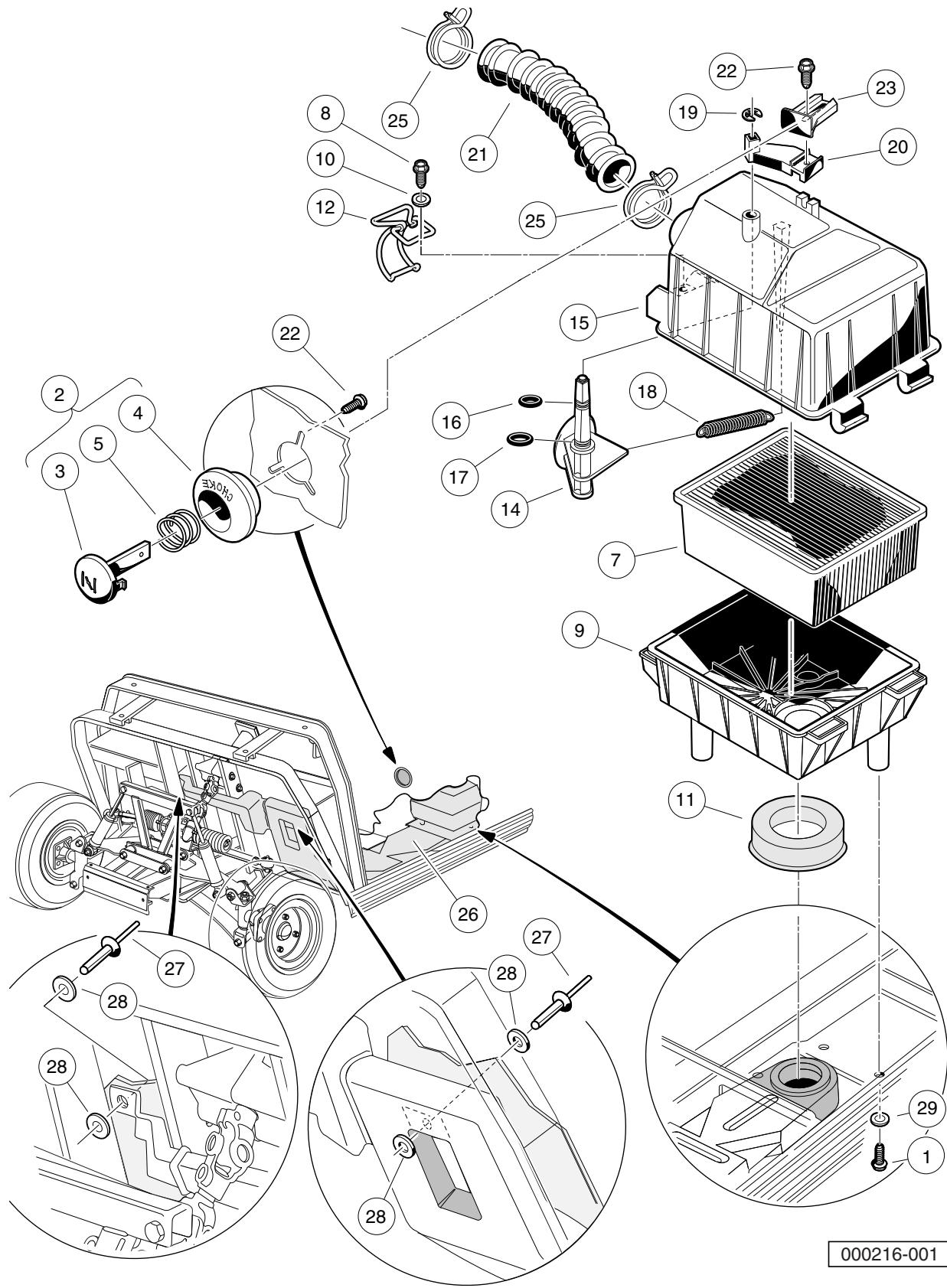
| ITEM | PART NO.         | DESCRIPTION                             | QTY |           |
|------|------------------|---|-----|-----------|
|      |                  | 1 2 3 4                                 |     | <b>10</b> |
| 1    | <u>1013746</u>   | Clamp, 0.301 ID Hose .....              | 1   |           |
| 2    | <u>1015137</u>   | Fuel Line (available by the foot) ..... | 1   |           |
| 3    | <u>1016438</u>   | Gasket, Carb To Intake Manifold .....   | 1   |           |
| 4    | <u>1016440</u>   | Gasket, Engine to Insulator .....       | 1   |           |
| 5    | <u>1016441</u>   | Gasket, Sprg Brkt To Carb OHV .....     | 1   |           |
| 6    | <u>1016444</u>   | Bracket, Throttle Spring Return .....   | 1   |           |
| 7    | 1016480          | Pipe, Intake Manifold .....             | 1   |           |
| 8    | 101648102        | Insulator, Carburetor .....             | 1   |           |
| 9    | <u>101649002</u> | Stud, M6-1.00 Two-Ended .....           | 2   |           |
| 10   | 1016547          | Nut, M6 Flange .....                    | 2   |           |
| 11   | <u>1016572</u>   | Tube, Crankcase Vent .....              | 1   |           |
| 12   | <u>1016582</u>   | Spring, Throttle Return .....           | 1   |           |
| 13   | <u>1017466</u>   | Clamp .....                             | 2   |           |
| 14   | <u>101973401</u> | Gasket, Insulator To Bracket .....      | 1   |           |



000215-001

# GOVERNOR AND ACCELERATOR CABLES

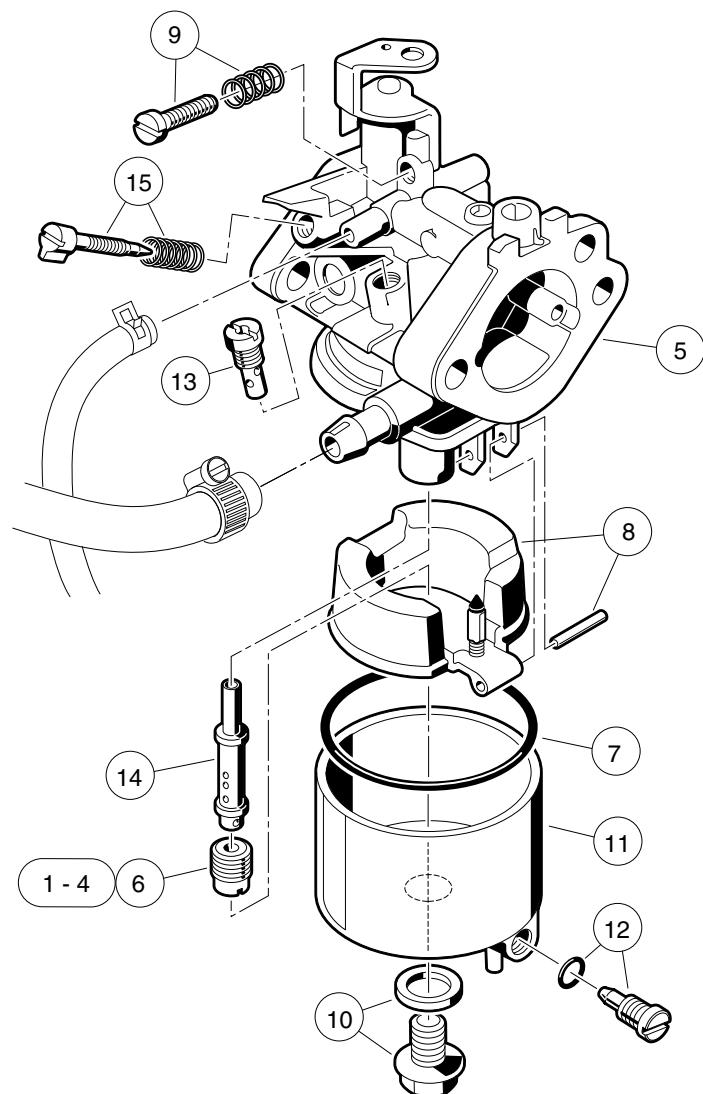
| ITEM | PART NO.         | DESCRIPTION                                   | QTY |           |
|------|------------------|---|-----|-----------|
|      |                  | 1 2 3 4                                       |     | <b>10</b> |
| 1    | <u>1011697</u>   | Washer, 5/16 Flat .....                       | 1   |           |
| 2    | <u>1012285</u>   | Screw, 1/4 X 0.625 Hex-Head .....             | 4   |           |
| 3    | <u>1012830</u>   | Screw, M8-125 X 22 Hex-Head .....             | 1   |           |
| 4    | <u>1013700</u>   | Clamp .....                                   | 2   |           |
| 5    | <u>101584502</u> | Bracket, Governor Cable Snap-In .....         | 1   |           |
| 6    | <u>1016546</u>   | Nut .....                                     | 2   |           |
| 7    | <u>101832202</u> | Bracket, Rear Governor Cable Snap-In .....    | 1   |           |
| 8    | <u>101832302</u> | Bracket, Rear Accelerator Cable Snap-In ..... | 1   |           |
| 9    | <u>102336001</u> | Cable, Governor, Snap-In .....                | 1   |           |
| 10   | <u>102336101</u> | Cable, Accelerator, Snap-In .....             | 1   |           |
| 11   | <u>7174</u>      | Lockwasher, 5/16 Split .....                  | 1   |           |



000216-001

# INTAKE DUCT, CHOKE, AND AIR BOX ASSEMBLY

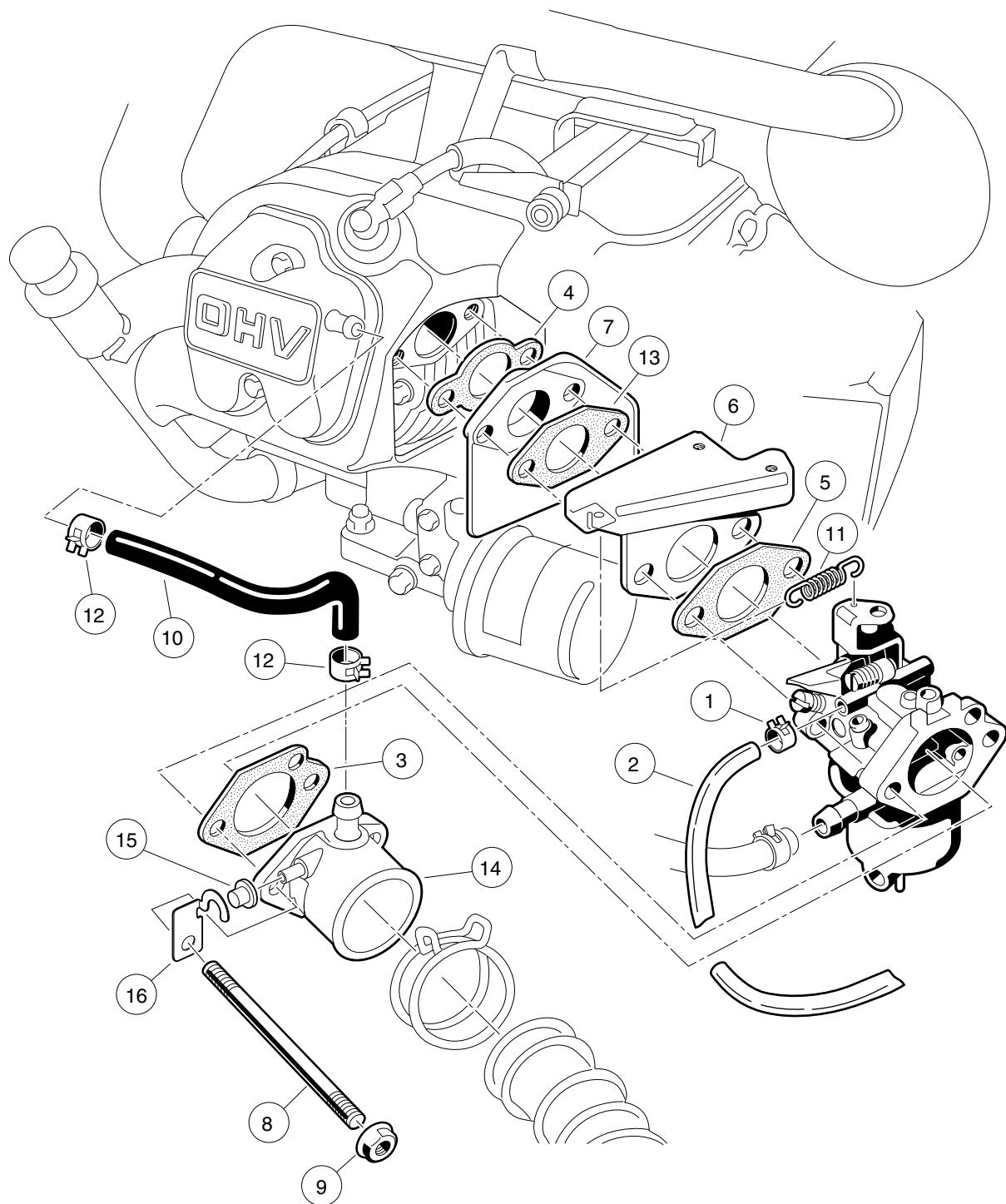
| ITEM | PART NO.         | DESCRIPTION   | QTY | 10 | G |
|------|------------------|---|-----|----|---|
|      |                  | <b>1 2 3 4</b>  |     |    |   |
| 1    | <u>1015752</u>   | Screw, #12-16 X 0.625 Hi-Lo .....                         | 3   |    |   |
| 2    | <u>101805701</u> | Button Assembly, Choke (includes items 3 through 5) ..... | 1   |    |   |
| 3    | <u>101811401</u> | Lever, Choke .....  | 1   |    |   |
| 4    | <u>101811501</u> | Guide, Choke Lever .....                                  | 1   |    |   |
| 5    | <u>101856201</u> | Compression Spring .....                                  | 1   |    |   |
| 6    | <u>101821501</u> | Assembly, Air Box (includes items 7 through 13) .....     | 1   |    |   |
| 7    | <u>1015426</u>   | Filter, Air .....   | 1   |    |   |
| 8    | <u>101804301</u> | Screw, #8 X 0.500, Hex-Head Hi-Lo .....                   | 2   |    |   |
| 9    | <u>101811901</u> | Bottom, Air Box .....                                     | 1   |    |   |
| 10   | <u>101881701</u> | Washer, #8 Stainless-Steel Flat .....                     | 2   |    |   |
| 11   | <u>101921501</u> | Seal, Intake .....  | 1   |    |   |
| 12   | <u>101925701</u> | Latch, Wireform .....                                     | 2   |    |   |
| 13   | <u>101972801</u> | Top Assy, Air Box (includes items 14 through 20) .....    | 1   |    |   |
| 14   | N/A              | Valve, Choke .....  | 1   |    |   |
| 15   | <u>101811801</u> | Top, Air Box .....  | 1   |    |   |
| 16   | N/A              | O-Ring, 5/16 .....  | 1   |    |   |
| 17   | N/A              | O-Ring, 3/8 .....   | 1   |    |   |
| 18   | <u>101812301</u> | Spring, Extension Return .....                            | 1   |    |   |
| 19   | <u>101813001</u> | Retaining Ring 0.25, Shaft .....                          | 1   |    |   |
| 20   | <u>101917601</u> | Lever, Choke .....  | 1   |    |   |
| 21   | <u>101837101</u> | Hose, Air Intake .....                                    | 1   |    |   |
| 22   | <u>101850301</u> | Screw, #12-16 X 0.50 Washer-Head Hi-Lo .....              | 4   |    |   |
| 23   | <u>101917701</u> | Choke Positioner .....                                    | 1   |    |   |
| 24   | <u>101971001</u> | Tape Kit, Air Duct Repair .....                           | 1   |    |   |
| 25   | <u>101971301</u> | Clamp, 1.58" ID Hose .....                                | 2   |    |   |
| 26   | <u>103520301</u> | Duct, Air Intake, Ds .....                                | 1   |    |   |
| 27   | <u>1606</u>      | Rivet, 3/16 X .500 Alum Pop .....                         | 2   |    |   |
| 28   | <u>183</u>       | Washer, #10 Type A Flat .....                             | 4   |    |   |
| 29   | <u>332</u>       | Washer, 1/4 Type A Narrow Flat .....                      | 3   |    |   |
|      |                  | Note: Item 25 is not illustrated.                         |     |    |   |

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000212-002

# CARBURETOR ASSEMBLY – FE350 S26

| ITEM  | PART NO.         | DESCRIPTION                      | QTY |           |
|---|------------------|----------------------------------|-----|-----------|
|   |                  | 1 2 3 4                          |     | <b>10</b> |
| 1   | <u>101642575</u> | Jet, Altitude, # 75 .....        | 1   |           |
| 2   | <u>101642578</u> | Jet, Altitude, # 78 .....        | 1   |           |
| 3   | <u>101642580</u> | Jet, Altitude, # 80 .....        | 1   |           |
| 4   | <u>101642582</u> | Jet, Altitude, # 82 .....        | 1   |           |
| 5   | <u>103616901</u> | Carburetor Fe350 Precedent ..... | 1   |           |
| <p>Note: <u>101642582</u> for 0 - 3,200 feet; <u>101642580</u> for 3,200 - 6,500 feet;<br/> <u>101642578</u> for 6,500 - 9,800 feet; 101642576 for 9,800 feet and higher.</p> |                  |                                  |     |           |



000214-002

# CARBURETOR INSTALLATION – FE350 S27

| ITEM | PART NO.         | DESCRIPTION                             | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4                                 |     |
| 1    | <u>1013746</u>   | Clamp, 0.301 ID Hose .....              | 1   |
| 2    | <u>1015137</u>   | Fuel Line (available by the foot) ..... | 1   |
| 3    | <u>1016438</u>   | Gasket, Carb To Intake Manifold .....   | 1   |
| 4    | <u>1016440</u>   | Gasket, Engine to Insulator .....       | 1   |
| 5    | <u>1016441</u>   | Gasket, Sprg Brkt To Carb OHV .....     | 1   |
| 6    | <u>1016444</u>   | Bracket, Throttle Spring Return .....   | 1   |
| 7    | 101648102        | Insulator, Carburetor .....             | 1   |
| 8    | <u>101649002</u> | Stud, M6-1.00 Two-Ended .....           | 2   |
| 9    | <u>1016547</u>   | Nut, M6 Flange .....                    | 2   |
| 10   | <u>1016572</u>   | Tube, Crankcase Vent .....              | 1   |
| 11   | <u>1016582</u>   | Spring, Throttle Return .....           | 1   |
| 12   | <u>1017466</u>   | Clamp .....                             | 2   |
| 13   | <u>101973401</u> | Gasket, Insulator To Bracket .....      | 1   |
| 14   | 103507101        | Carburetor Adapter w/ Tap .....         | 1   |
| 15   | 103507201        | Plug, Intake Manifold, Carb .....       | 1   |
| 16   | 103507301        | Bracket, Intake Manifold, Carb .....    | 1   |

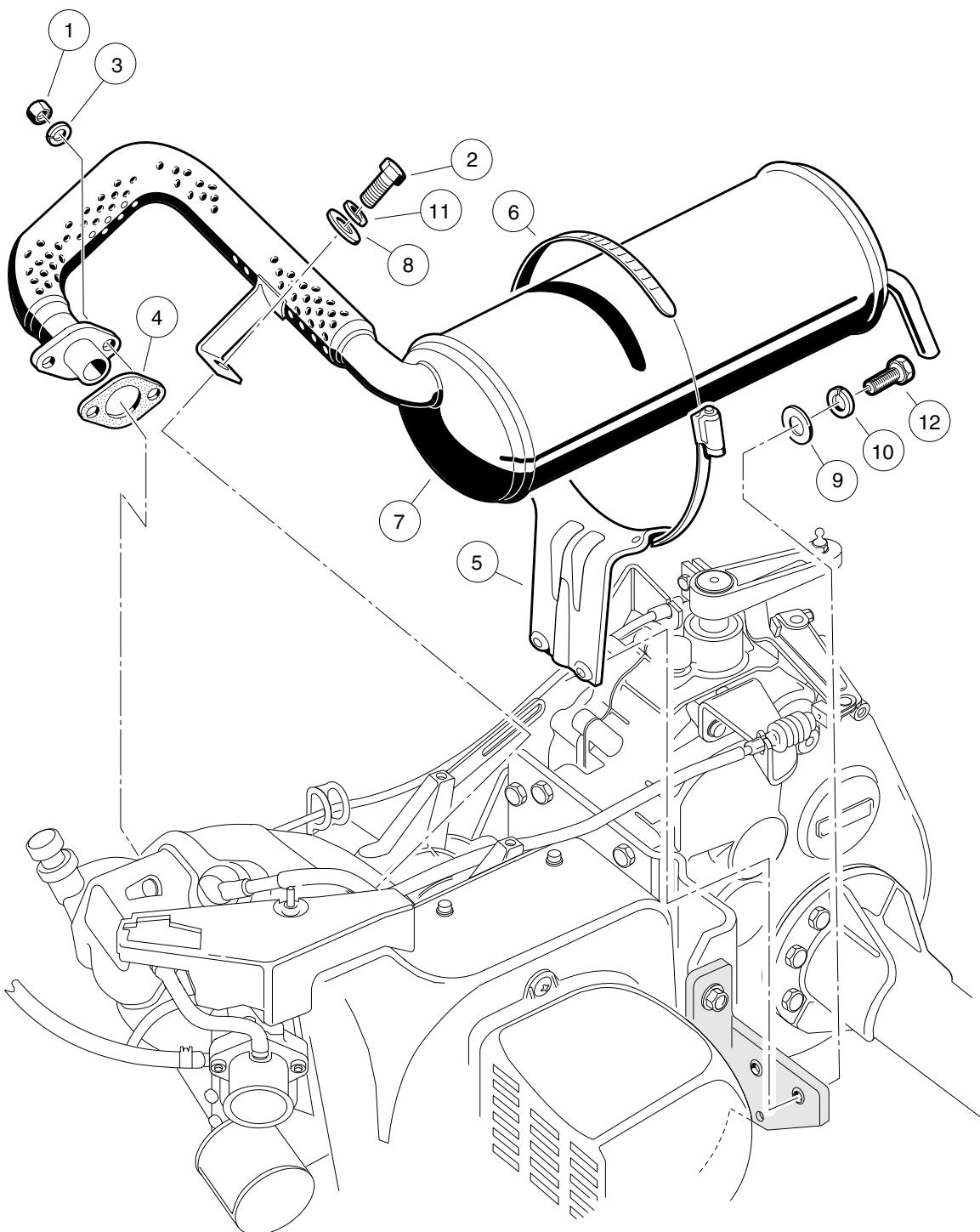
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# EXHAUST SYSTEM

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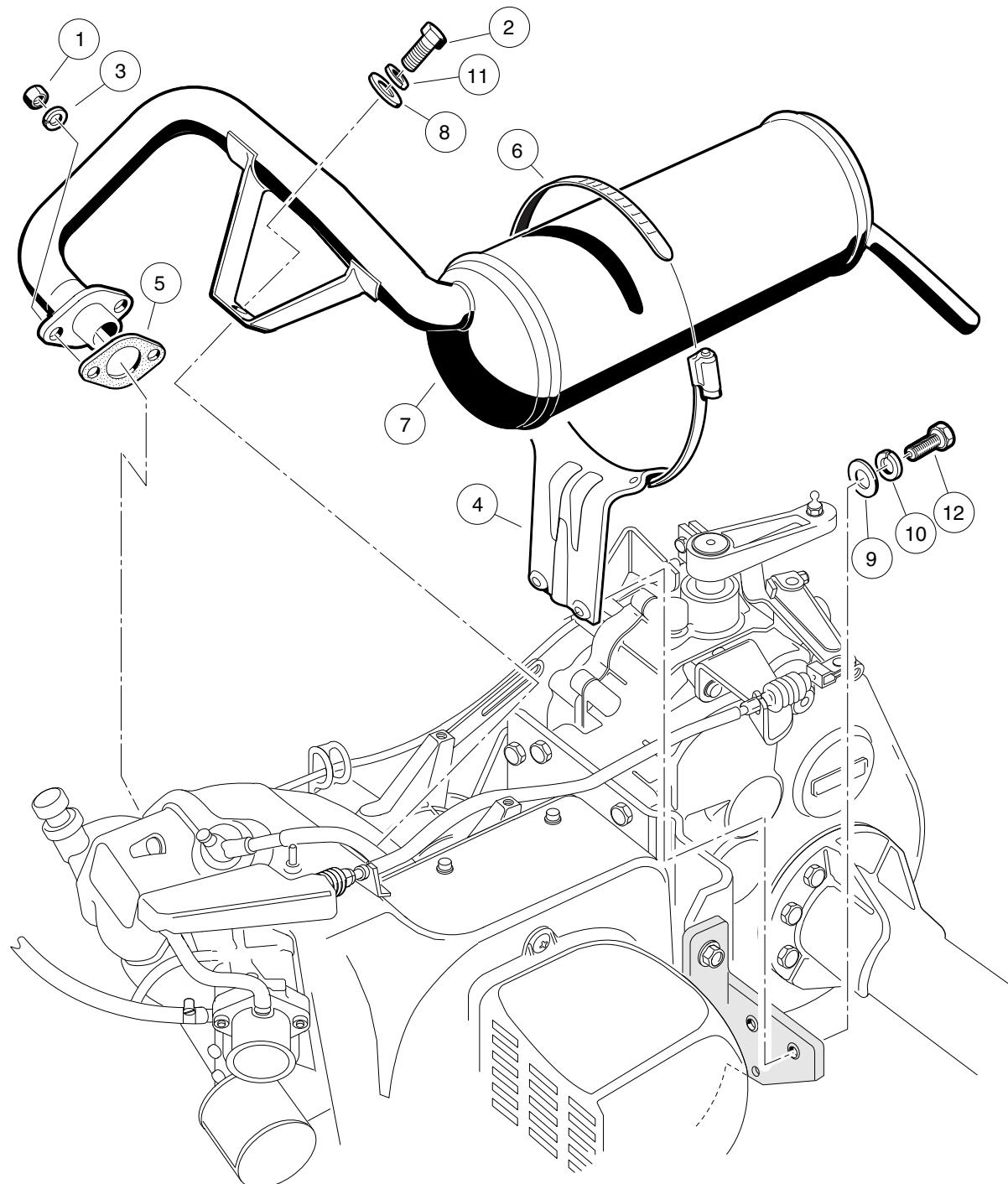
000208-001

# EXHAUST SYSTEM – FE290 ENGINE

| ITEM | PART NO.         | DESCRIPTION                             | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4                                 |     |
| 1    | <u>1012528</u>   | Nut, M8-1.25 Hex .....                  | 2   |
| 2    | <u>1012830</u>   | Screw, M8-125 X 22 Hex-Head .....       | 1   |
| 3    | <u>1013734</u>   | Lockwasher, 8mm Split .....             | 2   |
| 4    | <u>1015330</u>   | Gasket, Exhaust .....                   | 1   |
| 5    | <u>1015814</u>   | Bracket, Muffler Mounting .....         | 1   |
| 6    | <u>1017689</u>   | Clamp, 5" Muffler Hose .....            | 1   |
| 7    | <u>101859301</u> | Exhaust System, FE290 .....             | 1   |
| 8    | <u>1241</u>      | Washer, 5/16 Type A Flat .....          | 1   |
| 9    | <u>332</u>       | Washer, 1/4 Type A Narrow Flat .....    | 2   |
| 10   | <u>451</u>       | Lockwasher, 1/4 Split .....             | 2   |
| 11   | <u>7174</u>      | Lockwasher, 5/16 Split .....            | 1   |
| 12   | <u>7847</u>      | Screw, 1/4-20 X 0.75 Hex-Head Cap ..... | 2   |

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000209-001

# EXHAUST SYSTEM – FE350 ENGINE

| ITEM | PART NO.         | DESCRIPTION                             | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4                                 |     |
| 1    | <u>1012528</u>   | Nut, M8-1.25 Hex .....                  | 2   |
| 2    | <u>1012830</u>   | Screw, M8-125 X 22 Hex-Head .....       | 1   |
| 3    | <u>1013734</u>   | Lockwasher, 8mm Split .....             | 2   |
| 4    | <u>1015814</u>   | Bracket, Muffler Mounting .....         | 1   |
| 5    | <u>1016904</u>   | Gasket, Exhaust .....                   | 1   |
| 6    | <u>1017689</u>   | Clamp, 5" Muffler Hose .....            | 1   |
| 7    | <u>101859401</u> | Exhaust System, FE350 .....             | 1   |
| 8    | <u>1241</u>      | Washer, 5/16 Type A Flat .....          | 1   |
| 9    | <u>332</u>       | Washer, 1/4 Type A Narrow Flat .....    | 2   |
| 10   | <u>451</u>       | Lockwasher, 1/4 Split .....             | 2   |
| 11   | <u>7174</u>      | Lockwasher, 5/16 Split .....            | 1   |
| 12   | <u>7847</u>      | Screw, 1/4-20 X 0.75 Hex-Head Cap ..... | 2   |

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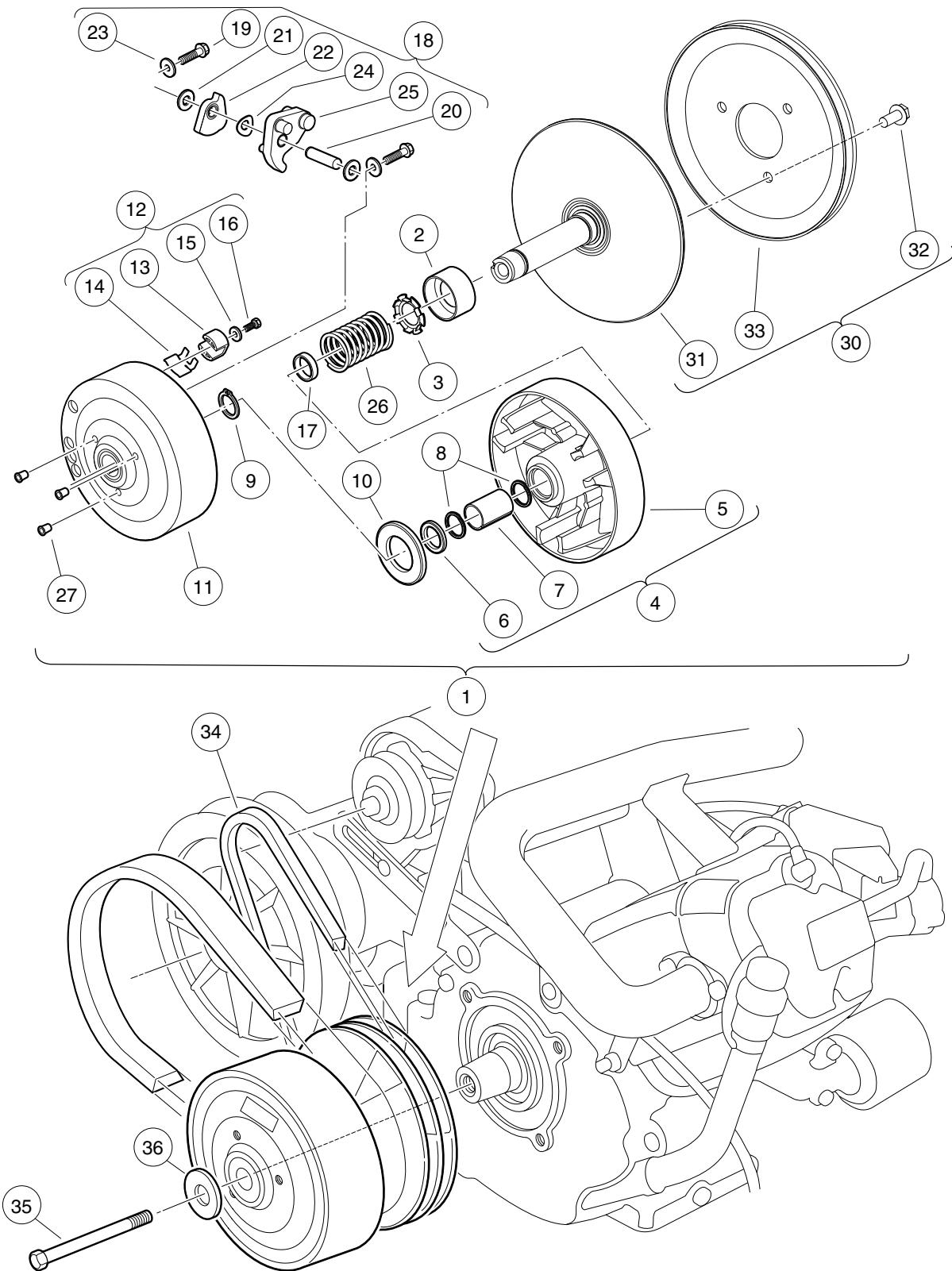
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# TORQUE CONVERTER

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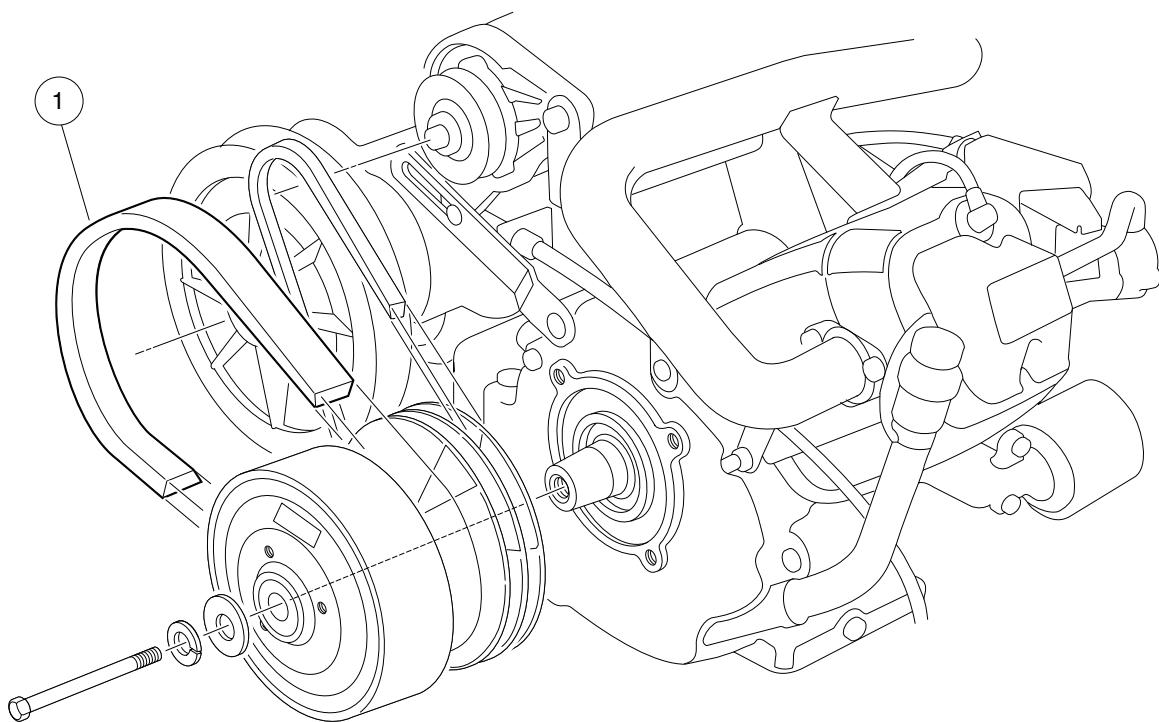
000217-003

# DRIVE CLUTCH

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | <b>1 2 3 4</b>  |     |
| 1    | <u>101833906</u> | Drive Clutch Assy. FE 350/272 (includes items 2 through 28) ..... | 1   |
| 2    | 1014049          | Bearing, Idler .....  | 1   |
| 3    | <u>1014050</u>   | Retainer, Spring .....  | 1   |
| 4    | <u>1014052</u>   | Movable-Face Assembly (includes items 5 through 7) .....          | 1   |
| 5    | N/A              | Drive Clutch Movable Face .....                                   | 1   |
| 6    | <u>1014055</u>   | Retainer .....  | 1   |
| 7    | N/A              | Bushing, Split, Drive Clutch .....                                | 1   |
| 8    | <u>1014056</u>   | Ring, Spiral Backup .....   | 2   |
| 9    | <u>1014057</u>   | Ring, 0.810" Internal Retaining .....                             | 1   |
| 10   | 1014058          | Thrust Washer .....   | 1   |
| 11   | 1014059          | Drive Hub Assy, Drive Clutch .....                                | 1   |
| 12   | <u>1014453</u>   | Kit, Drive Clutch Button (includes items 13 through 16) .....     | 1   |
| 13   | <u>1014062</u>   | Driver, Drive Clutch .....  | 3   |
| 14   | <u>1014287</u>   | Spring, Drive Button .....  | 3   |
| 15   | <u>183</u>       | Washer, #10 Type A Flat .....                                     | 3   |
| 16   | <u>8450</u>      | Screw, #10-24 X 0.50 Hex-Head .....                               | 3   |
| 17   | <u>1016289</u>   | Spacer, Fixed Face Shaft .....                                    | 1   |
| 18   | <u>1016801</u>   | Kit, Drive Clutch Weight (includes items 19 through 25) .....     | 1   |
| 19   | <u>1014063</u>   | Screw, 1/4-20 X 1.00 Hex Head .....                               | 6   |
| 20   | N/A              | Pin, 0.3752 X 1.50 Dowel .....                                    | 3   |
| 21   | <u>1014065</u>   | Washer, 0.38" ID Delrin Flat .....                                | 6   |
| 22   | N/A              | Clutch Weight, Secondary .....                                    | 3   |
| 23   | N/A              | Washer .....  | 6   |
| 24   | <u>1016201</u>   | Washer, Wave .....  | 3   |
| 25   | N/A              | Weight, Primary .....   | 3   |
| 26   | <u>1016901</u>   | Spring, Drive Clutch .....  | 1   |
| 27   | N/A              | Cap Plug .....  | 3   |
| 28   | <u>101929802</u> | Kit, Fxd Face Dr Asm Fe290/350 (includes items 29 and 30) .....   | 1   |
| 29   | N/A              | Desiccant Bag (Not Shown) .....                                   | 1   |
| 30   | 101929801        | Assembly, Fixed-Face Drive (includes items 31 through 33) .....   | 1   |
| 31   | N/A              | Fixed Face Assembly, Drive Clutch .....                           | 1   |
| 32   | <u>1014288</u>   | Screw, 5/16-18 X 0.75 Thread-Forming .....                        | 3   |
| 33   | N/A              | Pulley, Clutch .....  | 1   |
| 34   | <u>101916701</u> | V-Belt .....  | 1   |
| 35   | <u>103345701</u> | Screw 3/8-24x5.5 Hex Loc Ptch .....                               | 1   |
| 36   | <u>808</u>       | Washer, 3/8 Type B Flat .....                                     | 1   |
|      |                  | Note: Item 29 not shown.  |     |

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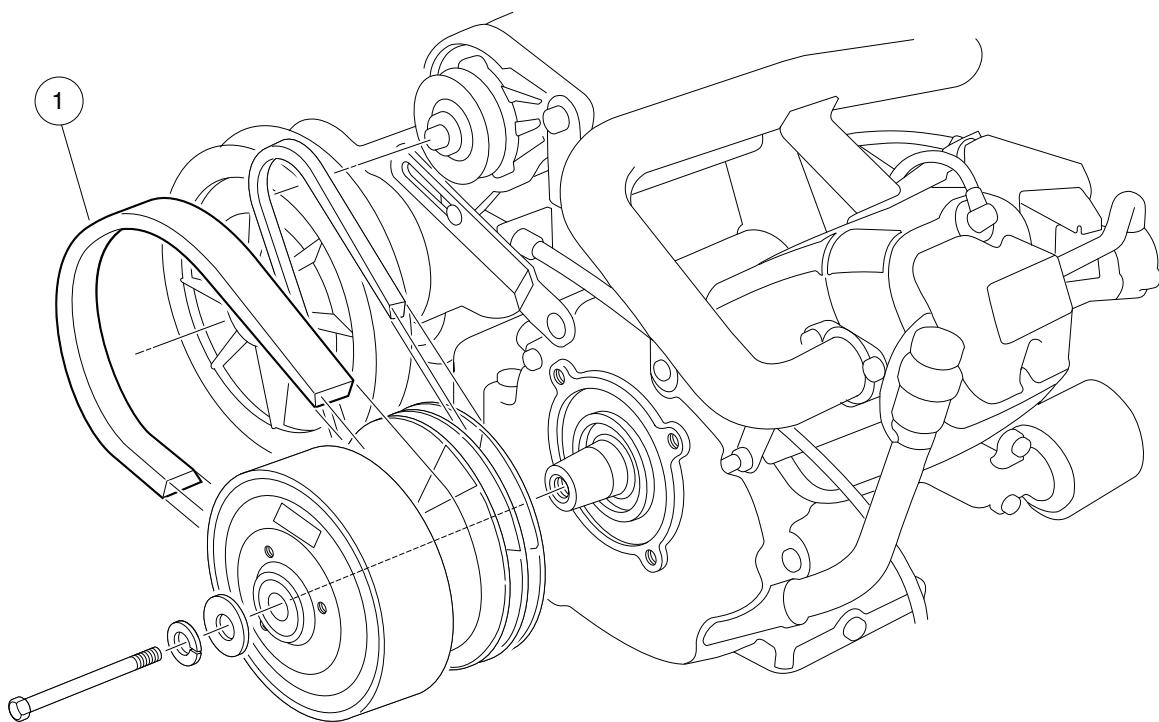
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000218-001

# DRIVE BELT – FE290

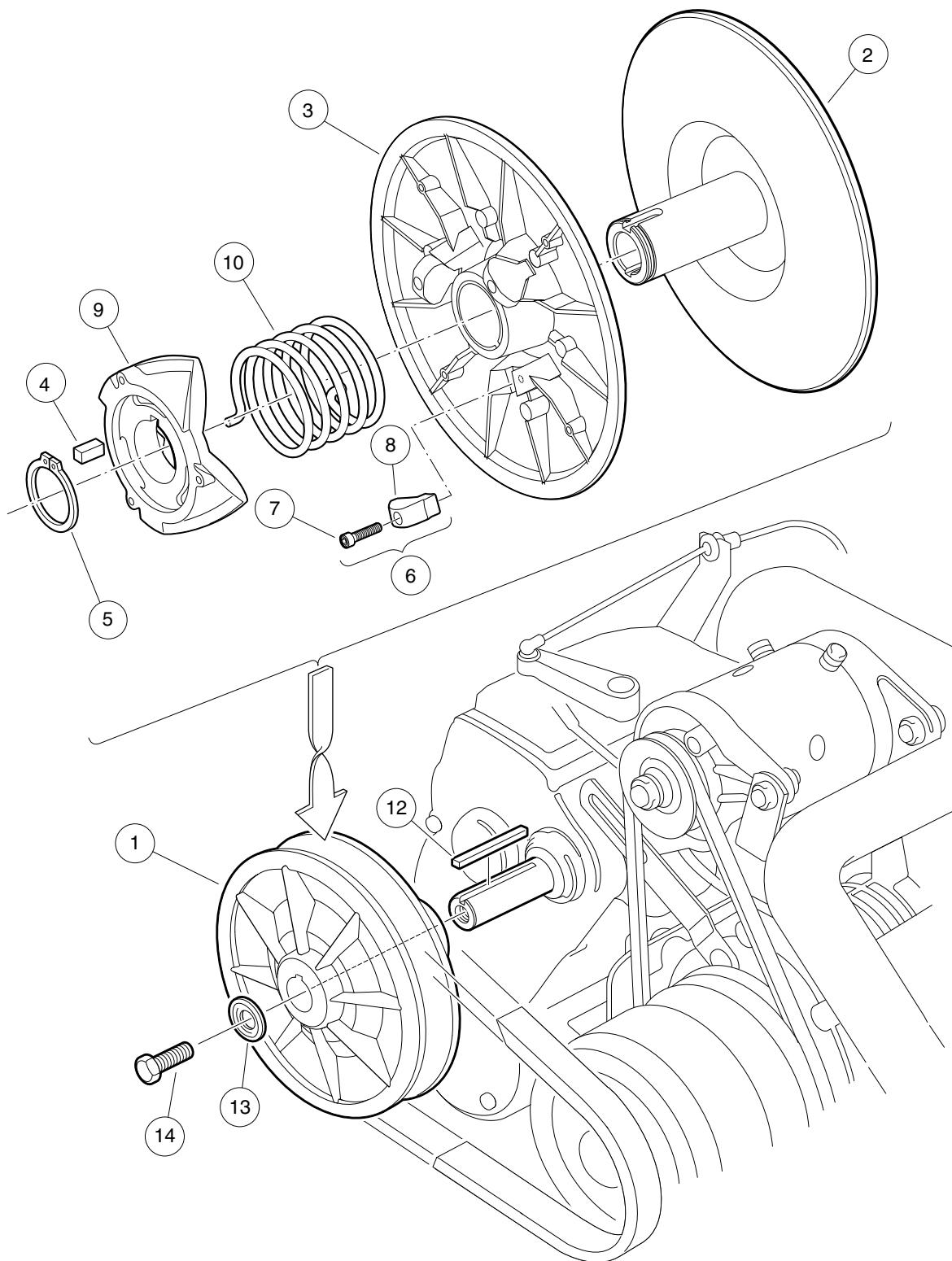
| ITEM | PART NO.       | DESCRIPTION                  | QTY |                       |
|------|----------------|------------------------------|-----|-----------------------|
| 1    | <u>1016203</u> | 1 2 3 4<br>Belt, Drive ..... | 1   | <b>12</b><br><b>G</b> |



000218-001

# DRIVE BELT – FE350

| ITEM | PART NO.       | DESCRIPTION                          | QTY |                       |
|------|----------------|--------------------------------------|-----|-----------------------|
| 1    | <u>1017188</u> | 1 2 3 4<br>Belt, Drive (FE350) ..... | 1   | <b>12</b><br><b>G</b> |

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000219-001

# DRIVEN CLUTCH

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>101834001</u> | Assembly, Driven Clutch (includes items 2 through 10) ..... | 1   |
| 2    | <u>1014070</u>   | Fixed Face Assy, Driven Clutch .....                        | 1   |
| 3    | <u>1014072</u>   | Movable-Face Assembly with Bushing .....                    | 1   |
| 4    | <u>1014078</u>   | Key, Driven Clutch .....                                    | 1   |
| 5    | <u>1014080</u>   | Ring, Retaining .....                                       | 1   |
| 6    | <u>1014454</u>   | Kit, Driven Clutch Button (includes items 7 and 8) .....    | 1   |
| 7    | <u>1012836</u>   | Screw, #8-32 X 3/4 Socket-Head Cap .....                    | 3   |
| 8    | 1014076          | Button, Drive .....   | 3   |
| 9    | <u>1017686</u>   | Cam, Driven Clutch .....                                    | 1   |
| 10   | <u>101836201</u> | Spring, Driven Clutch, Reversed .....                       | 1   |
| 11   | <u>AM10419</u>   | Kit, Clutch Repair (includes items 12 through 14) .....     | 1   |
| 12   | <u>101833401</u> | Key, 3/16 Sq X 1.50" .....                                  | 1   |
| 13   | <u>102155801</u> | Washer, Driven Clutch .....                                 | 1   |
| 14   | <u>102242101</u> | Screw, 5/16-18 X 3/4 Hex-Head with Patch .....              | 1   |

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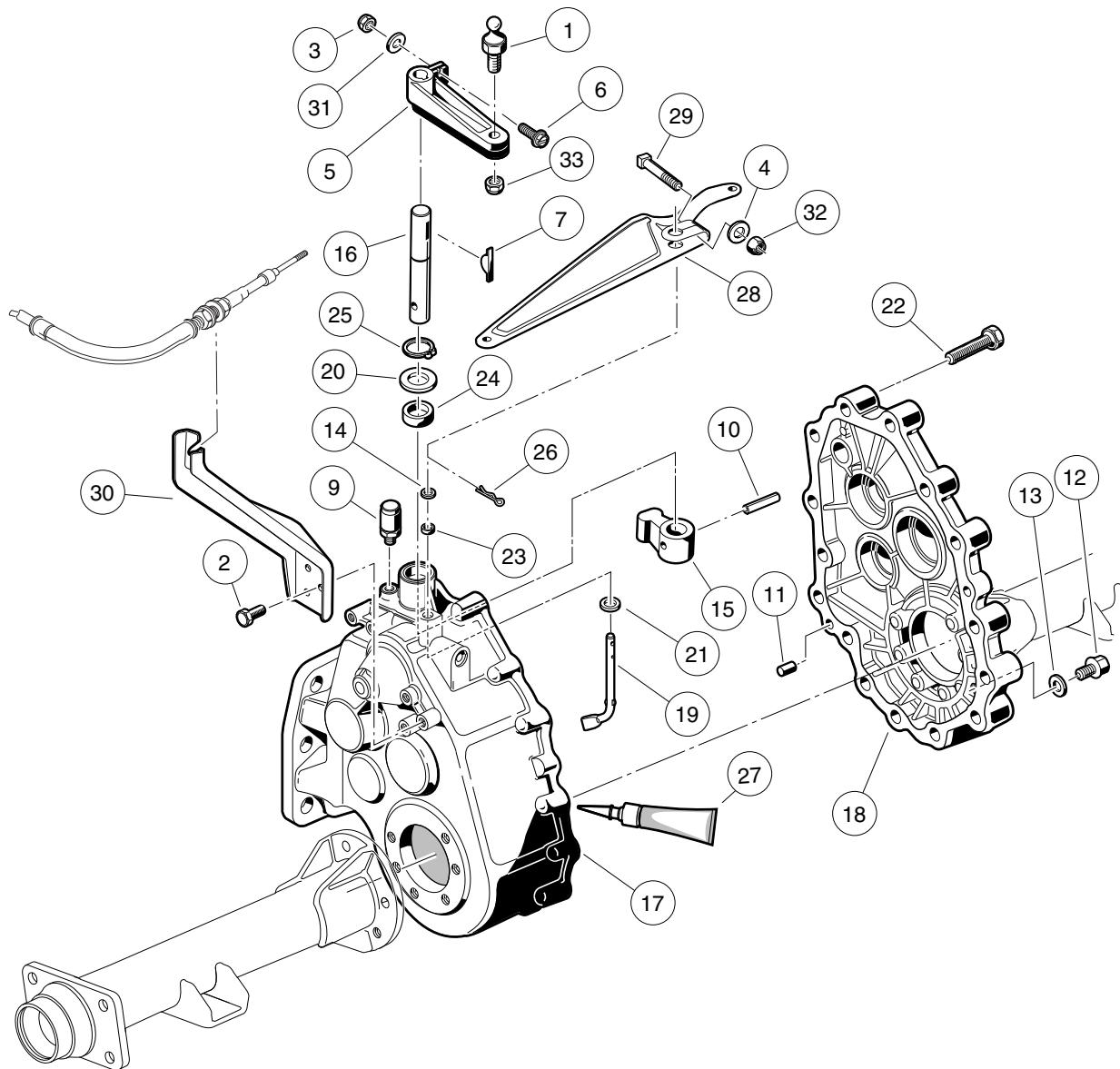
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# **TRANSAXLE AND FNR SHIFTER- GASOLINE VEHICLE**

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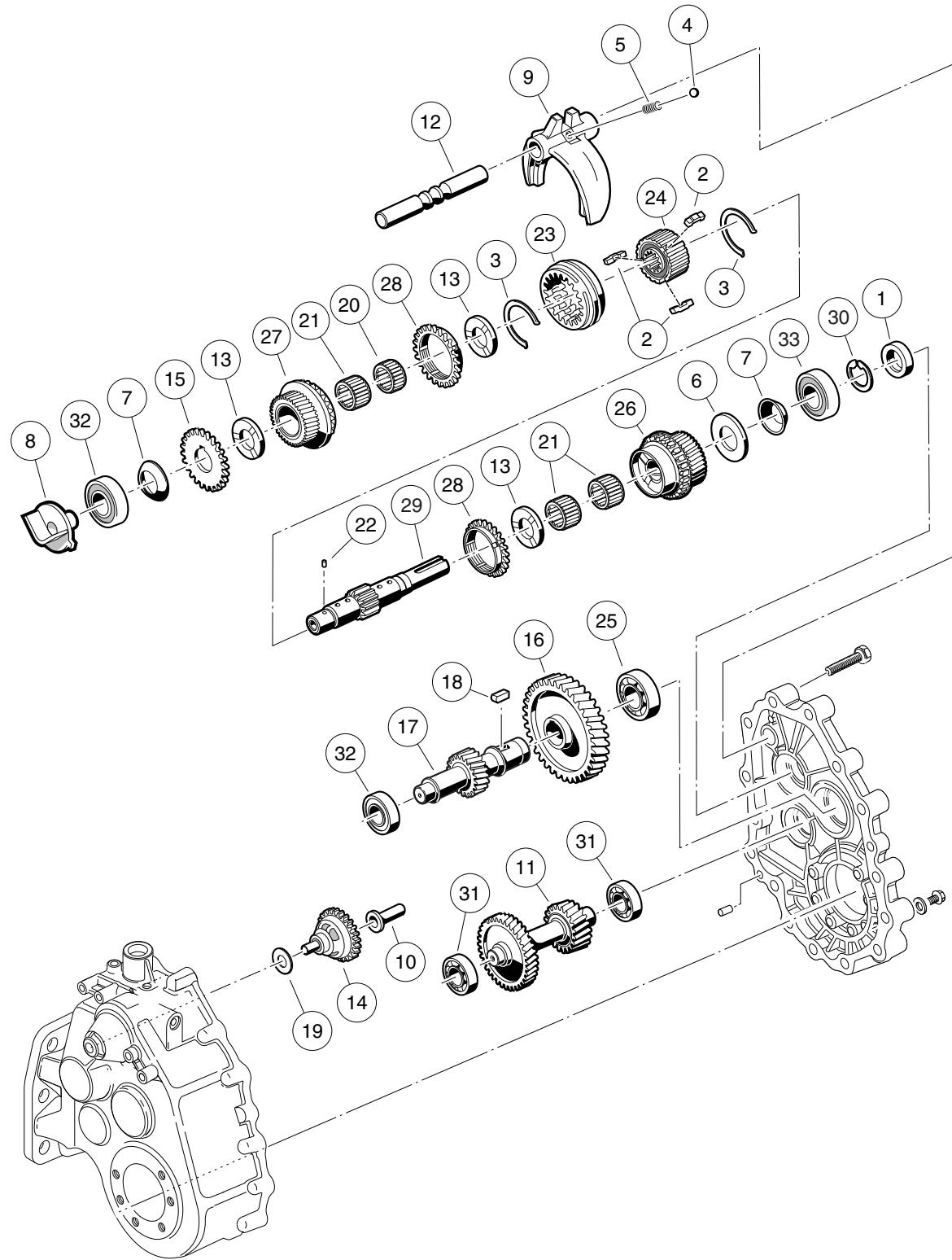
000220-001

# TRANSAXLE – GASOLINE VEHICLES, GEAR CASES AND BRACKETS

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | <b>1 2 3 4</b>   |     |
| 1    | <u>1010954</u>   | Stud, 1/4-28 X 0.560 Ball .....                            | 1   |
| 2    | <u>1012285</u>   | Screw, 1/4 X 0.625 Hex-Head .....                          | 3   |
| 3    | <u>1013061</u>   | Locknut, #10-32 Nylon Insert .....                         | 1   |
| 4    | <u>1014007</u>   | Washer, 1/4 Flat .....                                     | 1   |
| 5    | <u>1016341</u>   | Lever, Transmission Shift .....                            | 1   |
| 6    | <u>1017082</u>   | Screw, #10-32 X 0.75, Hex-Head Machine .....               | 1   |
| 7    | <u>1017231</u>   | Key, Woodruff .....  | 1   |
| 8    | <u>101833601</u> | Transaxle, 11.77 Ratio (includes items 9 through 27) ..... | 1   |
| 9    | <u>1012711</u>   | Breather .....   | 1   |
| 10   | <u>1012752</u>   | Roll Pin .....   | 1   |
| 11   | <u>1012896</u>   | Pin, Dowel .....   | 2   |
| 12   | <u>1013760</u>   | Fill Plug .....  | 2   |
| 13   | <u>1016432</u>   | Gasket, Drain Plug .....                                   | 1   |
| 14   | <u>1016513</u>   | Washer, M6 Flat .....                                      | 1   |
| 15   | <u>101890101</u> | Lever, Change .....  | 1   |
| 16   | <u>101890201</u> | Shaft - Change .....                                       | 1   |
| 17   | <u>101890501</u> | Gear Case (driver side) .....                              | 1   |
| 18   | <u>101890601</u> | Gear Case (passenger side) .....                           | 1   |
| 19   | <u>101891301</u> | Arm Pivot .....  | 1   |
| 20   | <u>101892901</u> | Washer .....   | 1   |
| 21   | <u>101893801</u> | Washer .....   | 1   |
| 22   | <u>101926901</u> | Screw, M8-1.25 X 40mm Hex-Head .....                       | 15  |
| 23   | <u>101927101</u> | Seal, Oil .....  | 1   |
| 24   | <u>101927201</u> | Seal, Oil .....  | 1   |
| 25   | <u>101927301</u> | Snap Ring .....  | 1   |
| 26   | <u>101928601</u> | Pin, Cotter .....  | 1   |
| 27   | <u>101928701</u> | Liquid Gasket (Transaxle case) .....                       | 1   |
| 28   | <u>101834801</u> | Arm, Governor .....  | 1   |
| 29   | <u>101886101</u> | Screw, 1/4-20 X 1.00 Square-Head .....                     | 1   |
| 30   | <u>102045901</u> | Bracket, Shifter .....                                     | 1   |
| 31   | <u>183</u>       | Washer, #10 Type A Flat .....                              | 1   |
| 32   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....                         | 1   |
| 33   | <u>8717</u>      | Locknut, 1/4-28 Nylon Insert .....                         | 1   |

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000221-001

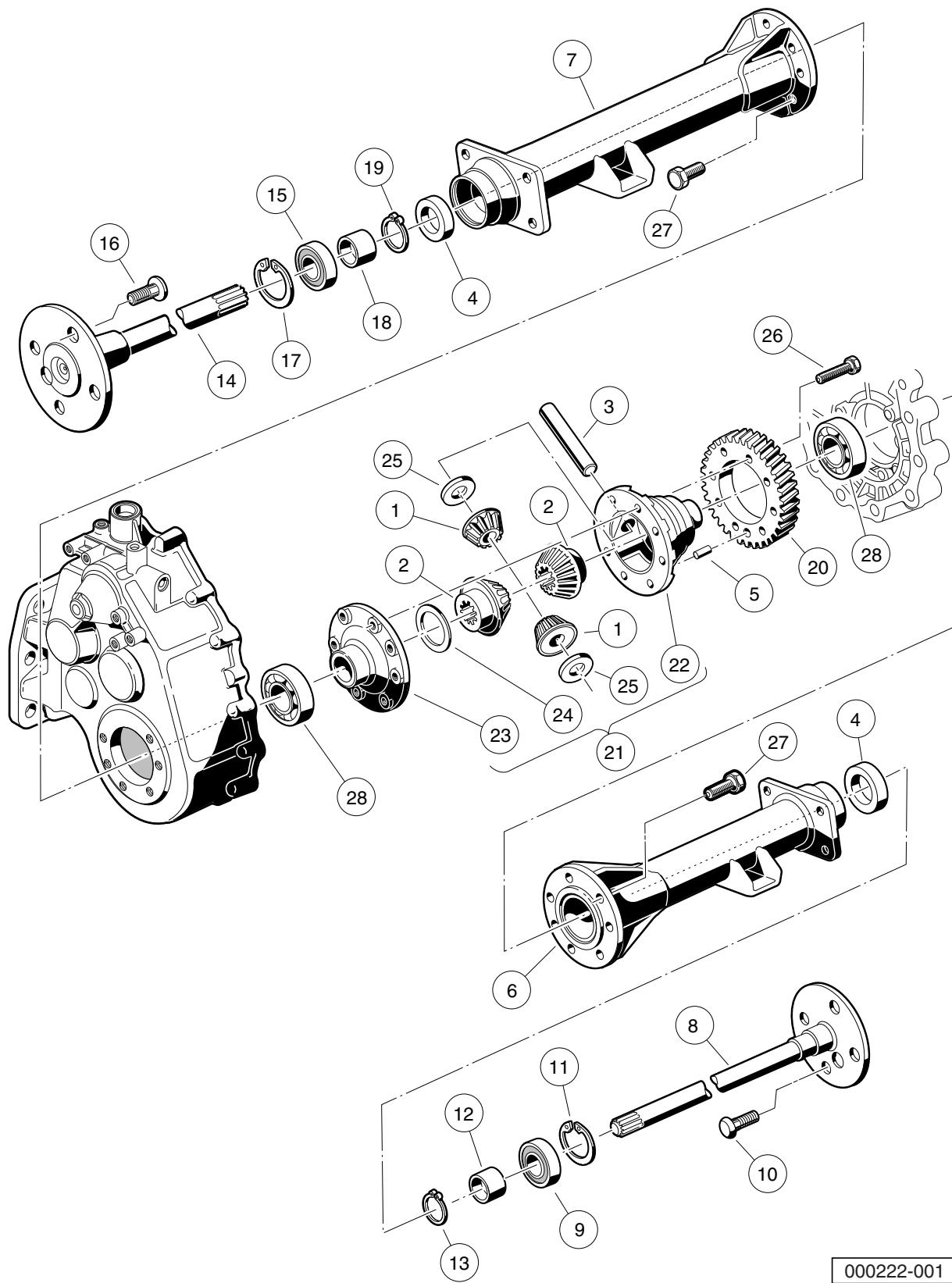
# TRANSAXLE – GASOLINE VEHICLES, TRANSMISSION AND GEAR REDUCTION

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | <b>1 2 3 4</b>   |     |
| 1    | <u>1012714</u>   | Oil Seal .....   | 1   |
| 2    | <u>1012740</u>   | Synchro Insert .....                                   | 3   |
| 3    | <u>1012741</u>   | Synchro Spring .....                                   | 2   |
| 4    | <u>1012747</u>   | Shifter Ball .....                                     | 1   |
| 5    | <u>1012748</u>   | Shifter Spring .....                                   | 1   |
| 6    | <u>1016337</u>   | Washer, Thrust .....                                   | 1   |
| 7    | <u>1016338</u>   | Washer, Spring .....                                   | 2   |
| 8    | <u>101889401</u> | Guide .....  | 1   |
| 9    | <u>101890001</u> | Fork - Shift .....                                     | 1   |
| 10   | <u>101891601</u> | Sleeve, Governor .....                                 | 1   |
| 11   | <u>101891901</u> | Gear, Cluster .....                                    | 1   |
| 12   | <u>101892001</u> | Rod, Shift .....                                       | 1   |
| 13   | <u>101892201</u> | Plate, Thrust .....                                    | 3   |
| 14   | <u>101892301</u> | Governor Assembly .....                                | 1   |
| 15   | <u>101892401</u> | Gear, Spur .....                                       | 1   |
| 16   | <u>101892501</u> | Gear, Helical (61 Tooth) .....                         | 1   |
| 17   | <u>101892601</u> | Gear, Helical (17 Tooth) .....                         | 1   |
| 18   | <u>101893201</u> | Key Sunk .....   | 1   |
| 19   | <u>101893901</u> | Washer .....   | 1   |
| 20   | <u>101927501</u> | Needle Bearing .....                                   | 1   |
| 21   | <u>101927601</u> | Needle Bearing .....                                   | 3   |
| 22   | <u>101927701</u> | Pin, .116" Dia X 0.264 Dowel .....                     | 1   |
| 23   | <u>101927901</u> | Sleeve, Synchro .....                                  | 1   |
| 24   | <u>101928001</u> | Hub, Synchro Clutch .....                              | 1   |
| 25   | <u>101928101</u> | Bearing, Ball .....                                    | 1   |
| 26   | <u>101980801</u> | Gear Assembly, 16-Degree Synchro (25 Tooth) .....      | 1   |
| 27   | <u>101980901</u> | Gear Assembly, 16-Degree Rear Synchro (28 Tooth) ..... | 1   |
| 28   | <u>101981001</u> | Ring, 16-Degree Synchronizer .....                     | 2   |
| 29   | <u>102453001</u> | Shaft, Trans, with Circlip .....                       | 1   |
| 30   | <u>102453101</u> | Circlip .....  | 1   |
| 31   | <u>7335</u>      | Bearing .....  | 2   |
| 32   | <u>AM10080</u>   | Bearing, Ball, Sealed .....                            | 2   |
| 33   | <u>AM10081</u>   | Bearing, Ball, Sealed .....                            | 1   |

Note: Items listed on this page are components of the unitized transaxle.

**13**

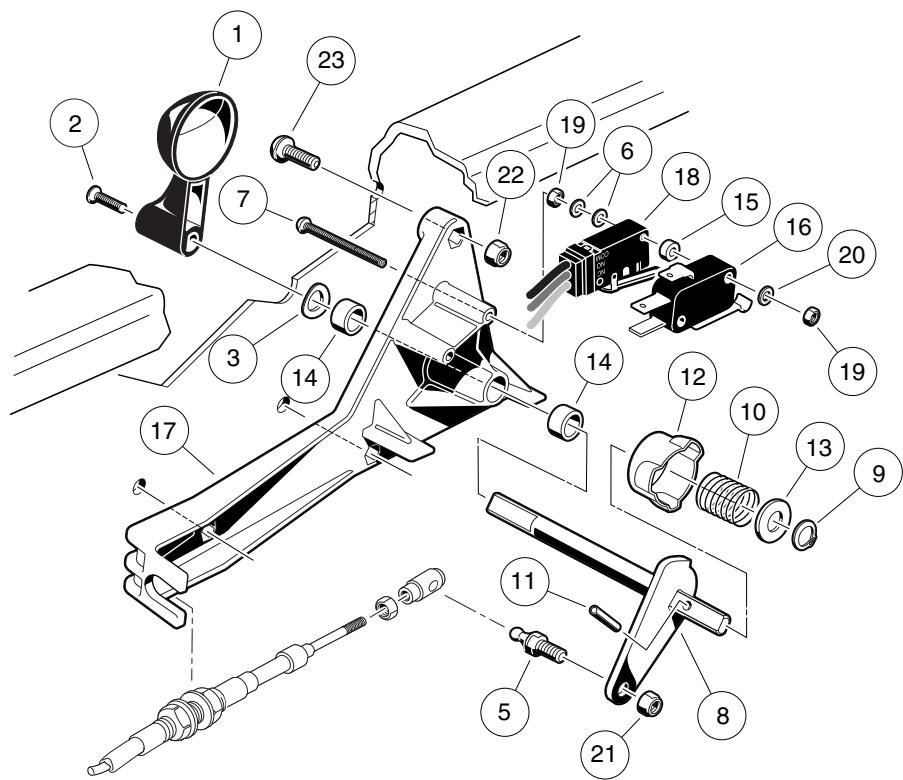
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**13****G**

000222-001

# TRANSAXLE – GASOLINE VEHICLES, DIFFERENTIAL AND AXLES

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 13  |
| 1    | <u>1013770</u>   | Differential Idler Gear .....                                     | 2   |
| 2    | <u>1013771</u>   | Gear, Differential .....  | 2   |
| 3    | <u>1013772</u>   | Pin, Differential .....   | 1   |
| 4    | <u>1013794</u>   | Axle Shaft Oil Seal .....   | 2   |
| 5    | <u>1014193</u>   | Dowel Pin .....   | 1   |
| 6    | <u>101890901</u> | Pipe .....  | 1   |
| 7    | <u>101891001</u> | Pipe .....  | 1   |
| 8    | <u>101891401</u> | Axle Assembly, Passenger Side (includes items 9 through 13) ..... | 1   |
| 9    | <u>1011291</u>   | Outer Axle, Tube Bearing .....                                    | 1   |
| 10   | <u>1013787</u>   | Lug Stud .....  | 4   |
| 11   | <u>1013792</u>   | Circlip Type C .....  | 1   |
| 12   | <u>1014207</u>   | Bushing .....   | 1   |
| 13   | <u>1016672</u>   | Retaining Ring .....  | 1   |
| 14   | <u>101891501</u> | Axle Assembly, Driver-Side (includes items 15 through 19) .....   | 1   |
| 15   | <u>1011291</u>   | Outer Axle, Tube Bearing .....                                    | 1   |
| 16   | <u>1013787</u>   | Lug Stud .....  | 4   |
| 17   | <u>1013792</u>   | Circlip Type C .....  | 1   |
| 18   | <u>1014207</u>   | Bushing .....   | 1   |
| 19   | <u>1016672</u>   | Retaining Ring .....  | 1   |
| 20   | <u>101892701</u> | Gear, Helical .....   | 1   |
| 21   | <u>101910501</u> | Kit, Differential Gear Case (includes items 22 through 25) .....  | 1   |
| 22   | <u>1013768</u>   | Differential Gear Case, Left-Hand .....                           | 1   |
| 23   | <u>1013769</u>   | Differential Gear Case, Right-Hand .....                          | 1   |
| 24   | <u>1013773</u>   | Plate, Thrust (Differential Gear) .....                           | 1   |
| 25   | <u>1013774</u>   | Plate, Thrust (Idler Gear) .....                                  | 2   |
| 26   | <u>101928301</u> | Screw, M8-1.25 X 35mm Hex Head .....                              | 8   |
| 27   | <u>102031901</u> | Bolt, M10 X 1.5 X 30mm .....                                      | 14  |
| 28   | <u>7330</u>      | Inner Axle Tube Bearing .....                                     | 2   |



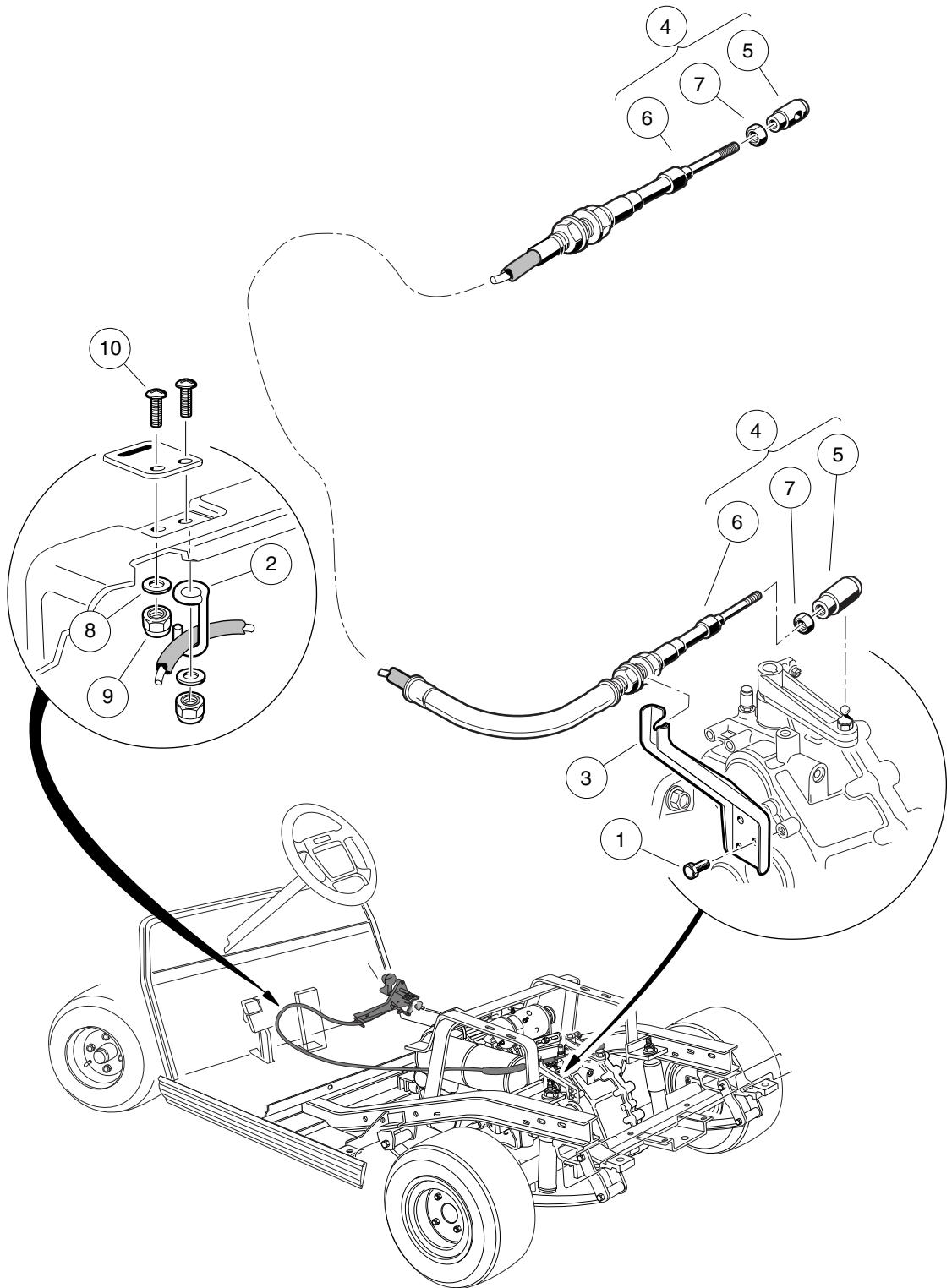
000236-001

# FORWARD/REVERSE SHIFTER ASSEMBLY – GASOLINE VEHICLES

| ITEM | PART NO.         | DESCRIPTION   | QTY | 13 |
|------|------------------|---|-----|----|
|      |                  | <b>1 2 3 4</b>  |     |    |
| 1    | <u>1012987</u>   | Handle, FNR .....   | 1   |    |
| 2    | <u>1015064</u>   | Screw, #8-32 X 0.63 Machine .....                         | 1   |    |
| 3    | <u>1016201</u>   | Washer, Wave .....  | 1   |    |
| 4    | <u>1016947</u>   | Assembly, FNR Shifter (includes items 5 through 21) ..... | 1   |    |
| 5    | <u>1010954</u>   | Stud, 1/4-28 X 0.560 Ball .....                           | 1   |    |
| 6    | <u>1012431</u>   | Washer, #4 Flat .....                                     | 4   |    |
| 7    | <u>1012594</u>   | Screw, #4-40 Machine .....                                | 2   |    |
| 8    | <u>1013587</u>   | FNR Bell Crank Weldment .....                             | 1   |    |
| 9    | <u>1013589</u>   | Ring, 0.338" Internal Retaining .....                     | 1   |    |
| 10   | <u>1013590</u>   | Spring, FNR Cam .....                                     | 1   |    |
| 11   | <u>1013591</u>   | Pin, 1/8 X 1/2 Roll .....                                 | 1   |    |
| 12   | <u>1014089</u>   | Neutral Lockout Cam Kit (includes item 13) .....          | 1   |    |
| 13   | <u>1014065</u>   | Washer, 0.38" ID Delrin Flat .....                        | 1   |    |
| 14   | <u>1014145</u>   | Bushing, Secondary Weight, Split .....                    | 2   |    |
| 15   | <u>1014727</u>   | Washer, #4 Nylon Flat .....                               | 2   |    |
| 16   | <u>1014807</u>   | Switch, Limit .....                                       | 1   |    |
| 17   | <u>1016342</u>   | FNR Shifter Base .....                                    | 1   |    |
| 18   | <u>101979101</u> | Assembly, Switch, Limit .....                             | 1   |    |
| 19   | <u>8057</u>      | Nut, #4-40 Hex Machine .....                              | 4   |    |
| 20   | <u>8058</u>      | Lockwasher, #4 Split .....                                | 2   |    |
| 21   | <u>8717</u>      | Locknut, 1/4-28 Nylon Insert .....                        | 1   |    |
| 22   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....                        | 4   |    |
| 23   | <u>8248</u>      | Screw, 1/4-20 X 0.75 Truss-Head Machine .....             | 4   |    |

13

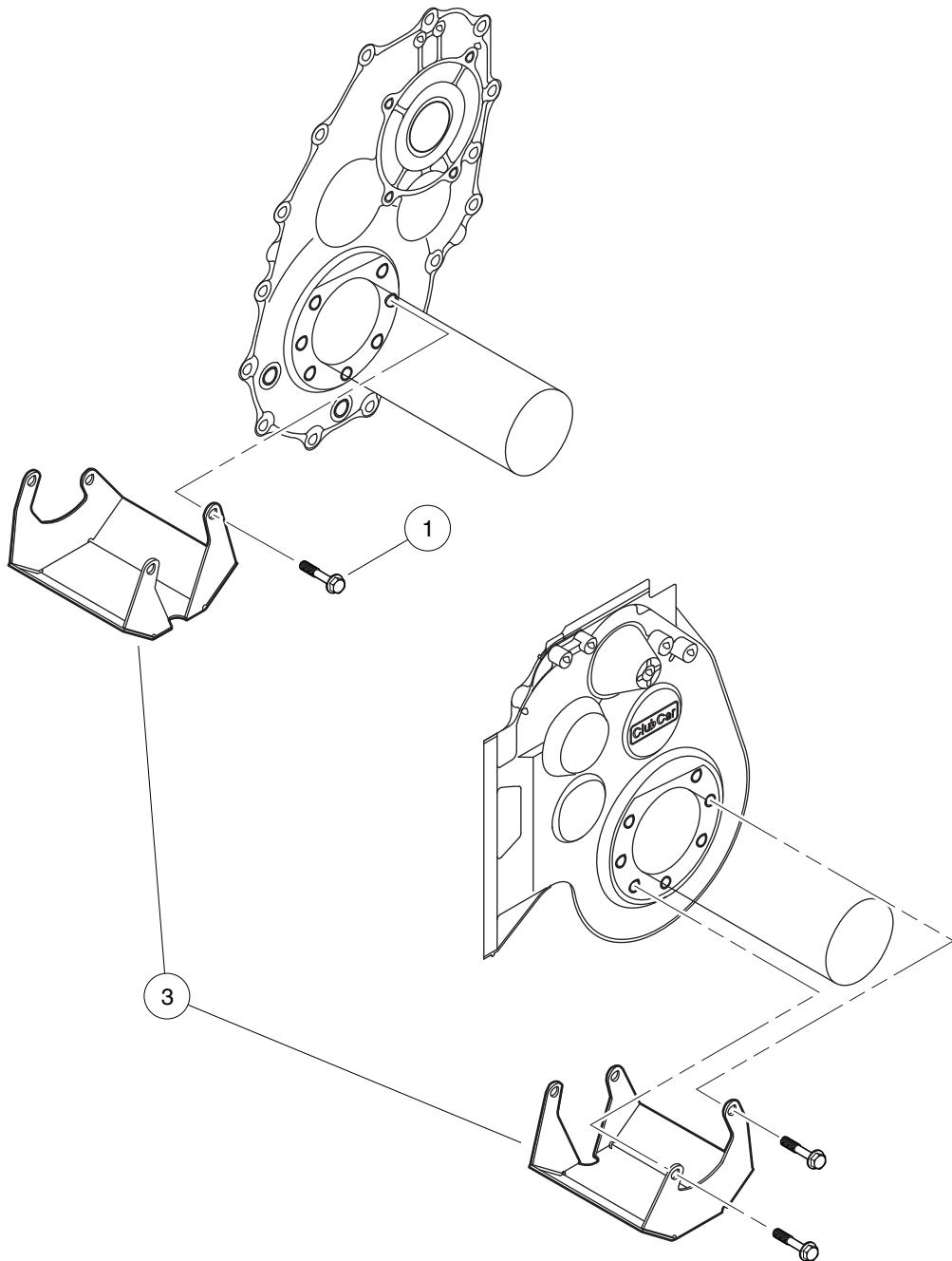
G



000248-001

# FORWARD/REVERSE SHIFTER CABLE – GASOLINE VEHICLES

| ITEM | PART NO.         | DESCRIPTION  | QTY | 13 |
|------|------------------|--|-----|----|
|      |                  | 1 2 3 4  |     |    |
| 1    | <u>1012285</u>   | Screw, 1/4 X 0.625 Hex-Head .....                    | 3   |    |
| 2    | <u>101855801</u> | Cable Retainer .....                                 | 1   |    |
| 3    | <u>101922601</u> | Bracket, Shifter .....                               | 1   |    |
| 4    | <u>101951501</u> | FNR Shifter Cable (includes items 5 through 7) ..... | 1   |    |
| 5    | <u>1012333</u>   | Joint, #10-32 Ball .....                             | 2   |    |
| 6    | <u>103379501</u> | Cable, Transmission Shifter Ds .....                 | 1   |    |
| 7    | <u>7893</u>      | Nut, #10-32 Hex .....                                | 2   |    |
| 8    | <u>332</u>       | Washer, 1/4 Type A Narrow Flat .....                 | 4   |    |
| 9    | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....                   | 4   |    |
| 10   | <u>8251</u>      | Screw, 1/4-20 X 1.0 Truss-Head Machine .....         | 4   |    |

**13****G**

000366-001

# DIFFERENTIAL GUARD – XRT810

| ITEM | PART NO.         | DESCRIPTION   | QTY |           |
|------|------------------|---|-----|-----------|
| 1    | <u>101926901</u> | 1 2 3 4<br>Screw, M8-1.25 X 40mm Hex-Head .....                         | 4   | <b>13</b> |
| 2    | <u>101932902</u> | Diff Guard Unitized Kit (Includes Instructions) (includes item 3) ..... | 1   | <b>G</b>  |
| 3    | N/A              | Guard, Unitized Differential .....                                      | 1   |           |

**13**

**G**

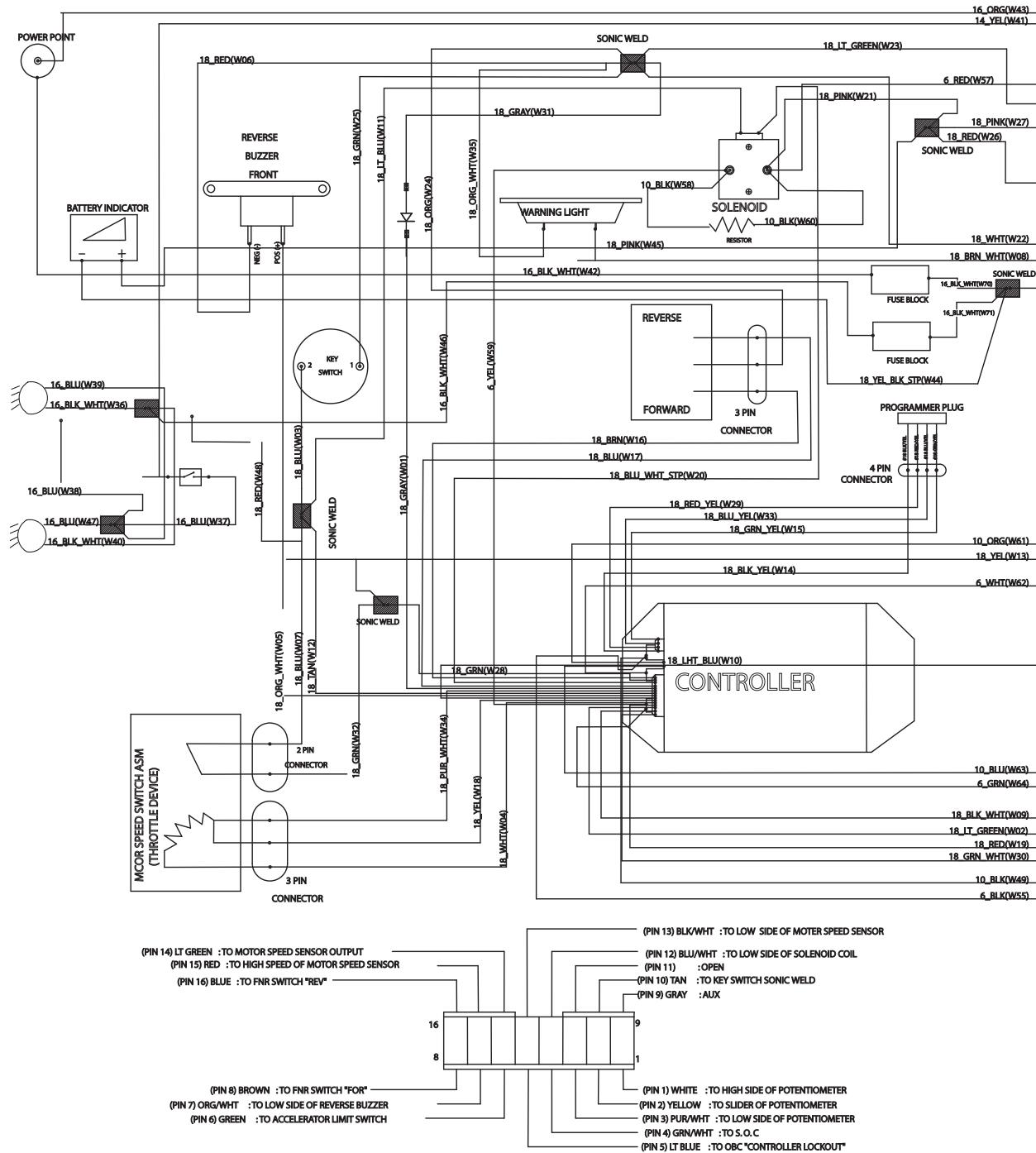
# ELECTRICAL SYSTEM – ELECTRIC VEHICLES

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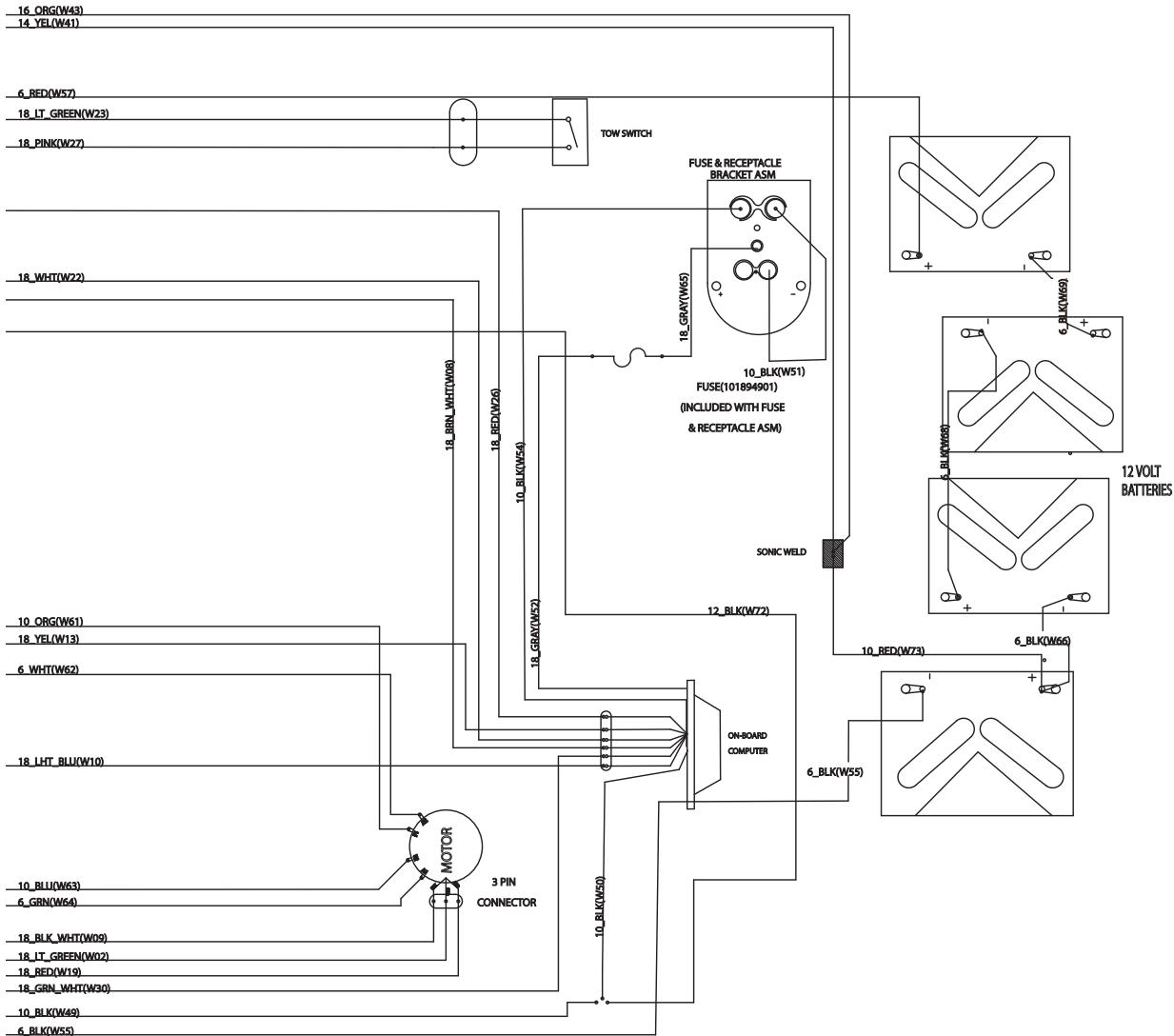
14

E

E



000233-001

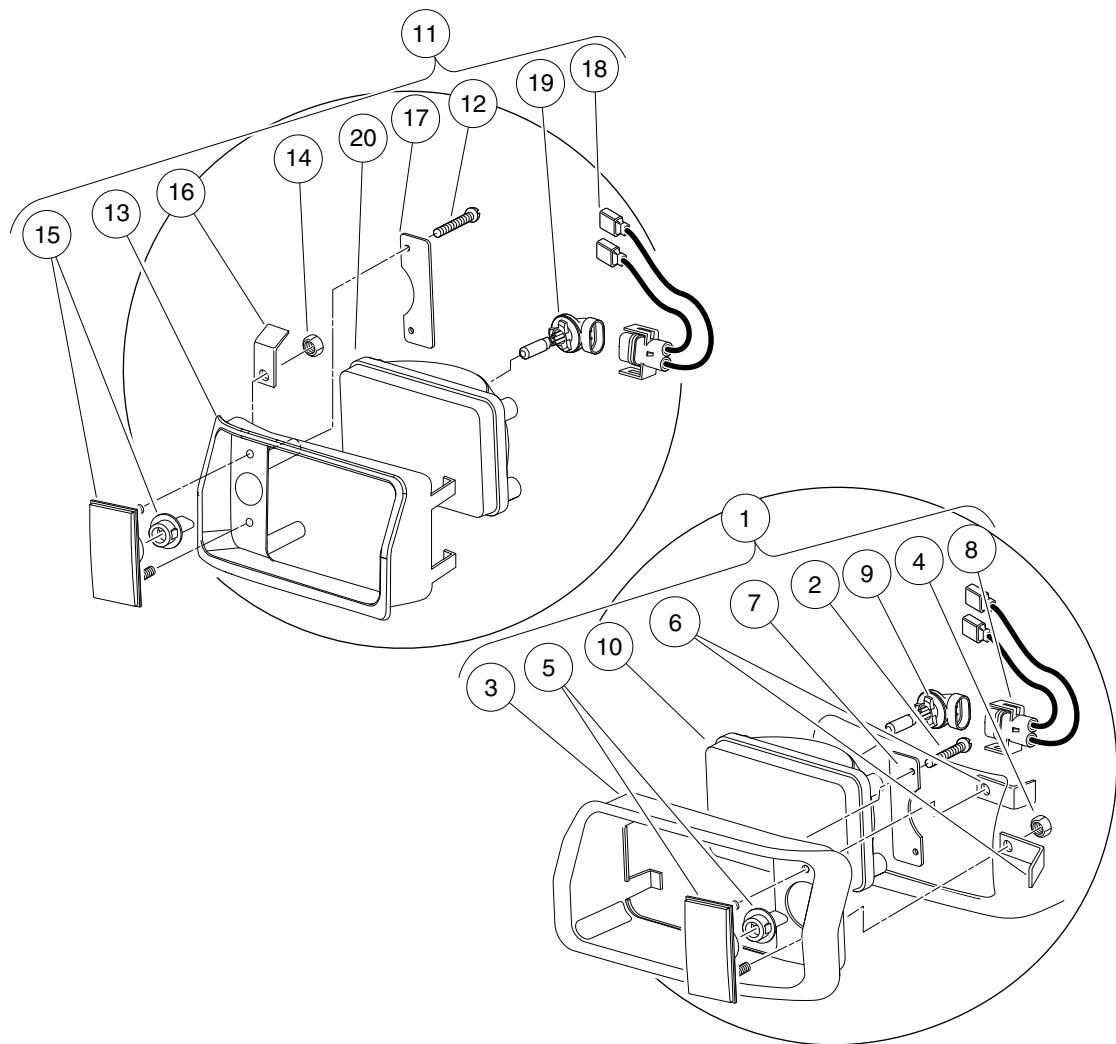


000233-001

See previous two pages for illustration.

## WIRING – ELECTRIC VEHICLE

| ITEM | PART NO.         | DESCRIPTION                                     | QTY |   |
|------|------------------|---|-----|---|
| 1    | <u>102810501</u> | 1 2 3 4<br>Wire Harness, Electric Vehicle ..... | 1   | E |



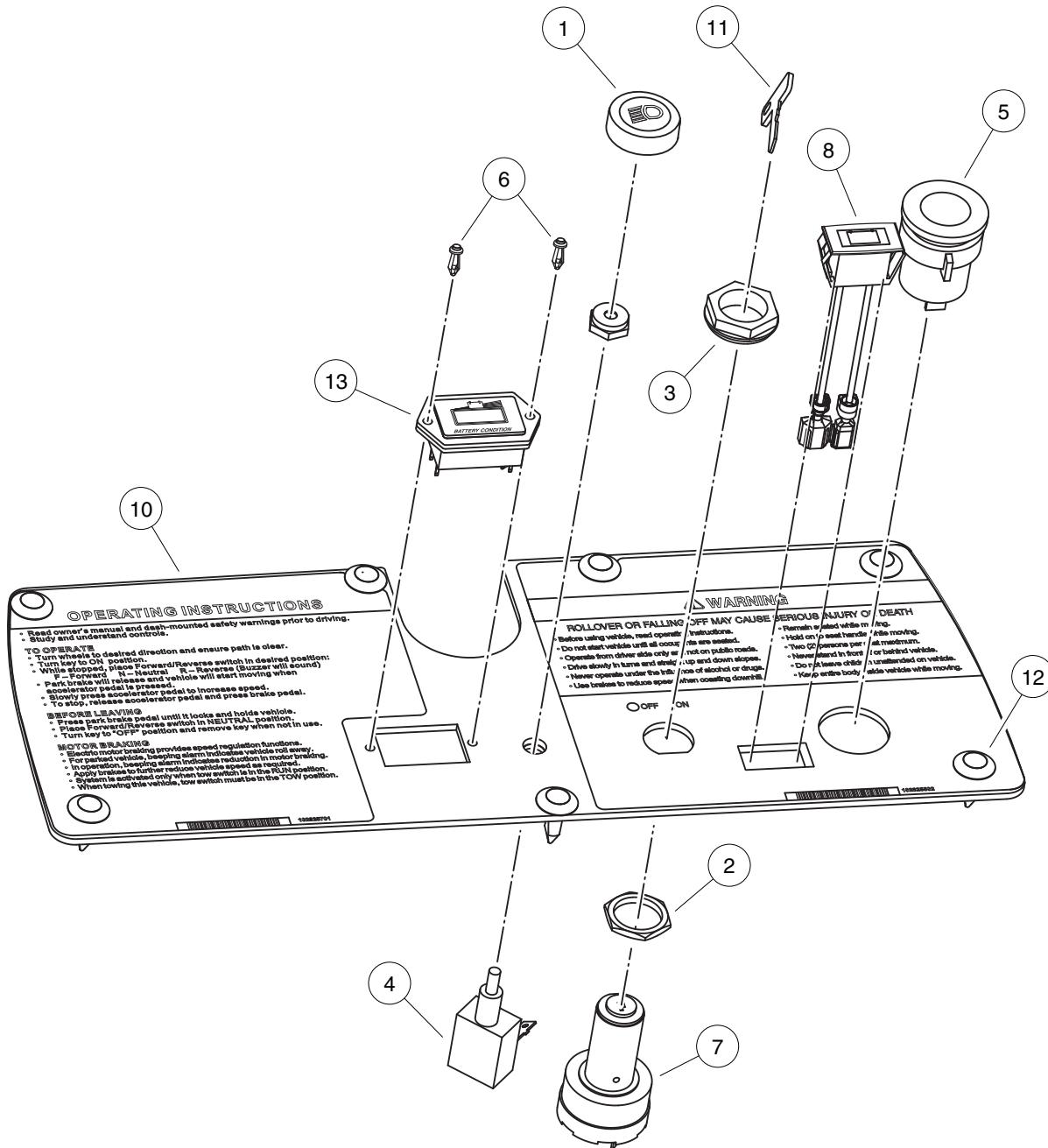
000073-001

# HEADLIGHTS

**14**

**E**

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>101988001</u> | Headlight Assembly, Driver-Side Single Beam (includes items 2 through 10) ..... | 1   |
| 2    | <u>1013461</u>   | Screw, #10-16 Hex-Head Hi-Lo .....  | 2   |
| 3    | <u>1016880</u>   | Headlight Bezel, Left .....   | 1   |
| 4    | <u>1017</u>      | Nut, #10-24 Stainless-Steel Hex Machine .....                                   | 2   |
| 5    | <u>1017062</u>   | Turn Signal Lens Assy .....   | 1   |
| 6    | <u>1017064</u>   | Mounting Bracket .....  | 2   |
| 7    | <u>1017065</u>   | Retainer, Headlight .....   | 1   |
| 8    | <u>101987901</u> | Connector Harness Assembly, Headlight .....                                     | 1   |
| 9    | <u>101988101</u> | Bulb, Headlight .....   | 1   |
| 10   | <u>101988201</u> | Lens, Headlight .....   | 1   |
| 11   | <u>101988002</u> | Headlight Assy, Passenger-Side Single Beam (includes items 12 through 20) ..... | 1   |
| 12   | <u>1013461</u>   | Screw, #10-16 Hex-Head Hi-Lo .....  | 2   |
| 13   | <u>1016879</u>   | Headlight Bezel, Right .....  | 1   |
| 14   | <u>1017</u>      | Nut, #10-24 Stainless-Steel Hex Machine .....                                   | 2   |
| 15   | <u>1017062</u>   | Turn Signal Lens Assy .....   | 1   |
| 16   | <u>1017064</u>   | Mounting Bracket .....  | 2   |
| 17   | <u>1017065</u>   | Retainer, Headlight .....   | 1   |
| 18   | <u>101987901</u> | Connector Harness Assembly, Headlight .....                                     | 1   |
| 19   | <u>101988101</u> | Bulb, Headlight .....   | 1   |
| 20   | <u>101988201</u> | Lens, Headlight .....   | 1   |



000231-001

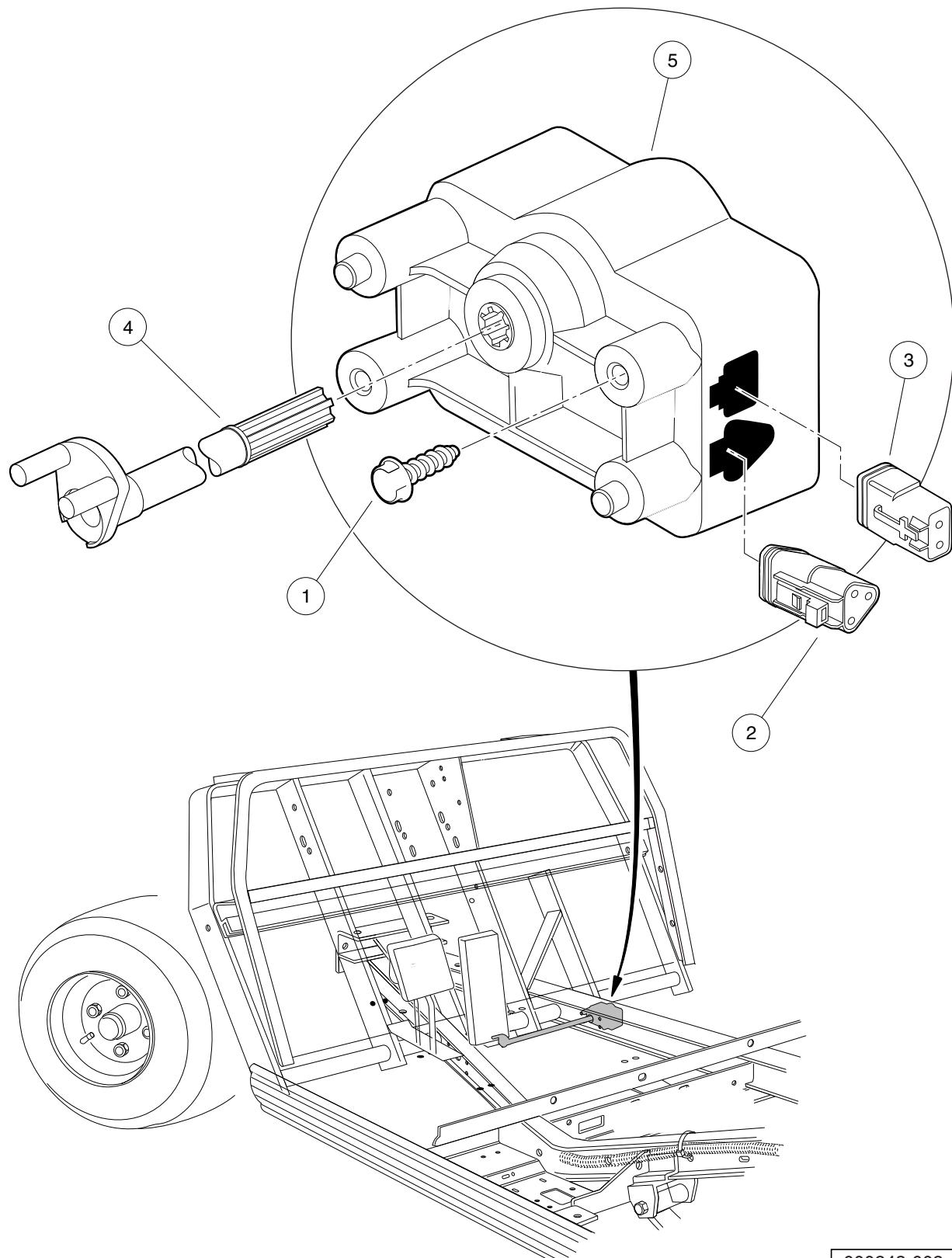
# ELECTRICAL COMPONENTS, FRONT BODY – ELECTRIC VEHICLE

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | <u>1013857</u>   | Knob, Light Switch .....   | 1   |
| 2    | <u>101830701</u> | Nut, Key Switch .....  | 1   |
| 3    | <u>102051701</u> | Nut, Key Switch .....  | 1   |
| 4    | <u>102051901</u> | Switch, Light .....  | 1   |
| 5    | <u>102198001</u> | Receptacle, Accessory .....                                      | 1   |
| 6    | <u>102499001</u> | Rivet, Micro Tuflok .....  | 2   |
| 7    | <u>102508601</u> | Key Switch, Electric .....                                       | 1   |
| 8    | <u>102508701</u> | Light, Battery .....   | 1   |
| 9    | <u>102804503</u> | Panel, Instrument .....  | 1   |
| 10   | <u>102804504</u> | Panel, Instrument (With 12-Volt Accessory Outlet Cutout) * ..... | 1   |
| 11   | <u>102830801</u> | Set, Key .....   | 1   |
| 12   | <u>102967901</u> | Rivet, Removable, Tuflok 1/4" .....                              | 7   |
| 13   | <u>103200701</u> | Battery Condition Indicator - 48V .....                          | 1   |

Note: Items marked with an asterisk (\*) are to be used only on vehicles equipped with a 12-volt accessory outlet.

**14**

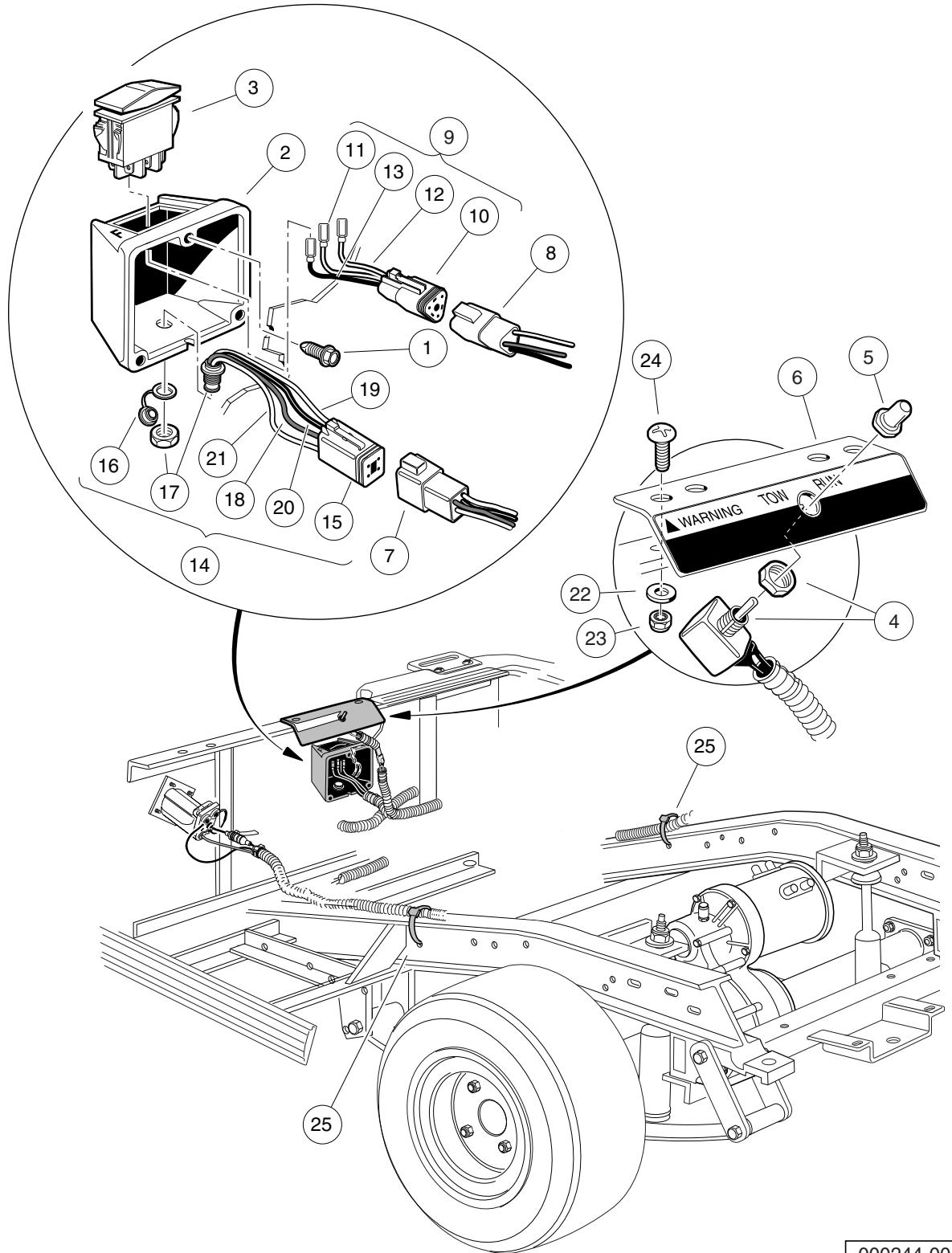
**E**



000243-002

# MOTOR CONTROLLER OUTPUT REGULATOR (MCOR)

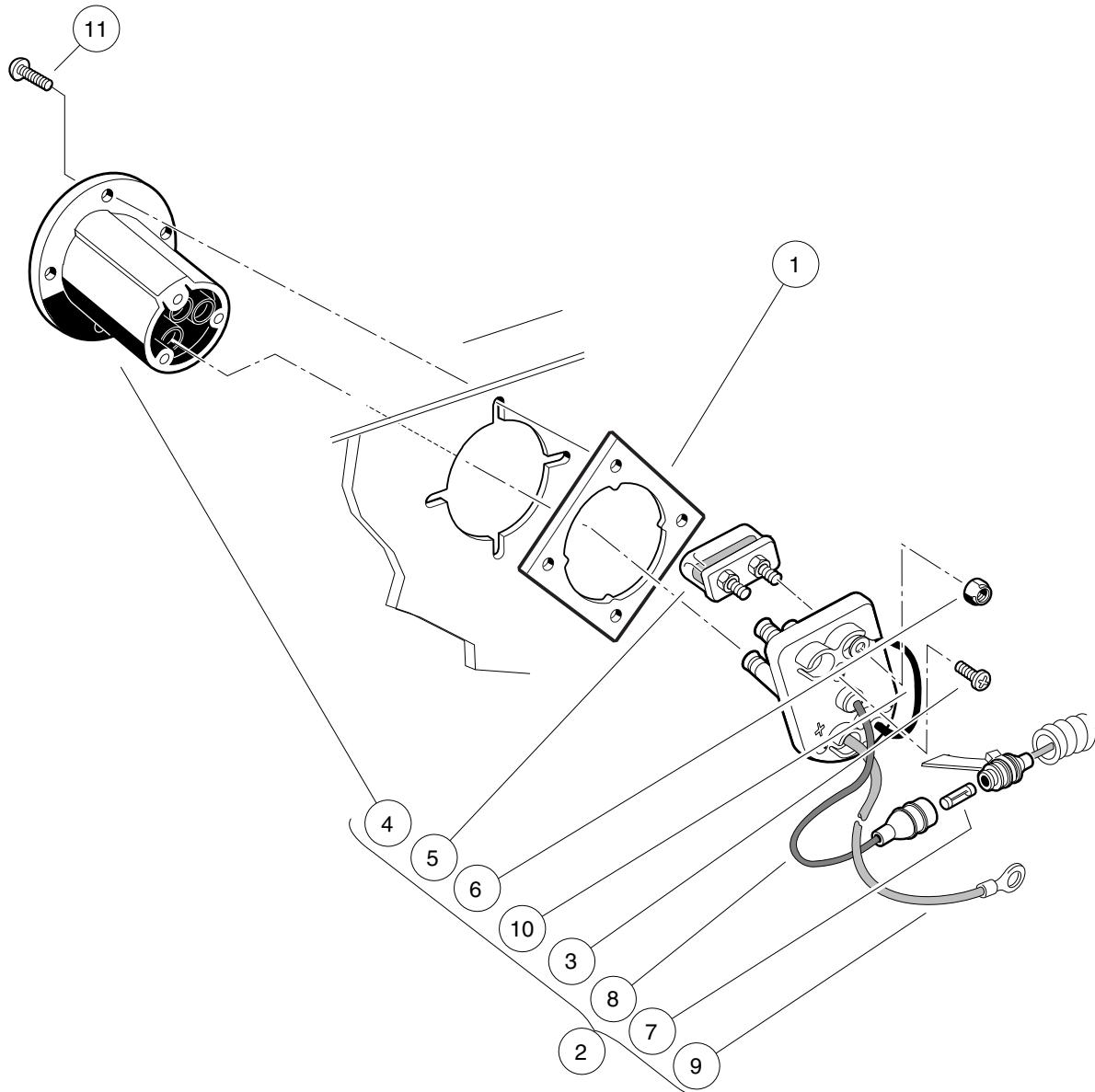
| ITEM | PART NO.         | DESCRIPTION                       | QTY |           |
|------|------------------|-----------------------------------|-----|-----------|
|      |                  | 1 2 3 4                           |     | <b>14</b> |
| 1    | <u>1015752</u>   | Screw, #12-16 X 0.625 Hi-Lo ..... | 2   |           |
| 2    | <u>101920101</u> | Kit, 3-Pin Wedge Lock .....       | 1   | <b>E</b>  |
| 3    | <u>101936801</u> | Kit, 2-Pin Wedge Lock .....       | 1   |           |
| 4    | <u>102101001</u> | Bar, Drive, Cast .....            | 1   |           |
| 5    | <u>102101101</u> | MCOR .....                        | 1   |           |



000244-001

# FORWARD/REVERSE SWITCH, TOW/RUN SWITCH

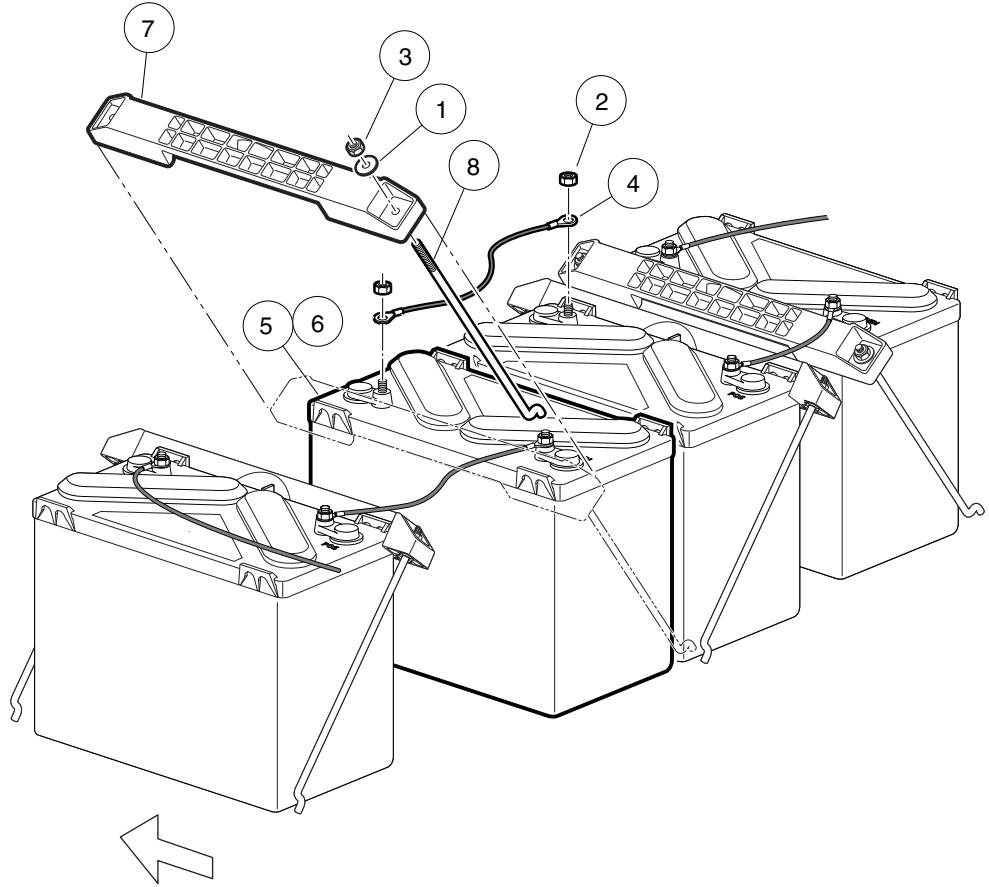
| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | <u>1012285</u>   | Screw, 1/4 X 0.625 Hex-Head .....                              | 3   |
| 2    | <u>101855002</u> | Case, FNR Switch .....   | 1   |
| 3    | <u>101856002</u> | Switch, Rocker, Single-Pole .....                              | 1   |
| 4    | <u>101908101</u> | Switch Assembly, Tow/Run .....                                 | 1   |
| 5    | <u>101908401</u> | Boot, Switch .....   | 1   |
| 6    | <u>101922501</u> | Bracket, Tow/Run Switch Mounting .....                         | 1   |
| 7    | <u>101932401</u> | Kit, 4-Pin Receptacle and Wedge Lock .....                     | 1   |
| 8    | <u>101942301</u> | Kit, 3-Pin Wedge Lock .....                                    | 1   |
| 9    | <u>102266601</u> | Wire Assembly, FNR Switch (includes items 10 through 13) ..... | 1   |
| 10   | <u>101920101</u> | Kit, 3-Pin Wedge Lock .....                                    | 1   |
| 11   | N/A              | Wire Assembly, #18 Blue .....                                  | 1   |
| 12   | N/A              | Wire Assembly, #18 Orange .....                                | 1   |
| 13   | N/A              | Wire Assembly, #18 Brown .....                                 | 1   |
| 14   | <u>102266701</u> | Wire Assembly, IQDM Port (includes items 15 through 21) .....  | 1   |
| 15   | <u>101932501</u> | Kit, 4-Pin Wedge Lock .....                                    | 1   |
| 16   | <u>102196901</u> | Dust Cap .....   | 1   |
| 17   | N/A              | Connector Mount, Four-Pin .....                                | 1   |
| 18   | N/A              | Wire Assembly, #18 Red/Yellow .....                            | 1   |
| 19   | N/A              | Wire Assembly, #18 Black/Yellow .....                          | 1   |
| 20   | N/A              | Wire Assembly, #18 Blue/Yellow .....                           | 1   |
| 21   | N/A              | Wire Assembly, #18 Green/Yellow .....                          | 1   |
| 22   | <u>332</u>       | Washer, 1/4 Type A Narrow Flat .....                           | 2   |
| 23   | <u>8233</u>      | Locknut, 1/4-20 Nylon Insert .....                             | 2   |
| 24   | <u>8248</u>      | Screw, 1/4-20 X 0.75 Truss-Head Machine .....                  | 2   |
| 25   | <u>8990</u>      | Tie Wrap, 8" Nylon .....                                       | 1   |



000369-001

# BATTERY CHARGER RECEPTACLE

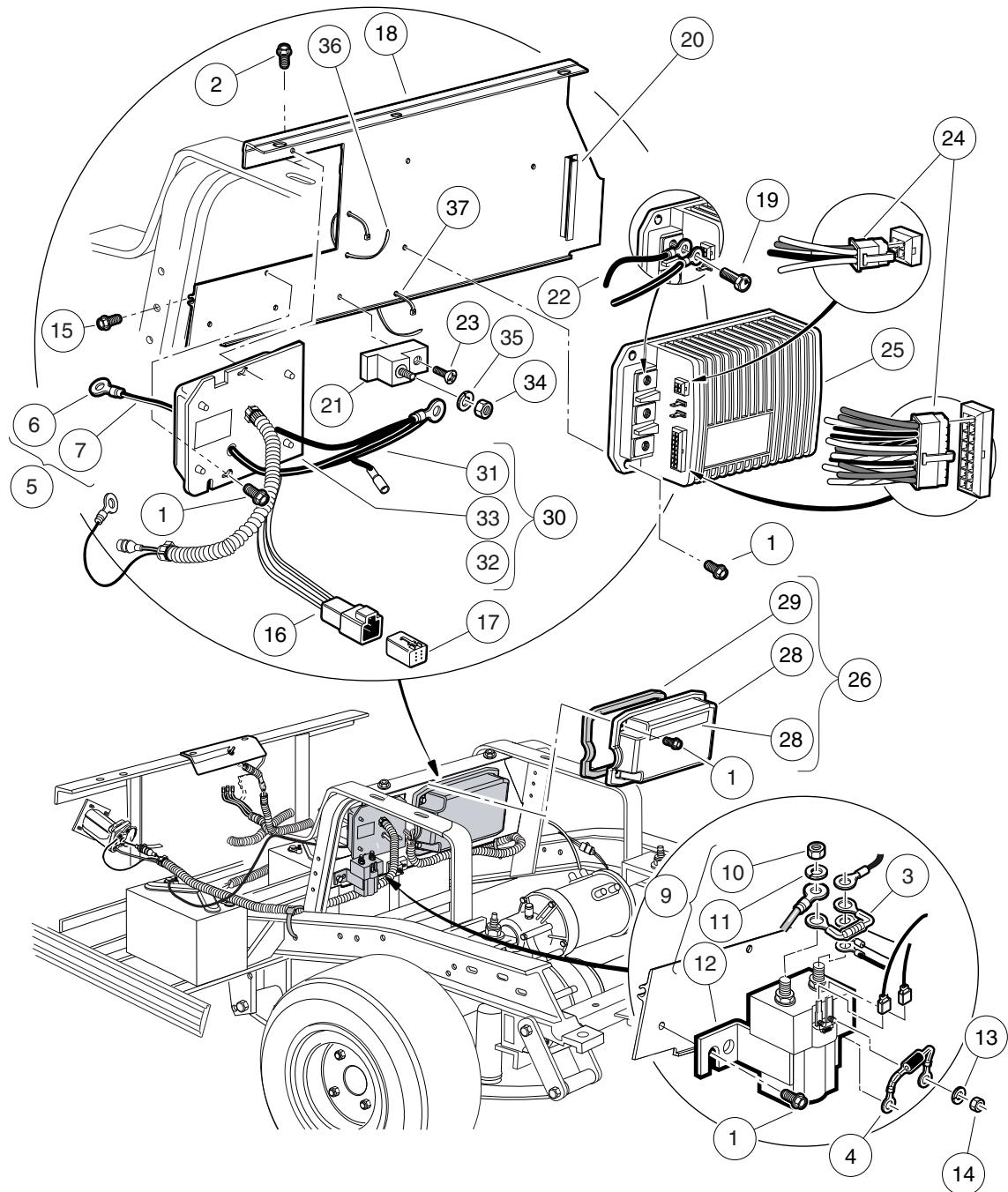
| ITEM | PART NO.         | DESCRIPTION  | QTY |           |
|------|------------------|--|-----|-----------|
|      |                  | 1 2 3 4  |     | <b>14</b> |
| 1    | <u>101801001</u> | Plate, Receptacle Backing .....                                  | 1   |           |
| 2    | <u>101802101</u> | Fuse and Receptacle Assembly (includes items 3 through 10) ..... | 1   | <b>E</b>  |
| 3    | <u>1017705</u>   | Screw, #8 X 5/8 Phillips Pan-Head Type AB .....                  | 3   |           |
| 4    | <u>101796501</u> | Receptacle .....   | 1   |           |
| 5    | <u>101796801</u> | Fuse Assembly (includes item 6) .....                            | 1   |           |
| 6    | <u>1013061</u>   | Locknut, #10-32 Nylon Insert .....                               | 2   |           |
| 7    | N/A              | Fuse, 3/8-Amp .....  | 1   |           |
| 8    | N/A              | Wire Assembly, Sense Lead, Gray .....                            | 1   |           |
| 9    | N/A              | Wire Assembly, #10 Red .....                                     | 1   |           |
| 10   | N/A              | Wire Assembly, #10 Black .....                                   | 1   |           |
| 11   | <u>101832001</u> | Screw, #7-19 X 0.625 Phillips Pan-Head Tap .....                 | 4   |           |



000241-002

# BATTERIES, ELECTRIC VEHICLE

| ITEM | PART NO.         | DESCRIPTION  | QTY |           |
|------|------------------|--|-----|-----------|
|      |                  | 1 2 3 4  |     | <b>14</b> |
| 1    | <u>1011697</u>   | Washer, 5/16 Flat .....                                      | 8   |           |
| 2    | <u>1014304</u>   | Nut, 5/16-18 Stainless-Steel Hex .....                       | 8   |           |
| 3    | <u>1015072</u>   | Locknut, 5/16-18 Nylon Insert .....                          | 8   |           |
| 4    | <u>101795701</u> | Asm, Wire, #6blk 13in .....                                  | 3   |           |
| 5    | <u>102511301</u> | Battery, Ventmaster 12-Volt (Wet) .....                      | 4   |           |
| 6    | <u>102511302</u> | Battery, Ventmaster 12-Volt (Dry, also known as moist) ..... | 4   |           |
| 7    | <u>102777401</u> | Battery Hold-Down .....                                      | 4   |           |
| 8    | <u>102832601</u> | Bolt, Battery, J- .....                                      | 8   |           |



000242-006

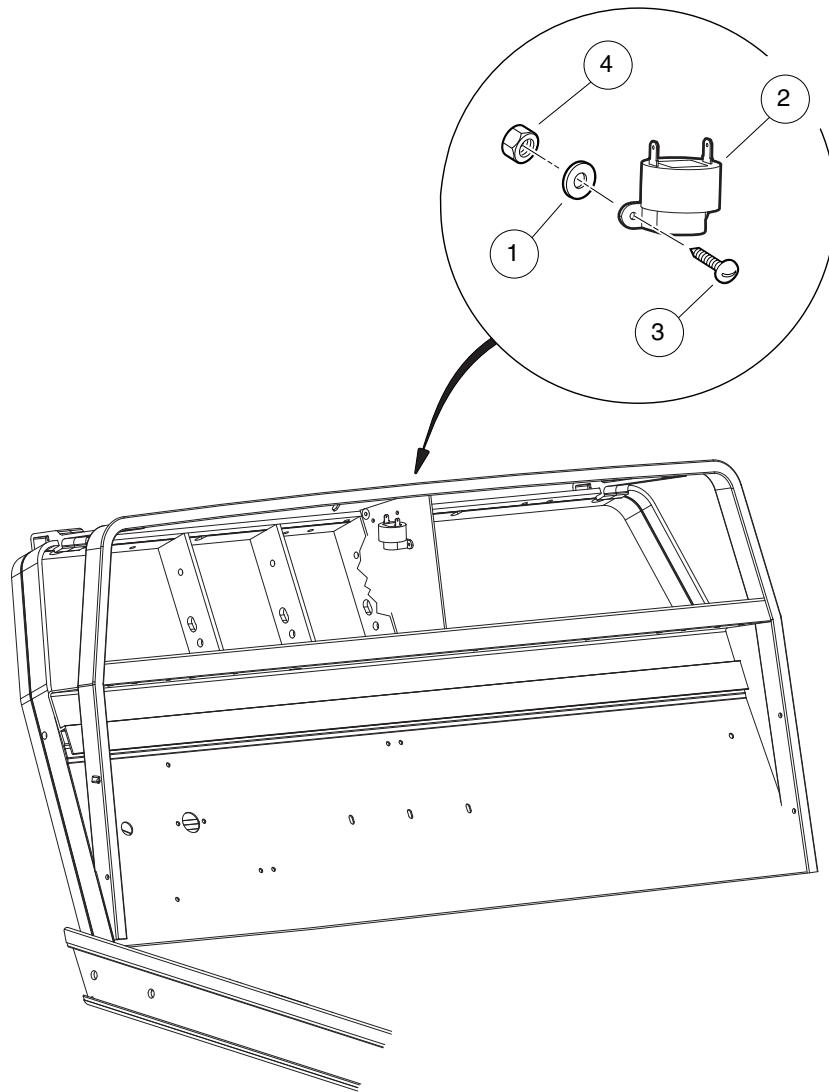
# OBC, CONTROLLER, AND SOLENOID – ELECTRIC VEHICLE

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   | 14  |
| 1    | <u>1012285</u>   | Screw, 1/4 X 0.625 Hex-Head .....                             | 9   |
| 2    | <u>1014288</u>   | Screw, 5/16-18 X 0.75 Thread-Forming .....                    | 2   |
| 3    | <u>1014947</u>   | Resistor Assembly .....                                       | 1   |
| 4    | <u>1014948</u>   | Diode .....   | 1   |
| 5    | <u>101827801</u> | Ground Wire Kit, 48-Volt (includes items 6 through 8) .....   | 1   |
| 6    | <u>101826801</u> | Compression Lug .....   | 1   |
| 7    | N/A              | Wire Assembly, Black .....                                    | 1   |
| 8    | <u>8990</u>      | Tie Wrap, 8" Nylon .....                                      | 3   |
| 9    | <u>101908701</u> | Solenoid, 48-Volt (includes items 10 through 14) .....        | 1   |
| 10   | <u>1012528</u>   | Nut, M8-1.25 Hex .....  | 2   |
| 11   | <u>1013734</u>   | Lockwasher, 8mm Split .....                                   | 2   |
| 12   | N/A              | Solenoid, 48-Volt .....                                       | 1   |
| 13   | N/A              | Washer, Lock .....  | 2   |
| 14   | N/A              | Nut .....   | 2   |
| 15   | <u>101910401</u> | Screw, 5/16-18 X 1.25 Thrd Frm .....                          | 2   |
| 16   | <u>101932601</u> | Kit, 6-Pin Wedge Lock .....                                   | 1   |
| 17   | <u>101932701</u> | Kit, 6-Pin Receptacle and Wedge Lock .....                    | 1   |
| 18   | <u>101965205</u> | Plate, Component Mounting .....                               | 1   |
| 19   | <u>102240501</u> | Bolt, Controller, Terminal .....                              | 3   |
| 20   | ****             | Extrusion, Cover Support .....                                | 1   |
| 21   | <u>102259801</u> | Terminal Block .....  | 1   |
| 22   | <u>102263601</u> | Wire Assy, #10 Black .....                                    | 1   |
| 23   | <u>102263701</u> | Screw, #10-24 X 0.75 Phillips, Thread-Forming .....           | 1   |
| 24   | <u>102266501</u> | Kit, Connector, IQ Controller .....                           | 1   |
| 25   | <u>102806201</u> | Controller, IQ, 48-volt .....                                 | 1   |
| 26   | <u>103316901</u> | Cover Asm - Controller (includes items 27 through 29) .....   | 1   |
| 27   | <u>101931501</u> | Decal, Component Cover .....                                  | 1   |
| 28   | <u>103316701</u> | Cover - Controller, Deep .....                                | 1   |
| 29   | <u>103316801</u> | Gasket - Controller Cover .....                               | 1   |
| 30   | N/A              | Kit, OBC, DS and Util IQ (includes items 31 through 33) ..... | 1   |
| 31   | <u>103282601</u> | Wire Assembly Black #10 .....                                 | 1   |
| 32   | N/A              | Instr Obc Ds Pre 01-28-2007 .....                             | 1   |
| 33   | <u>103403101</u> | Asm, Obc, Iq, V3.0 .....                                      | 1   |
| 34   | <u>1242</u>      | Nut, 5/16-18 Hex .....  | 1   |
| 35   | <u>7174</u>      | Lockwasher, 5/16 Split .....                                  | 1   |
| 36   | <u>8639</u>      | Tie Wrap, 11" Nylon .....                                     | 1   |
| 37   | <u>8990</u>      | Tie Wrap, 8" Nylon .....                                      | 1   |

\*\*\*\* Special order item available upon request.

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000363-001

## REVERSE BUZZER

| ITEM | PART NO.       | DESCRIPTION                                  | QTY |           |
|------|----------------|--|-----|-----------|
|      |                | 1 2 3 4                                      |     | <b>14</b> |
| 1    | 1012431        | Washer, #4 Flat .....                        | 1   |           |
| 2    | <u>1016851</u> | Buzzer, Reverse (9-48 VDC) .....             | 1   | <b>E</b>  |
| 3    | <u>8056</u>    | Screw, #4-40 X 0.75 Round-Head Machine ..... | 1   |           |
| 4    | <u>8057</u>    | Nut, #4-40 Hex Machine .....                 | 1   |           |

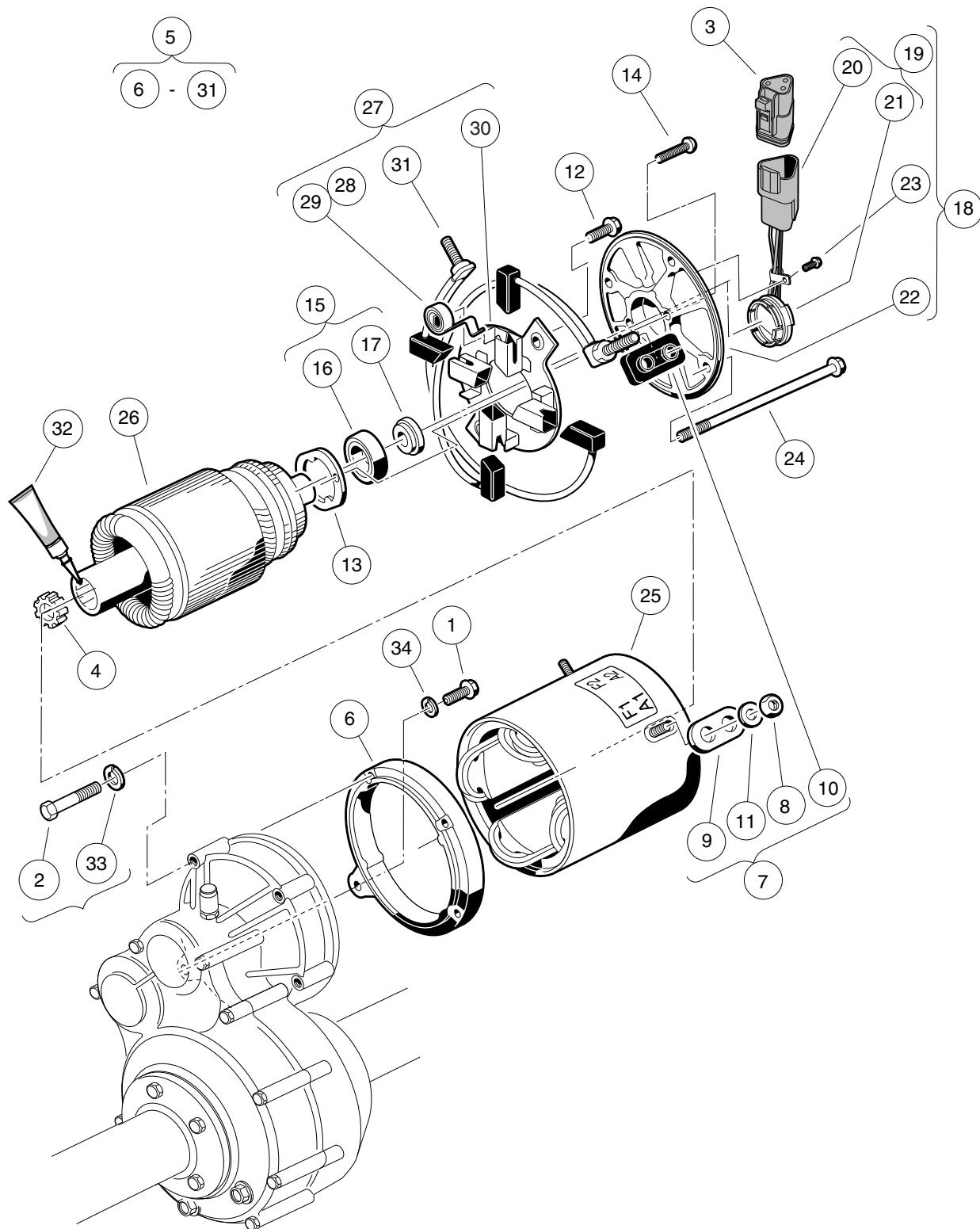
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# ELECTRIC MOTOR

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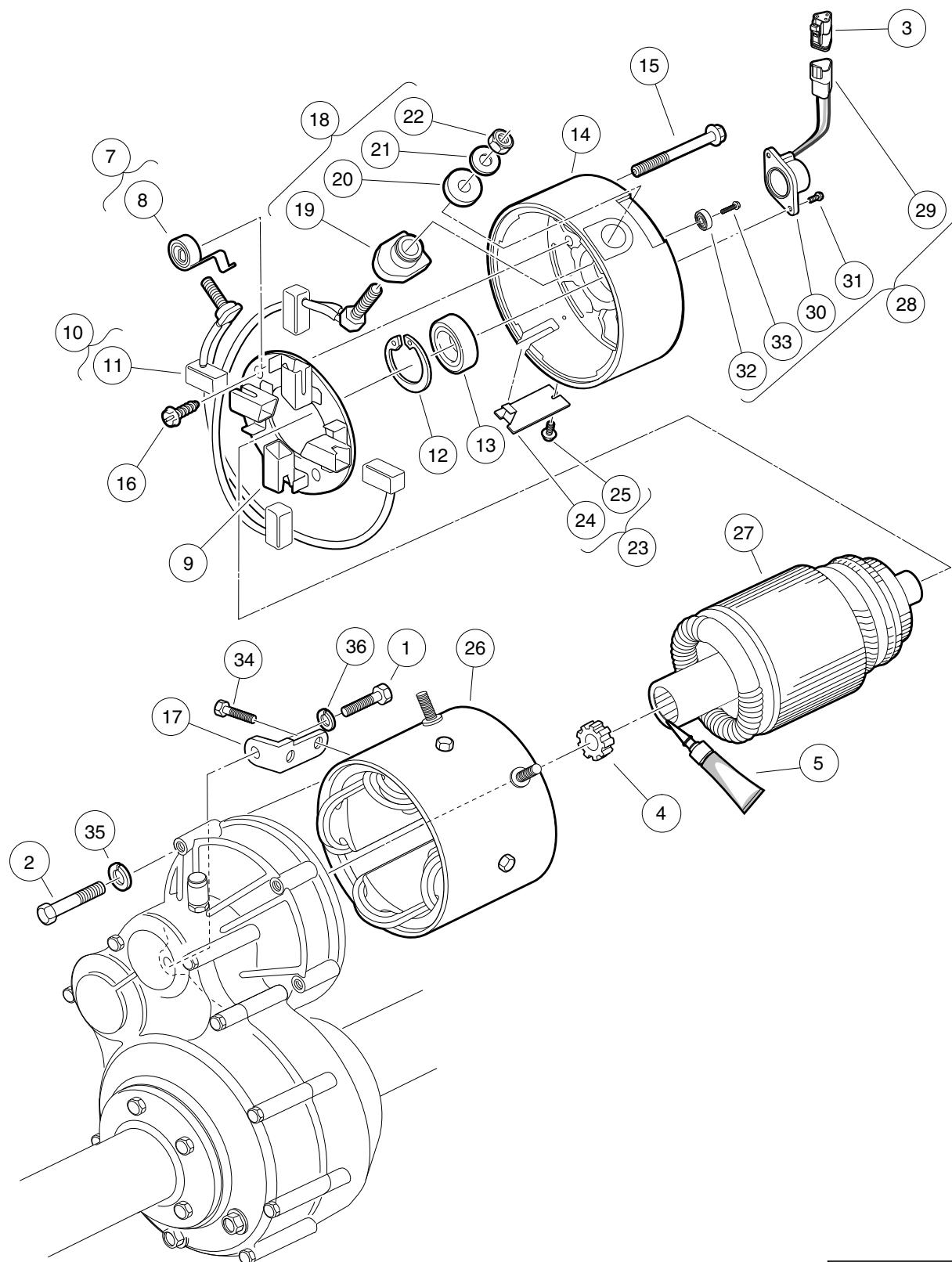
# MOTOR (MODEL 5BC59JBS6365A)

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>1010934</u>   | Screw, 5/16-18 X 1.00 Hex Cap .....                                     | 1   |
| 2    | <u>1014201</u>   | Screw, 1/4-20 X 2.25 Hex Cap .....                                      | 3   |
| 3    | <u>101920101</u> | Kit, 3-Pin Wedge Lock .....   | 1   |
| 4    | <u>102235201</u> | Bumper, Drive Unit .....  | 1   |
| 5    | <u>102240104</u> | Motor, 48-Volt Non-Skew IQ * (includes items 6 through 27) .....        | 1   |
| 6    | <u>1017944</u>   | End Shield .....  | 1   |
| 7    | <u>1017947</u>   | Hardware Package (includes items 8 through 11) .....                    | 1   |
| 8    | <u>1011280</u>   | Locknut, 5/16-18 .....  | 4   |
| 9    | N/A              | Insulator Bushing .....   | 2   |
| 10   | N/A              | Insulated Bushing .....   | 2   |
| 11   | <u>1241</u>      | Washer, 5/16 Type A Flat .....  | 4   |
| 12   | <u>1017949</u>   | Screw, #6-32 X 0.480 Hex-Head .....                                     | 2   |
| 13   | <u>1017950</u>   | Bearing Retainer .....  | 1   |
| 14   | <u>1017953</u>   | Screw, Bearing Retainer .....   | 2   |
| 15   | <u>102265701</u> | Kit, Bearing and Magnet (includes items 16 and 17) .....                | 1   |
| 16   | <u>1011290</u>   | Ball Bearing .....  | 1   |
| 17   | <u>102265801</u> | Magnet .....  | 1   |
| 18   | <u>102265901</u> | Motor End Shield Asm (includes items 19 through 23) .....               | 1   |
| 19   | <u>102265601</u> | Speed Sensor Assembly (includes items 20 and 21) .....                  | 1   |
| 20   | <u>101942301</u> | Kit, 3-Pin Wedge Lock .....   | 1   |
| 21   | N/A              | Sensor, Speed, without Connector .....                                  | 1   |
| 22   | <u>102266001</u> | End Shield, Motor .....   | 1   |
| 23   | <u>102267001</u> | Screw, #8-32 X 0.375 Hex-Head .....                                     | 1   |
| 24   | <u>102266101</u> | Screw, #10 - 32 X 8.250 .....   | 4   |
| 25   | <u>103325701</u> | Stator Shell and Winding .....  | 1   |
| 26   | <u>103325801</u> | Non Skew Armature .....   | 1   |
| 27   | <u>103337601</u> | Brush Assembly, IQ Motor, Non-Skew (includes items 28 through 31) ..... | 1   |
| 28   | <u>1011411</u>   | Kit, Brush Spring (ge Motor) (includes item 29) .....                   | 1   |
| 29   | <u>1011285</u>   | Brush Spring .....  | 4   |
| 30   | <u>103325501</u> | Brush Rigging, Non-Skew Motor .....                                     | 1   |
| 31   | <u>103325601</u> | Brush Set, Non-Skew .....   | 1   |
| 32   | <u>102243403</u> | Lubricant, Moly-Teflon (Single-Use Tube) .....                          | 1   |
| 33   | <u>451</u>       | Lockwasher, 1/4 Split .....   | 3   |
| 34   | <u>7174</u>      | Lockwasher, 5/16 Split .....  | 1   |

\* Note: The model 5BC59JBS6390 motor has been discontinued. To replace the motor, use motor model EJ8-4001A.

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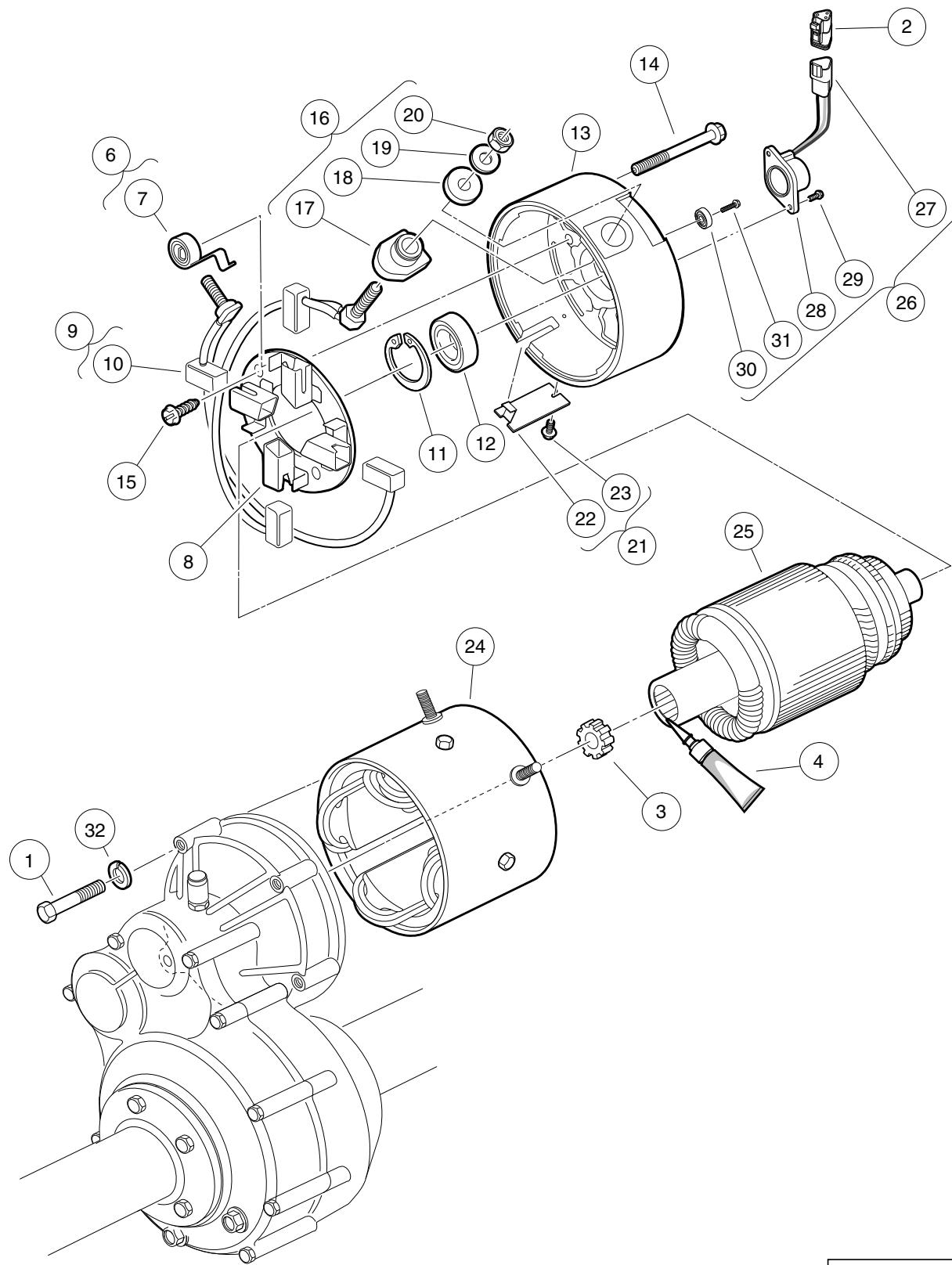
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# MOTOR (MODEL EJ4-4001) – ELECTRIC VEHICLE

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | <u>1010934</u>   | Screw, 5/16-18 X 1.00 Hex Cap .....  | 1   |
| 2    | <u>1014201</u>   | Screw, 1/4-20 X 2.25 Hex Cap .....   | 3   |
| 3    | <u>101920101</u> | Kit, 3-Pin Wedge Lock .....  | 1   |
| 4    | <u>102235201</u> | Bumper, Drive Unit .....   | 1   |
| 5    | <u>102243403</u> | Lubricant, Moly-Teflon (Single-Use Tube) .....   | 1   |
| 6    | <u>102705001</u> | IQ Electric Motor, 48-VDC 3.3 hp * (includes items 7 through 34) .....                                   | 1   |
| 7    | <u>102186001</u> | Spring Kit, Motor Brush (includes item 8) .....  | 1   |
| 8    | N/A              | Spring, Brush, S-g .....   | 4   |
| 9    | <u>102186101</u> | Brush Box Assembly .....   | 1   |
| 10   | <u>102186201</u> | Brush Kit, Motor (includes item 11) .....  | 1   |
| 11   | N/A              | Assembly, Brush and Terminal .....   | 2   |
| 12   | <u>102186301</u> | Ring, 2.24" Internal Retaining .....   | 1   |
| 13   | <u>102186401</u> | Bearing, Ball .....  | 1   |
| 14   | <u>102186701</u> | End Cap, Motor .....   | 1   |
| 15   | N/A              | Screw, 1/4-20 X 2.25 Hex-Head Washer .....   | 2   |
| 16   | <u>102186901</u> | Screw, #8-32 X .5 Hex-Head .....   | 2   |
| 17   | <u>102187001</u> | L-Bracket, Motor .....   | 1   |
| 18   | <u>102187101</u> | Hardware Kit, Motor Terminal (includes items 19 through 22) .....  | 2   |
| 19   | N/A              | Bushing, Nylon .....   | 2   |
| 20   | N/A              | Washer, Nylon Flat .....   | 2   |
| 21   | N/A              | Washer, Flat, 5/16 Steel .....   | 2   |
| 22   | N/A              | Nut, Brass Hex, 5/16 - 18 .....  | 2   |
| 23   | <u>102187201</u> | Plate Kit, Motor Cover (includes items 24 and 25) .....  | 1   |
| 24   | N/A              | Assembly, Cover Plate .....  | 1   |
| 25   | N/A              | Screw, #8-32 x 0.375, Taptite Thread .....   | 1   |
| 26   | <u>102704701</u> | Frame and Field Assembly .....   | 1   |
| 27   | <u>102704801</u> | Armature Assembly .....  | 1   |
| 28   | <u>102704901</u> | Kit, Speed Sensor (includes items 29 through 33) .....   | 1   |
| 29   | <u>101942301</u> | Kit, 3-Pin Wedge Lock .....  | 1   |
| 30   | N/A              | Sensor, Motor Speed, ADC .....   | 1   |
| 31   | N/A              | Screw, #8-32, Taptite Thread .....   | 2   |
| 32   | N/A              | Magnet, ADC Motor .....  | 1   |
| 33   | N/A              | Screw, 1/4-20 x 0.5 .....  | 1   |
| 34   | N/A              | Bolt, 1/4 - 20 x 0.73 Thread-Forming .....   | 2   |
| 35   | <u>451</u>       | Lockwasher, 1/4 Split .....  | 3   |
| 36   | <u>7174</u>      | Lockwasher, 5/16 Split .....   | 1   |
|      |                  | * Note: The model EJ4-4001 motor has been discontinued. To replace the motor, use motor model EJ8-4001A. |     |

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# MOTOR (MODEL EJ8-4001A) – ELECTRIC VEHICLE

| ITEM | PART NO.  | DESCRIPTION  | QTY |
|------|-----------|--|-----|
|      |           | 1 2 3 4  |     |
| 1    | 1014201   | Screw, 1/4-20 X 2.25 Hex Cap .....                                   | 3   |
| 2    | 101920101 | Kit, 3-Pin Wedge Lock .....  | 1   |
| 3    | 102235201 | Bumper, Drive Unit .....   | 1   |
| 4    | 102243403 | Lubricant, Moly-Teflon (Single-Use Tube) .....                       | 1   |
| 5    | N/A       | IQ Electric Motor, 48-VDC 3.3 hp (includes items 6 through 26) ..... | 1   |
| 6    | 102186001 | Spring Kit, Motor Brush (includes item 7) .....                      | 1   |
| 7    | N/A       | Spring, Brush, S-g .....   | 4   |
| 8    | 102186101 | Brush Box Assembly .....   | 1   |
| 9    | 102186201 | Brush Kit, Motor (includes item 10) .....                            | 1   |
| 10   | N/A       | Assembly, Brush and Terminal .....                                   | 2   |
| 11   | 102186301 | Ring, 2.24" Internal Retaining .....                                 | 1   |
| 12   | 102186401 | Bearing, Ball .....  | 1   |
| 13   | 102186701 | End Cap, Motor .....   | 1   |
| 14   | N/A       | Screw, 1/4-20 X 2.25 Hex-Head Washer .....                           | 2   |
| 15   | 102186901 | Screw, #8-32 X .5 Hex-Head .....                                     | 2   |
| 16   | 102187101 | Hardware Kit, Motor Terminal (includes items 17 through 20) .....    | 2   |
| 17   | N/A       | Bushing, Nylon .....   | 2   |
| 18   | N/A       | Washer, Nylon Flat .....   | 2   |
| 19   | N/A       | Washer, Flat, 5/16 Steel .....                                       | 2   |
| 20   | N/A       | Nut, Brass Hex, 5/16 - 18 .....                                      | 2   |
| 21   | 102187201 | Plate Kit, Motor Cover (includes items 22 and 23) .....              | 1   |
| 22   | N/A       | Assembly, Cover Plate .....  | 1   |
| 23   | N/A       | Screw, #8-32 x 0.375, Taptite Thread .....                           | 1   |
| 24   | 102704701 | Frame and Field Assembly .....                                       | 1   |
| 25   | 102704801 | Armature Assembly .....  | 1   |
| 26   | 102704901 | Kit, Speed Sensor (includes items 27 through 31) .....               | 1   |
| 27   | 101942301 | Kit, 3-Pin Wedge Lock .....  | 1   |
| 28   | N/A       | Sensor, Motor Speed, ADC .....                                       | 1   |
| 29   | N/A       | Screw, #8-32, Taptite Thread .....                                   | 2   |
| 30   | N/A       | Magnet, ADC Motor .....  | 1   |
| 31   | N/A       | Screw, 1/4-20 x 0.5 .....  | 1   |
| 32   | 451       | Lockwasher, 1/4 Split .....  | 3   |

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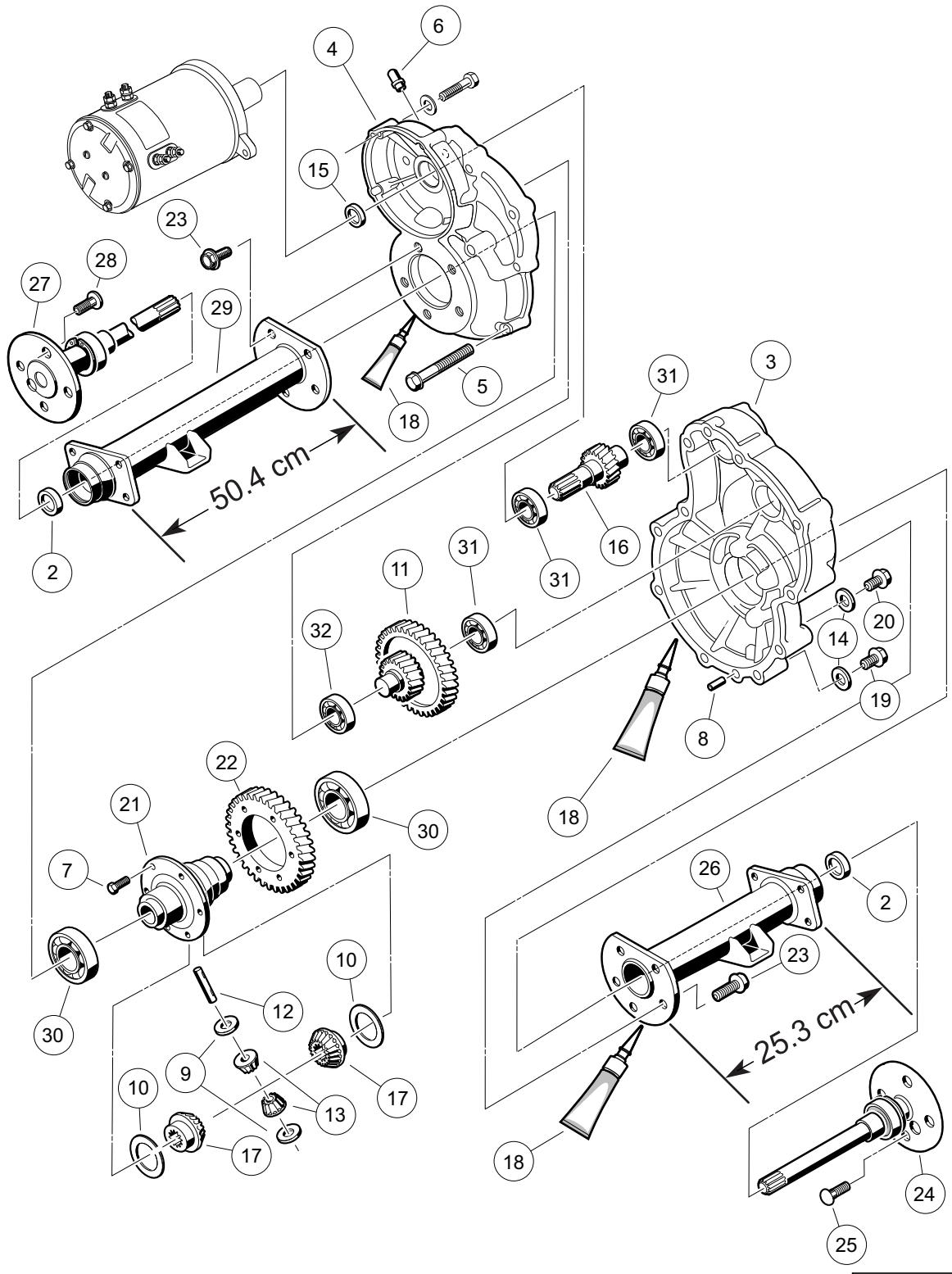
# **TRANSAXLE – ELECTRIC VEHICLES**

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# TRANSAXLE – ELECTRIC VEHICLES

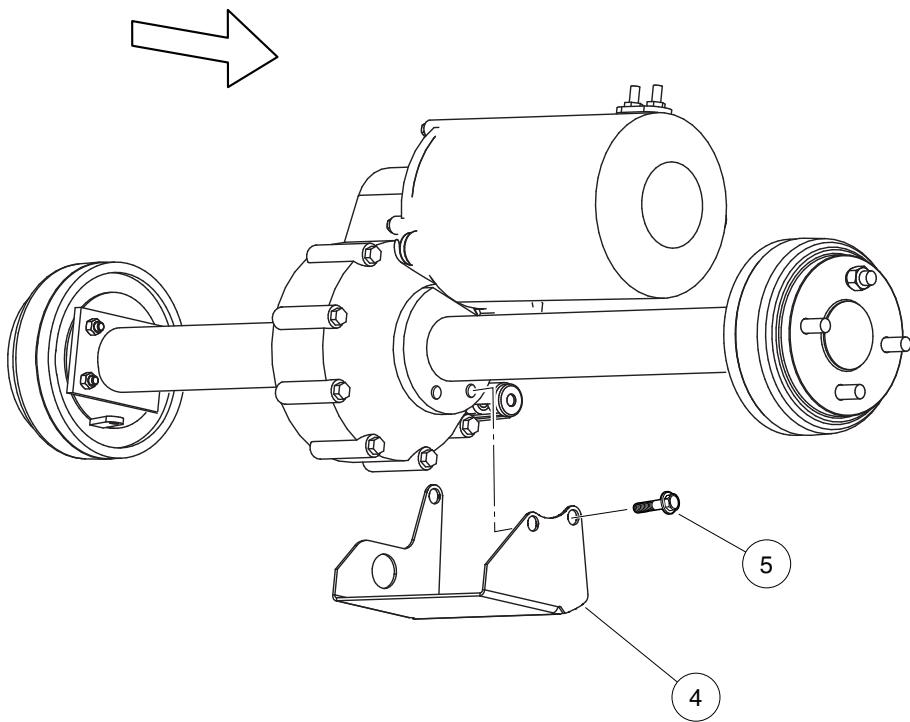
| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>102771701</u> | Transaxle, Electric (includes items 2 through 32) ..... | 1   |
| 2    | <u>1013794</u>   | Axle Shaft Oil Seal .....                               | 2   |
| 3    | <u>101895401</u> | Gear Case, Left-Hand .....                              | 1   |
| 4    | <u>101895501</u> | Gear Case, Passenger-Side .....                         | 1   |
| 5    | <u>101897001</u> | Screw, M8-1.25 X 60mm Hex-Head .....                    | 11  |
| 6    | <u>101897201</u> | Breather .....  | 1   |
| 7    | <u>101897401</u> | Screw, M10-1.25 X 25mm .....                            | 6   |
| 8    | <u>101897601</u> | Pin, 11mm OD X 8.5mm ID X 10mm .....                    | 2   |
| 9    | <u>101903601</u> | Washer, Thrust .....                                    | 2   |
| 10   | <u>101903701</u> | Washer, Thrust .....                                    | 2   |
| 11   | <u>101906901</u> | Intermediate Shaft Assembly .....                       | 1   |
| 12   | <u>101922101</u> | Pin, 15.99mm X 88.7mm Dowel .....                       | 1   |
| 13   | <u>101923001</u> | Gear, Differential Idler .....                          | 2   |
| 14   | <u>101923201</u> | Gasket .....  | 2   |
| 15   | <u>101923501</u> | Seal, Lip .....   | 1   |
| 16   | <u>101923701</u> | Shaft, Input .....                                      | 1   |
| 17   | <u>101923901</u> | Gear, Differential .....                                | 2   |
| 18   | <u>101928701</u> | Liquid Gasket (Transaxle case) .....                    | 1   |
| 19   | <u>101972101</u> | Plug, M14-1.5 X 12mm Magnetic .....                     | 1   |
| 20   | <u>101972201</u> | Plug, M14-1.5 X 12mm Hex .....                          | 1   |
| 21   | <u>102356601</u> | Housing, Differential, 6 Bolt .....                     | 1   |
| 22   | <u>102356801</u> | Gear, Differential Output, 6-Bolt .....                 | 1   |
| 23   | <u>102357001</u> | Screw, Flg Hd M10 X 1.5 X 30 .....                      | 10  |
| 24   | <u>102886301</u> | Axle Assembly, Driver-Side (includes item 25) .....     | 1   |
| 25   | <u>101922201</u> | Lug Stud .....  | 4   |
| 26   | <u>102886401</u> | Tube, Axle, Driver-Side .....                           | 1   |
| 27   | <u>102886501</u> | Axle Assembly, Passenger-Side (includes item 28) .....  | 1   |
| 28   | <u>101922201</u> | Lug Stud .....  | 4   |
| 29   | <u>102886601</u> | Tube, Axle, Passenger-Side .....                        | 1   |
| 30   | <u>7330</u>      | Inner Axle Tube Bearing .....                           | 2   |
| 31   | <u>7335</u>      | Bearing .....   | 3   |
| 32   | <u>7336</u>      | Bearing .....   | 1   |

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# DIFFERENTIAL GUARD

| ITEM | PART NO.         | DESCRIPTION   | QTY |           |
|------|------------------|---|-----|-----------|
|      |                  | 1 2 3 4   |     | <b>16</b> |
| 1    | <u>101611402</u> | Differential Guard Kit (includes items 2 through 4) ..... | 1   |           |
| 2    | <u>101911401</u> | Kit - Support Brace .....                                 | 2   | <b>E</b>  |
| 3    | <u>101936101</u> | Screw, M10-1.50 X 60mm Hex Cap .....                      | 2   |           |
| 4    | <u>101978601</u> | Guard, Elect.axle Differential .....                      | 1   |           |
| 5    | <u>102357001</u> | Screw, Flg Hd M10 X 1.5 X 30 .....                        | 3   |           |

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# BATTERY CHARGER

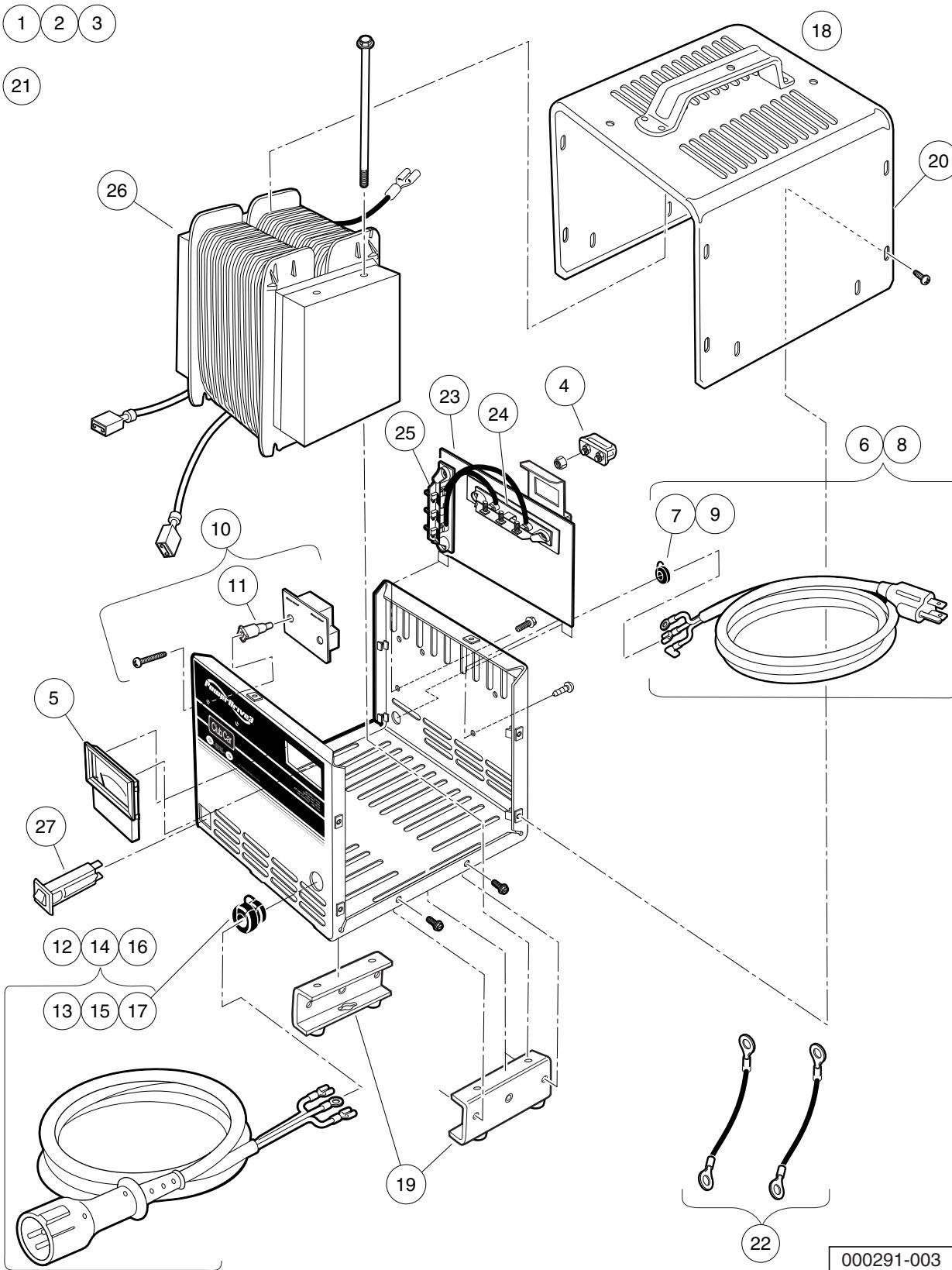
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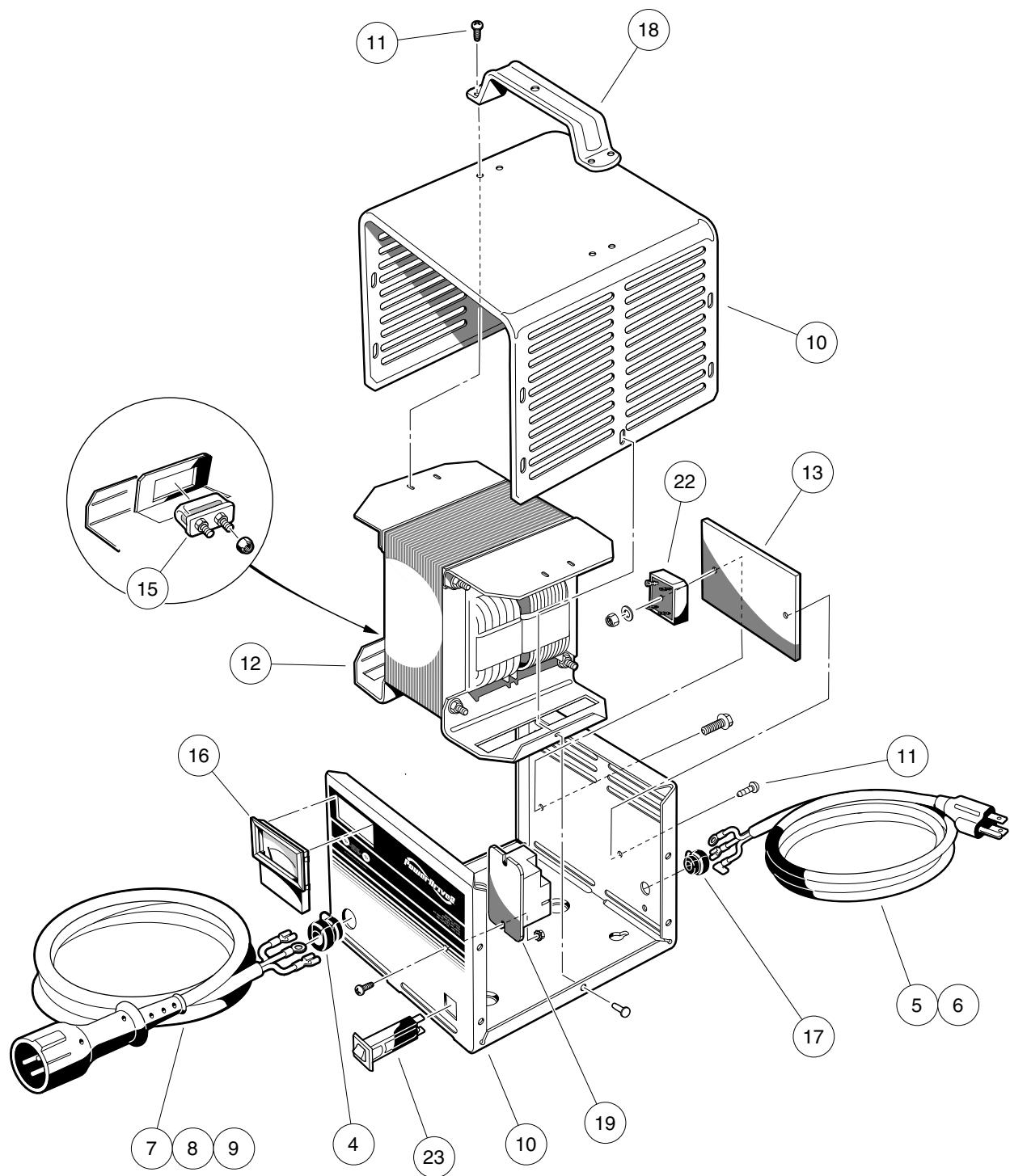
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# POWERDRIVE 3 BATTERY CHARGER, DOMESTIC

| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>103717001</u> | Chgr, Pd3 Stnry, 9Dc6'Ac'                               | 1   |
| 2    | <u>103717002</u> | Chgr, Pd3 Stnry, 12Dc9'Ac'                              | 1   |
| 3    | <u>103717003</u> | Chgr, Pd3 Stnry, 20Dc9'Ac'(includes items 4 through 27) | 1   |
| 4    | <u>102273701</u> | PD2 Fuse Asm  | 1   |
| 5    | <u>102273801</u> | PD2 Ammeter   | 1   |
| 6    | <u>103428501</u> | Kit, PD3 Cordset - AC 80" (includes item 7)             | 1   |
| 7    | <u>102273901</u> | PD2 AC Cord Bushing                                     | 1   |
| 8    | <u>103428601</u> | Kit, PD3 Cordset, - AC 114" (includes item 9)           | 1   |
| 9    | <u>102273901</u> | PD2 AC Cord Bushing                                     | 1   |
| 10   | <u>103428701</u> | Asm, PD3 Board Relay (includes item 11)                 | 1   |
| 11   | <u>103429701</u> | PD3 Plastic Stand-Offs                                  | 2   |
| 12   | <u>103429001</u> | PD3 Cordset - DC 113" (includes item 13)                | 1   |
| 13   | <u>1012098</u>   | Bushing, DC Cord  | 1   |
| 14   | <u>103429101</u> | PD3 Cordset - DC 154" (includes item 15)                | 1   |
| 15   | <u>1012098</u>   | Bushing, DC Cord  | 1   |
| 16   | <u>103429201</u> | PD3 Cordset - DC 205" (includes item 17)                | 1   |
| 17   | <u>1012098</u>   | Bushing, DC Cord  | 1   |
| 18   | <u>103429301</u> | Asm, PD3 Case (includes items 19 and 20)                | 1   |
| 19   | <u>103434001</u> | Asm, PD3 Legs   | 1   |
| 20   | <u>103439901</u> | PD3Case Top (Includes Handle)                           | 1   |
| 21   | <u>103429501</u> | Kit, PD3 Hardware                                       | 1   |
| 22   | <u>103513001</u> | Wire Asm Kit Blk Pd3                                    | 1   |
| 23   | <u>103517401</u> | Kit Pd3 Button Diode (includes items 24 and 25)         | 1   |
| 24   | <u>103512801</u> | Asm Diode Top   | 1   |
| 25   | <u>103512901</u> | Asm Diode Side  | 1   |
| 26   | <u>103779601</u> | Transformer, Pd3, AI                                    | 1   |
| 27   | <u>CCX8506</u>   | Circuit Breaker, 15-Amp/120-Volt                        | 1   |

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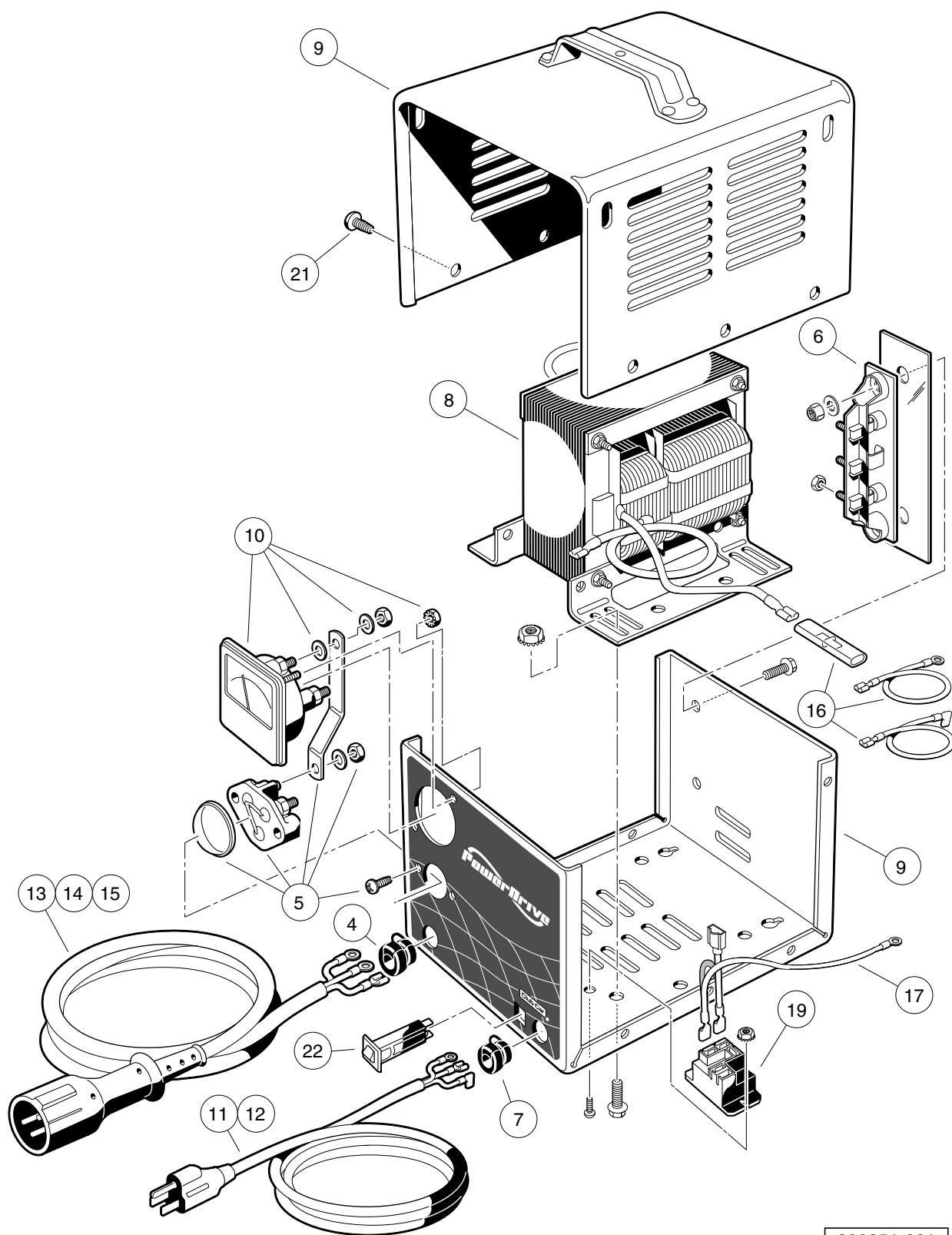
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# POWERDRIVE 2 BATTERY CHARGER (MODEL 22110), DOMESTIC

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | <u>101802204</u> | 48-V/13-A PowerDrive 2 (9-ft. DC, 6-ft. AC) .....  | 1   |
| 2    | <u>101802205</u> | 48-V/13-A PowerDrive 2 (12-ft. DC, 9-ft. AC) .....   | 1   |
| 3    | <u>101802206</u> | 48-V/13-A PowerDrive 2 (20-ft. DC, 9-ft. AC) (includes items 4 through 23) .....   | 1   |
| 4    | <u>1012098</u>   | Bushing, DC Cord .....   | 1   |
| 5    | <u>101828801</u> | Cord, AC, 80-Inch (203 cm) .....   | 1   |
| 6    | <u>101828802</u> | Cord, AC, 108-Inch (274 cm) .....  | 1   |
| 7    | <u>101828904</u> | PD2 DC Cordset, 113-inch .....   | 1   |
| 8    | <u>101828905</u> | PD2 DC Cordset, 154-inch .....   | 1   |
| 9    | <u>101828906</u> | Pd2 Dc Cordset 250 Inch .....  | 1   |
| 10   | <u>102273201</u> | PD2 Case (includes item 11) .....  | 1   |
| 11   | 7577             | Screw, #10 X 0.50 Phillips Pan-Head .....  | 12  |
| 12   | <u>102273301</u> | PD2 Transformer Asm .....  | 1   |
| 13   | <u>102273401</u> | PD2 Heatsink .....   | 1   |
| 14   | <u>102273601</u> | PD2 Wire Asm .....   | 1   |
| 15   | <u>102273701</u> | PD2 Fuse Asm .....   | 1   |
| 16   | <u>102273801</u> | PD2 Ammeter .....  | 1   |
| 17   | <u>102273901</u> | PD2 AC Cord Bushing .....  | 1   |
| 18   | <u>102274001</u> | PD2 Handle .....   | 1   |
| 19   | <u>103414901</u> | Kit, Relay, 48v 30a W/instr (includes items 20 and 21) .....   | 1   |
| 20   | <u>103397901</u> | Relay, Spst No, 48v 30a, Pmt .....   | 1   |
| 21   | N/A              | Kit, Relay, 48v 30a Instrns .....  | 1   |
| 22   | <u>103517601</u> | Pd2 Rectifier Kit .....  | 1   |
| 23   | <u>CCX8506</u>   | Circuit Breaker, 15-Amp/120-Volt .....   | 1   |
|      |                  | Note: Item 16 not shown. Level 1 Battery Charger part numbers include one AC and one DC cord. They do not include all of the level 2 cords listed. |     |

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000351-001

# POWERDRIVE BATTERY CHARGER (MODEL 17930), DOMESTIC

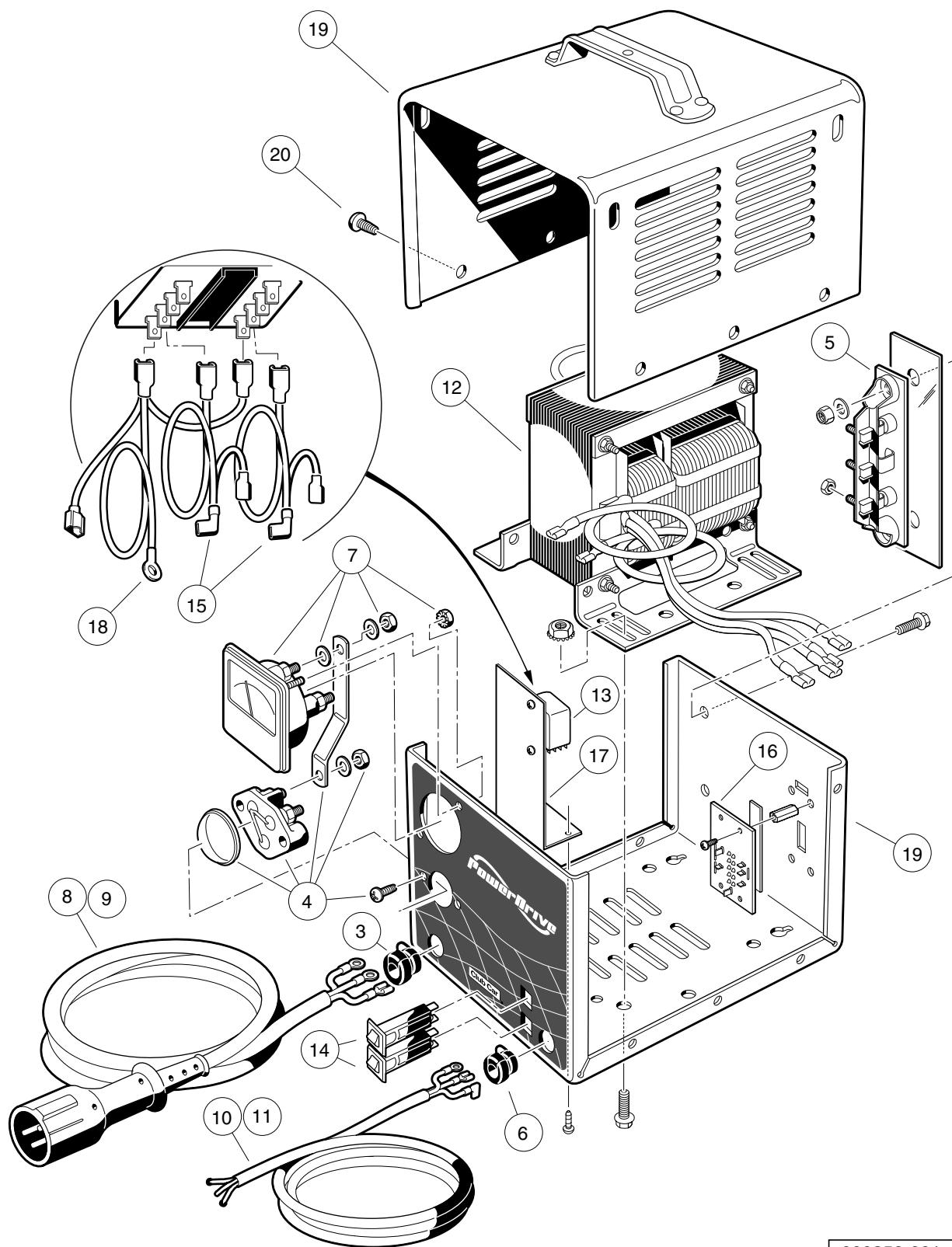
| ITEM | PART NO.         | DESCRIPTION   | QTY |
|------|------------------|---|-----|
|      |                  | 1 2 3 4   |     |
| 1    | <u>101802201</u> | 48V/17A PowerDrive (9-ft DC, 6-ft AC Cord)                                | 1   |
| 2    | <u>101802202</u> | 48V/17A PowerDrive (12-ft DC, 9-ft AC Cord)                               | 1   |
| 3    | <u>101802203</u> | 48V/17A PowerDrive (20-ft DC, 9-ft AC Cord) (includes items 4 through 22) | 1   |
| 4    | <u>1012098</u>   | Bushing, DC Cord  | 1   |
| 5    | <u>1012101</u>   | Fuse Assembly   | 1   |
| 6    | <u>1015914</u>   | Rectifier with Heatsink Assembly  | 1   |
| 7    | <u>1015917</u>   | Bushing, AC Cord  | 1   |
| 8    | ****             | Transformer, Battery Charger  | 1   |
| 9    | <u>101828301</u> | Case Assembly   | 1   |
| 10   | <u>101828501</u> | Ammeter   | 1   |
| 11   | <u>101828801</u> | Cord, AC, 80-Inch (203 cm)  | 1   |
| 12   | <u>101828802</u> | Cord, AC, 108-Inch (274 cm)   | 1   |
| 13   | <u>101828901</u> | Cord, DC, 113-Inch (287 cm)   | 1   |
| 14   | <u>101828902</u> | Cord, DC, 154-Inch (391 cm)   | 1   |
| 15   | <u>101828903</u> | Cord, DC, 250-Inch (635 cm)   | 1   |
| 16   | <u>101831101</u> | Wire Assembly Kit   | 1   |
| 17   | 101914401        | Assembly, Voltage Suppressor  | 1   |
| 18   | <u>103414901</u> | Kit, Relay, 48v 30a W/instr (includes items 19 and 20)                    | 1   |
| 19   | <u>103397901</u> | Relay, Spst No, 48v 30a, Pmt  | 1   |
| 20   | N/A              | Kit, Relay, 48v 30a Instrns   | 1   |
| 21   | 7577             | Screw, #10 X 0.50 Phillips Pan-Head                                       | 10  |
| 22   | <u>CCX8506</u>   | Circuit Breaker, 15-Amp/120-Volt  | 1   |

\*\*\*\* Special order item available upon request.

Note: Level 1 Battery Charger part numbers include one AC and one DC cord.  
They do not include all of the level 2 cords listed.

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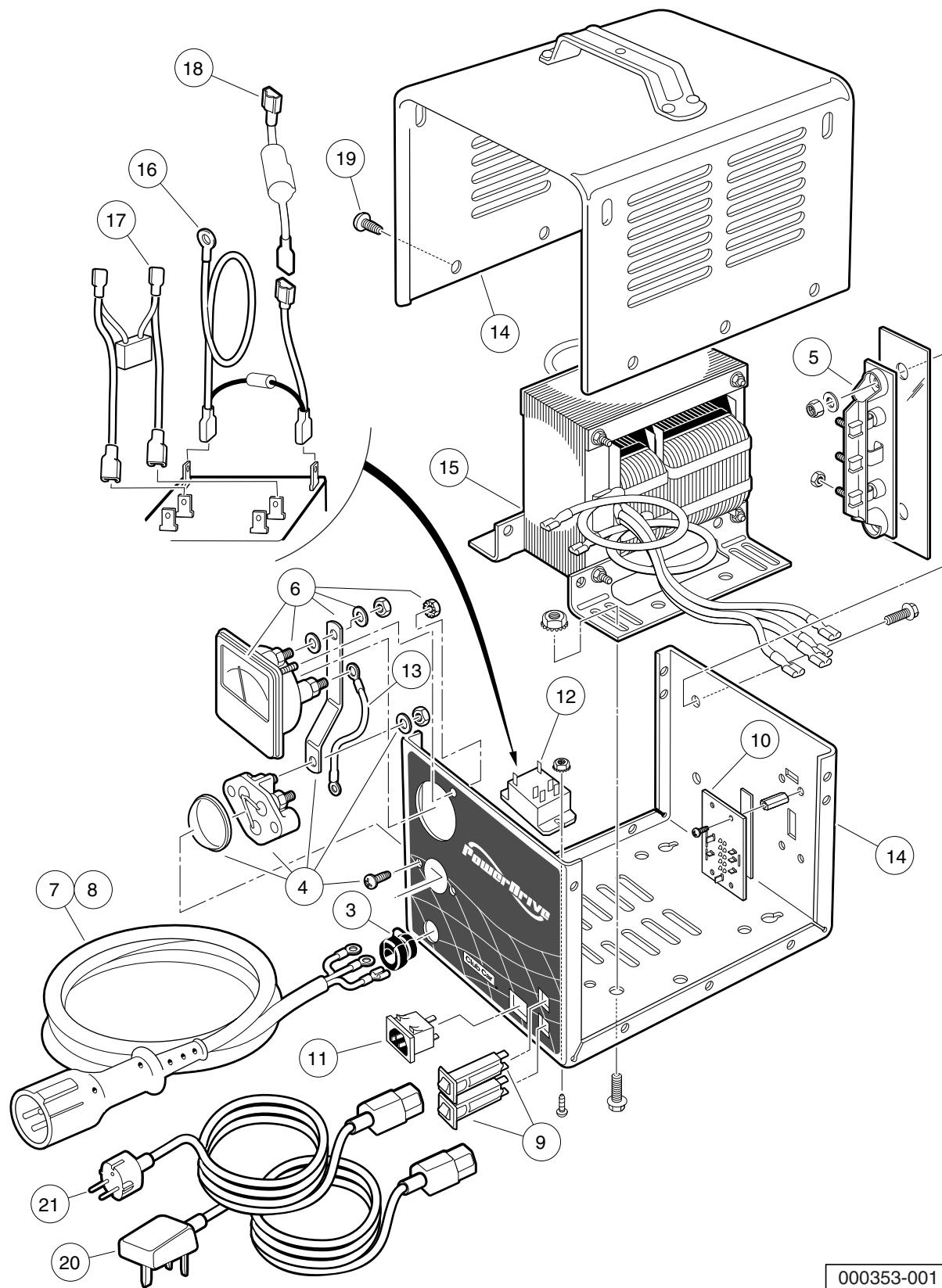
000352-001

# POWERDRIVE BATTERY CHARGER (MODEL 18780), EXPORT

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | 101831503        | Battery Charger, 48-Volt DC (8.5-ft DC, 6-ft AC) .....   | 1   |
| 2    | 101831504        | Battery Charger, 48-Volt DC (12-ft DC, 9-ft AC) (includes items 3 through 20) .....  | 1   |
| 3    | <u>1012098</u>   | Bushing, DC Cord .....   | 1   |
| 4    | <u>1012101</u>   | Fuse Assembly .....  | 1   |
| 5    | <u>1015914</u>   | Rectifier with Heatsink Assembly .....   | 1   |
| 6    | <u>1015917</u>   | Bushing, AC Cord .....   | 1   |
| 7    | <u>101828501</u> | Ammeter .....  | 1   |
| 8    | <u>101828901</u> | Cord, DC, 113-Inch (287 cm) .....  | 1   |
| 9    | <u>101828902</u> | Cord, DC, 154-Inch (391 cm) .....  | 1   |
| 10   | <u>101831701</u> | Cord, AC, 80-Inch (203 cm), without Plug .....   | 1   |
| 11   | <u>101831702</u> | Cord, AC, 118-Inch (203 cm), without Plug .....  | 1   |
| 12   | 101838201        | Transformer, Export Battery Charger .....  | 1   |
| 13   | <u>101838301</u> | Relay, Export Charger .....  | 1   |
| 14   | 101838401        | Circuit Breaker .....  | 2   |
| 15   | 101838501        | Kit, Wire Assembly .....   | 1   |
| 16   | 101838601        | Four-Position Switch .....   | 1   |
| 17   | ****             | Mounting Bracket, Relay .....  | 1   |
| 18   | 101914401        | Assembly, Voltage Suppressor .....   | 1   |
| 19   | N/A              | Case, Charger .....  | 1   |
| 20   | 7577             | Screw, #10 X 0.50 Phillips Pan-Head .....  | 10  |
|      |                  | **** Special order item available upon request.  |     |
|      |                  | Note: Level 1 Battery Charger part numbers include one AC and one DC cord.<br>They do not include all of the level 2 cords listed. |     |

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# POWERDRIVE BATTERY CHARGER (MODEL 20310), EUROPEAN

| ITEM | PART NO.         | DESCRIPTION  | QTY |
|------|------------------|--|-----|
|      |                  | 1 2 3 4  |     |
| 1    | <u>101956201</u> | Battery Charger, 48-Volt w/ 4-Position Switch (8.5-ft DC) .....                          | 1   |
| 2    | <u>101956202</u> | Battery Charger, 48-Volt w/ 4-Pos. Switch (12-ft DC) (includes items 3 through 19) ..... | 1   |
| 3    | <u>1012098</u>   | Bushing, DC Cord .....   | 1   |
| 4    | <u>1012101</u>   | Fuse Assembly .....  | 1   |
| 5    | <u>1015914</u>   | Rectifier with Heatsink Assembly .....   | 1   |
| 6    | <u>101828501</u> | Ammeter .....  | 1   |
| 7    | <u>101828901</u> | Cord, DC, 113-Inch (287 cm) .....  | 1   |
| 8    | <u>101828902</u> | Cord, DC, 154-Inch (391 cm) .....  | 1   |
| 9    | 101838401        | Circuit Breaker .....  | 2   |
| 10   | 101838601        | Four-Position Switch .....   | 1   |
| 11   | 101973501        | Receptacle, AC Cord .....  | 1   |
| 12   | <u>101987501</u> | Relay .....  | 1   |
| 13   | N/A              | Wire, Jumper .....   | 1   |
| 14   | N/A              | Case, Charger .....  | 1   |
| 15   | ****             | Transformer, European Battery Charger .....  | 1   |
| 16   | ****             | Suppressor, AC Voltage .....   | 1   |
| 17   | ****             | Assembly, Wire .....   | 1   |
| 18   | ****             | Limiter, Current .....   | 1   |
| 19   | 7577             | Screw, #10 X 0.50 Phillips Pan-Head .....  | 10  |
| 20   | <u>101958201</u> | Cord, UK, AC, Battery Charger .....  | 1   |
| 21   | 101958301        | Cord, European AC, Battery Charger .....   | 1   |

\*\*\*\* Special order item available upon request.

Note: Level 1 Battery Charger part numbers include one AC and one DC cord.  
They do not include all of the level 2 cords listed.

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# MAINTENANCE AND SERVICE TOOLS

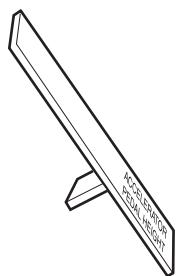
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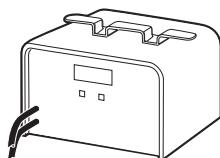
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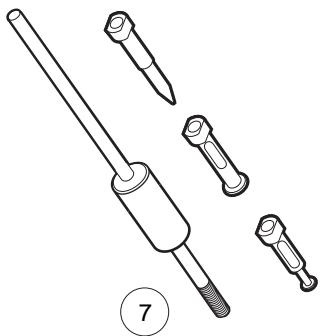
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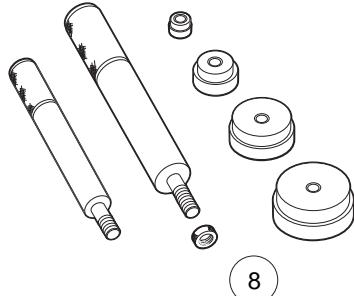
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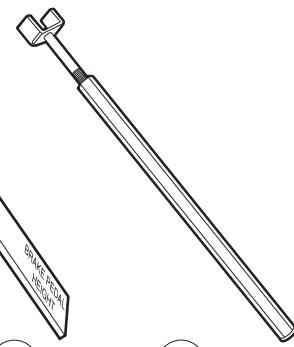
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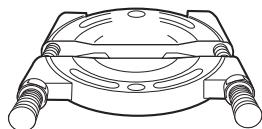


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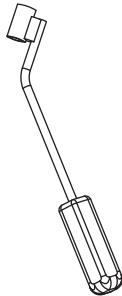
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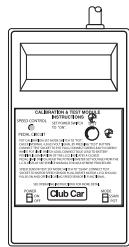
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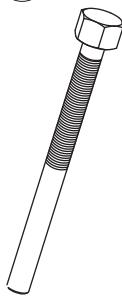
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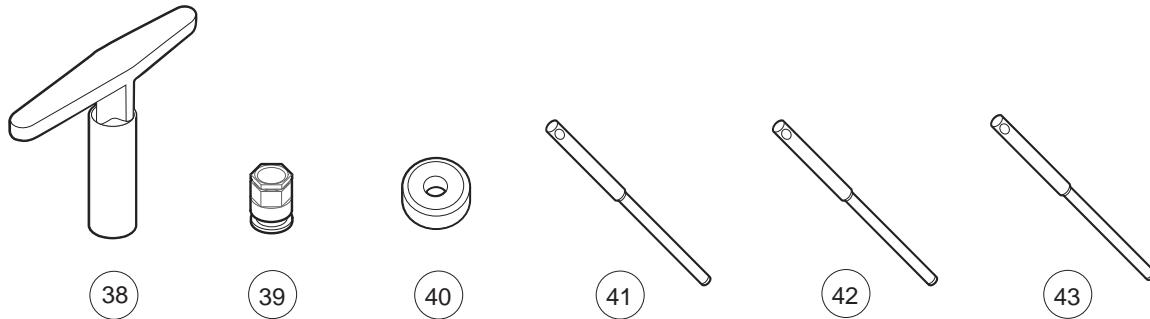
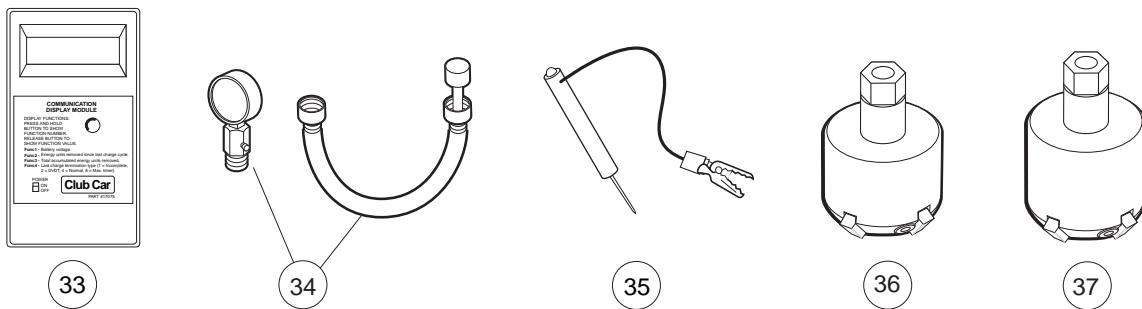
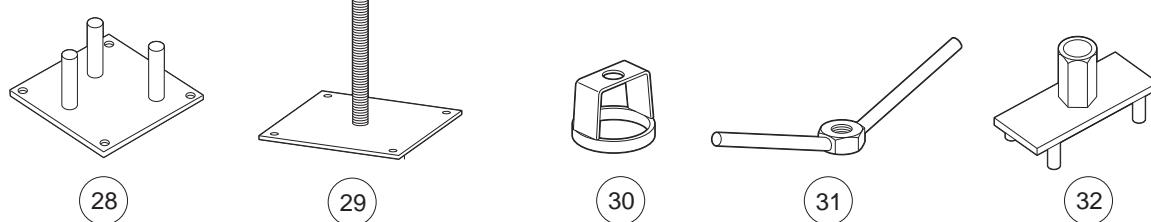
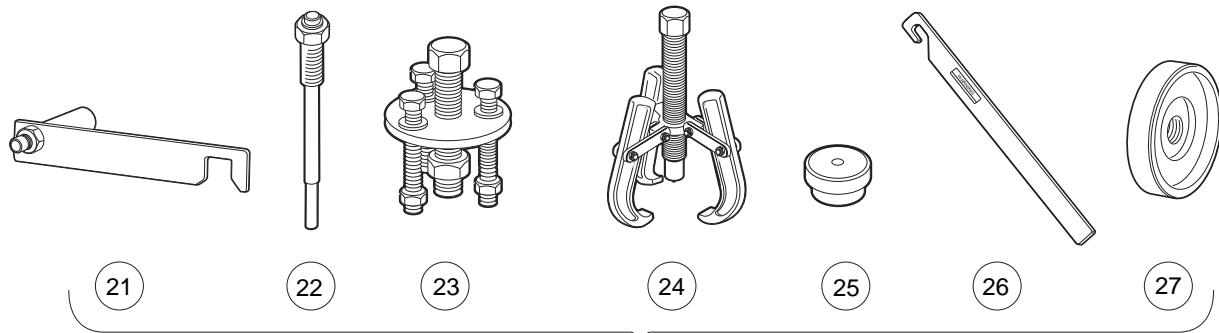
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# MAINTENANCE AND SERVICE TOOLS

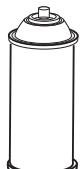
| ITEM | PART NO.         | DESCRIPTION   | QTY<br>DIESEL | QTY<br>GAS | QTY<br>ELEC |
|------|------------------|---|---------------|------------|-------------|
|      |                  | <b>1 2 3 4</b><br>The following tool list includes all tools available from Club Car for maintenance and service procedures for gasoline, electric, and/or diesel vehicles, both past and present models. Be sure to carefully examine the tool list for applicability to your vehicle before ordering. |               |            |             |
| 1    | <u>101871001</u> | Accelerator Pedal Adjustment Tool .....   |               | 1          | 1           |
| 2    | <u>101813202</u> | Adhesive, Guide Ring, 3-Gram Tube .....   |               |            | 1           |
| 3    | <u>101641202</u> | Arbor .....   |               | 1          |             |
| 4    | <u>101831901</u> | Battery Discharge Machine, 36/48 Volt .....   |               |            | 1           |
| 5    | <u>1014305</u>   | Battery Terminal Protector Spray .....  | 1             | 1          | 1           |
| 6    | <u>1011767</u>   | Battery Thermometer .....   | 1             | 1          | 1           |
| 7    | <u>1016417</u>   | Bearing and Oil Seal Remover Assembly .....   | 1             | 1          | 1           |
| 8    | <u>1016416</u>   | Bearing Driver Set .....  | 1             | 1          | 1           |
| 9    | <u>1012811</u>   | Bearing Puller .....  | 1             | 1          | 1           |
| 10   | <u>1012812</u>   | Bearing Puller Wedge Attachment .....   | 1             | 1          | 1           |
| 11   | 1013582          | Brake Adjustment Tool (used only on vehicles with manually adjusted mechanical brakes) .....  |               | 1          | 1           |
| 12   | <u>102555501</u> | Brake Cable Release Tool .....  | 1             | 1          | 1           |
| 13   | 102249901        | Brake Pedal Adjustment Tool Kit (used for the Carryall Electric Industrial Truck only) (includes items 14 and 15) .....   |               |            | 1           |
| 14   | ****             | Brake Pedal Adjustment Tool .....   |               |            | 1           |
| 15   | ****             | Brake Pedal Tension Tool .....  |               |            | 1           |
| 16   | <u>101887101</u> | Calibration Test Module .....   |               |            | 1           |
| 17   | <u>101808401</u> | Cam Installation Tool .....   |               |            | 1           |
| 18   | <u>102562401</u> | Charger Bezel Tool .....  |               |            | 1           |
| 19   | <u>102686101</u> | Clutch Removal Tool (for 4x4 vehicles) .....  | 1             | 1          |             |
|      |                  | Please refer to the maintenance and service manual for proper tool application.<br><br>**** Special order item available upon request   |               |            |             |

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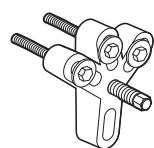
**18****G****E****D**

## MAINTENANCE AND SERVICE TOOLS, CONTINUED

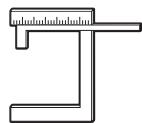
| ITEM | PART NO.         | DESCRIPTION  | QTY<br>DIESEL | QTY<br>GAS | QTY<br>ELEC |           |
|------|------------------|--|---------------|------------|-------------|-----------|
|      |                  | <b>1 2 3 4</b>   |               |            |             | <b>18</b> |
| 20   | <u>1014510</u>   | Clutch Tool Kit (includes items 21 - 27) .....   |               | 1          |             | <b>G</b>  |
| 21   | <u>1014498</u>   | Clutch Alignment Tool (for pre-unitized transaxle vehicles built prior to 1997 model year) ..... |               | 1          |             | <b>E</b>  |
| 22   | <u>1014496</u>   | Drive Clutch Puller (for Kawasaki engines only) .....  |               | 1          |             | <b>D</b>  |
| 23   | <u>1014497</u>   | Drive Clutch Hub Puller (for Kawasaki engines only) .....  |               | 1          |             |           |
| 24   | <u>1014508</u>   | Driven Clutch Cam Puller (for Kawasaki engines only) .....                                       |               | 1          |             |           |
| 25   | <u>1014507</u>   | Driven Clutch Puller Plug (for Kawasaki engines only) .....                                      |               | 1          |             |           |
| 26   | <u>1015524</u>   | Driven Clutch Holder Tool Assembly (for Kawasaki engines only) .....                             |               | 1          |             |           |
| 27   | <u>101809101</u> | Press Weldment (for Kawasaki engines only) .....   |               | 1          |             |           |
| 28   | <u>102601501</u> | Drive ClutchFixed Sheave Tool (for 4x4 vehicles) .....   | 1             | 1          |             |           |
| 29   | <u>102603501</u> | Driven Clutch Spring Compression Base (for use with items 30 and 31) (for 4x4 vehicles) .....    | 1             | 1          |             |           |
| 30   | <u>102605201</u> | Driven Clutch Spring Compression Collar (for use with items 29 and 31) (for 4x4 vehicles) .....  | 1             | 1          |             |           |
| 31   | <u>102606101</u> | Driven Clutch Spring Compression Nut (for use with items 29 and 30) (for 4x4 vehicles) .....     | 1             | 1          |             |           |
| 32   | <u>102607501</u> | Drive Clutch Spider Removal Tool (for 4x4 vehicles) .....  | 1             | 1          |             |           |
| 33   | 101831801        | Communication Display Module .....   |               |            | 1           |           |
| 34   | 101641002        | Compression Gauge and Adapter .....  |               | 1          |             |           |
| 35   | 1011273          | Continuity Tester .....  |               | 1          | 1           |           |
| 36   | <u>102773801</u> | Cutter, Valve Seat, #122 .....   |               | 1          |             |           |
| 37   | <u>102773901</u> | Cutter, Valve Seat #115 .....  |               | 1          |             |           |
| 38   | <u>102774101</u> | Wrench, T, #505.....   |               | 1          |             |           |
| 39   | <u>102774101</u> | Adapter, T-Wrench .....  |               | 1          |             |           |
| 40   | 102675401        | Cutter, Valve Seat, 60 Degree (requires item 51) (for Honda GX620 Gasoline Engines) .....        |               | 1          |             |           |
| 41   | <u>102774201</u> | Pilot, 6.6 MM .....  |               | 1          |             |           |
| 42   | <u>102774301</u> | Pilot, 6.62 MM.....  |               | 1          |             |           |
| 43   | <u>102774401</u> | Pilot, 6.65 MM.....  |               | 1          |             |           |
|      |                  | Please refer to the maintenance and service manual for proper tool application.                  |               |            |             |           |

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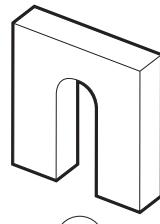
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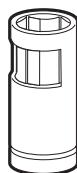
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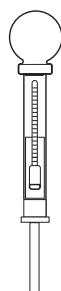
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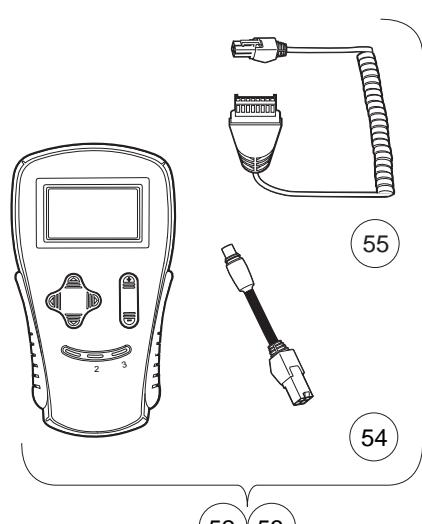
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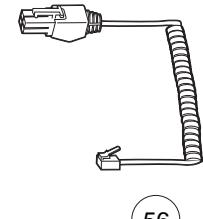
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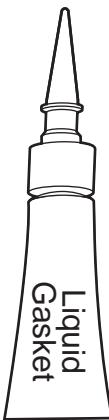
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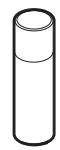
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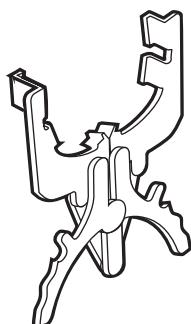
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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

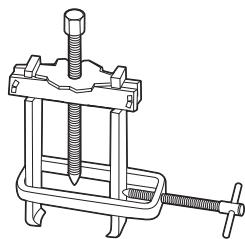
| ITEM | PART NO.         | DESCRIPTION  | QTY<br>DIESEL | QTY<br>GAS | QTY<br>ELEC |           |
|------|------------------|--|---------------|------------|-------------|-----------|
|      |                  | 1 2 3 4  |               |            |             | <b>18</b> |
| 44   | <u>1012151</u>   | Dry Moly Lubricant .....   | 1             | 1          | 1           | <b>G</b>  |
| 45   | <u>1016627</u>   | Flywheel Puller Kit (for Kawasaki Engines) .....   |               | 1          |             | <b>E</b>  |
| 46   | <u>102669901</u> | Gauge, Carburetor Float Level<br>(for Honda GX620 Gasoline Engines) .....                        |               | 1          |             | <b>D</b>  |
| 47   | <u>1016418</u>   | Gear Yoke .....  | 1             | 1          | 1           |           |
| 48   | <u>101933101</u> | Governor Shaft Installation Tool (for Kawasaki Engine Vehicles) .....                            |               | 1          |             |           |
| 49   | <u>102169401</u> | Hydraulic Brake Adjuster (for Turf/CA 272/472, Pioneer/XRT 1200, Bobcat 2100, HUV 4213) .....    |               |            | 1           |           |
| 50   | <u>1011478</u>   | Hydrometer .....   | 1             | 1          | 1           |           |
| 51   | <u>1013593</u>   | Internal Retaining Ring Pliers .....   | 1             | 1          | 1           |           |
| 52   | <u>102248803</u> | IQ Display Module (IQDM) Kit (IQ System and IQ Plus vehicles) ..<br>(includes items 54 and 55)   |               |            | 1           |           |
| 53   | <u>102248804</u> | IQ Display Module (IQDM-P) Kit (IQ System and IQ Plus vehicles) ..<br>(includes items 54 and 55) |               |            | 1           |           |
| 54   | <u>102251501</u> | Adaptor, Cable .....   |               |            | 1           |           |
| 55   | <u>102241502</u> | IQDM Series 2 Cable .....  |               |            | 1           |           |
| 56   | <u>102241501</u> | IQDM Series 1 Cable (replacement) .....  |               |            | 1           |           |
| 57   | <u>101928701</u> | Liquid Gasket (transaxle case) .....   | 1             | 1          | 1           |           |
| 58   | <u>102243402</u> | Moly-Teflon Lubricant (4-oz. (113-gram) tube) .....  |               |            | 1           |           |
| 59   | <u>101997201</u> | Paint, Touch-Up – Beige*   |               | 1          | 1           |           |
| 59   | <u>101997207</u> | Paint, Touch-Up – Black*   |               | 1          | 1           |           |
| 59   | <u>101997212</u> | Paint, Touch-Up – Burgundy*  |               | 1          | 1           |           |
| 59   | <u>101997211</u> | Paint, Touch-Up – Classic Blue (Navy)*   |               | 1          | 1           |           |
| 59   | <u>101997205</u> | Paint, Touch-Up – Dark Gray*   | 1             | 1          | 1           |           |
| 59   | <u>101997209</u> | Paint, Touch-Up – Dark Green*  | 1             | 1          | 1           |           |
| 59   | <u>101997204</u> | Paint, Touch-Up – Gray*  | 1             | 1          | 1           |           |
| 59   | <u>101997203</u> | Paint, Touch-Up – Red*   | 1             | 1          | 1           |           |
| 59   | <u>101997206</u> | Paint, Touch-Up – Royal Blue (Pacific Blue)*   |               | 1          | 1           |           |
| 59   | <u>101997202</u> | Paint, Touch-Up – White*   | 1             | 1          | 1           |           |
| 60   | <u>102562301</u> | Paint, Precedent Underbody – Gray .....  |               | 1          | 1           |           |
| 61   | <u>102587201</u> | Paint Pen, Touch-Up, Precedent Underbody – Black .....   |               | 1          | 1           |           |
|      |                  | Please refer to the maintenance and service manual<br>for proper tool application.               |               |            |             |           |
|      |                  | * Item 59 is not for use on Surlyn® body material, which is used<br>on Precedent vehicles.       |               |            |             |           |

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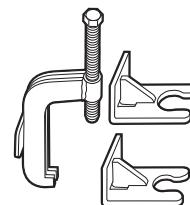
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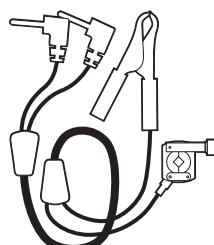
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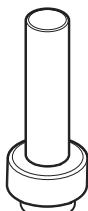
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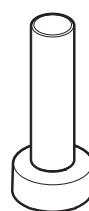
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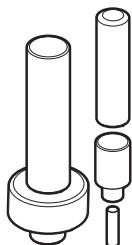
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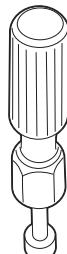
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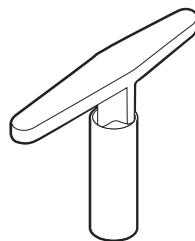
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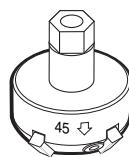
| ITEM | PART NO.         | DESCRIPTION   | QTY<br>DIESEL | QTY<br>GAS | QTY<br>ELEC |           |
|------|------------------|---|---------------|------------|-------------|-----------|
|      |                  | 1 2 3 4   |               |            |             | <b>18</b> |
| 62   | <u>1016414</u>   | Piston Ring Compressor Kit (FE290, FE350 and FE400 engines) .....   |               | 1          |             | <b>G</b>  |
| 63   | <u>1016415</u>   | Piston Ring Pliers (for Kawasaki Engines) .....   |               | 1          |             |           |
| 64   | <u>102668801</u> | Puller, Special Use (for Kubota D722 Diesel Engines) .....  | 1             |            |             | <b>E</b>  |
| 65   | <u>1012549</u>   | Retaining Ring Pliers, 45° External .....   | 1             | 1          | 1           |           |
| 66   | <u>1012560</u>   | Retaining Ring Pliers, 90° Internal .....   | 1             | 1          | 1           |           |
| 67   | <u>101823101</u> | Safety First Card (50 per pack) .....   | 1             | 1          | 1           |           |
| 68   | <u>1012809</u>   | Seal Puller .....   | 1             | 1          | 1           |           |
| 69   | <u>102330901</u> | Spanner Wrench (for coil over shock front suspension vehicles only) .....   | 1             | 1          |             |           |
| 70   | <u>1014264</u>   | Steering Column Bearing Press Tool .....  |               | 1          | 1           |           |
| 71   | <u>1014259</u>   | Steering Column Retaining Ring Tool .....   |               | 1          | 1           |           |
| 72   | <u>102061201</u> | Steering Wheel Puller Tool .....  | 1             | 1          | 1           |           |
| 73   | <u>AM10753</u>   | Tachometer (includes gasoline engine pick up lead only) .....   | 1             | 1          |             |           |
| 74   | <u>AM10771</u>   | Tachometer Diesel Probe (for use with item 73) .....  | 1             |            |             |           |
| 75   | <u>1014162</u>   | Transaxle Axle Seal Tool .....  |               | 1          |             |           |
| 76   | <u>1014161</u>   | Transaxle Pinion Seal Tool .....  |               | 1          |             |           |
| 77   | <u>1014115</u>   | Transmission Tool Kit .....   |               | 1          |             |           |
| 78   | <u>101611003</u> | Tune-Up Kit, All OHV (for FE290, FE350, FE400 only) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....   |               | 1          |             |           |
| 79   | <u>AM11804</u>   | Tune-Up Kit, Gx620 (for Honda Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....                |               | 1          |             |           |
| 80   | <u>AM11805</u>   | Tune-Up Kit, D722 (for Kubota Engines) (includes air filter, oil filter, fuel filters, water separator filter) (not shown) .....    | 1             |            |             |           |
| 81   | <u>AM1220301</u> | Tune-Up Kit, Precedent (for FE290/350 Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....        |               | 1          |             |           |
| 82   | <u>AM1232401</u> | Tune-Up Kit, FH680D (for Kawasaki V-Twin Engines) (includes oil filter, fuel filter, air filter, and spark plugs) (not shown) ..... |               | 1          |             |           |
| 83   | <u>1016413</u>   | Valve Clearance Adjuster Screw Holder (for FE290 engines only) .....  |               | 1          |             |           |
| 84   | <u>102674601</u> | Valve Guide Driver (for Honda GX620 Gasoline Engines) .....   |               | 1          |             |           |
| 85   | <u>101641201</u> | Valve Guide Reamer (FE290, FE350, and FE400 only) .....   |               | 1          |             |           |
| 86   | <u>102674401</u> | Valve Guide Reamer, 6.6 mm (for Honda GX620 Gasoline Engines) .....   |               | 1          |             |           |

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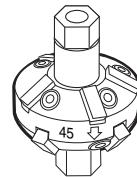
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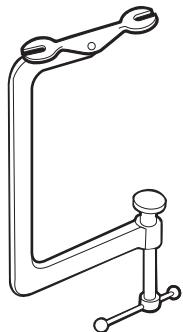
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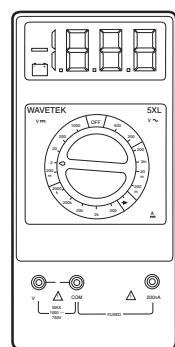
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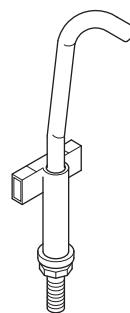
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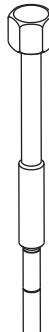
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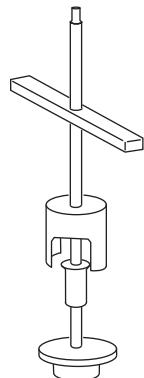
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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

| ITEM | PART NO.         | DESCRIPTION  | QTY<br>DIESEL | QTY<br>GAS | QTY<br>ELEC |           |
|------|------------------|--|---------------|------------|-------------|-----------|
|      |                  | <b>1 2 3 4</b>   |               |            |             | <b>18</b> |
| 87   | <u>1016552</u>   | Valve Seat Cutter Guide .....  |               | 1          |             | <b>G</b>  |
| 88   | <u>1016551</u>   | Valve Seat Cutter T-Wrench .....                                       |               | 1          |             |           |
| 89   | <u>1016553</u>   | Valve Seat Cutter, 45° (32 mm diameter) (for FE290 engines only) ..... |               | 1          |             | <b>E</b>  |
| 90   | <u>1016554</u>   | Valve Seat Cutter, 45°/30° (35 mm diameter) .....                      |               | 1          |             |           |
| 91   | <u>101641101</u> | Valve Spring Compressor .....  |               | 1          |             | <b>D</b>  |
| 92   | <u>1011480</u>   | Volt Ohm Meter .....   | 1             | 1          | 1           |           |
| 93   | <u>102570401</u> | Tool, Tensioning, Starter Generator (For Precedent vehicles) .....     |               | 1          |             |           |
| 94   | <u>103601401</u> | Puller, Drive Clutch, XRT 950* .....                                   |               | 1          |             |           |
| 95   | <u>103601701</u> | Tool, Disassembly, Driven Clutch, XRT 950.....                         |               | 1          |             |           |
| 96   | <u>103600501</u> | Screw, Driven Clutch Disassembly, M6, XRT 950 .....                    |               | 1          |             |           |

\*Note: The XRT 950 Drive Clutch Puller requires the use of Screw, Driven Clutch Disassembly, CCI Part Number 103600501.



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